

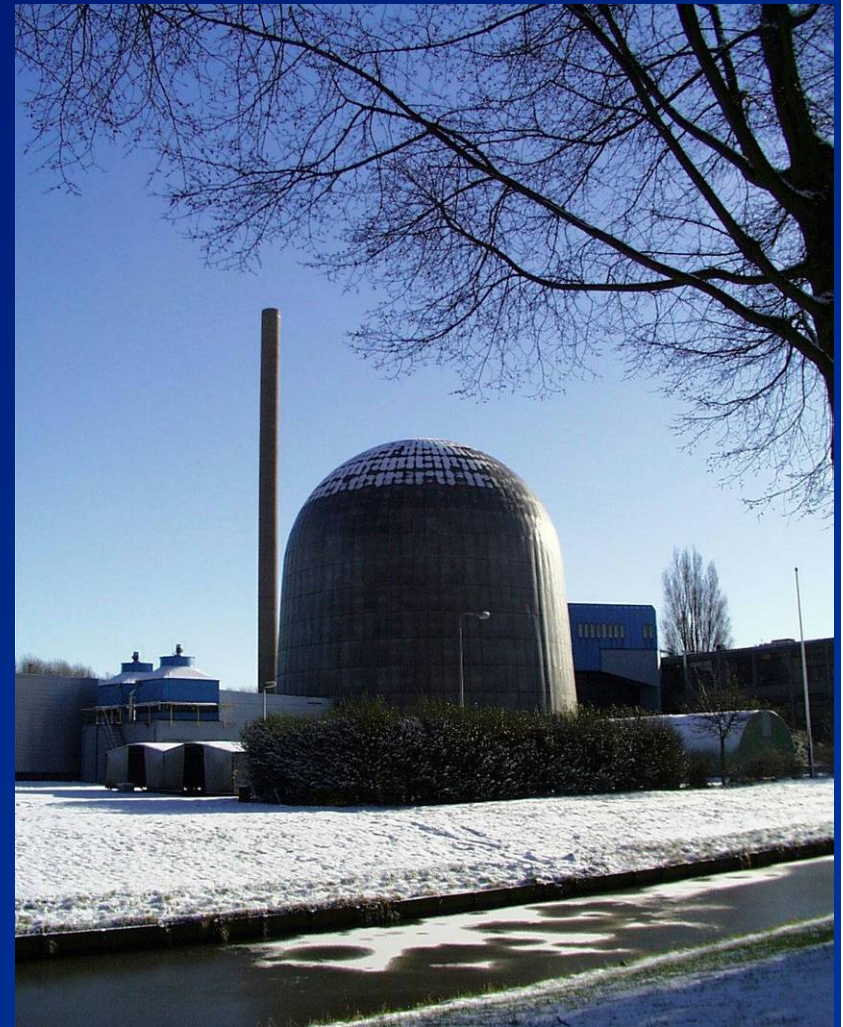
Experience with different methods for on- and off-line detection of small releases of fission products from fuel elements at the HOR

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Presentation overview

- The Hoger Onderwijs Reactor
- Experience with detection of small releases of fission products
- New developed instruments
- Conclusions

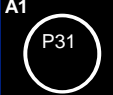




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HOR General Data

- Pool type research reactor
- Max. licensed power 3 MW
- Steady operating power 2 MW
- MTR fuel type, 19 fuel plates
- First criticality 1963

A1	B1	C1	D1	E1	F1
 P31	R-19	R-24	R-29	R-17	R-18
A2	B2	C2	D2	E2	F2
R-20	 Bigbebe	E-04 51,3	E-17 22,7	E-13 36,7	R-16
A3	B3	C3	D3	E3	F3
R-15	E-10 43,1	EC-01 41,8	E-20 10,0	EC-04 22,9	E-14 31,1
A4	B4	C4	D4	E4	F4
R-13	E-18 19,0	E-19 15,3	 Smallbebe	E-22 0,0	E-16 28,2
A5	B5	C5	D5	E5	F5
R-14	E-08 45,5	EC-02 39,1	E-21 6,0	EC-03 30,8	E-12 37,5
A6	B6	C6	D6	E6	F6
R-25	R-28	E-09 44,1	E-15 28,4	E-11 42,3	R-26
A7	B7	C7	D7	E7	F7
R-12	R-22	R-21	R-27	R-30	R-23

