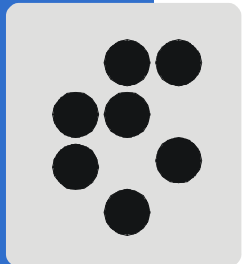


Uros Cvelbar

Jozef Stefan Institute, Slovenia

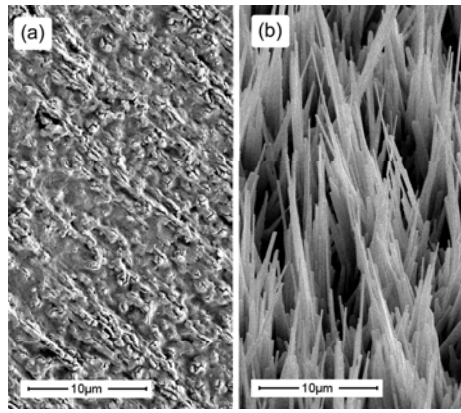
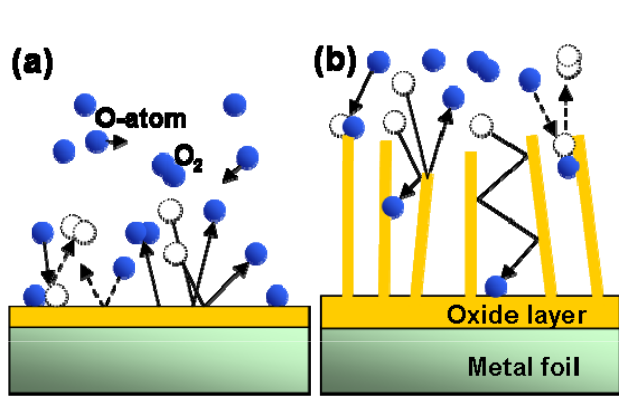
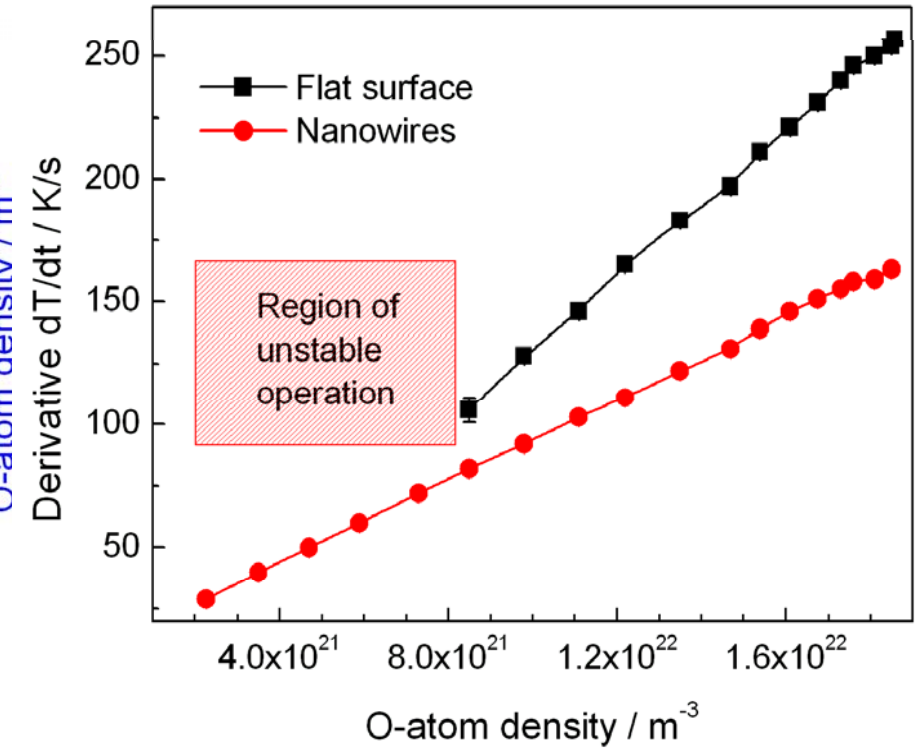
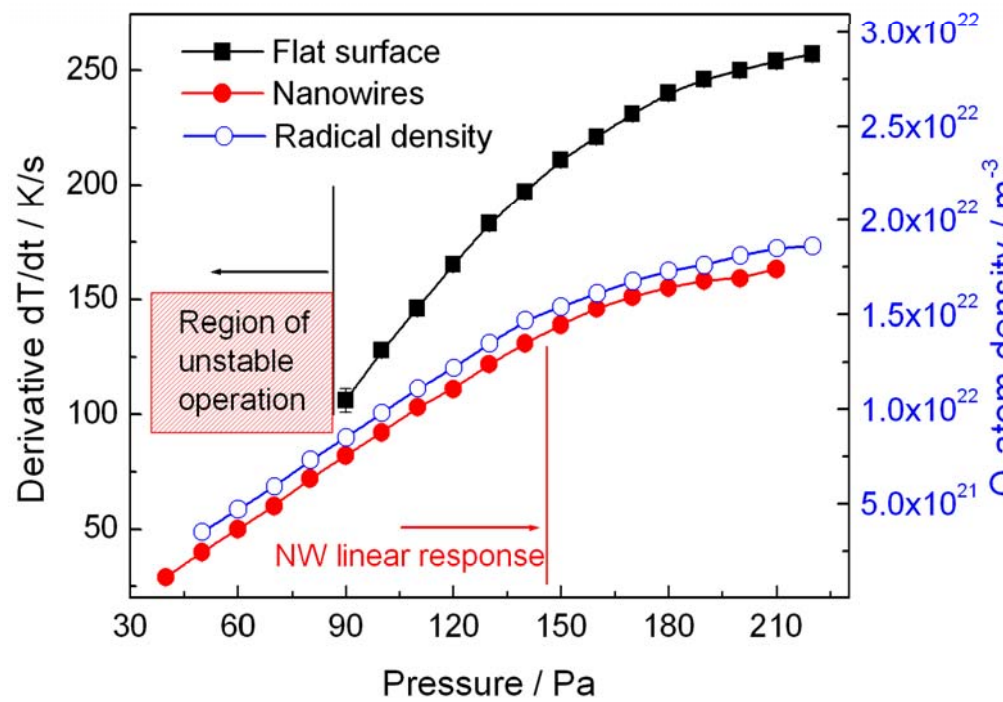
Building new catalytic sensors and devices with plasma nanostructuring and large-scale synthesis of nanowires



