

DE LA RECHERCHE À L'INDUSTRIE



URANIUM FROM COAL ASH: RESOURCE ASSESSMENT AND OUTLOOK ON PRODUCTION CAPACITIES

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COAL ASH: URANIUM
RESOURCES AND
PRODUCTION
CAPACITIES

CONTEXTUAL BACKGROUND

Issues and challenges
Milling process flow
Key parameters

RESOURCE ASSESSMENT

From coal resources
From coal-ash piles

OUTLOOK ON RESERVES AND PRODUCTION

Technical constraints
Coal ash compared with other U productions
Potential reserves
Limits to production capacities

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Strategic challenges

■ Long-term supply

- Small production when demand was high (Cold War)
- Significant supply source in case of new tensions on global supply?

■ China

- **Coal:** world 1st producer (~50% of world production)
- **Uranium:** increasing imports and demand
2010: needs of 3900 tU vs. 1350tU in domestic production
2030: Demand 12300 to 16200 tU !
- Typical mine lead time ~ 10 years

Impacts on environmental and health hazards ?

KNOWN URANIUM+COAL DEPOSITS

■ UDEPO Uranium Database (IAEA): well documented!

- Identified “**lignite-coal**” uranium deposits
- ~**400 ktU (>400ppm)**
- Lignite-coal category: only **the most promising deposits**

➔ UDEPO provides a good tool to follow rising projects in which uranium could be produced from coal either as a primary product or a co-product

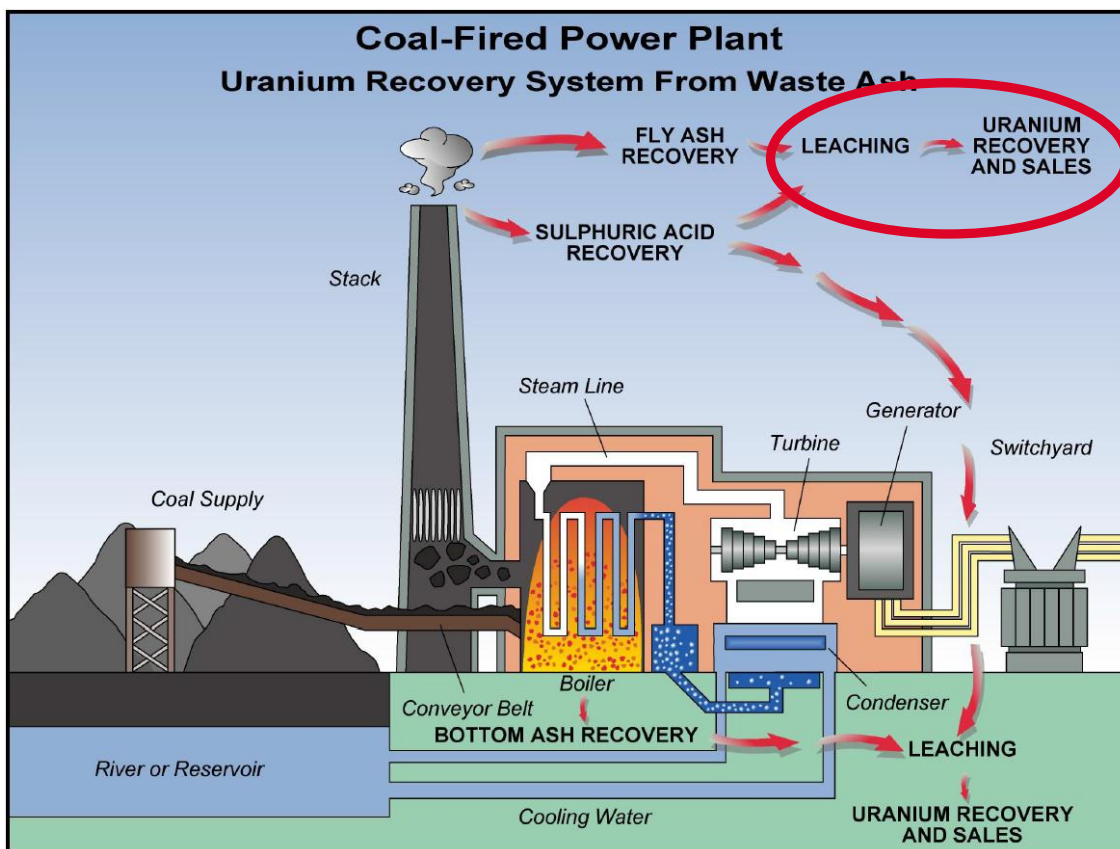
■ Prospective approach (long-term): also needs to assess the whole resource (even **uranium as a potential by-product** and potentially lower grades)

- UDEPO: not all the reported quantities are in the coal itself. Springbok Flats: uranium lies in sandstone layers, in-between coal layers.
- We focused on uranium production from coal ash, that is when uranium resources are precisely in the coal itself and considered as a by-product.