HOR Site View



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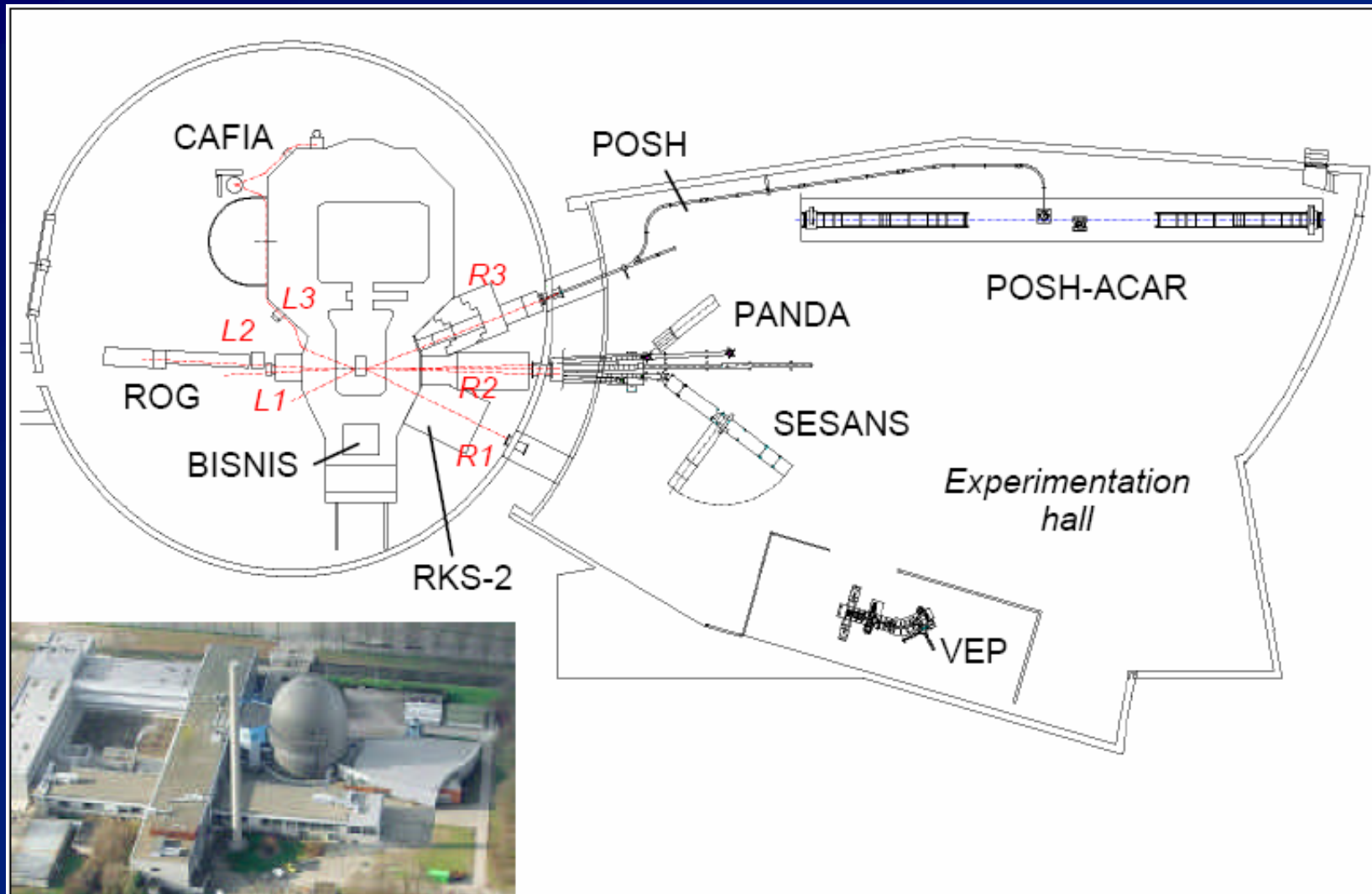


Figure 2: Aerial photo and schematic outline of the current reactor facility including experimentation hall, core grid and beam lines R1-3, L1-3.