PlasmaLab
F4-IJS



Sensors - Measurements of neutrals with nanostructured surfaces

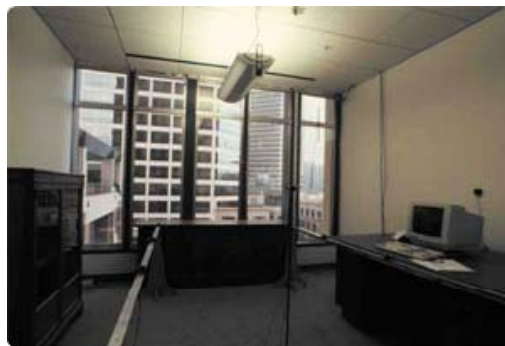
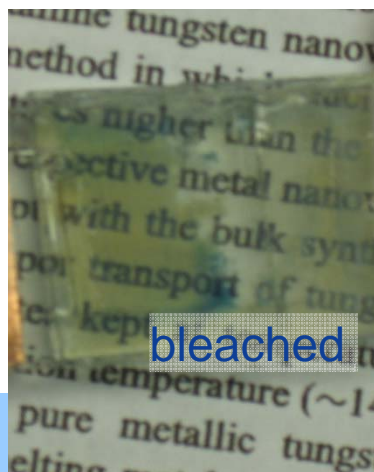
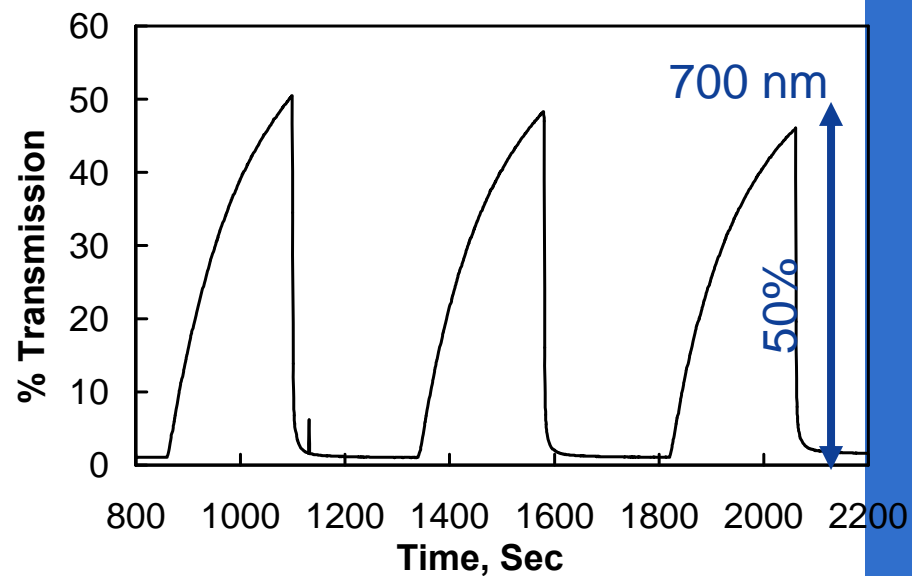
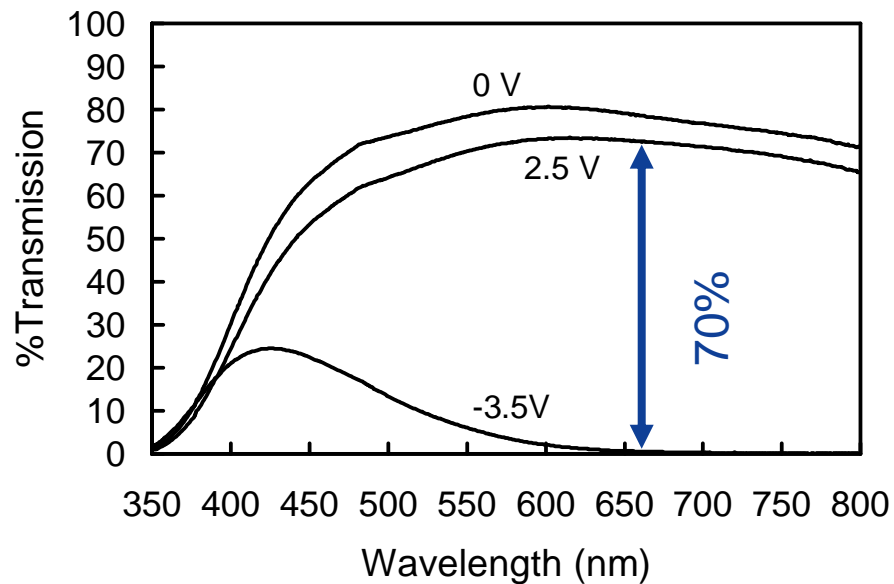
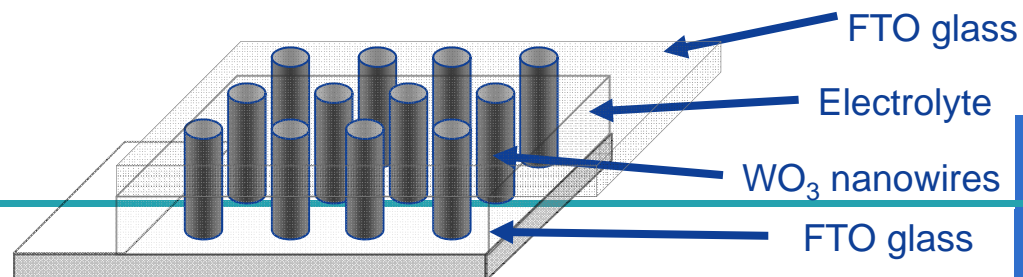


1. Linear response
2. Wider operation range
3. Better correlation with O-atom density

CVELBAR, et al. [also selected as a topical article for the April 14, 2008 issue of Virtual journal of nanoscale science & technology]. *Appl. phys. lett.*, 2008, vol. 92, no. 13, str. 133505-1-133505-3

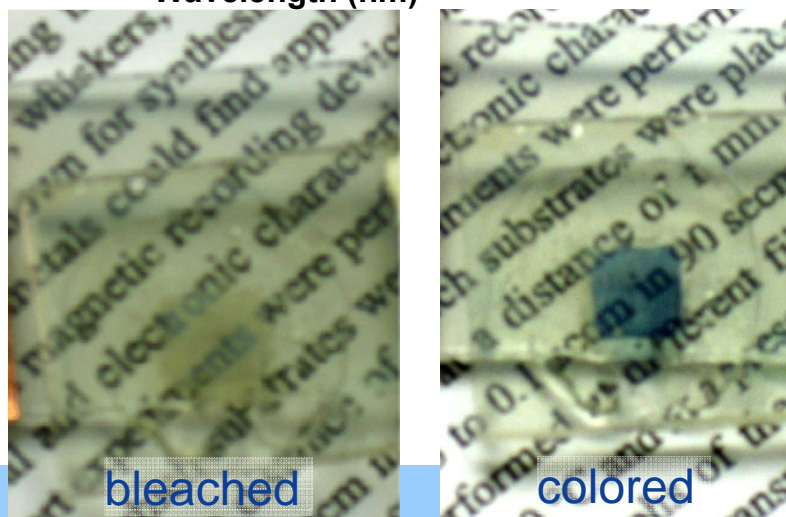
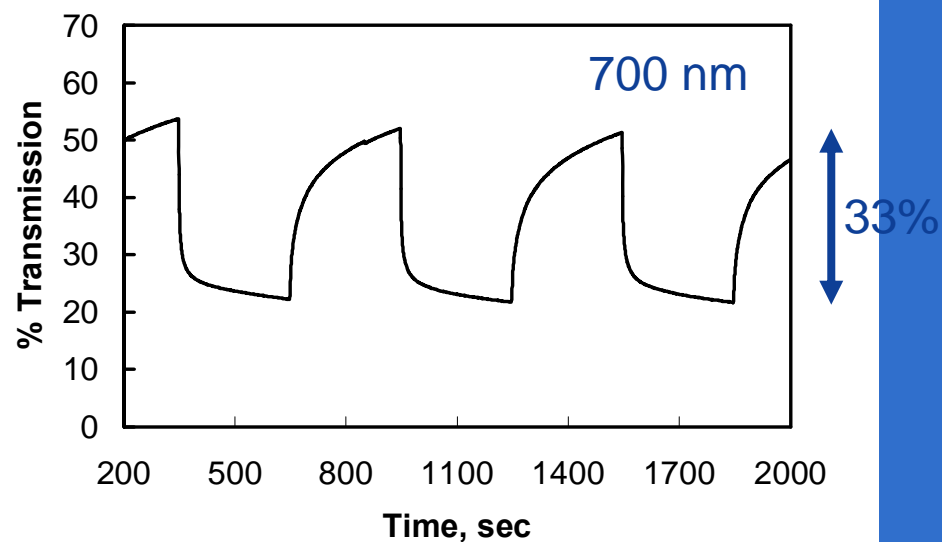
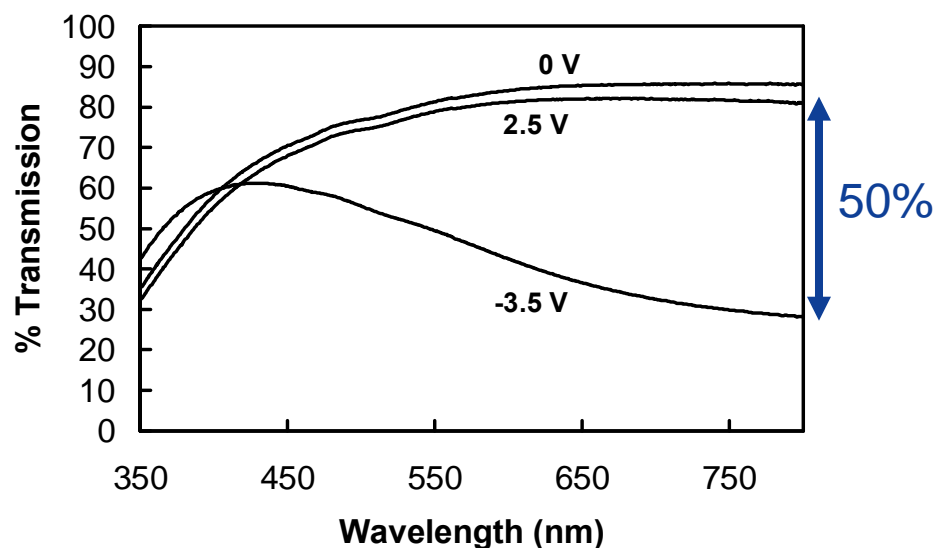
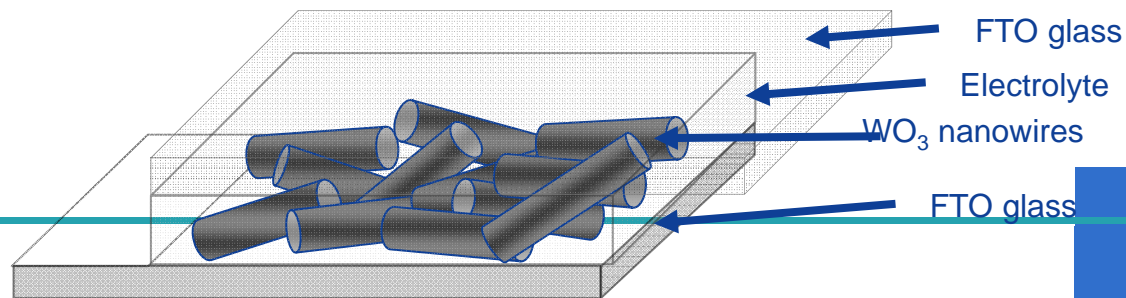
Applications

