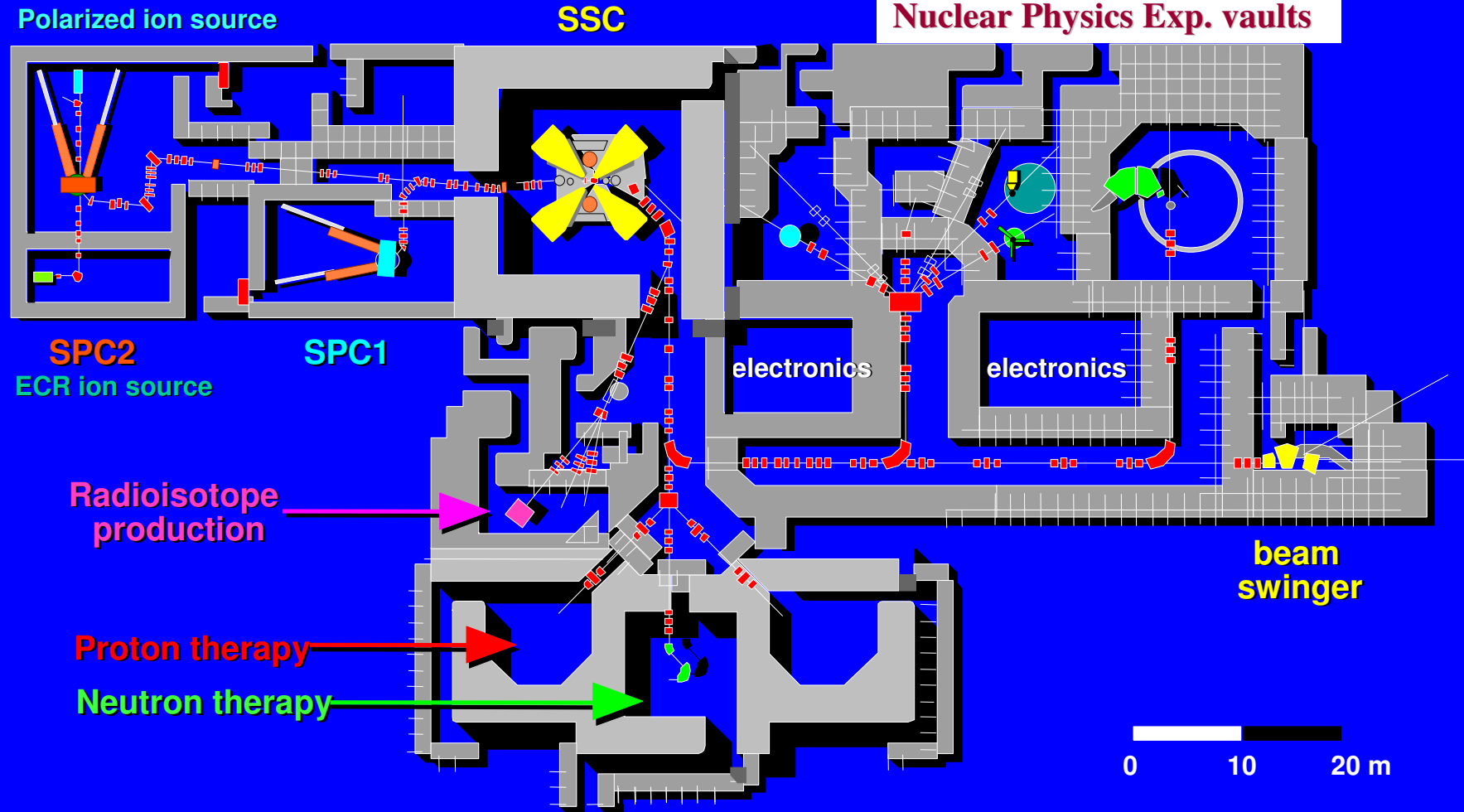


**Upgrading of the accelerator facilities at
iThemba Laboratory for Accelerator Based
Sciences (iThemba LABS) to increase the
production of radionuclides**

Layout of the talk

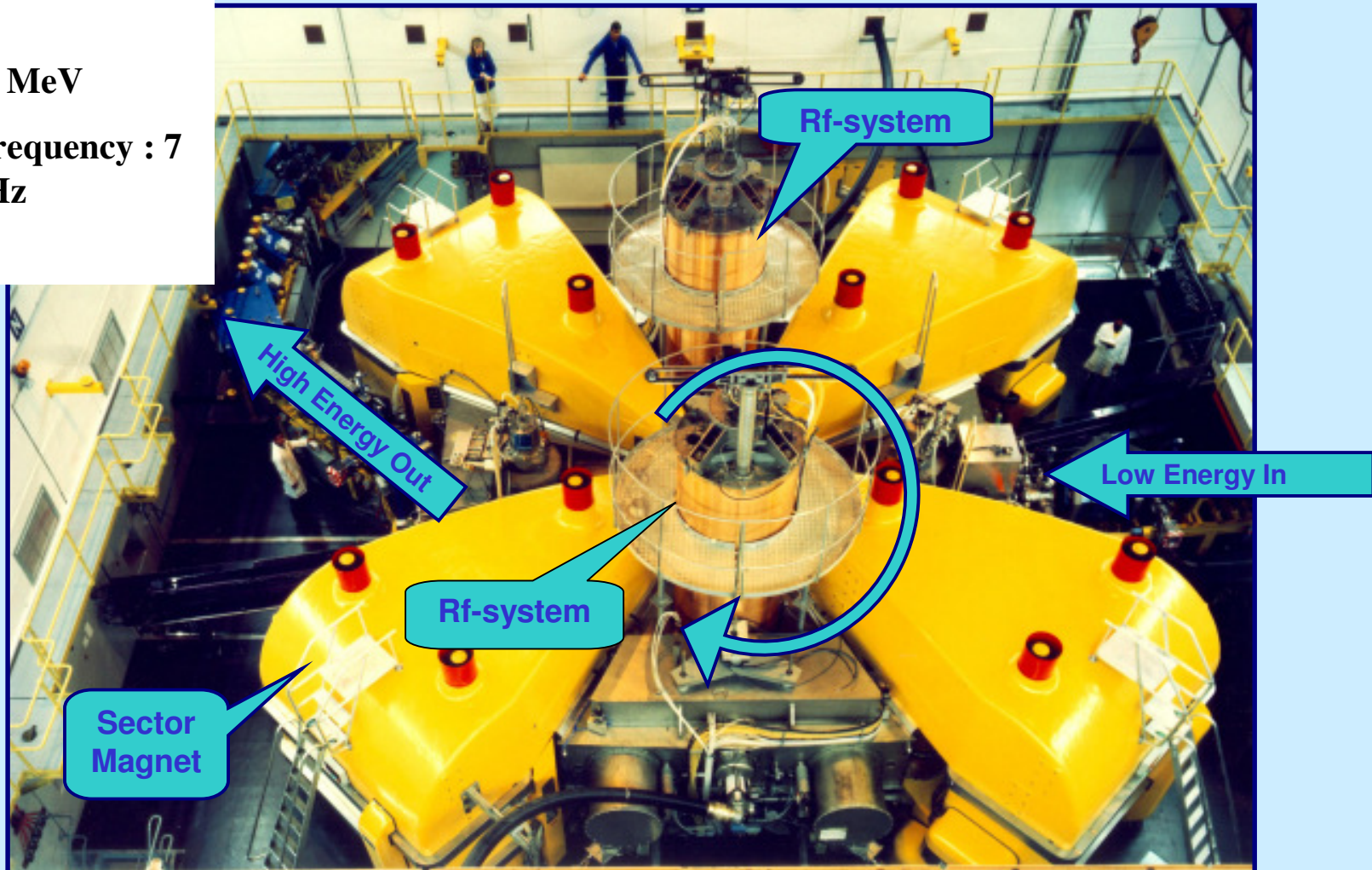
- Overview of facilities at iThemba LABS which operates a 200 MeV separated-sector cyclotron and two 8 MeV solid-pole injector cyclotrons
- A flat-top system for the light-ion injector cyclotron (SPC1)
- An additional buncher for the transfer beam line
- A flat-top system for the separated-sector cyclotron (SSC)
- A new vertical beam line for radionuclide production
- Beam splitting and an additional horizontal beam line for radionuclide production
- Diagnostic equipment for high-intensity beams:
 - Non-destructive beam position monitors
 - High intensity 50kW beam stop

