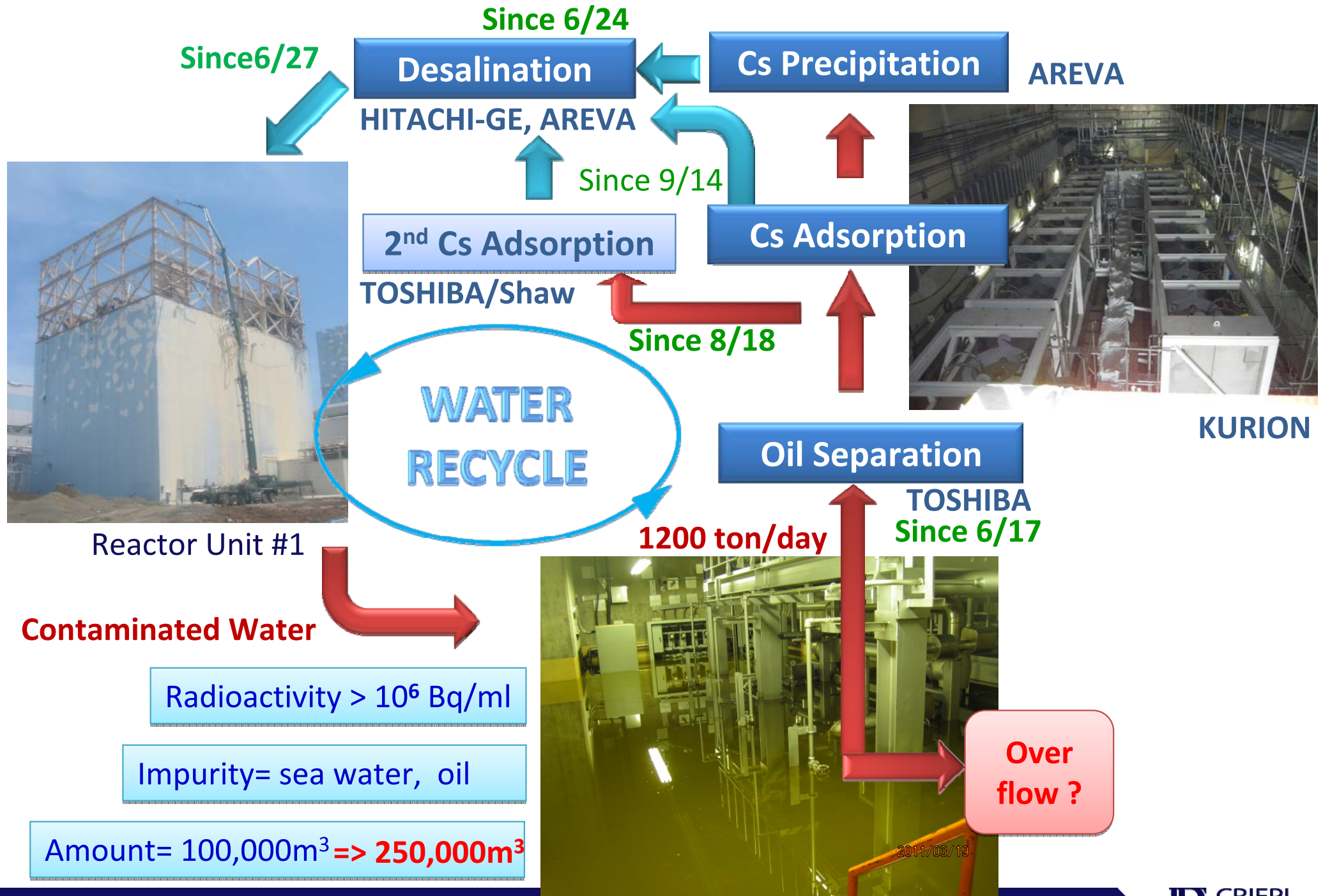


# R&D Back-ups for Operation of the Highly Contaminated Water Treatment System in Fukushima Daiichi Nuclear Power Station

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# Overview of Water Treatment System in Fukushima Daiichi



# TMI Experience and Fukushima Challenges

## Difficulties compared with TMI water treatment system

Composition: -Radioactive elements similar to TMI  
-Impurities of sea salt & mechanical oil

Throughput: 250,000ton/year (6,000ton/year for TMI)

Environment: Need to use existing building  
-Limitation in weight and function of crane  
-Water pool: not available => Individual shielding

Lead time: About 2 months (2 years for TMI)