Nanowire array electrodes for electrochromics



Applications

Nanowire mat electrodes for electrochromics



Differences in the timescales of coloration and bleaching



Problem to solve

Synthesize large quantities of NW at small costs for satisfy future industrial needs!

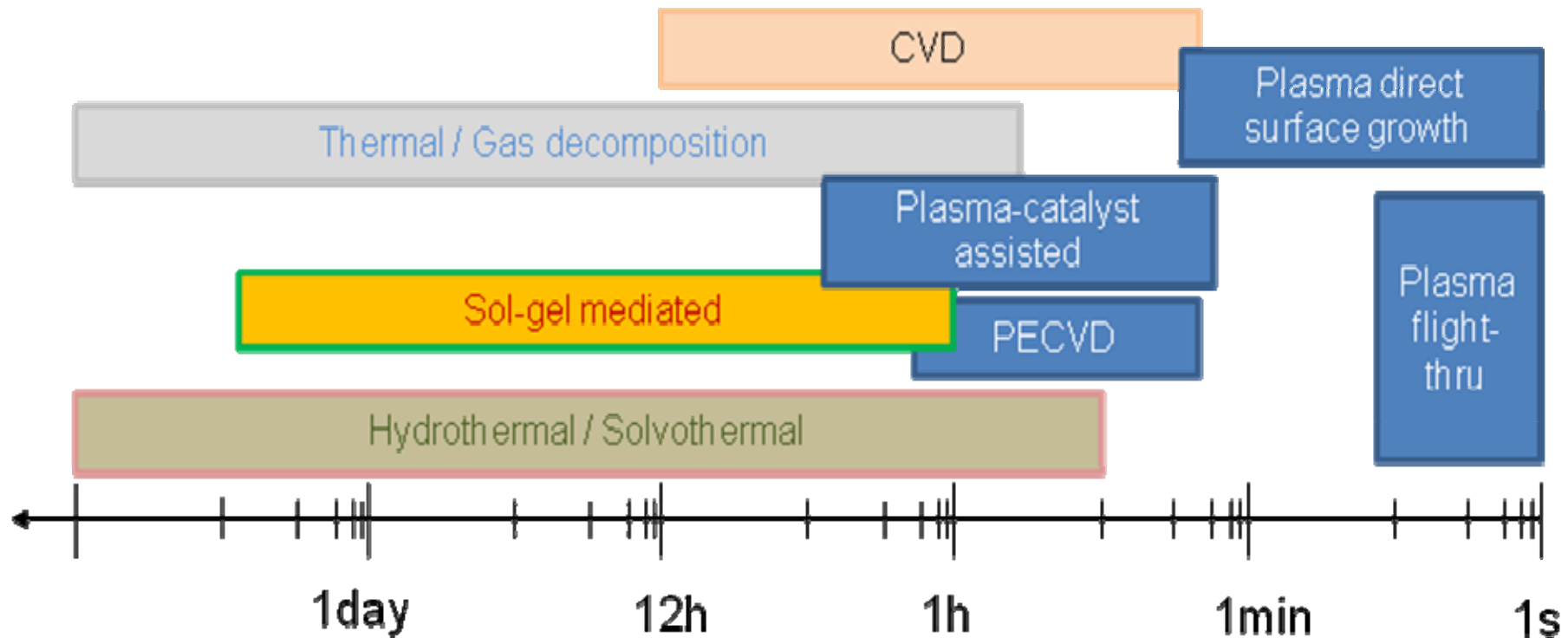
Winner processes:

1. Fast process
2. Cheap material in (powders) / out (NW)
3. Yield quantities
4. Efficient (and small) energy consumption
5. Purenness of material and new properties (crystallinity, p/n-type, etc.)
6. No post-processing, purification

3D problem: TIME – QUANTITY- QUALITY



Time consumption for processing





Plasma routes

Different plasma routes for nanostructuring and large – scale synthesis of nanowires

Separate NW –to build in

1. Plasma-Enhanced Chemical Vapor Deposition (PECVD)

3. Plasma flight-thru

Pre-deposited NW - electrodes

2. Plasma-Catalyst assisted

4. Direct Plasma synthesis

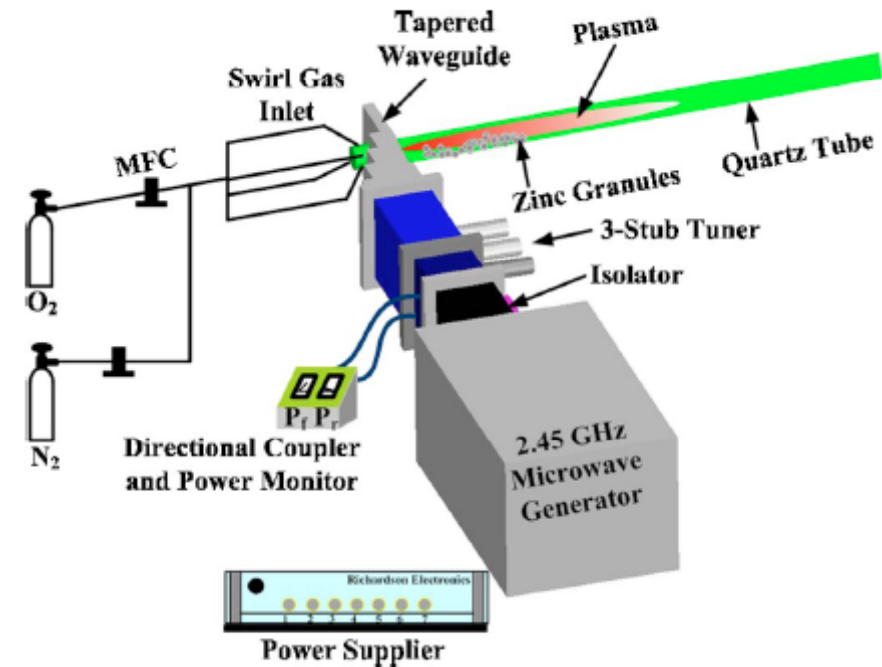
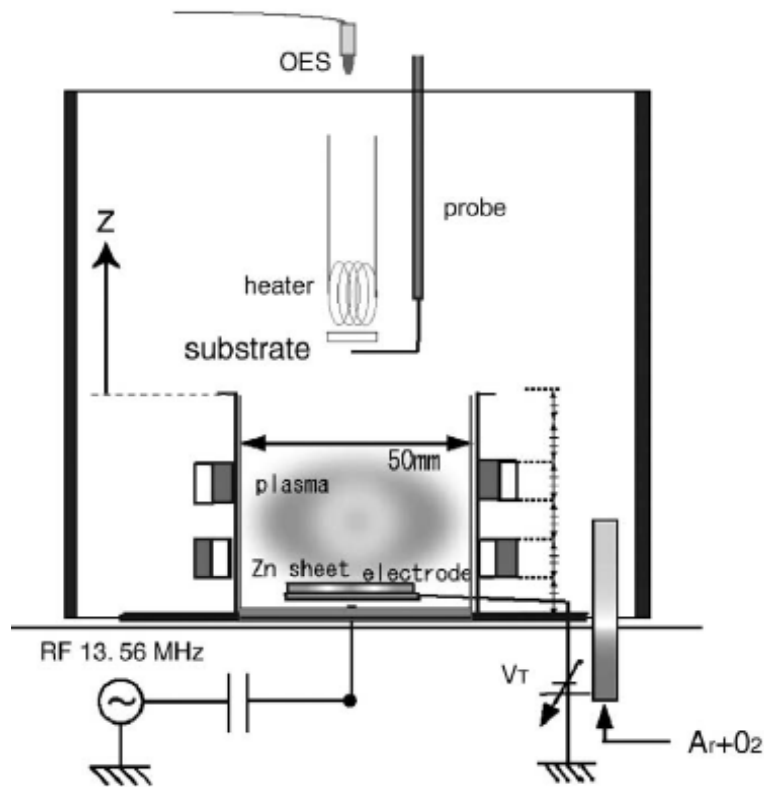
5. Mixed plasma routes