Separated-Sector Cyclotron Facility



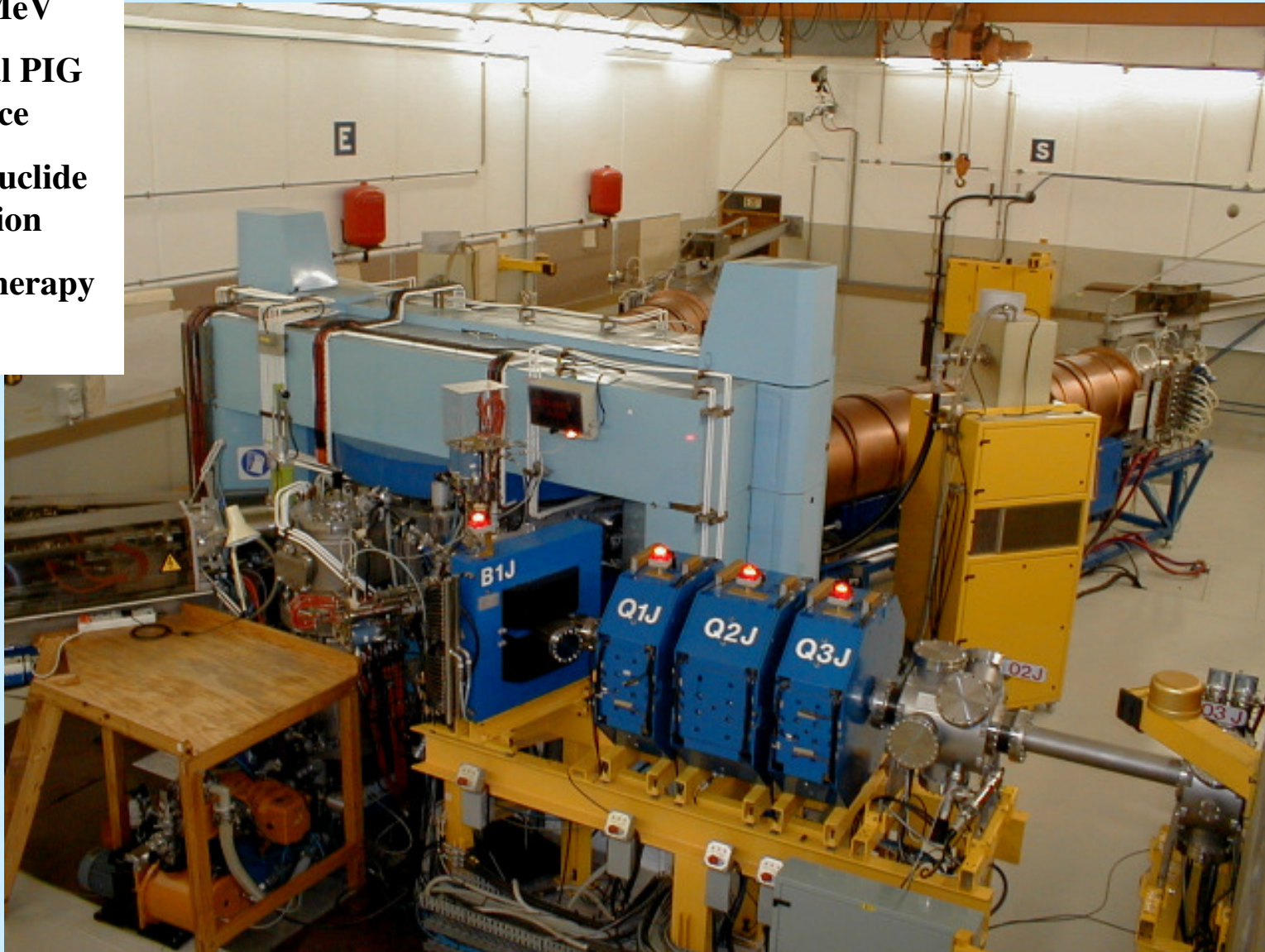
The SSC

- 4 separate sectors (SSC)
- Variable-energy machine
- $K = 200 \text{ MeV}$
- RF frequency : 7 to 26 MHz

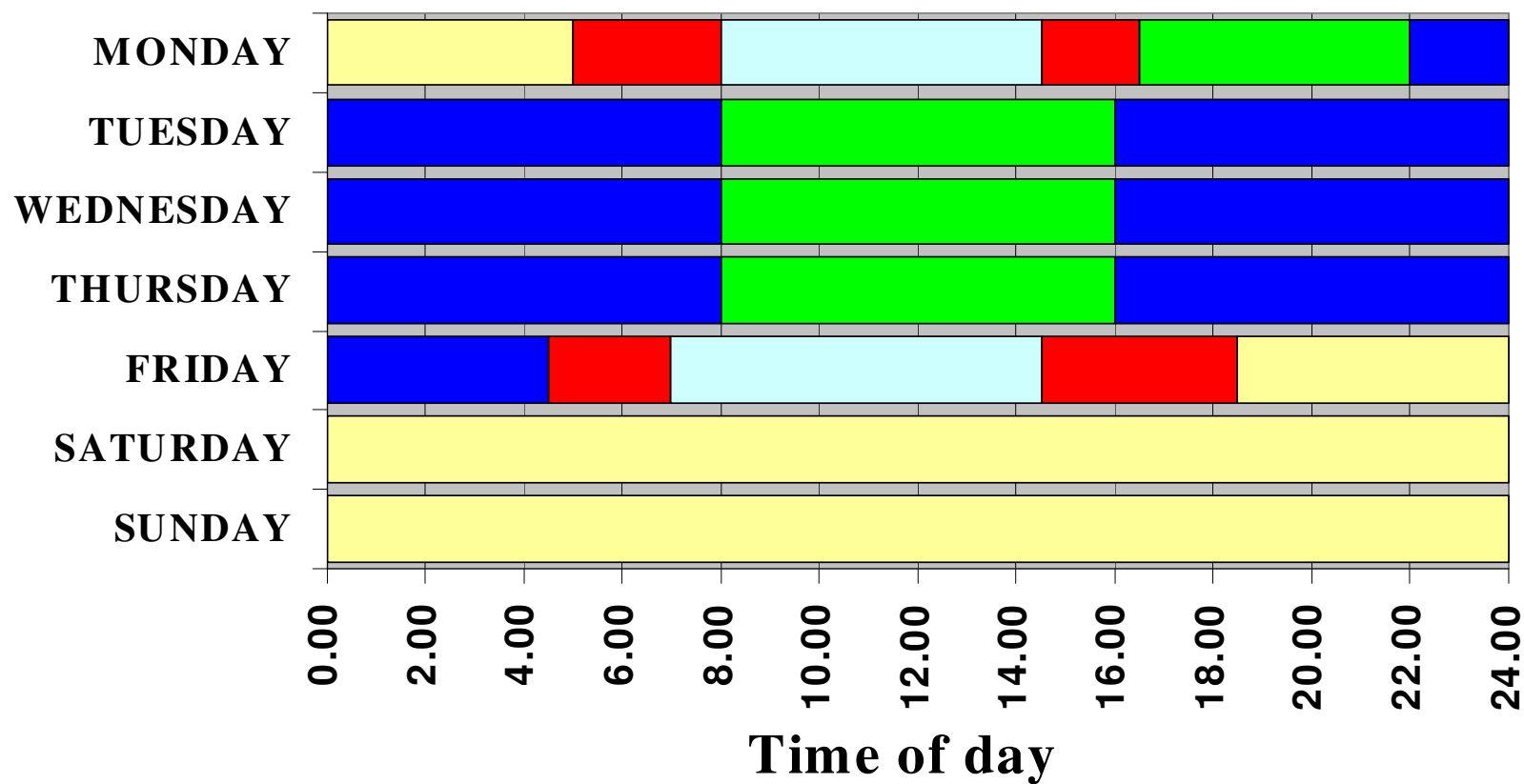


Solid-pole injector cyclotron 1 (SPC1)

- $K = 8 \text{ MeV}$
- Internal PIG ion source
- Radionuclide production
- Radiotherapy