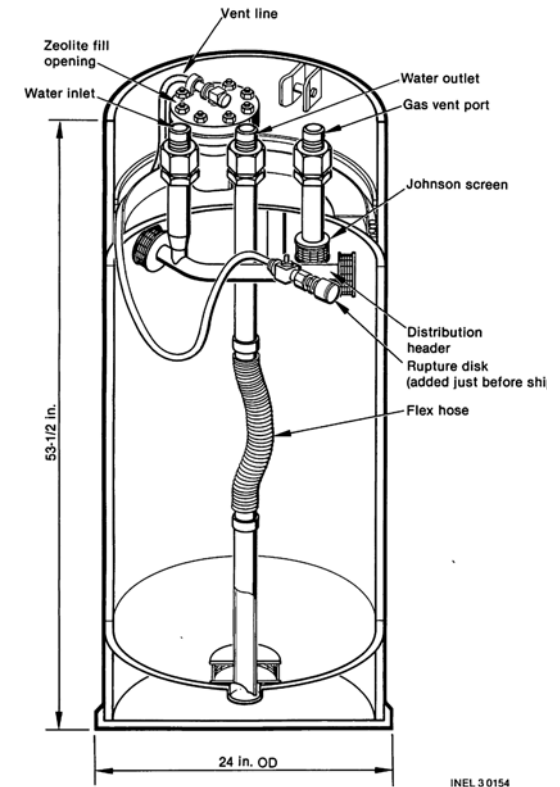
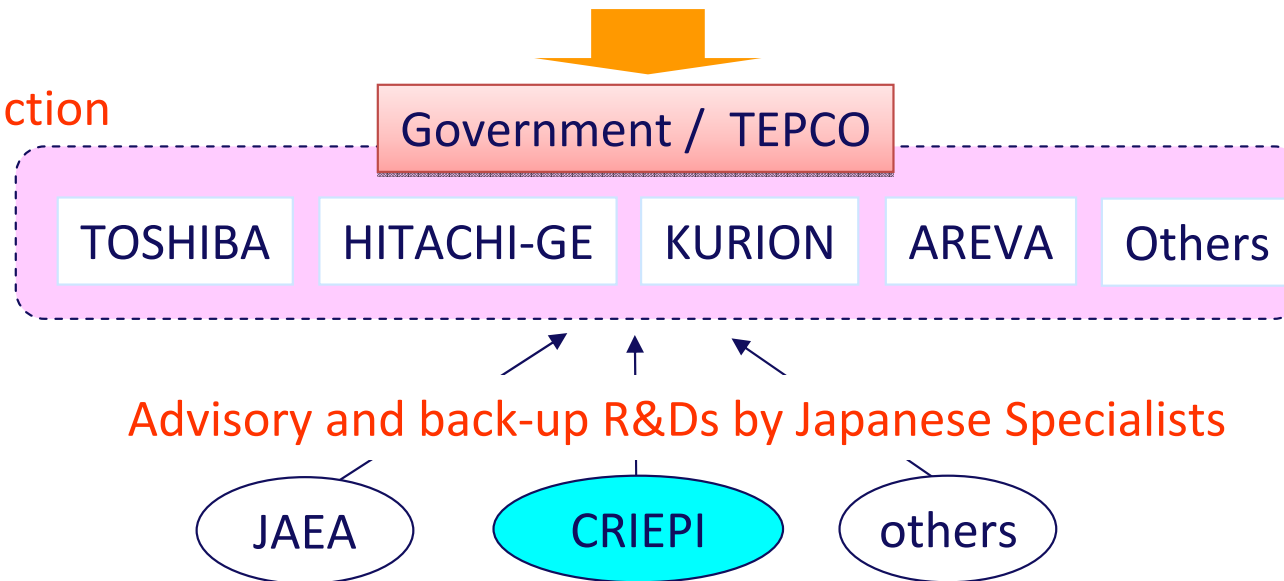


Figure 3. Cutaway view of a SDS ion exchange vessel.

## Construction



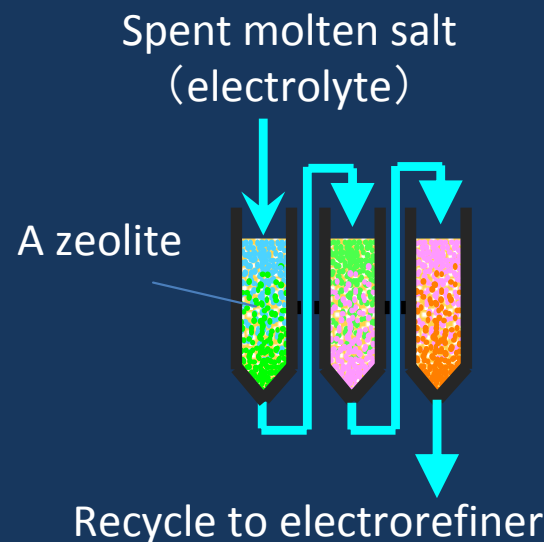
After KURION had presented the favorable properties of their zeolite and a robust system experienced in US, CRIEPI has started back-up R&Ds for TEPCO to optimize design and operation of the KURION system.