Exp. detection small releases of fission products

- Experience gained mainly from 2001 until June 2005
- During HEU to LEU fuel conversion five cases in which fission product concentration in the pool increased significantly
- 1 HEU element and 4 LEU elements from the first batch

Exp. detection small releases of fission products

Already available instruments f.e.:

- Direct measurement of fission product activity in the pool true small ion exchanger system
- Measuring delayed neutron activity
- Direct measurement of air-borne activity above the pool
- Direct measurement of air-borne activity in the stack
- Et cetera ...

Examples already available instruments



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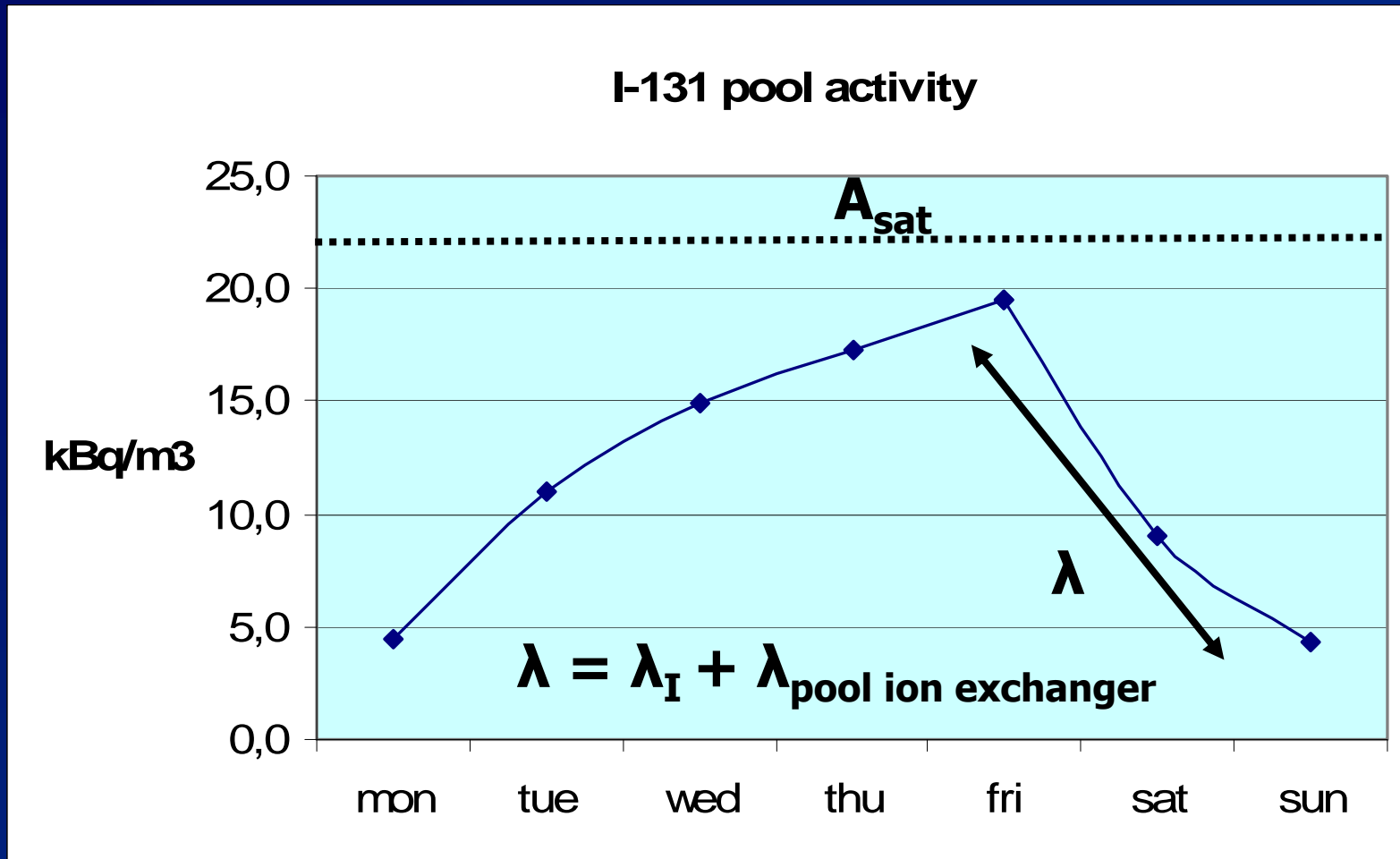
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Exp. detection small releases of fission products