CYCLOTRON OPERATING SCHEDULE



NEUTRON THERAPY

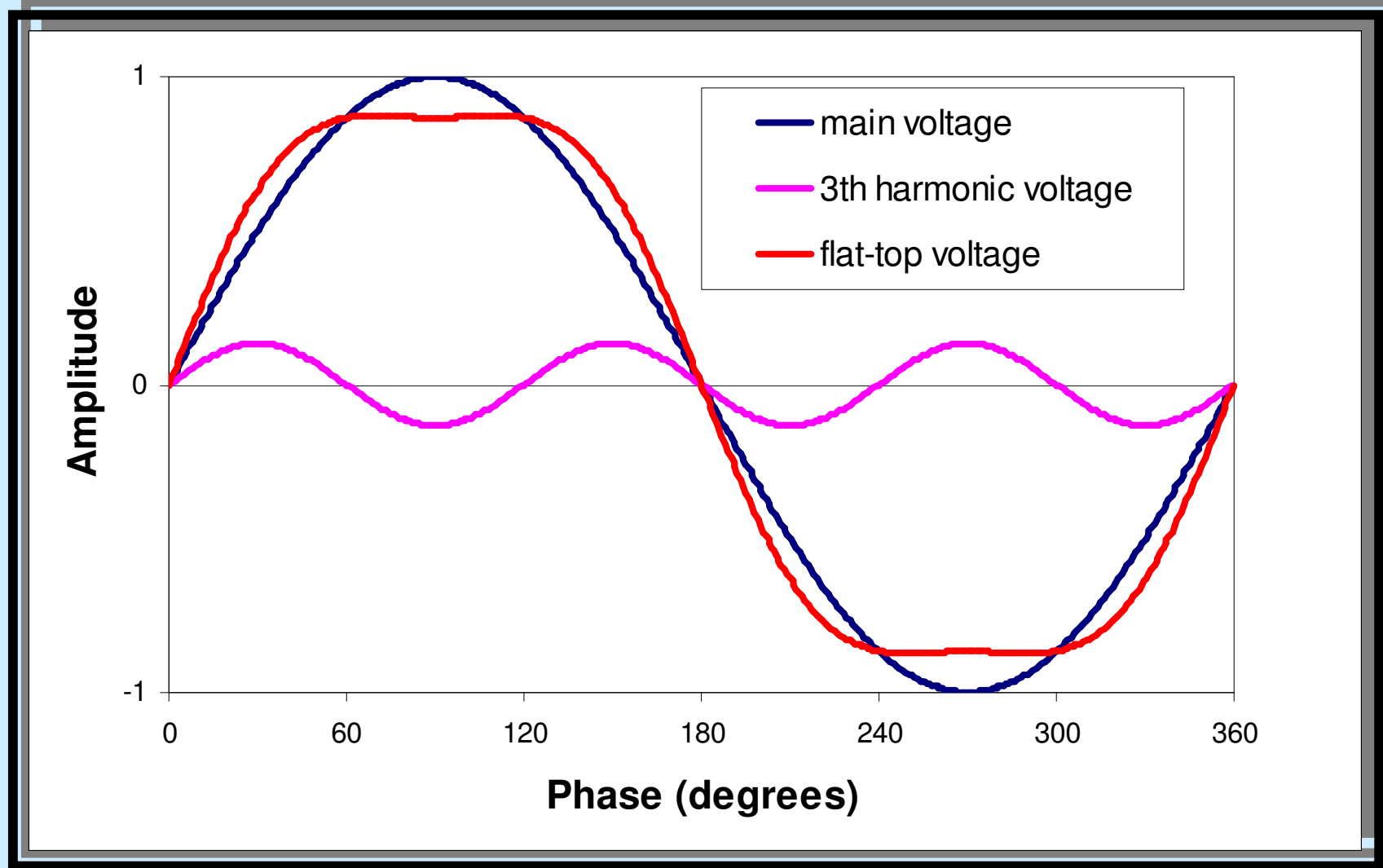
PROTON THERAPY

ISOTOPE PRODUCTION

NUCLEAR PHYSICS

ENERGY CHANGE

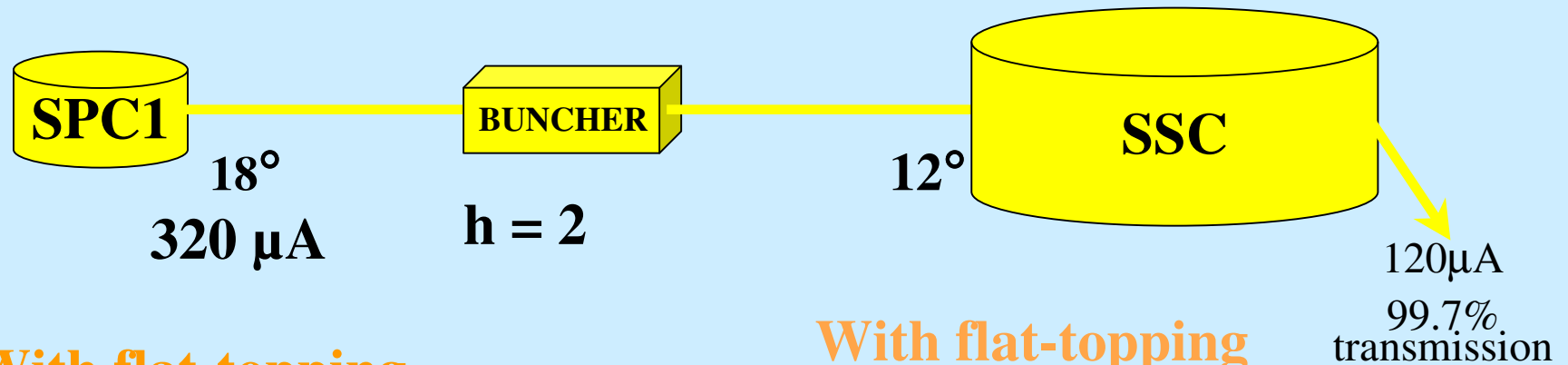
A higher-order harmonic is added to provide a flatter accelerating voltage for less energy spread, smaller beam widths and better beam extraction



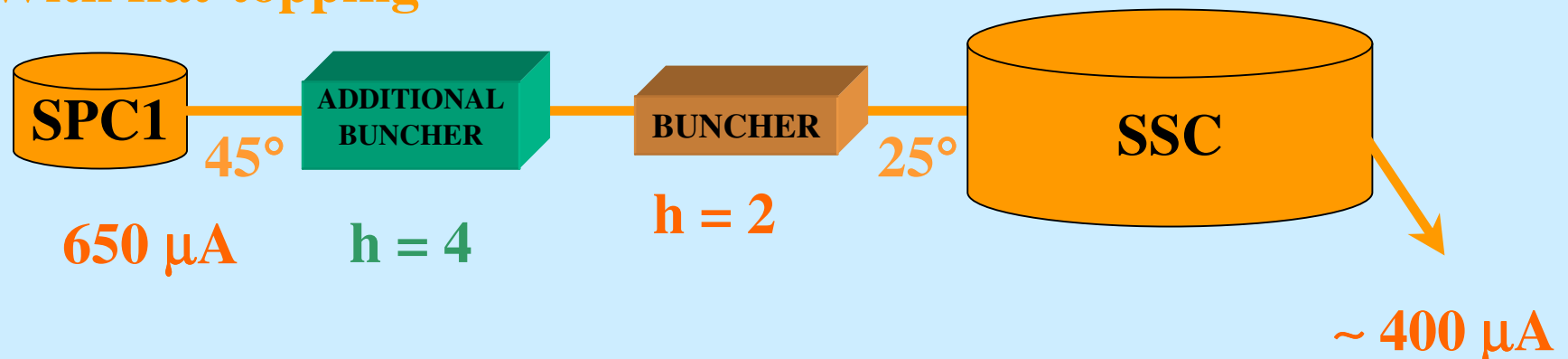
FLAT-TOPPING SYSTEMS AT iTHEMBA LABS

❖ TO IMPROVE BOTH THE BEAM QUALITY AND INTENSITY OF THE 66 MeV p^+ BEAM FOR ISOTOPE PRODUCTION

Without flat-topping



With flat-topping



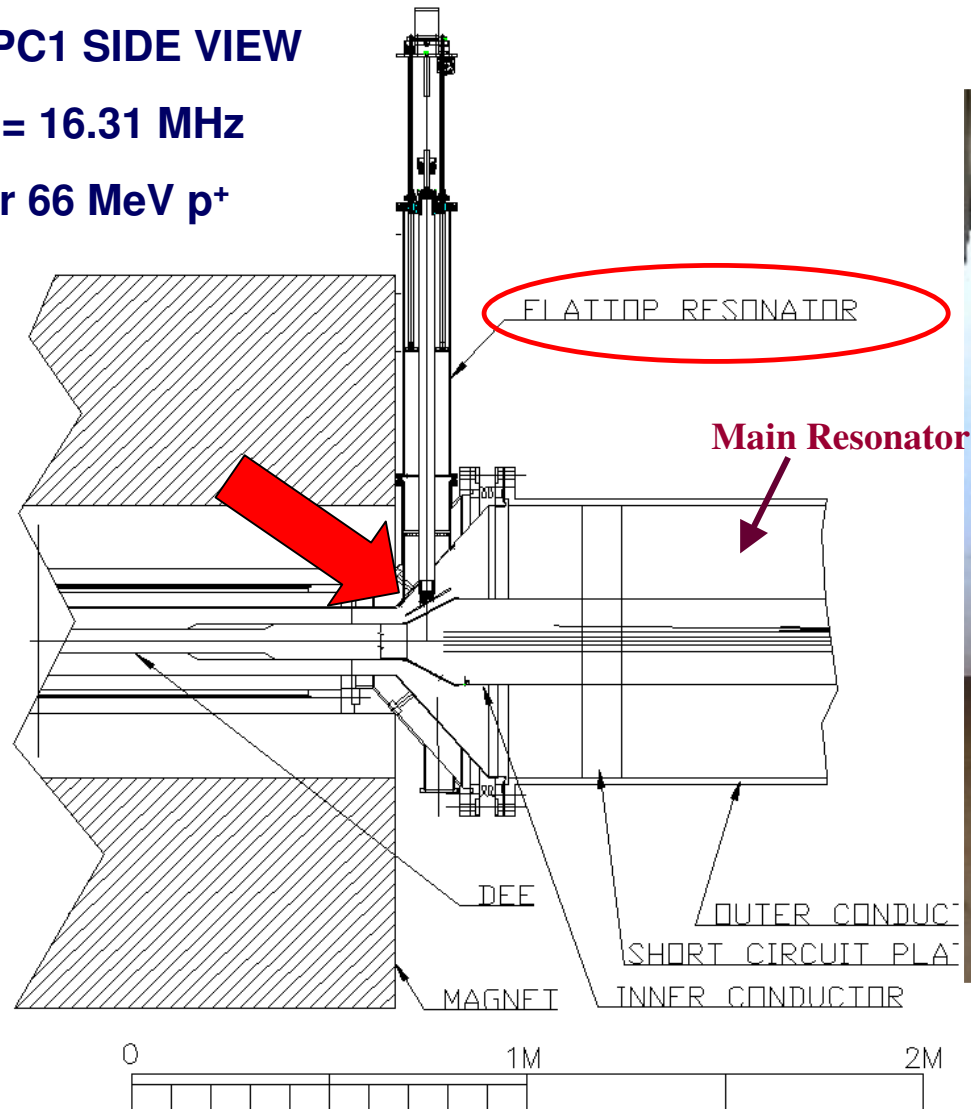
The flat-top system of SPC1

Capacitive
Coupling

SPC1 SIDE VIEW

$f_0 = 16.31$ MHz

for 66 MeV p^+



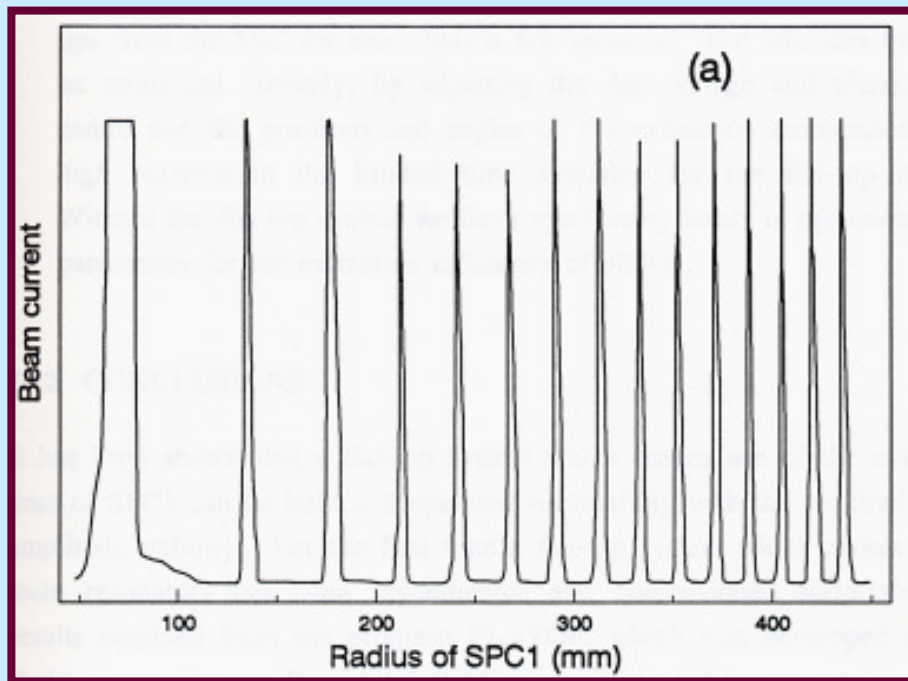
Tune the 2nd
resonance of the
“rf cavity” to the
5th harmonic of
the fundamental
frequency