# Back-up R&Ds Carried Out by CRIEPI

- 1) To measure the ion-exchange property of Kurion zeolite in equilibrium condition and column condition for confirming the properties.
- 2) To develop a code to simulate absorption/desorption kinetics of Cs in each Kurion zeolite column.
- 3) To estimate the shielding, heat generation and hydrogen generation for supporting design optimization of KURION system.
- 4) To carry out preliminary tests to vitrify the Cs-loaded KURION media as one of waste treatment options.

Main items of poster presentation

*CRIEPI'S back-ground*  
Long experience in zeolite column engineering as dry-reprocessing technology for spent nuclear fuels (Spent salt treatment).

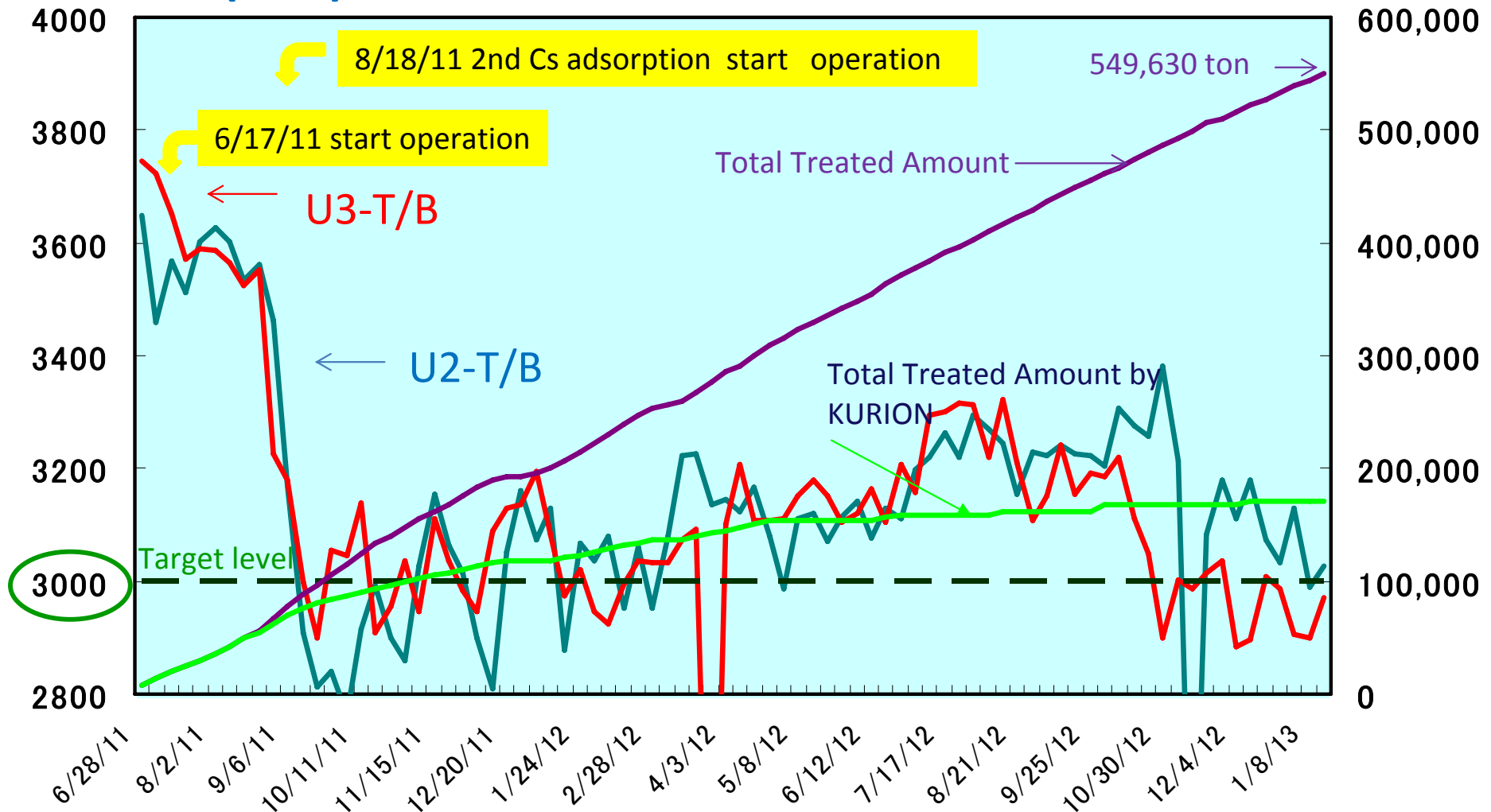


# (as Conclusions) How Much Water Has Been Treated ?

- ◆ 549,630 ton in total till Jan.15<sup>th</sup>
- ◆ Water level has kept around 3,000 mm O.P., where overflow can be avoided even for strong rainfall.
- ◆ KURION contributed to avoidance of the initial critical situation.

Water level (mm)

Treated amount (ton)





# 70% of Cs has been removed by KURION system