Case of IRON OXIDE and ZINC OXIDE – interest in sensors, solar cells, batteries or other photochemical and electrochromic applications



1. PECVD

Evaporation/melting-plasma interactions-deposition



Liu et al. *Adv. Mater.* **2005**, 17, 1893-1897.
Ostrikov et al. 2007 *Thin Solid Films* 516, 6609-6615.
Liu et al. 2003 *J. Appl. Phys.* 95, 3141-3147.
Kumeta et al. 2009 *Thin Solid Films* 518, 3522-3525
Ono H et al. 2009 *Thin Solid Films* 581, 1016-1019
Baxter et al. 2003 *Appl. Phys. Lett.* 83, 3797-3799.

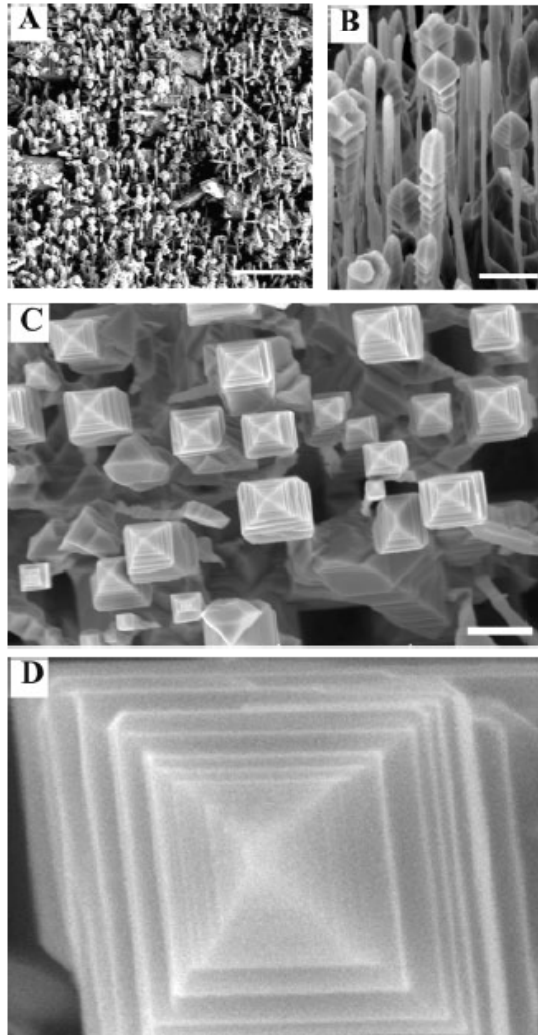
Hong et al. 2006 *Phys. Plasmas* 13, 063506.
Hong et al 2006 *Jpn. J. Appl. Phys.* 47, 5940-5944.



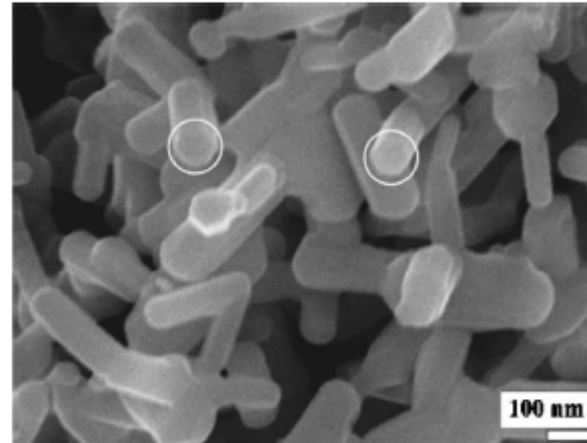
1. PECVD

ZnO NW

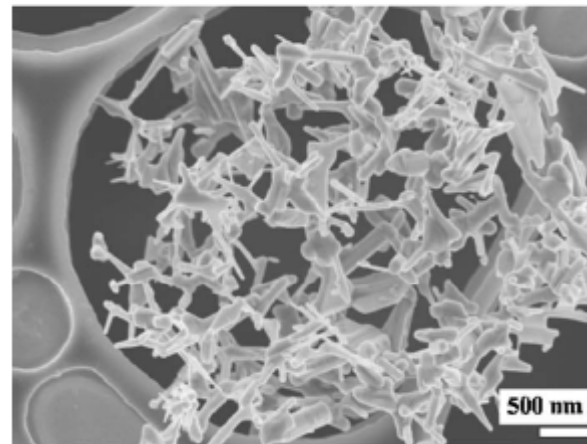
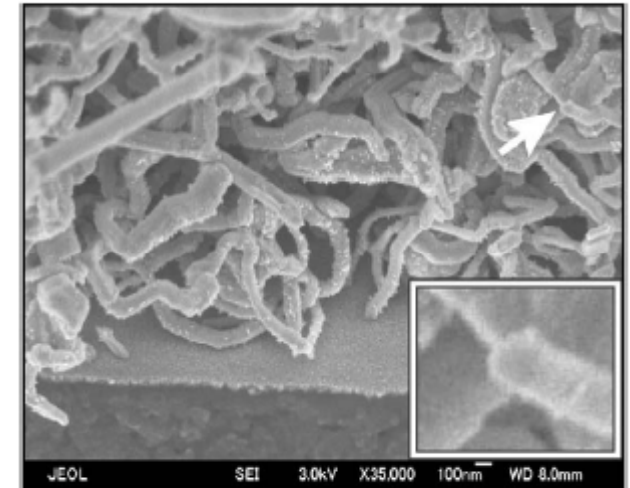
Fe₃O₄ NW



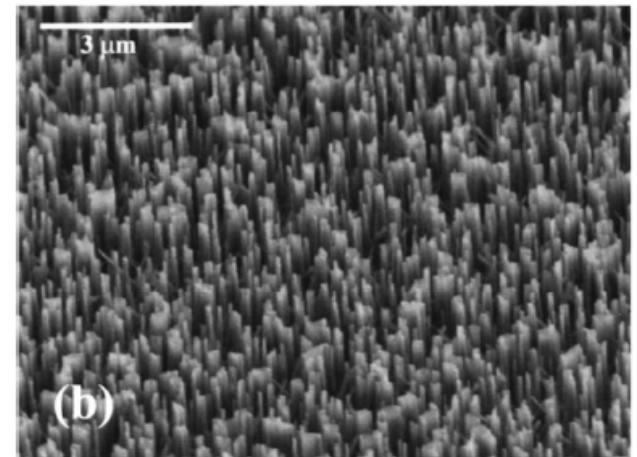
Hong et al. 2006 Phys. Plasmas 13, 063506.



(a)



(b)



Ostrikov et al. 2007 Thin Solid Films 516, 6609-6615.

Liu et al. 2003 J. Appl. Phys. 95, 3141-3147.