Two SPC1 flat-top resonators

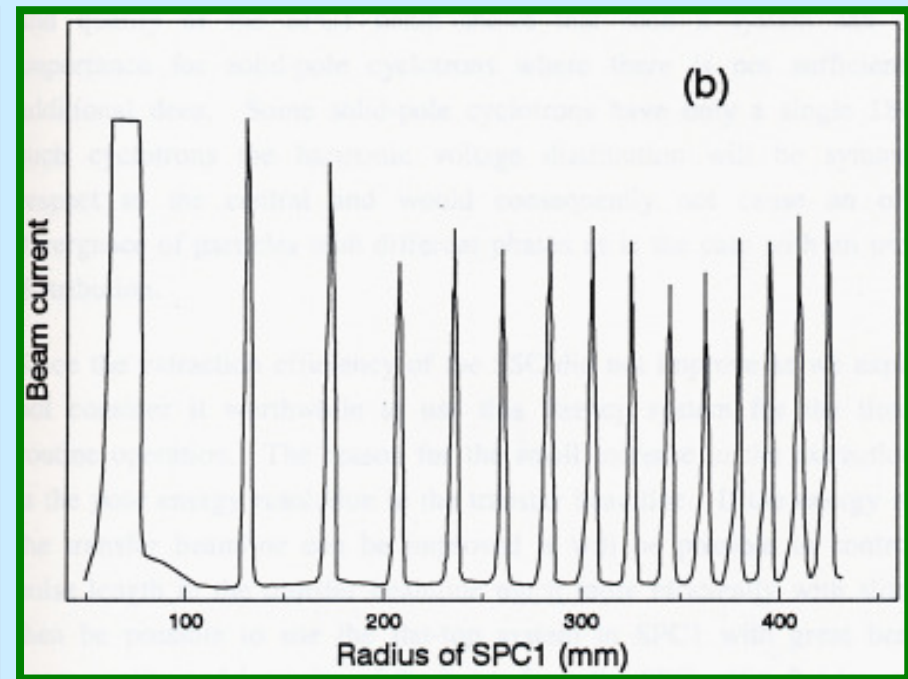


Advantages of flat-topping :