New developed instruments:

1. Model for core fission products release constant
2. Wet sipping device
3. RID-cascade

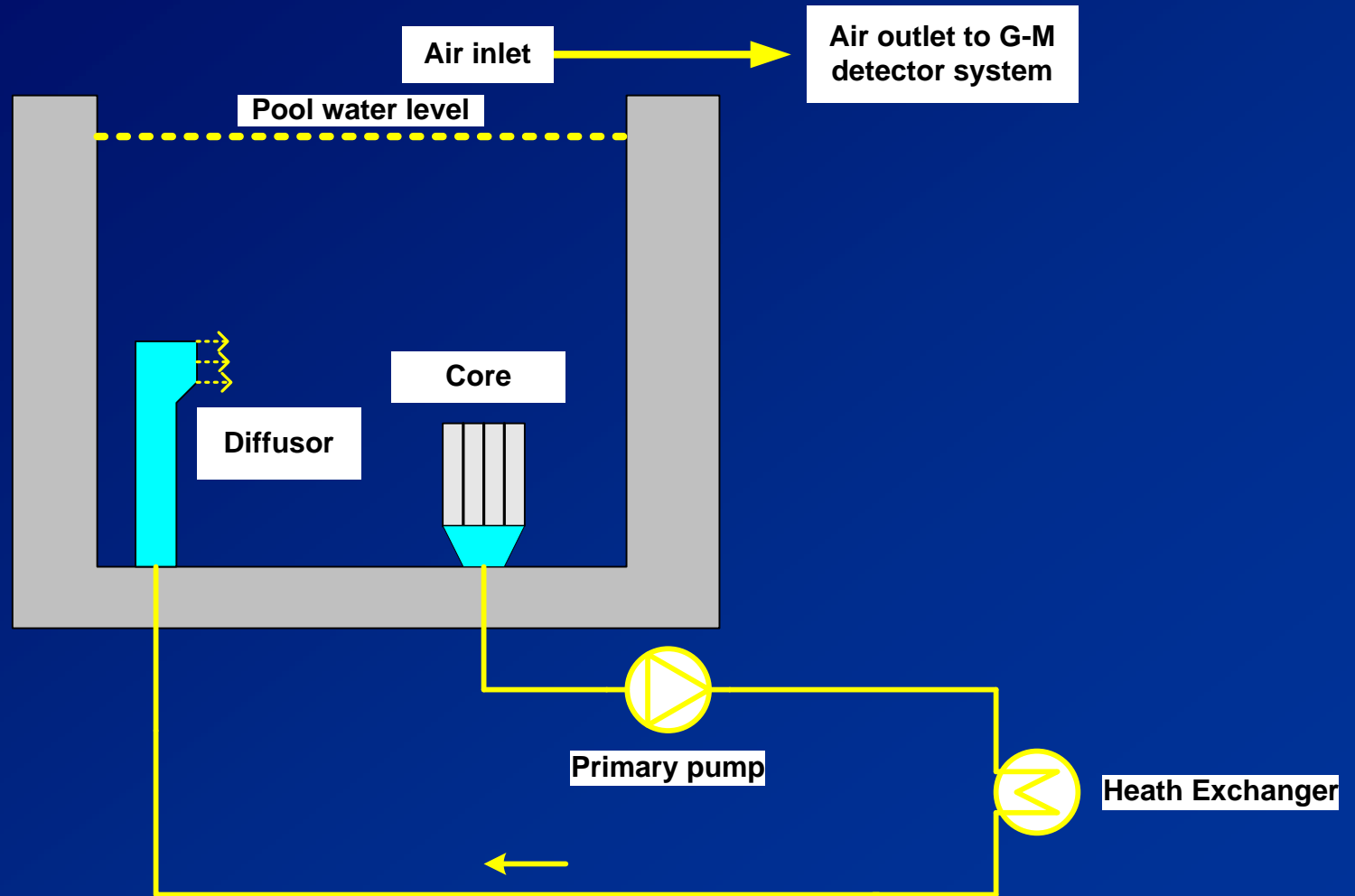