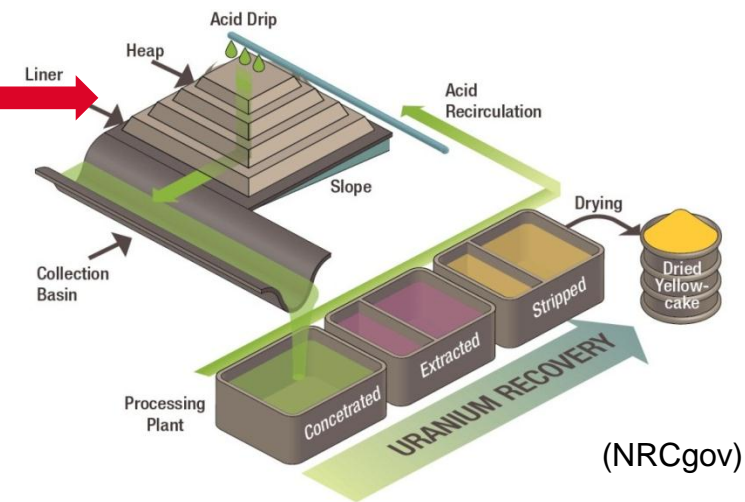
➔ We based our research on **coal databases** (USGS, Enerdata).

MILLING PROCESS FLOW

- Milling the ashes rather than feed coal
- Recovering sulphur dioxide from flue gases
- Heap leaching of coal-ash piles



The Heap Leach Recovery Process

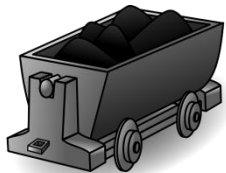


2 companies:
Sparton Resources
Wildhorse Energy

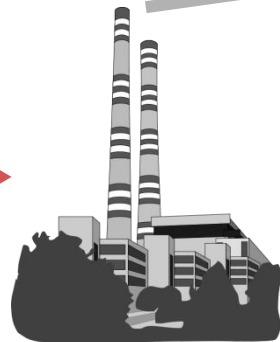
KEY PARAMETERS IN PROCESS FLOW

Coal quantity

U ppm



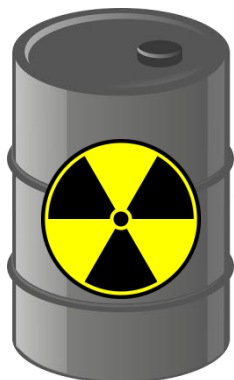
Combustion:
time, temperature,
additives