- Higher beam intensity
- Better beam quality – less energy spread

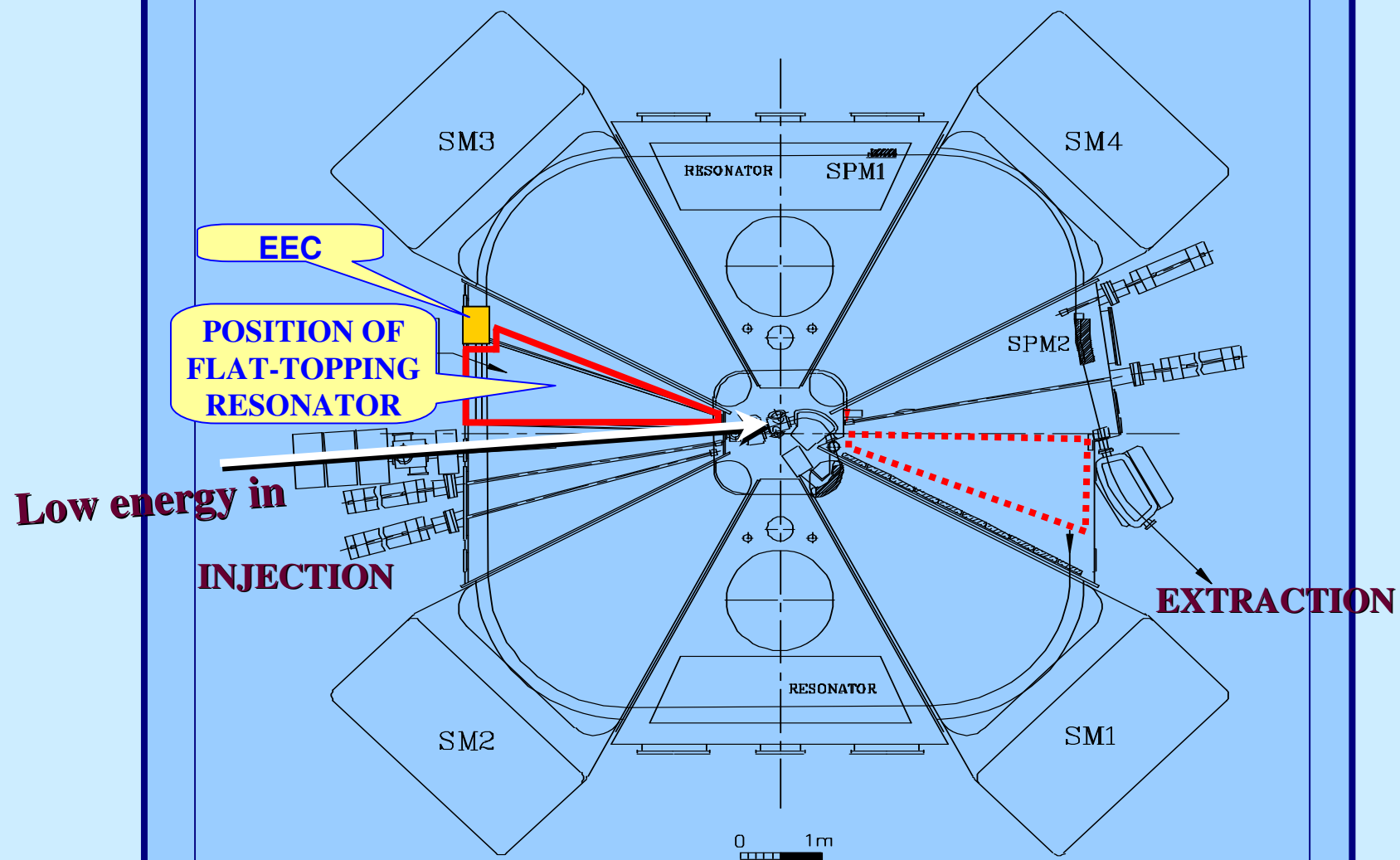


(a) Beam orbit pattern with the 5th harmonic flat-top system

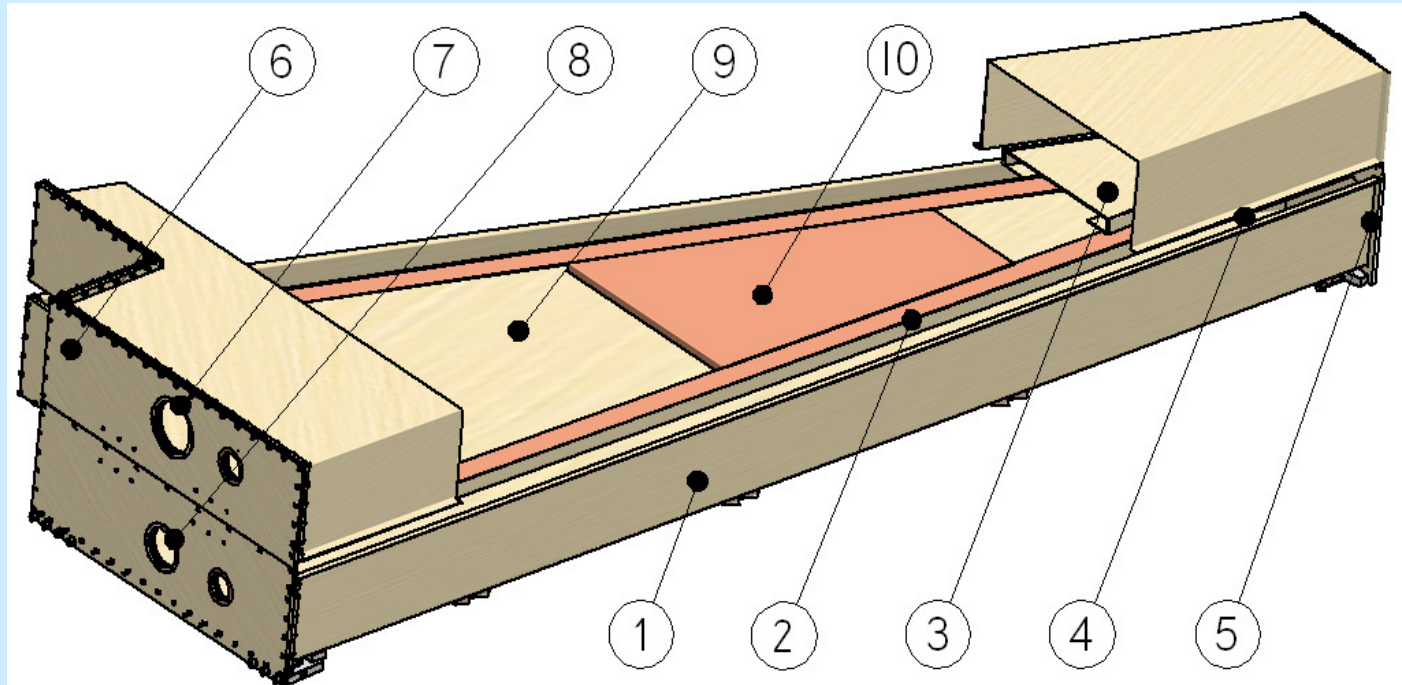


(b) Beam orbit pattern without the 5th harmonic flat-top system

SSC with FLAT-TOPPING RESONATOR

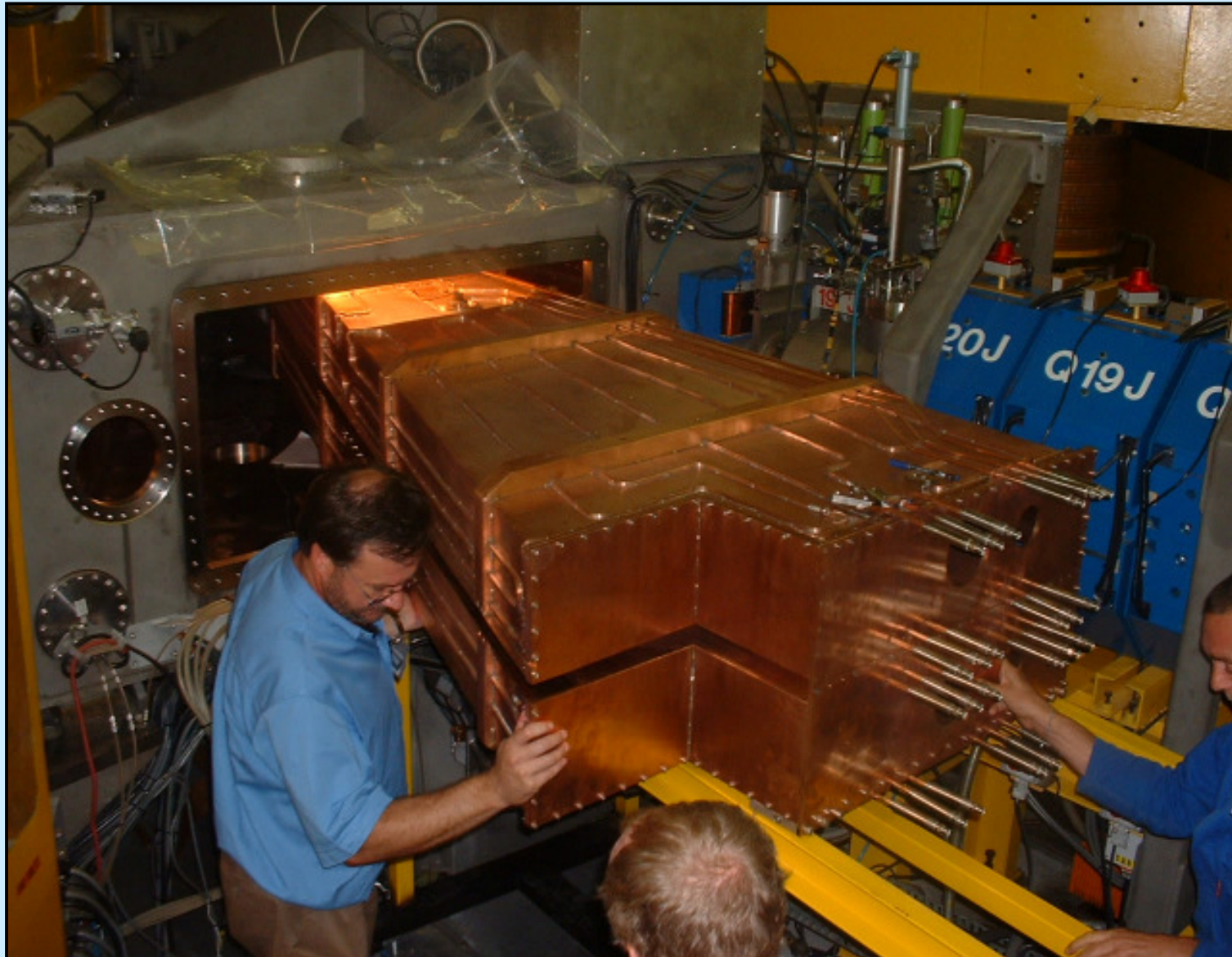


The 3-D drawing of the SSC flat-top resonator

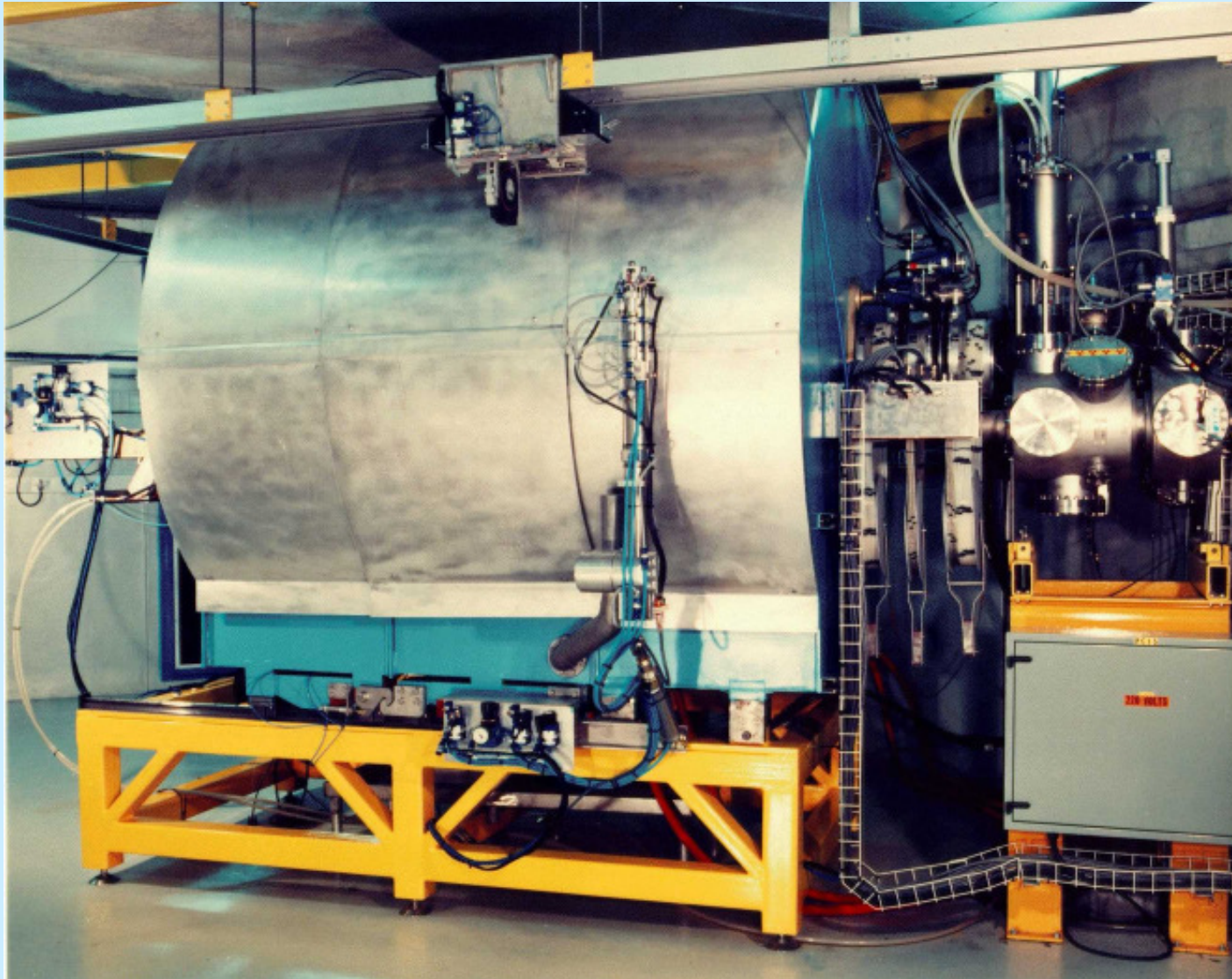


1. lower dee housing 2. acceleration gap 3. top of the upper dee plate 4. beam gap 5. short-circuit plate at injection 6. short-circuit plate at extraction 7. and 8. ports for coupling and tuning components 9. top of the bottom dee plate 10. plate for detuning of an unwanted resonance mode.