Core fission products release constant



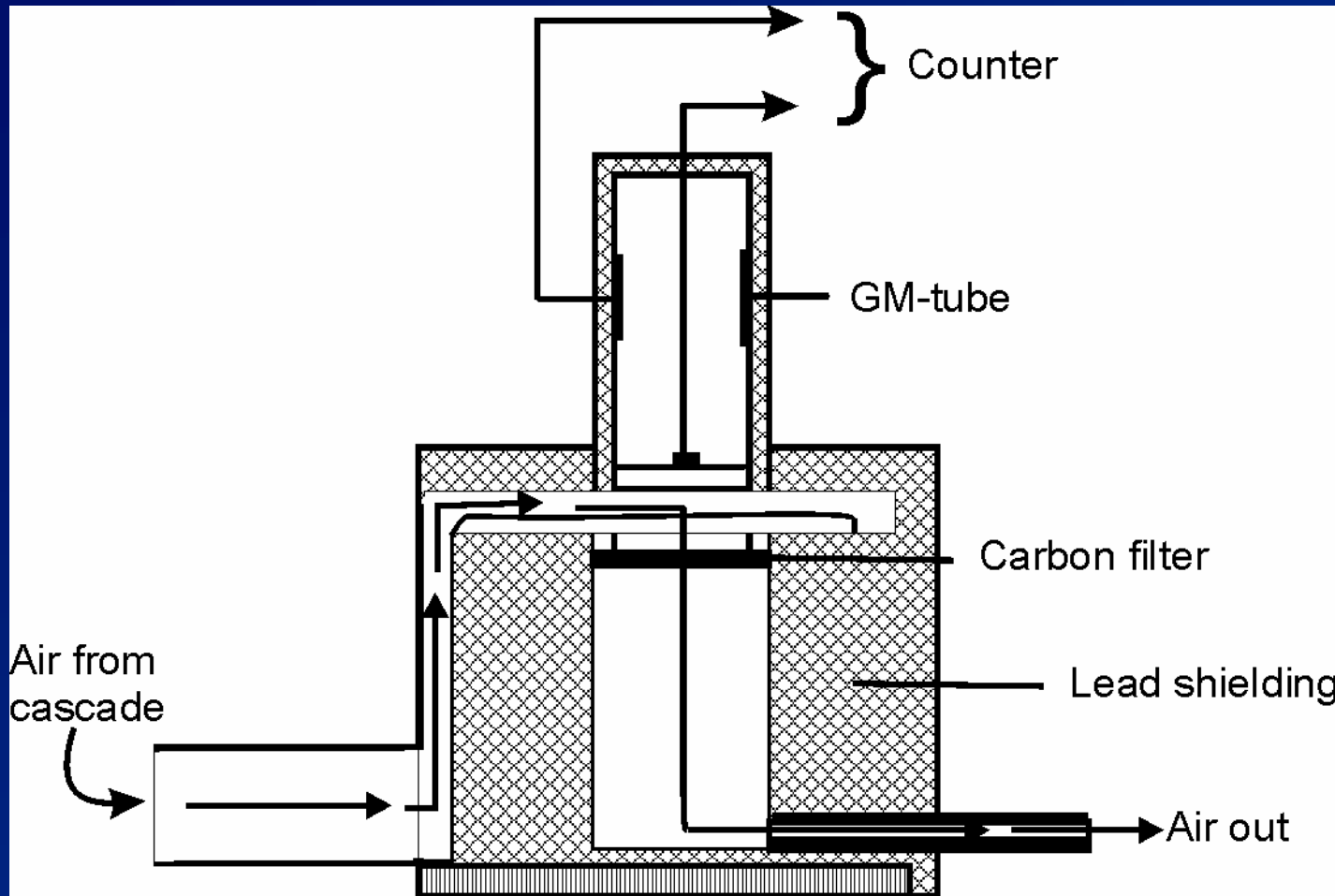
$$\text{Release constant} = \lambda / \lambda_I * A_{sat}$$