Flue gases: loss of
fly ash / U

SOx production

U3O8 quantity



U : concentration
factor
x5

+ acid recovery

25% of leaching needs

Milling recovery rate

75%

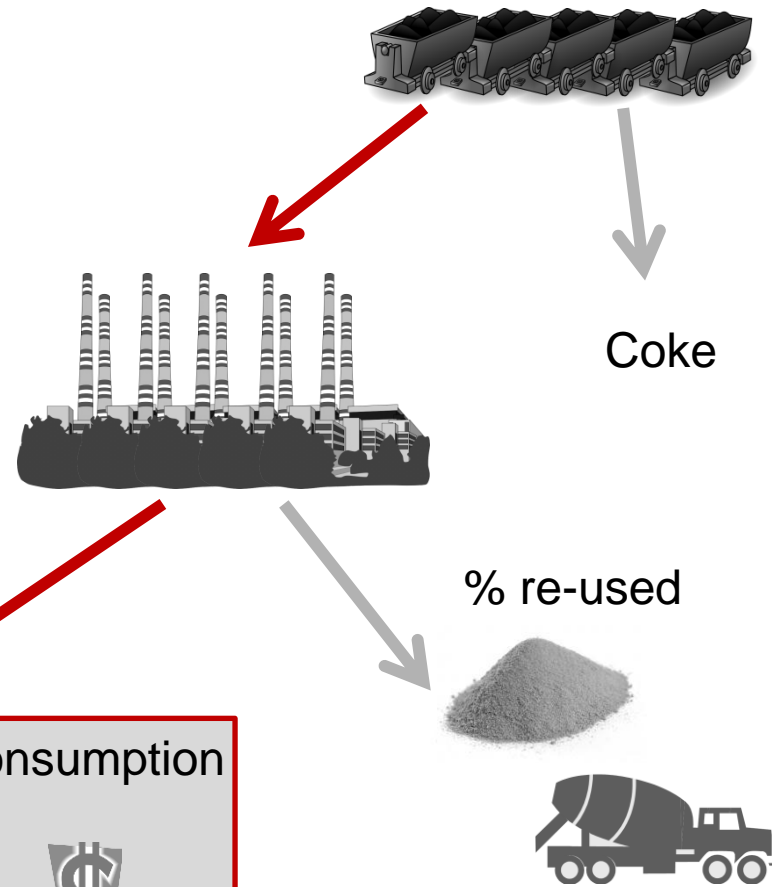


New grade U ppm



KEY PARAMETERS IN GLOBAL SUPPLY

- Reserves & annual production of coal
 - U grades
- Coal consumption in energy sector
 - Annual coal-ash production
 - Part of coal-ash available for milling
- Production capex & opex
 - Compared with other uranium productions
 - Cut-off grade



Milling plant costs



% re-used



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URANIUM QUANTITIES IN COAL RESOURCES

	World						China
Primary product	Coal		Lignite		Coal + lignite		
Category	Proved reserves	Additional resources	Proved reserves	Additional resources	Proved reserves	Additional resources	Proved reserves
Quantities (Gt)	690-750	610-17120	150-280	170-4150	840-1030	780-21270	115-418
Mean grade in U	3.4 ppm		12.0 ppm		4.7 ppm		2.31 ppm
Uranium quantities (MtU)	2.4-2.6	2.1-58.2	1.8-3.4	2.0-49.8	4.0-4.9	3.6-100.0	0.26-0.97

References

- Coal quantities: Enerdata 2012, German Federal Institute for Geosciences 2011
- U grades: USGS World Coal Quality Inventory, Yang 2007

URANIUM QUANTITIES IN ASH PILES

148 Gt of coal burnt since the 70's:

➡ **21 Gt of coal-ash** stored in piles

➡ **190 to 500 ktU**

Hypothesis:

Re-use rate of ashes equals US one (1970-2010)

Coal mean grade from 2 to 5 ppm

Concentration factor equals 5

Coal consumption history of energy sector (Enerdata)

Uncertainties

- Mean grade (improved by re-use of some ashes?) and grade distribution (got worse after dilution?)
- Risk of dilution: coal homogenization at the powerplant when it is not mine-mouth
- Concentration factor, badly known

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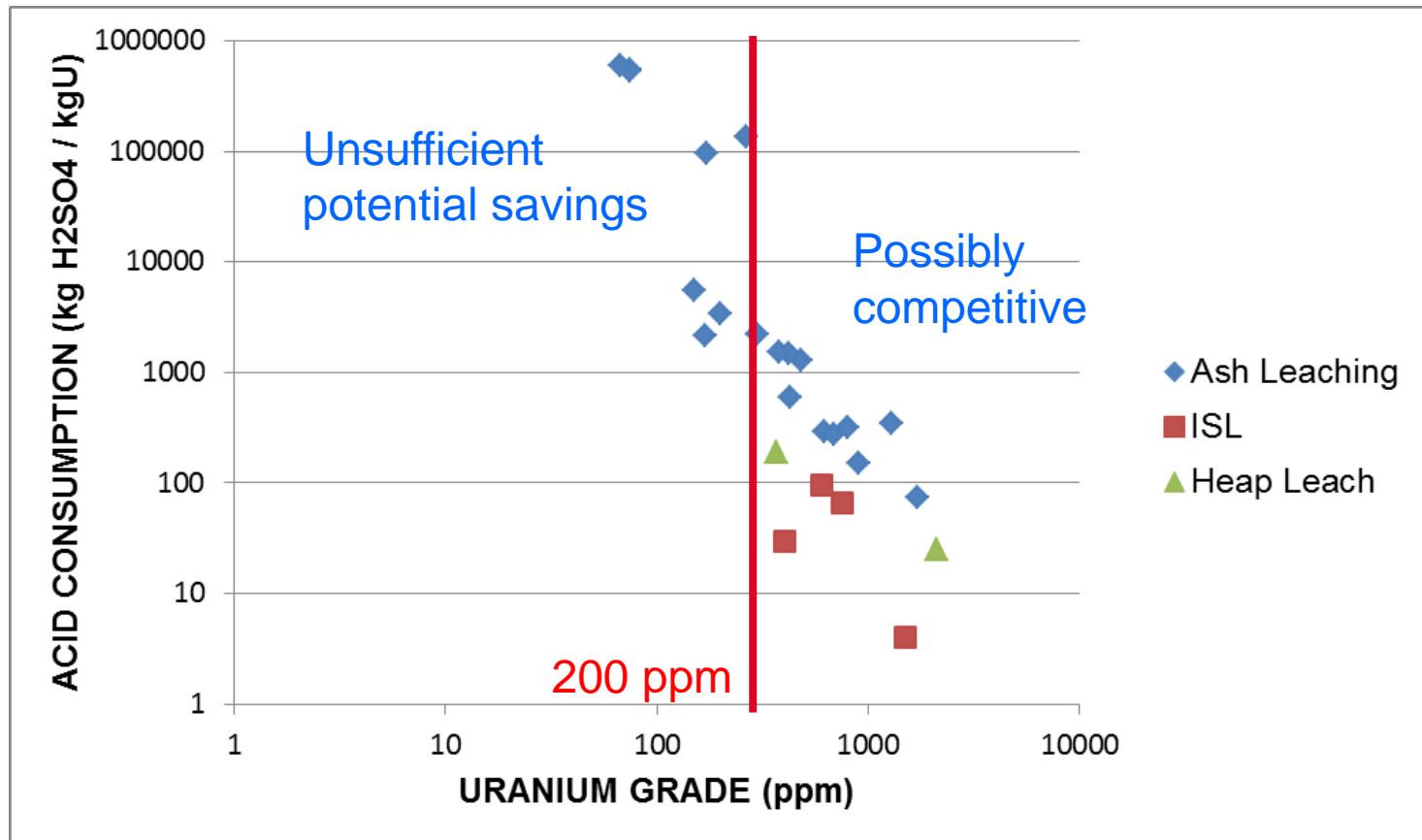
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TECHNICAL CONSTRAINTS TO AVAILABILITY