Installation of the flat-top resonator



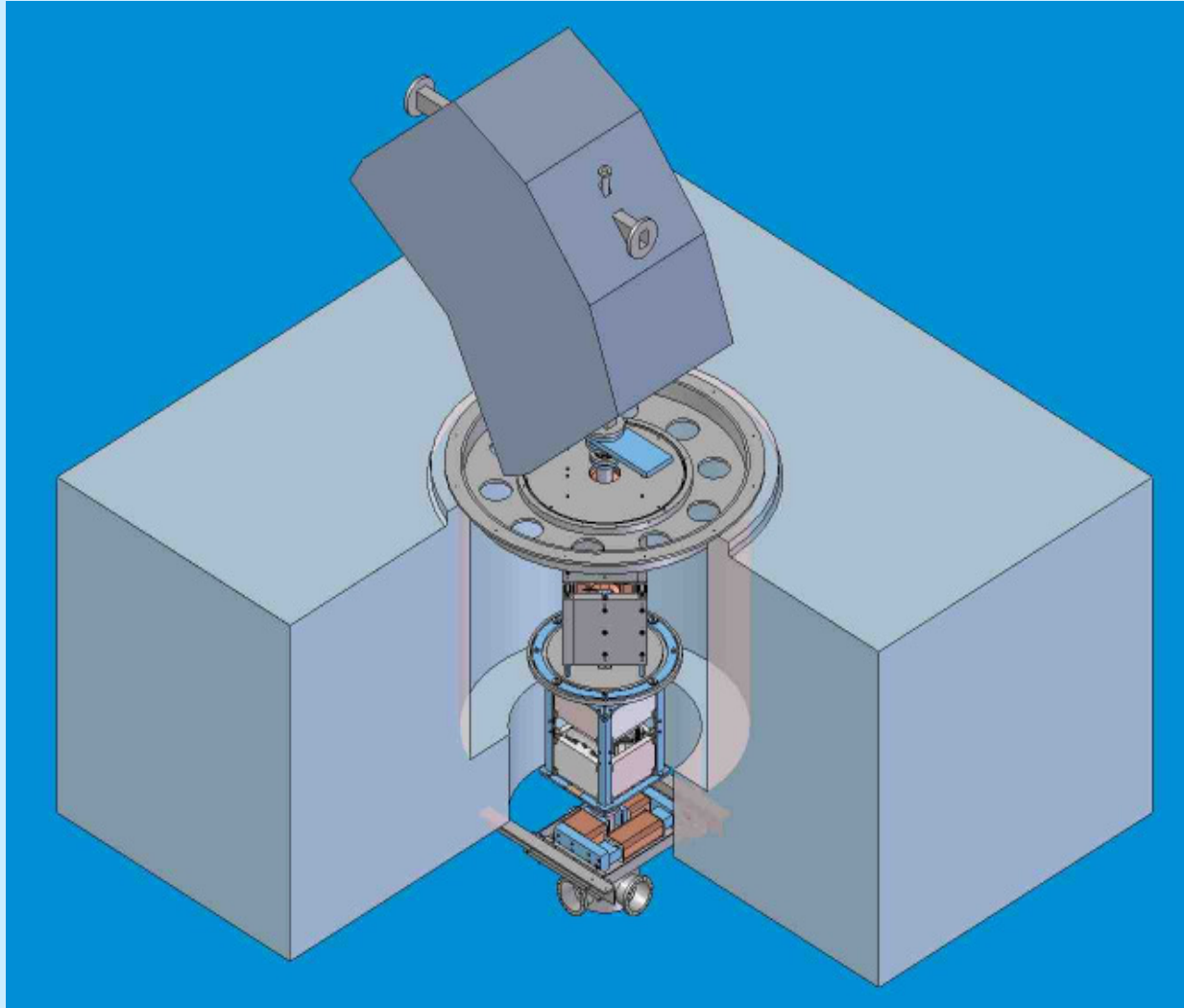
Bombardment station for radionuclide production



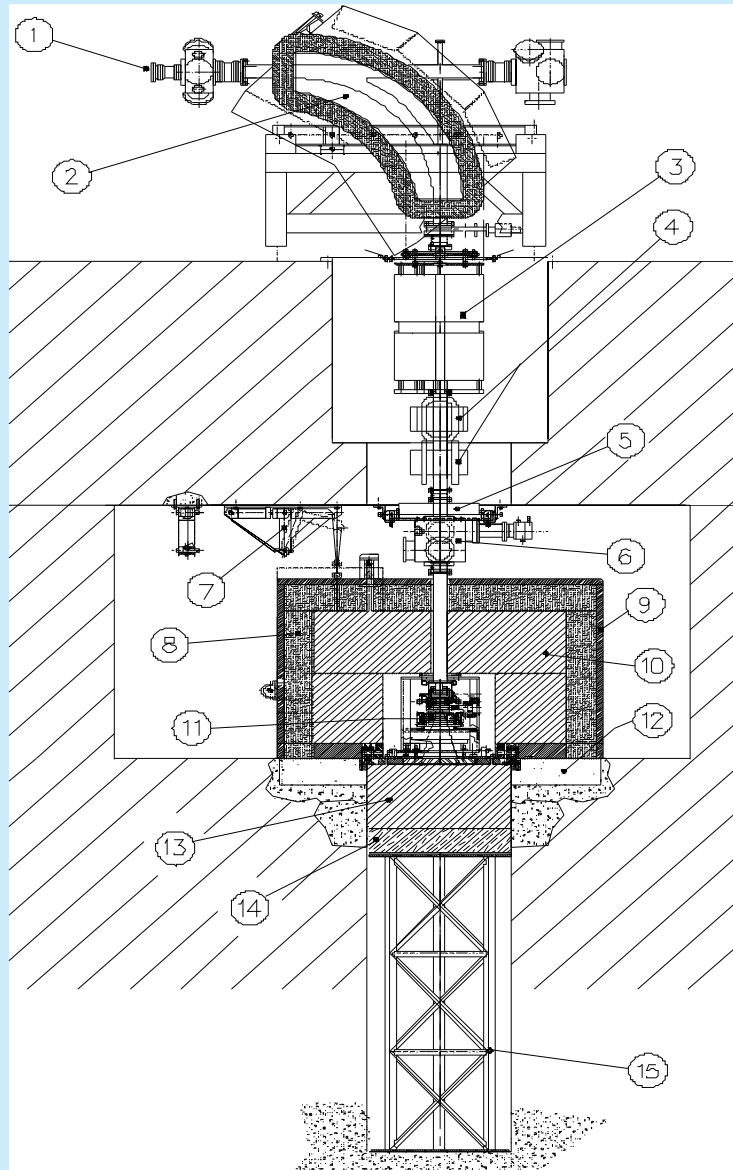
Thick target radionuclide production

Radionuclide	Target	Energy window (MeV)	Mass (gram)	Thickness (mm)	Diameter of disc (mm)
^{67}Ga	Zn	34.3 $\rightarrow$ 18.1	4.4	2	20
	Ge	60.7 $\rightarrow$ 38.7	7.4	6	20
^{68}Ge	^{69}Ga	34.0 $\rightarrow$ 2.4	5.0	4	20
	^{71}Ga	62.6 $\rightarrow$ 39.4	5.0	4	20
^{81}Rb	RbCl	62.6 $\rightarrow$ 57.7	1.3	3	15
^{82}Sr	RbCl	61.5 $\rightarrow$ 39.4	8.6	9	20
^{103}Pd	Ag	61.5 $\rightarrow$ 20.0	16.0	5	20
^{123}I	NaI	62.6 $\rightarrow$ 47.6	7.0	6	20
^{201}Tl	Tl	28.6 $\rightarrow$ 21.0	2.6	1.5	20
^{22}Na	Mg	61.5 $\rightarrow$ 40.0	7.0	12	20
^{139}Ce	Pr	61.5 $\rightarrow$ 25.5	15.0	7	20