Air-born activity monitor & RID-cascade design

Overview
Air born
activity
monitor



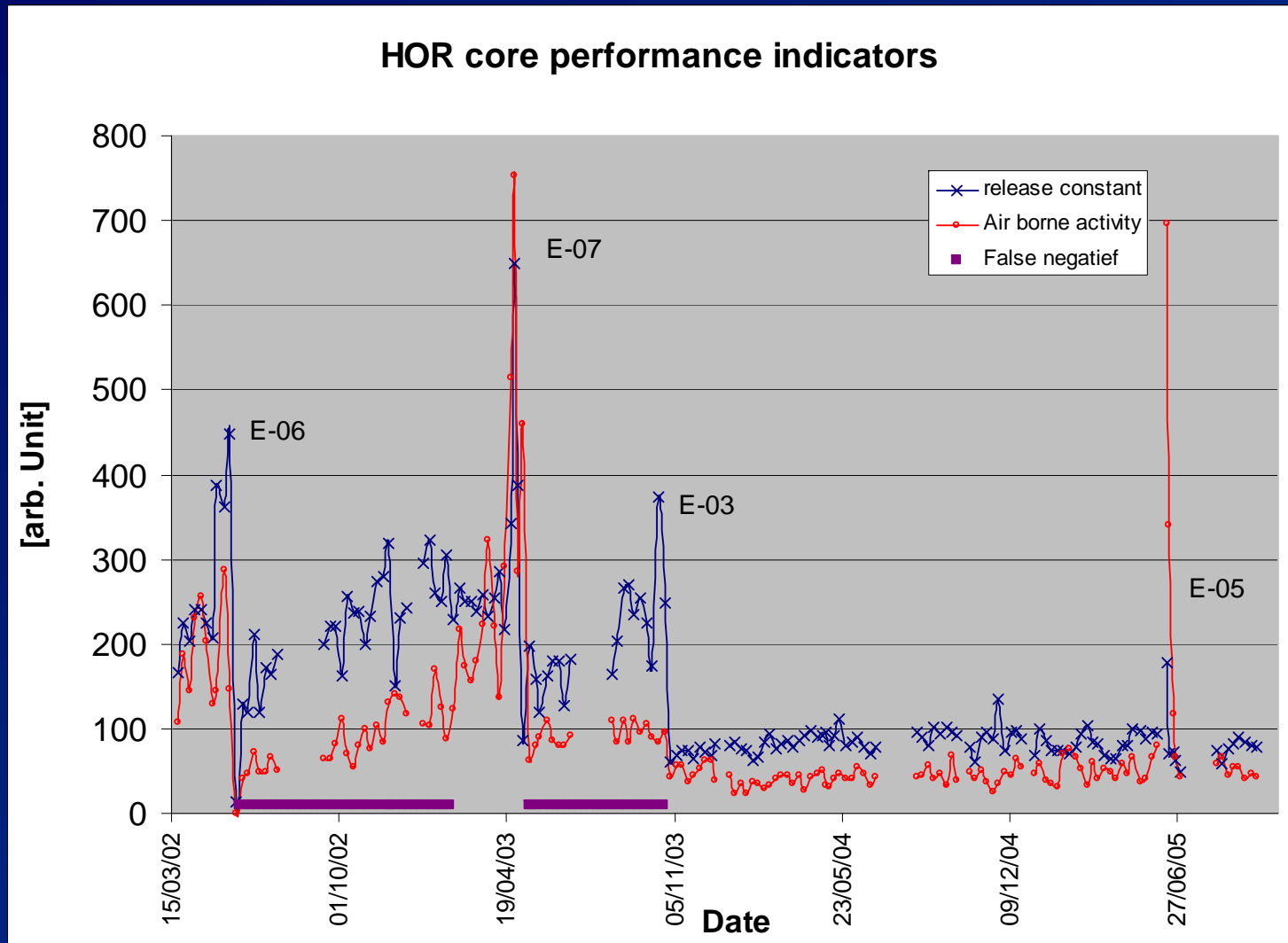
Air-borne activity monitor & RID-cascade design



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Air-borne activity monitor & RID-cascade design