Kumeta et al. 2009 Thin Solid Films 518, 3522-3525

Ono H et al. 2009 Thin Solid Films 581, 1016-1019

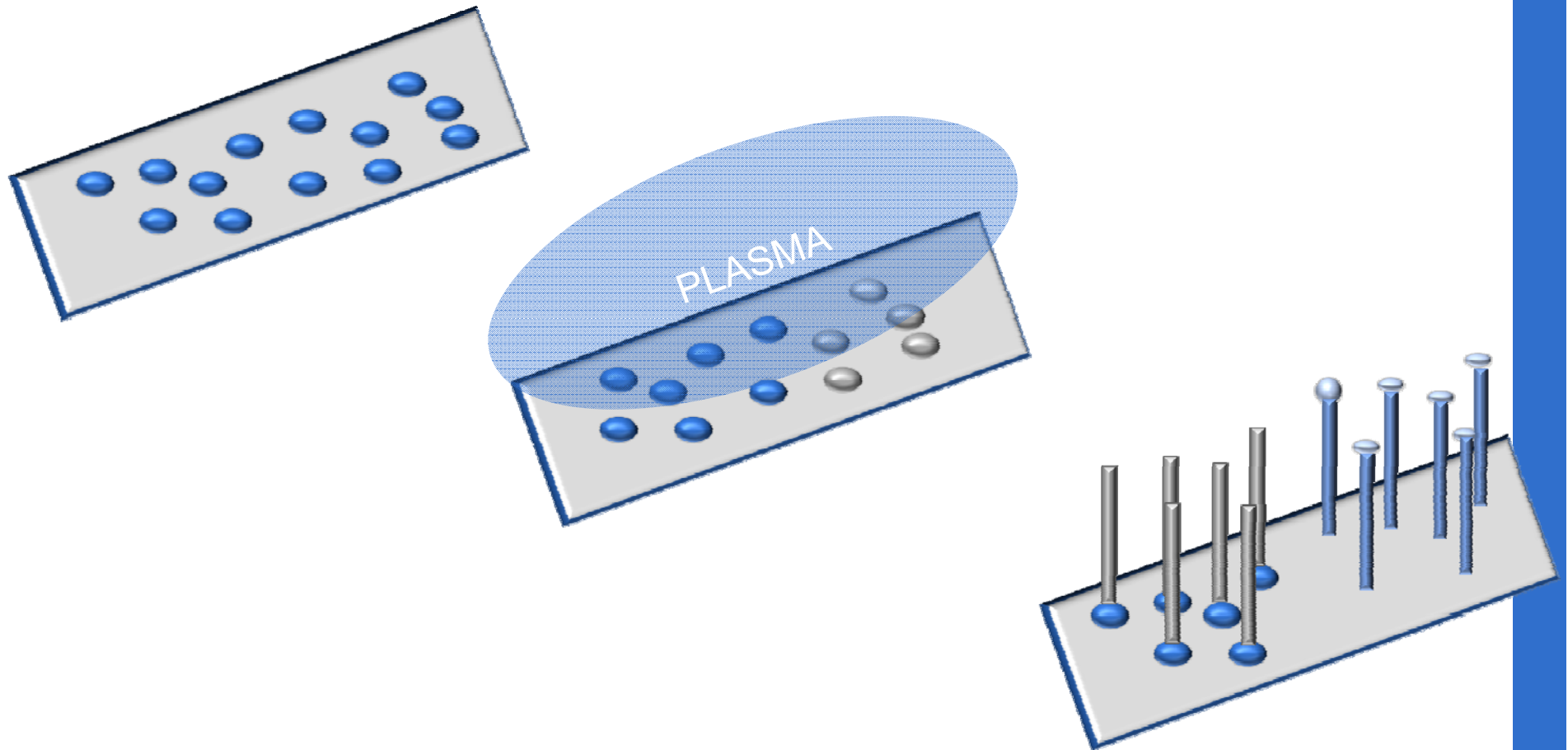
Baxter et al. 2003 Appl. Phys. Lett. 83, 3797-3799.

Liu et al 2005 Adv. Mater., 17, 1893-1897



2. Plasma-catalyst assisted

Catalyst deposition – plasma interactions – NW growth



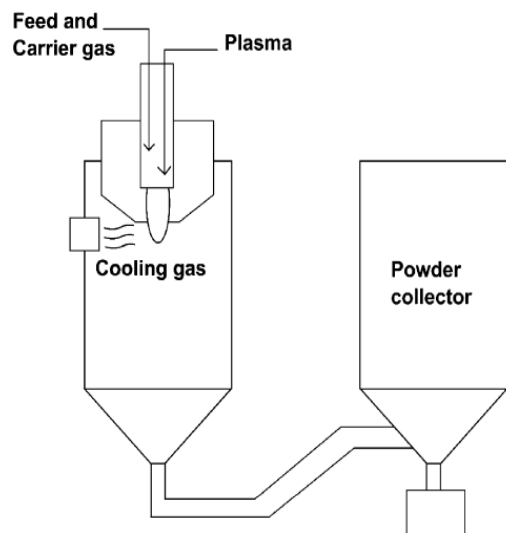
$\text{Fe}_2\text{O}_3 = \text{O}$

ZnO = book *Inorganic nanowires and applications* by M. Meyyappan, MK Sunkara



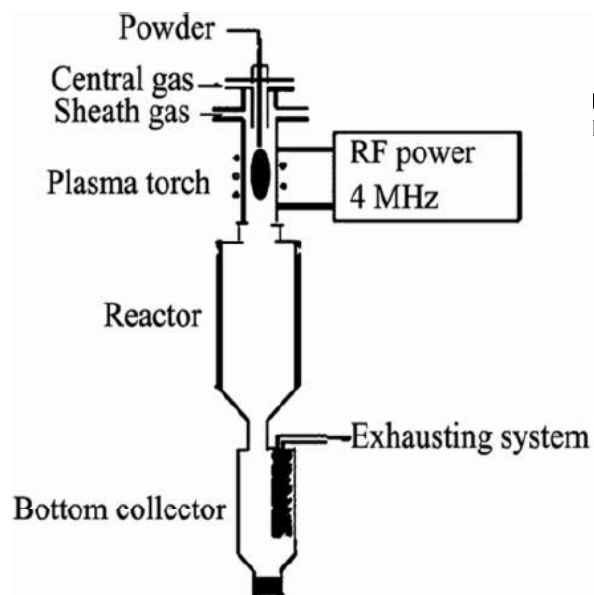
3. Plasma flight-thru

DC



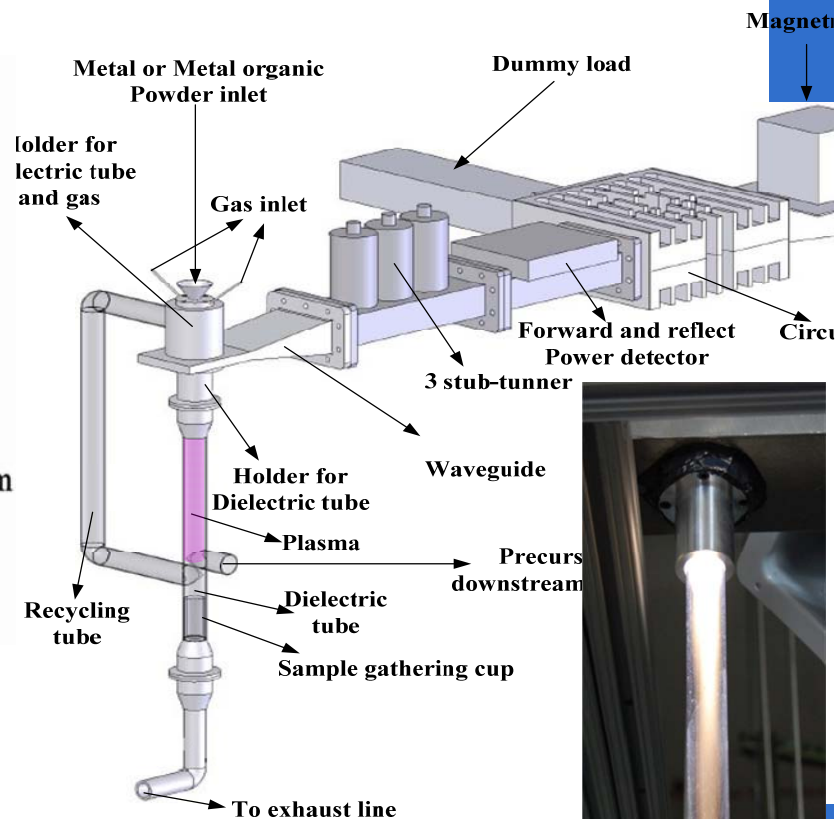
Ko TS et al 2006 Mater. Sci. Eng. B 134, 54-58.
Lin Hf et al 2009 J. Cryst. Grow. 311, 1378-1384.

RF



Peng H et al 2007 J. Phys. Chem. C 111, 194-200.