3D drawing of the new vertical beam line

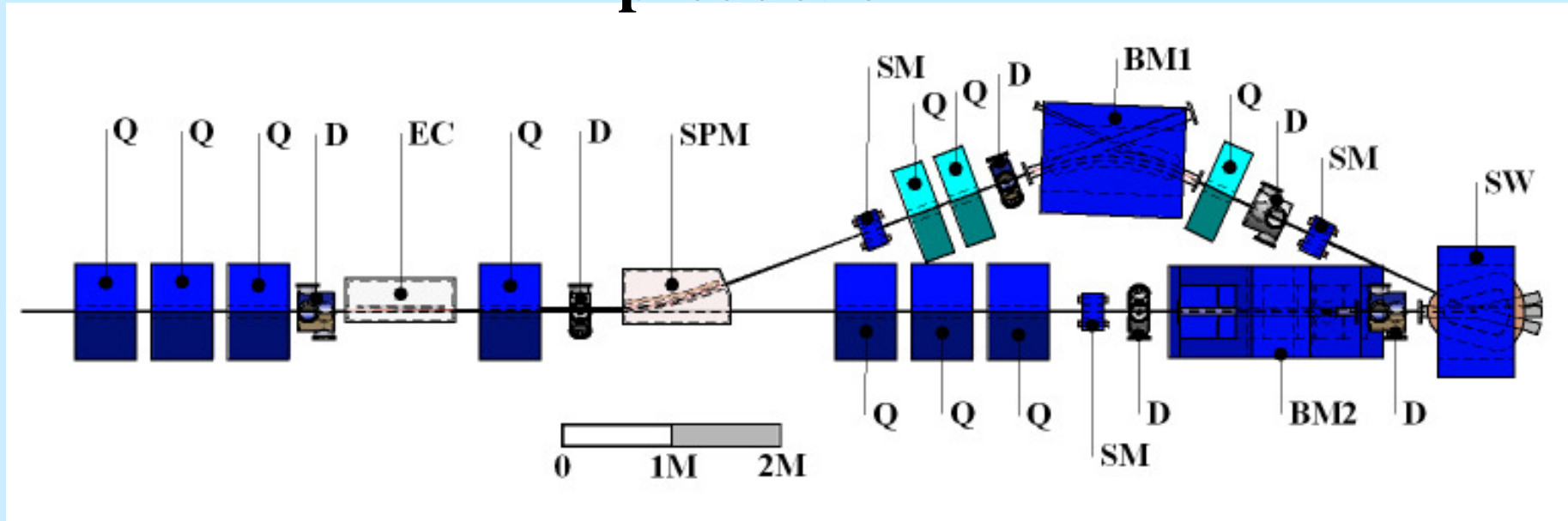


The new vertical beam line for radionuclide production



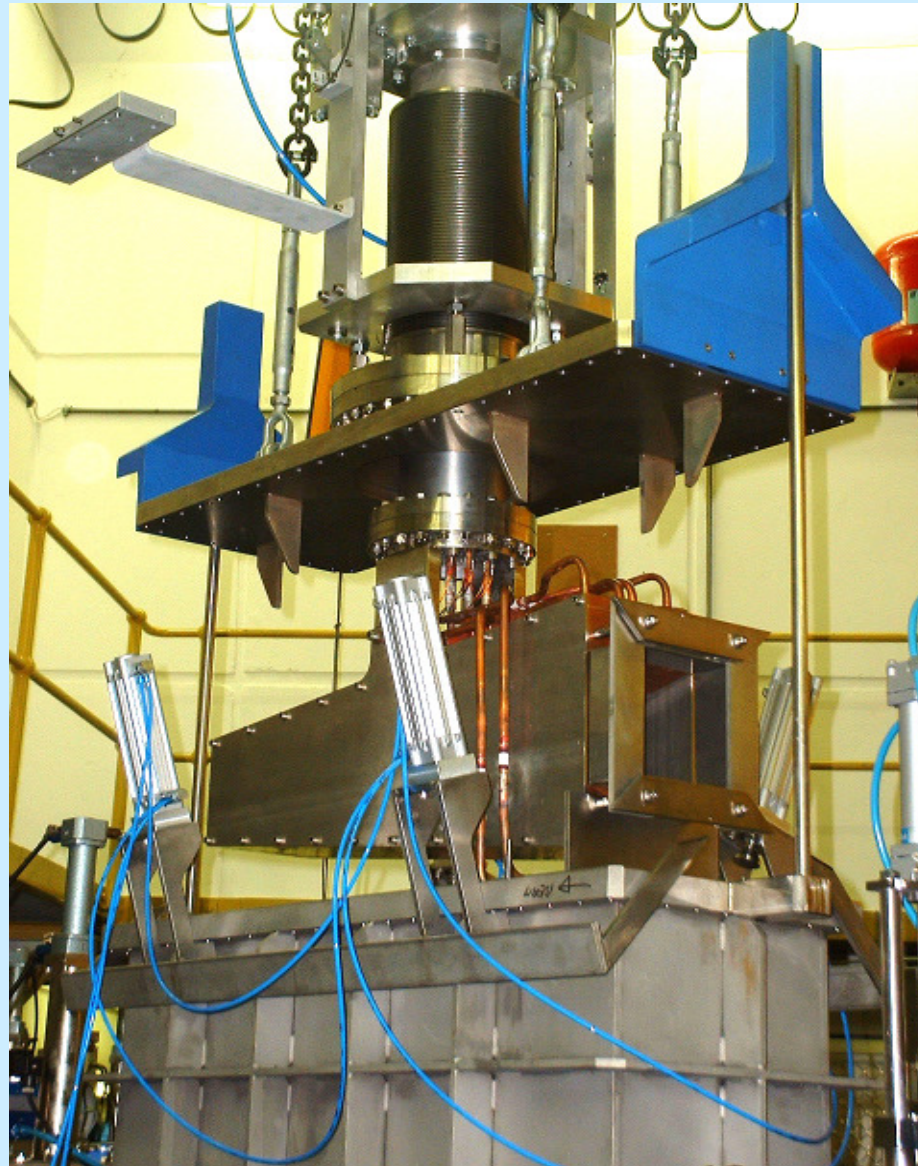
1. the horizontal beam line
2. the 90° bending magnet
3. two quadrupole magnets
4. sweeper magnets
5. steerer magnet
6. vacuum chamber for diagnostic equipment with a Faraday cup, harp and capacitive probe for current measurement
7. shielding lift mechanism for target exchanges
8. 9. and 10. inner iron shield
11. target
12. water tanks with a 4% ammonium pentaborate solution
13. iron shield
14. borated paraffin-wax shield
15. support structure.

New beam line with beam splitting for radioisotope production

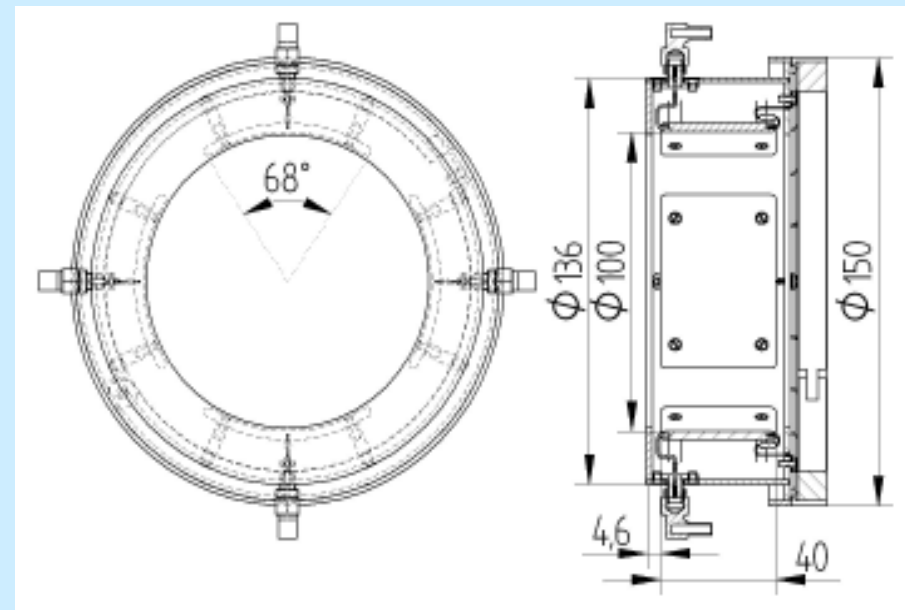
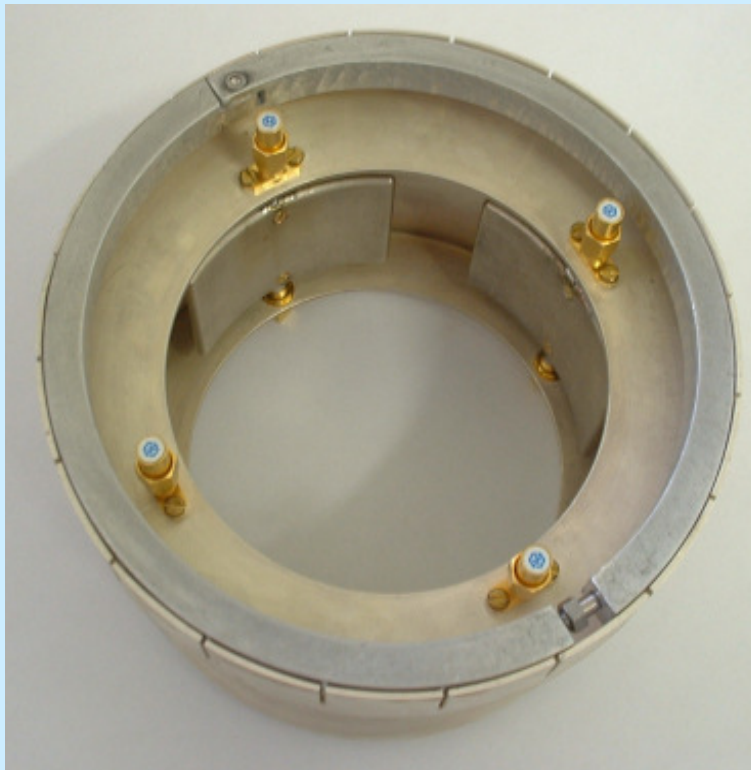


The planned beam lines for supplying two targets, simultaneously, with beam for radionuclide production. The main components are the electrostatic channel EC, the septum magnet SPM, the bending magnet BM1 and the existing switcher magnet SW. The bending magnet BM2 deflects the beam downward into the vertical beam line. Q, SM and D designate quadrupole magnets, steering magnets and diagnostic vacuum chambers, respectively.

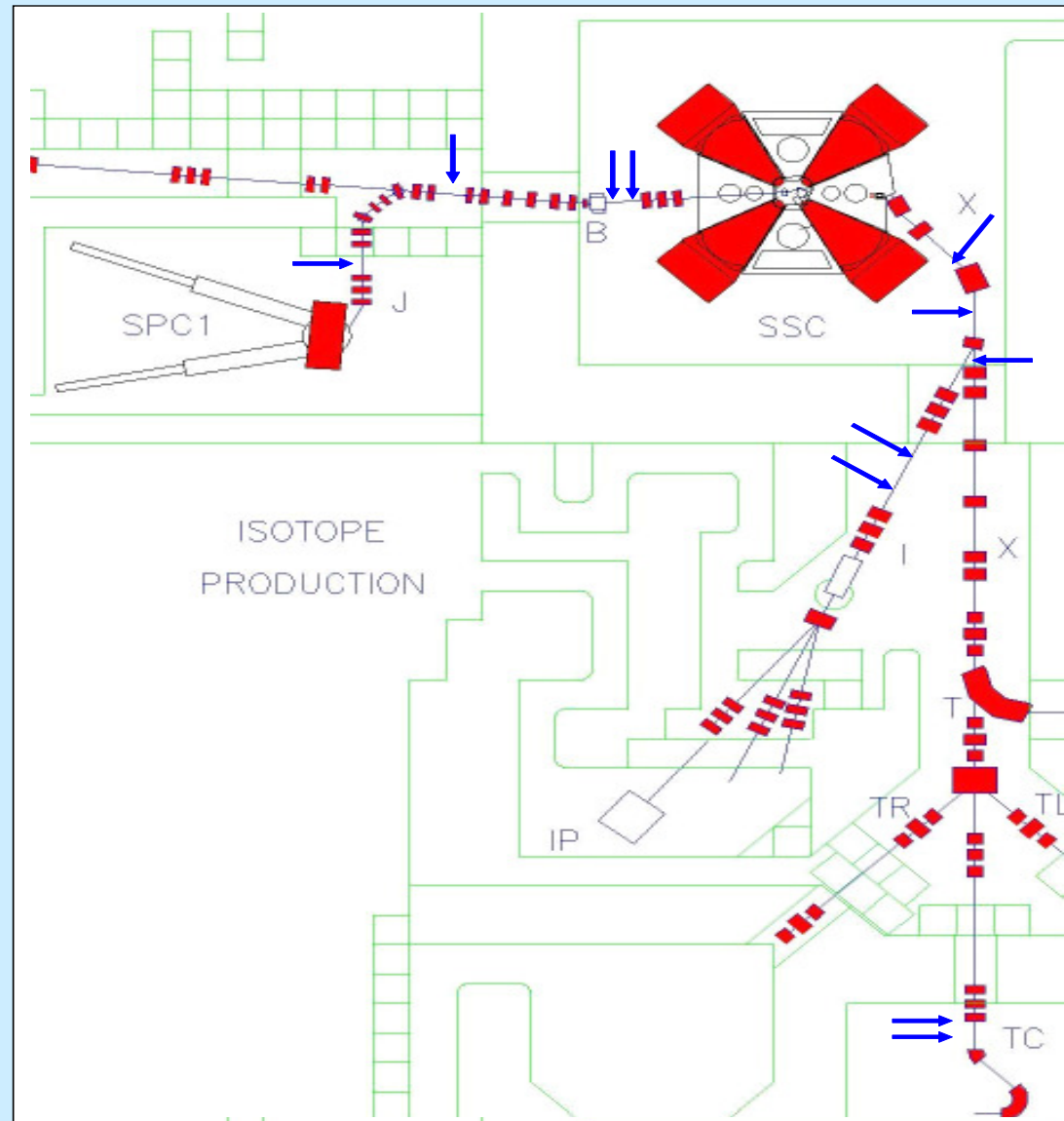
Installation of the new high-power beam stop