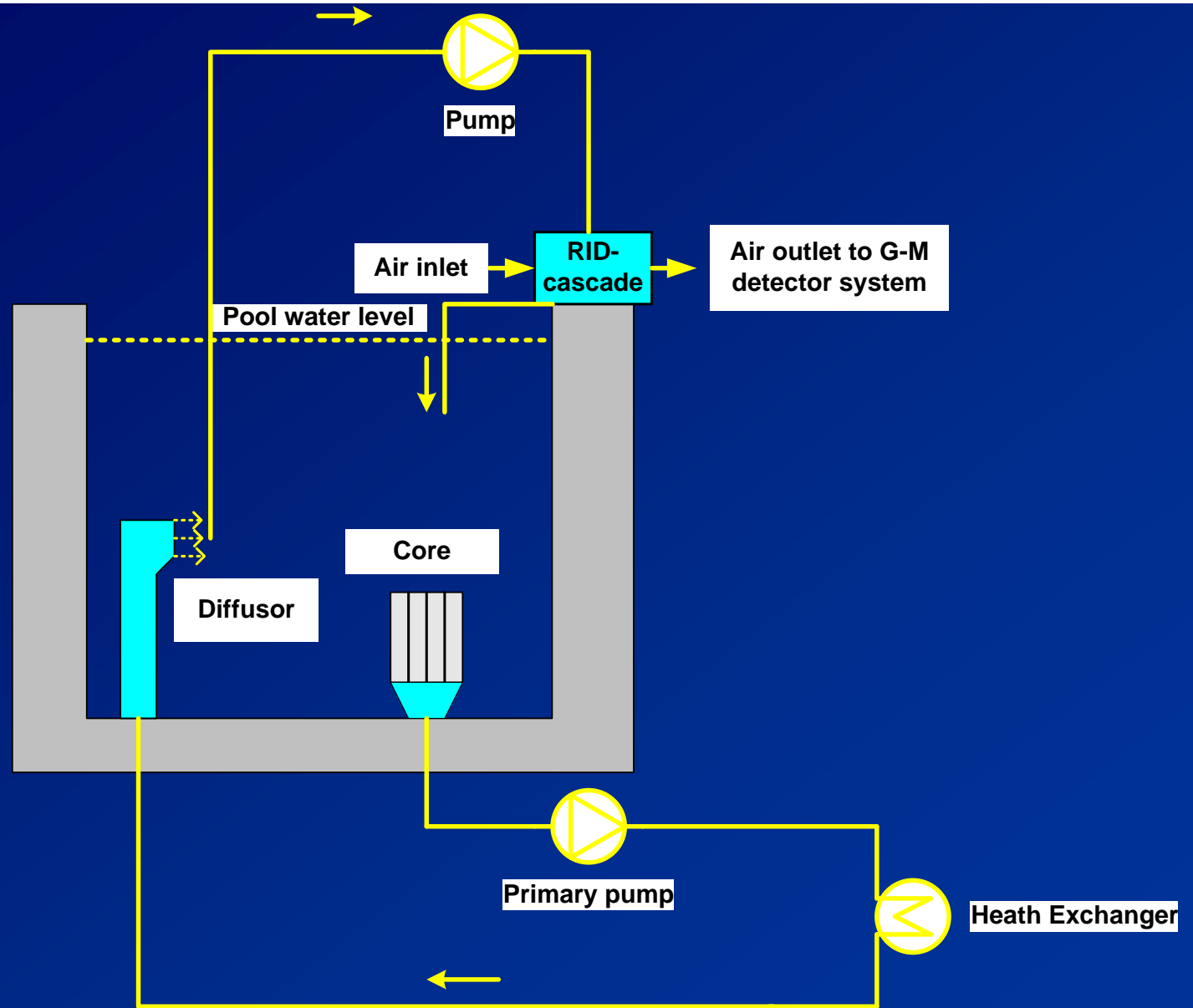
Air-borne activity monitor & RID-cascade design

Boundary conditions for improved air-born activity monitor:

1. Signal should not be influenced by natural 'hot' water layer
2. Sensitivity for small fuel defects as high as possible
3. Influence background activity as Na-24 as low as possible
4. Maintenance and calibration time should be as low as possible
5. Simple interpretation and analysis
6. Reliable over time