MW



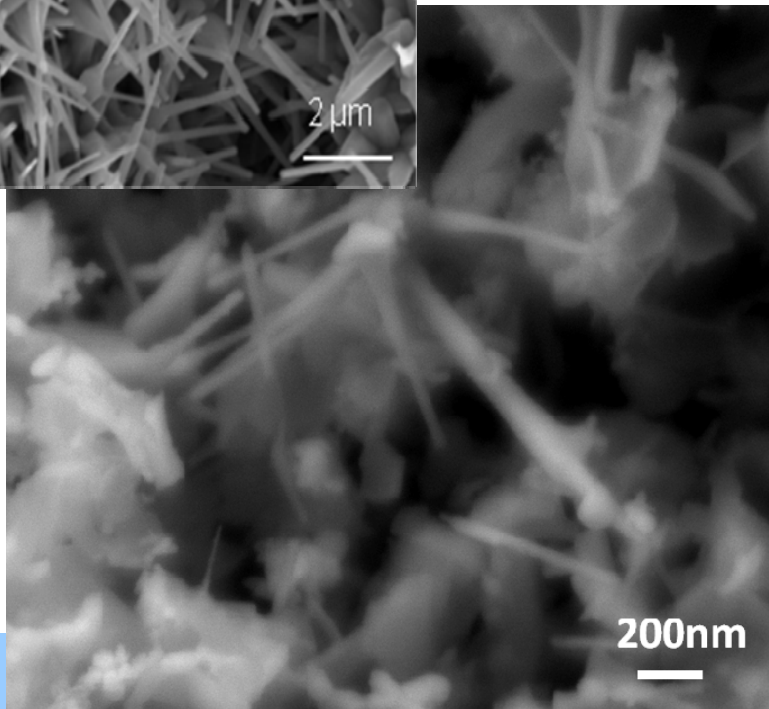
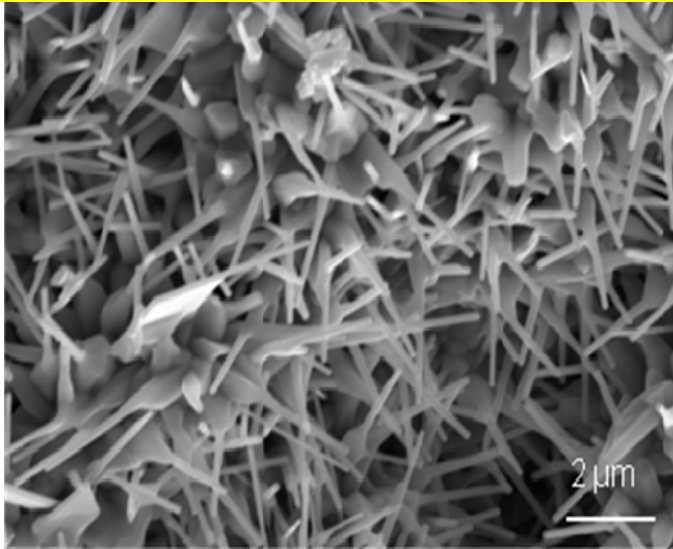
Kumar V et al 2008 J. Phys. Chem. C 112, 17750-17754.

Kim JH et al MK 2008 Informacije Midem 38, 237-243.



3. Plasma flight-thru

ZnO Nanowires



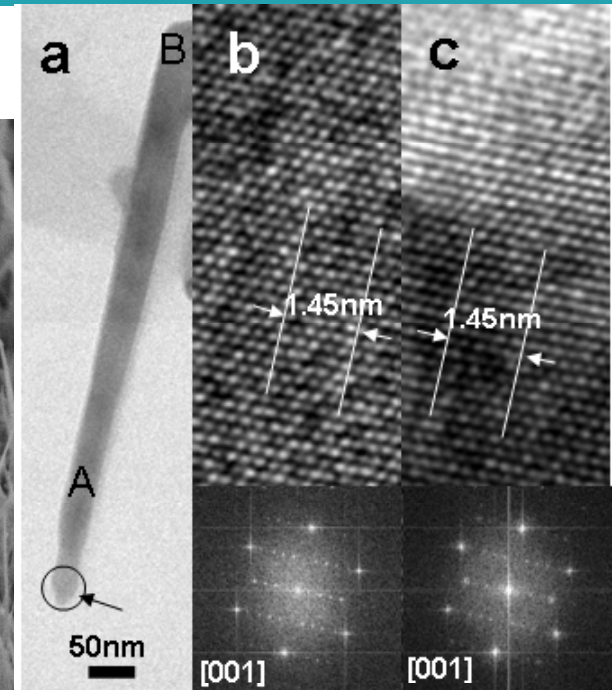
$\alpha\text{Fe}_2\text{O}_3$ Nanowires





4. Direct plasma growth

$\alpha\text{Fe}_2\text{O}_3$ Nanowires

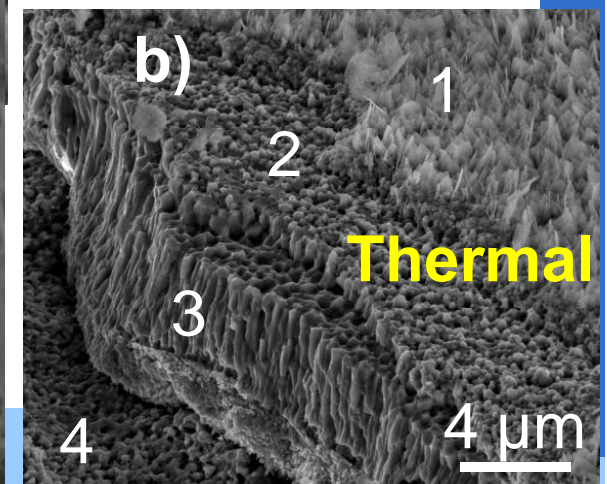
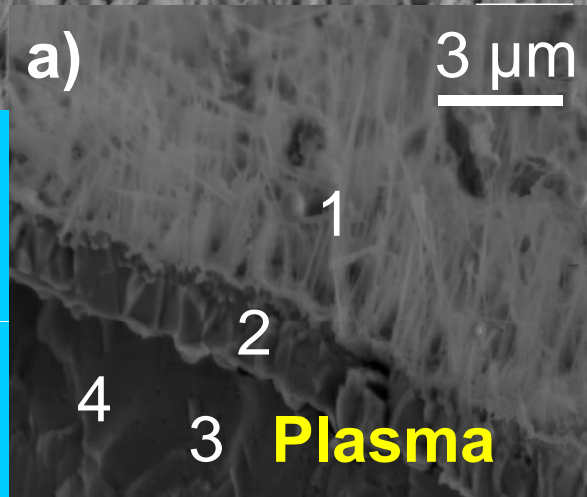