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Technically accessible resources (75%)	1.8-2.0 MtU	-	1.4-2.5 MtU	-	3.0-3.7 MtU	-	200-700 ktU

ECONOMIC COMPARISON WITH OTHER SOURCES

- Leaching reagent consumption: the BIG part of opex
 - > ISL and typical “heap leaching” projects
 - Significant potential savings from SOx recovery at the powerplant (up to 25%). Essential but they vary a lot depending on coal quality
- Order of magnitude, Sparton China : 44-77 \$/kgU (2013: 15 \$ / 2007: 53\$)



POTENTIAL RESERVES

Area	World						China
Primary product	Coal		Lignite		Coal + lignite		
Category	Proved reserves	Additional resources	Proved reserves	Additional resources	Proved reserves	Additional resources	Proved reserves
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Percentage > 40 ppm	Extrapolating USGS World Coal Quality Inventory						
	1%		7%		2%		
Potential reserves	15-20 ktU		95-180 ktU		60-70 ktU		

LIMITS TO PRODUCTION CAPACITIES

Area	World			China
	Coal	Lignite	Coal + lignite	
2012 consumption in energy sector	5120 Mt	880 Mt	6000 Mt	2600 Mt
Mean grade in U	3.4 ppm	12.0 ppm	4.7 ppm	2.31 ppm
Available part of coal-ash	Assumed 33%	Assumed 60%	33-60%	33%
Max theoretical production capacity	4.3 ktU/y	4.7 ktU/y	7-13 ktU/y	1.5 ktU/y

■ Leaching recovery rate: 75%

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Primary product	Coal	Lignite	Coal + lignite	
2012 consumption in energy sector	5120 Mt	880 Mt	6000 Mt	2600 Mt
Mean grade in U	3.4 ppm	12.0 ppm	4.7 ppm	2.31 ppm
Available part of coal-ash	100% of high-grade coal-ash is made available for U production			
Percentage > 40 ppm	1%	7%	2%	
« Realistic » production potential	150 tU/y	550 tU/y	400 tU/y	

■ 2012 mining production: 58 ktU (WNA)

- Uranium production from coal-ash is **technically feasible**
 - In some situations, it could reach commercial development
 - In such case, fast lead time will be a plus

- **Technically accessible resources** are significant (**1.1 to 4.5 MtU**)
 - Yet most of those are low grade

- **Potential reserves don't exceed 200 ktU** (cut-off grade = 200 ppm)

- By-product uranium production => constrained production capacities
- **Realistic production potential < 700 tU/year**
- ~ 1% of current needs

- ➔ **Coal ash will not be a significant source of uranium for the 21st century**
 - Even if production constraints are released (increase in coal consumption)

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Thank you for your attention !

Questions ?

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