Schematic overview

improved air-born activity monitor



RID-cascade

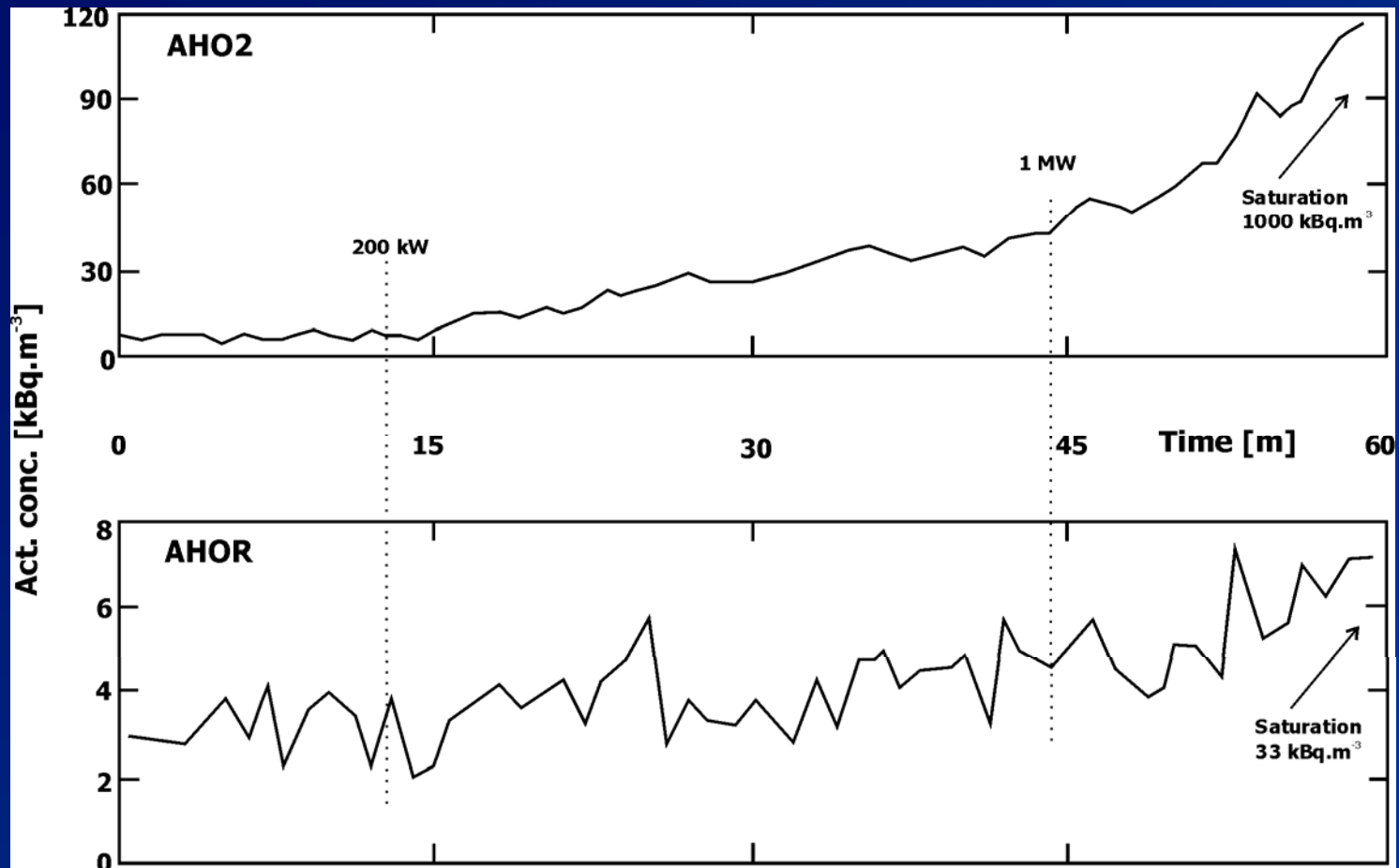


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First measurements with RID-cascade



Conclusions

- Experience gained during LEU fuel element defects led to 3 new instruments
- Release constant turned out to be sensitive and reliable performance indicator even at operation times of a few hours
- The RID-cascade gives a stable indication but it still must be tested with an element with a defect