Chen, Cvelbar, Mozetic, Sunkara *Chem. Mater.* (2008) pp 00288y

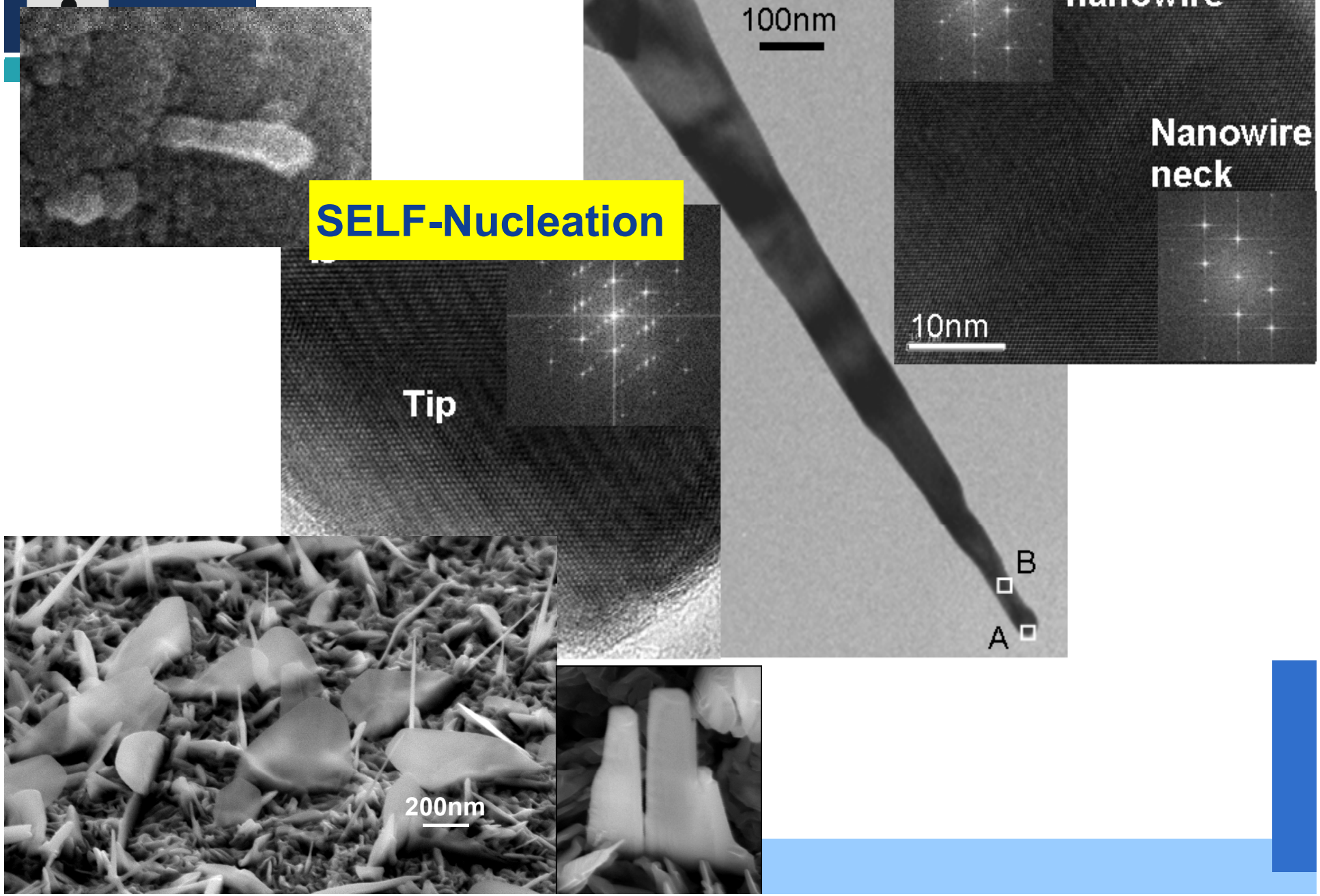
Cvelbar, Chen, Sunkara, Mozetic, 2008 *Small* 4, 1610-1614

Cvelbar U and Ostrikov K 2008 *Cryst. Growth Des.* 8, 4347-4349

Ostrikov K, Levchenko I, Cvelbar U, Mozetic M and Sunkara MK 2010 *Nanoscale* 2, 2012-2027



4. Direct plasma growth





4. Direct plasma growth

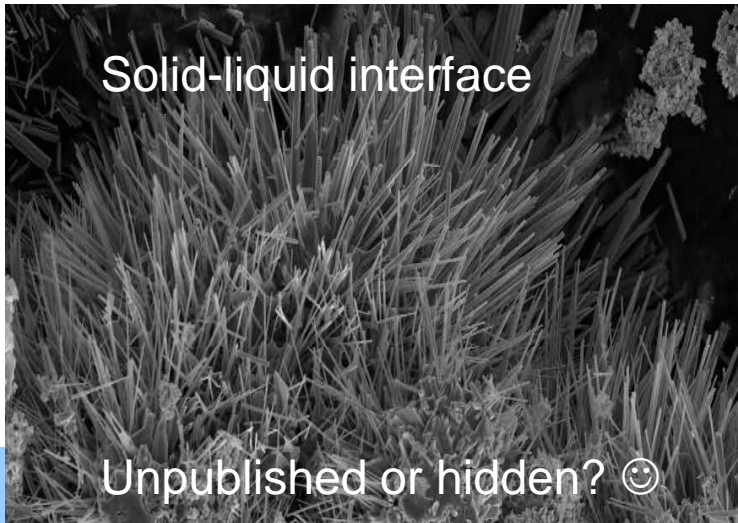
ZnO Nanowires

Sunkara

Solid-solid interface

Cvelbar

Solid-liquid interface



Unpublished or hidden? 😊



5. Mixed plasma routes

**Plasma-catalyst
assisted + flight-thru**

?

Iron oxides

**Plasma-catalyst
assisted + flight-thru
+ PECVD**

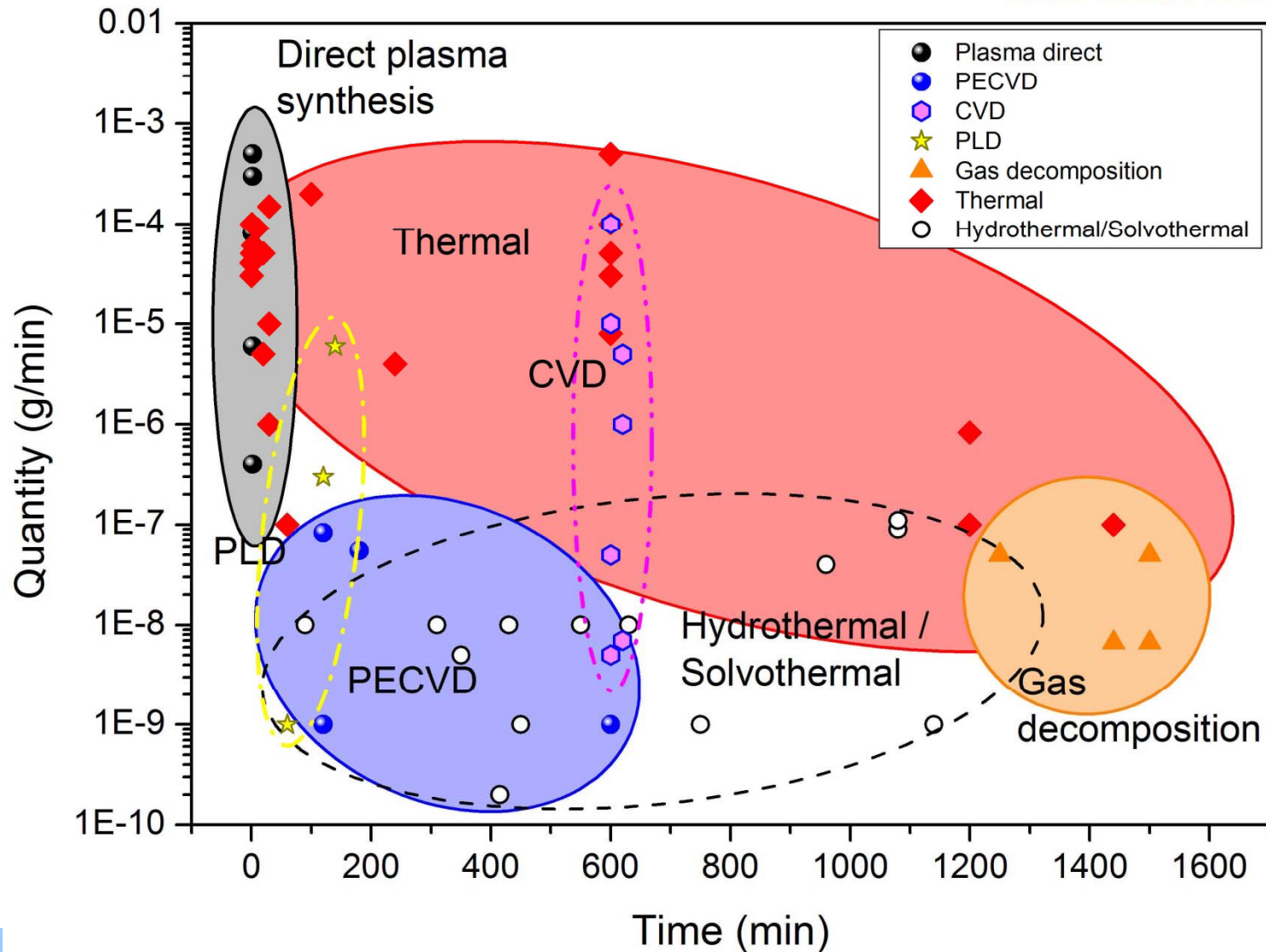
?