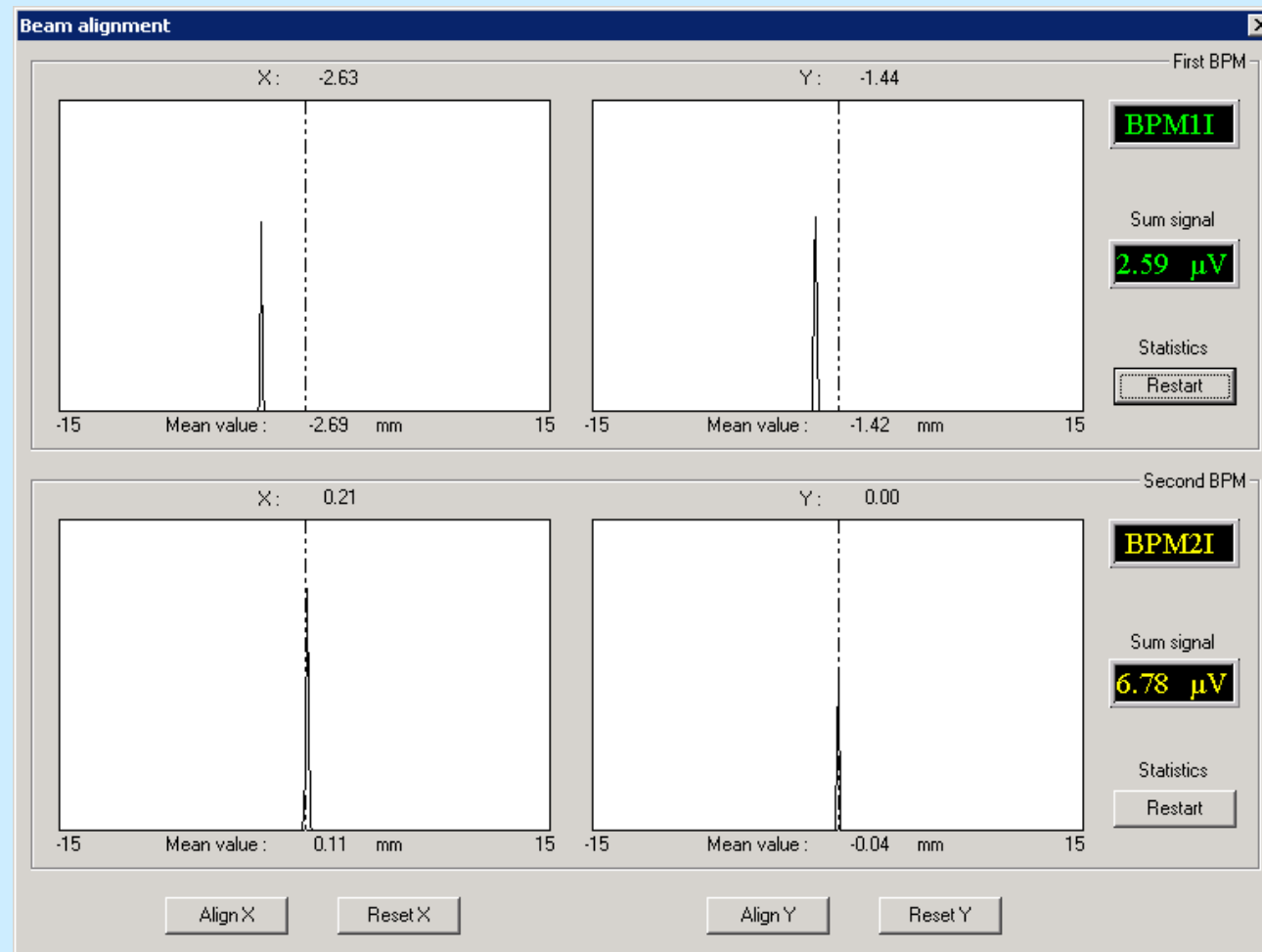
Non-destructive beam position monitor



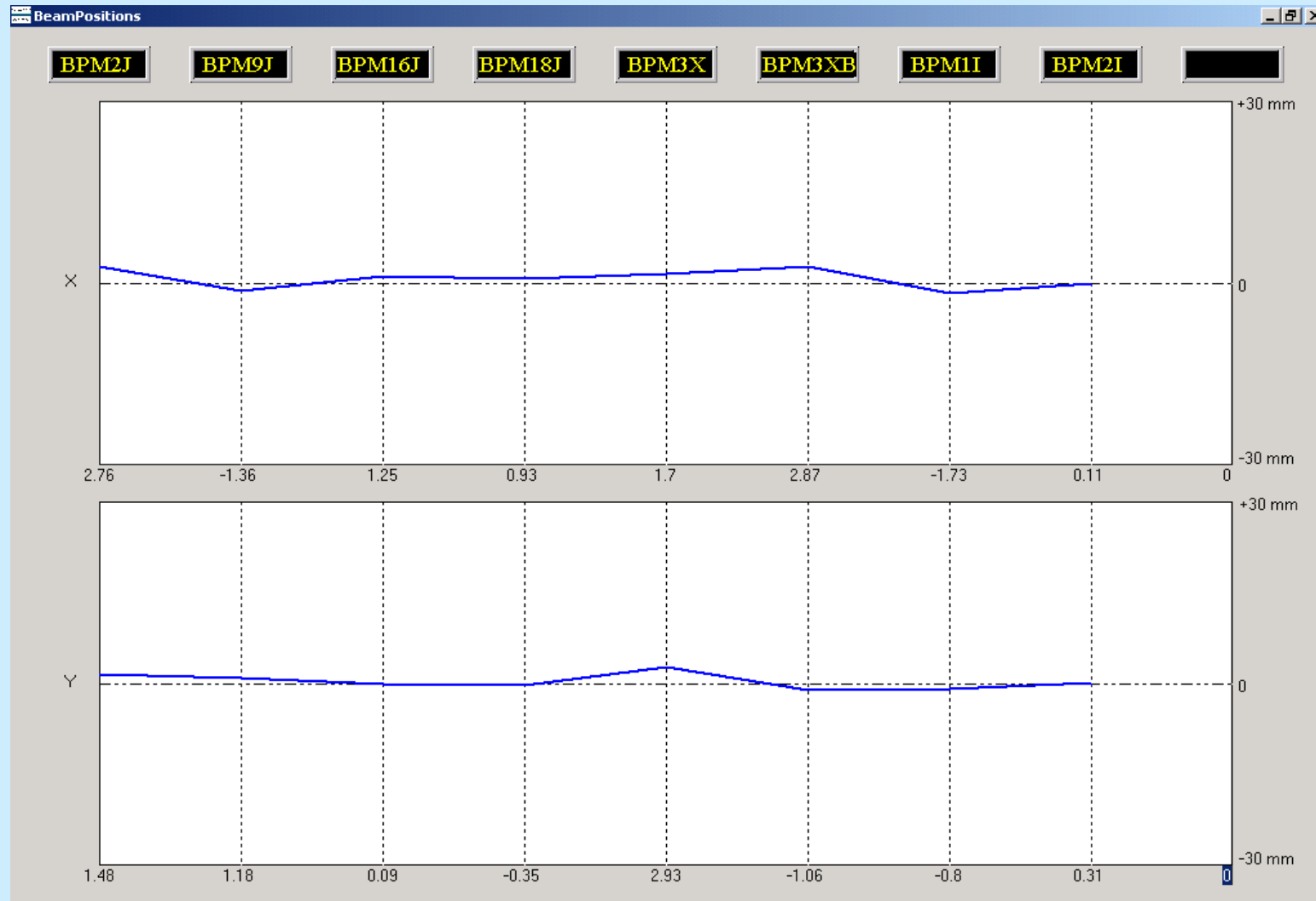
Positions at which BPMs have been installed



Beam position display with non-destructive beam position monitors after automatic alignment at the second monitor



Beam Alignment on x- and y- axes



The scale ranges are from minus to plus 30 mm.

**I would like to thank the IAEA for
the financial support.**

Enkosi, Ngiyabonga, Kea le boga
Thank you !