ZnO NW



Time vs. Quantity (Fe oxide)

Iron Oxide NW





Time vs. Quantity (ZnO)

1. PECVD

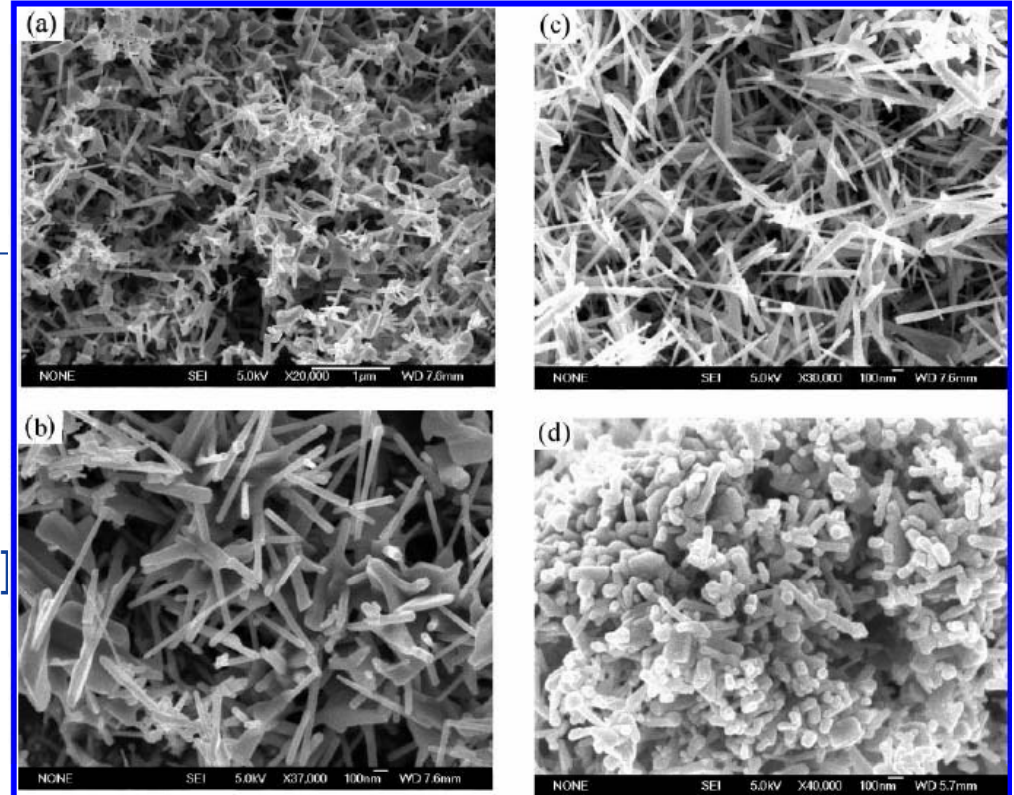
$10^{-9} - 10^{-4}$ g/min

3. Plasma flight-thru

DC → **13 – 20 g/min**
(Mat.Sci. Eng. B 134(2006))

RF → **20 g/min**, ratio l/d=14 [optimal]
37 g/min, ratio l/d=8
53 g/min, ratio l/d=2
(J. Phys. Chem. C 111(2007))

MW → **5g/min**, ratio l/d=20 (J.Phys.Chem C (2008))
<20g/min (Midem Info 2008)





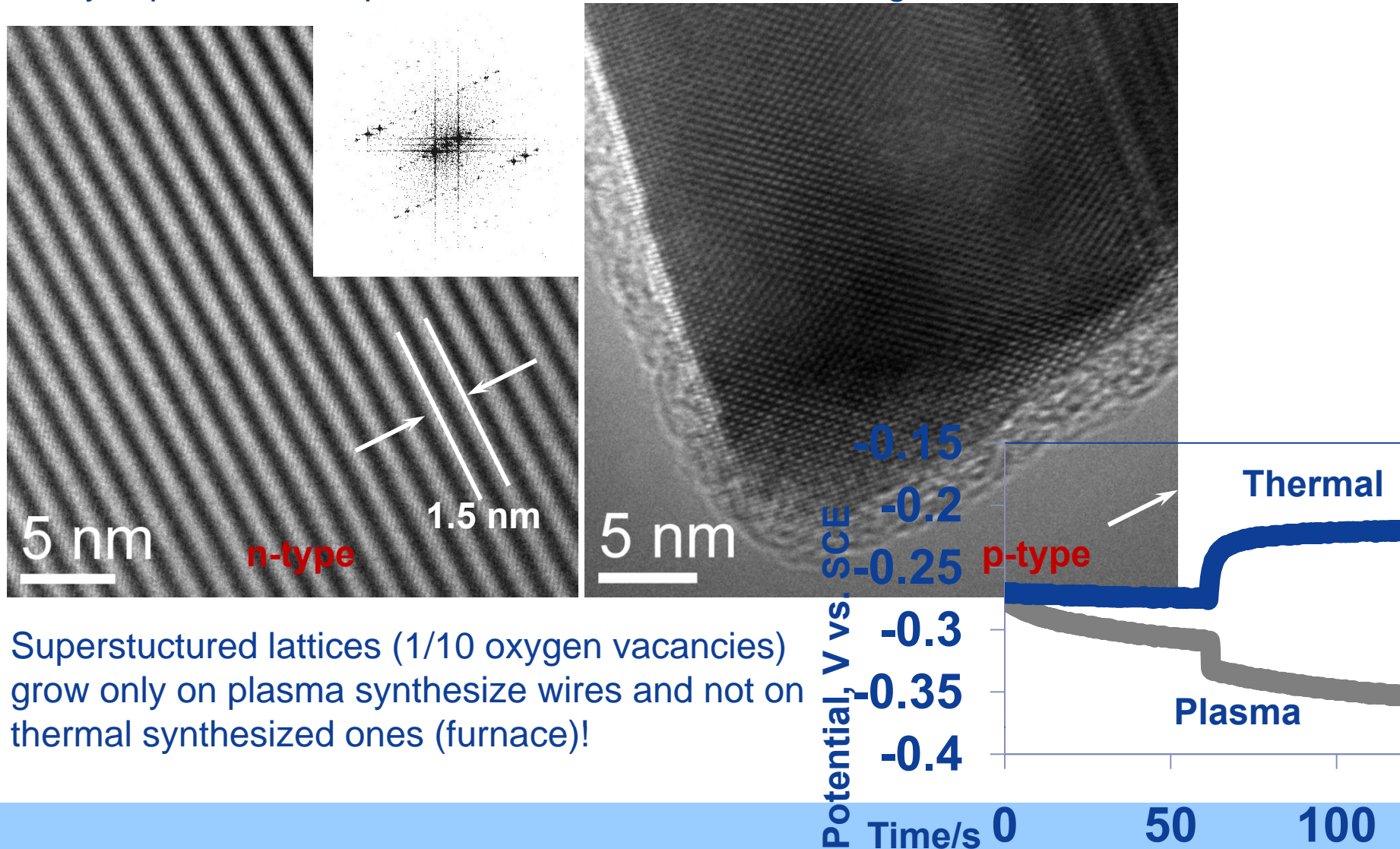
Quality

- Advanced properties of NW
- “Pure” structures / no impurities (in most cases)
- Dimensions, shapes, ratio l/d
- Process control



Advantages of plasma nanostructures

Why is plasma so important for nanostructure or NW growth? - **SUPERSTRUCTURE**



Superstructured lattices (1/10 oxygen vacancies) grow only on plasma synthesized wires and not on thermal synthesized ones (furnace)!



Prespectives & pros-cons

1. PECVD

1. Polycrystalline / crystalline NW
2. Aligned array growth is difficult to achieve
3. NW growth on substrate depends on the substrate
4. Multiple step procedures
5. Low energy efficiency per synthesized NW

2. Plasma –catalyst assisted

1. Impure NW
2. Multiple step procedures
3. High temperatures needed for dissolution of metal into catalyst for NW growth (e.g. 925C for Zn vapor dissolved into Au catalyst)
4. High energy consumption / low energy efficiency per synthesized NW
5. Growth limited by supplied catalyst

3. Plasma flight-thru

1. Single-crystalline NW
2. High amount of NW yield
3. Particles mixed with NW – post-purification needed
4. Difficult to control NW shape and ratio length/diameter
5. Difficult to control morphology
6. Synthesis smaller than second
7. Influence of reactor size to feed and efficiency of conversion/synthesis
8. Single-step procedure
9. Good energy efficiency per synthesized NW

4. Direct plasma synthesis

1. Single-crystalline NW
2. Medium amount of NW yield
3. No purification needed
4. Good control of NW shape and ratio length/diameter
5. Difficult to control nucleation
6. Nucleation determines the number of NW
7. Difficult to control alignment of NW
8. Synthesis in order of seconds to minutes
9. Single-step procedure
10. Medium energy efficiency per synthesized NW