IAEA Analytical Quality in Nuclear Applications Series No. 34

# A Procedure for the Sequential Determination of Radionuclides in Phosphogypsum

Liquid Scintillation Counting and Alpha Spectrometry for <sup>210</sup>Po, <sup>210</sup>Pb, <sup>226</sup>Ra, Th and U Radioisotopes



## A PROCEDURE FOR THE SEQUENTIAL DETERMINATION OF RADIONUCLIDES IN PHOSPHOGYPSUM

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The Agency's Statute was approved on 23 October 1956 by the Conference on the Statute of the IAEA held at United Nations Headquarters, New York; it entered into force on 29 July 1957. The Headquarters of the Agency are situated in Vienna. Its principal objective is "to accelerate and enlarge the contribution of atomic energy to peace, health and prosperity throughout the world".

IAEA Analytical Quality in Nuclear Applications No. IAEA/AQ/34

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A PROCEDURE FOR THE SEQUENTIAL DETERMINATION OF RADIONUCLIDES IN PHOSPHOGYPSUM: LIQUID SCINTILLATION COUNTING AND ALPHA SPECTROMETRY FOR <sup>210</sup>Pb, <sup>226</sup>Ra, Th AND U RADIOISOTOPES IAEA, VIENNA, 2014 IAEA/AQ/34 ISSN 2074–7659 © IAEA, 2014 Printed by the IAEA in Austria April 2014

#### FOREWORD

Since 2004, the Environment Programme of the IAEA has included activities aimed at the development of a set of procedures for the determination of radionuclides in terrestrial environmental samples. Reliable, comparable and 'fit for purpose' results are essential requirements for any decision based on analytical measurements. For the analyst, tested and validated analytical procedures are extremely important tools for the production of such analytical data. For maximum utility, such procedures should be comprehensive, clearly formulated, and readily available to both the analyst and the customer for reference.

In this publication, a combined procedure for the sequential determination of <sup>210</sup>Po, <sup>210</sup>Pb, <sup>226</sup>Ra, Th and U radioisotopes in phosphogypsum is described. The method is based on the dissolution of small amounts of phosphogypsum by microwave digestion, followed by sequential separation of <sup>210</sup>Po, <sup>210</sup>Pb, Th and U radioisotopes by selective extraction chromatography using Sr, TEVA and UTEVA resins. Radium-226 is separated from interfering elements using Ba(Ra)SO<sub>4</sub> co-precipitation. Lead-210 is determined by liquid scintillation counting. The alpha source of <sup>210</sup>Po is prepared by autodeposition on a silver plate. The alpha sources of Th and U are prepared by electrodeposition on a stainless steel plate. A comprehensive methodology for the calculation of results, including the quantification of measurement uncertainty, was also developed.

The procedure is introduced as a recommended procedure and validated in terms of trueness, repeatability and reproducibility in accordance with ISO guidelines.

The IAEA wishes to thank all the participants for their valuable contributions in developing the procedure and reviewing the publication, especially B. Varga (Hungary) who assisted in drafting. The IAEA officer responsible for this publication was A. Pitois of the IAEA Environment Laboratories.

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#### **1. INTRODUCTION**

Phosphogypsum is a by-product derived from the wet process production of phosphoric acid by reacting phosphate rock with sulfuric acid, and represents one of the most serious problems facing the phosphate industry today. Very large quantities of phosphogypsum have been produced worldwide since the 1950s because of the high demand for phosphate fertilizer, and because the wet phosphoric acid process produces about 5 t of phosphogypsum for every tonne of phosphoric acid manufactured. Most of the phosphogypsum produced worldwide is stockpiled. There has been high interest in finding uses for this by-product, for example, as a building material or a soil amendment for the remediation of soils. Both the liquid wastes from the acidic process and the phosphogypsum itself are potential sources of contamination. The main problem associated with this material concerns the relatively high levels of natural radionuclides of the thorium and uranium decay series and non radioactive contaminants which could have an impact on the environment. The uranium and thorium decay series are shown on Fig. 1 and 2 in Appendix I. There is concern related to the possible contamination of groundwater under phosphogypsum stacks, and to radon exhalation which may pose a health risk to people working and living close to a stack.

The presence of radionuclides puts restrictions on the use of phosphogypsum in building materials and in soil amendments. The United States Environmental Protection Agency (US EPA) ruled that phosphogypsum would only be permitted for use in agriculture if the average concentration of <sup>226</sup>Ra in the phosphogypsum does not exceed 370 Bq kg<sup>-1</sup> [1, 2]. National Council of Radiation Protection [3] guideline recommends <sup>226</sup>Ra content of 1.5 Bq g<sup>-1</sup> in soil above which growing human food crops on it is restricted. In addition, the US EPA adopted an average 0.74 Bq m<sup>-2</sup> s<sup>-1</sup> upper limit on <sup>222</sup>Rn emission from phosphogypsum stacks. The phosphogypsum currently produced is stockpiled near the production site. Due to considerable demand for provision of a reference material with a phosphogypsum matrix from IAEA Member State laboratories which have phosphate industry, IAEA prepared and released a phosphogypsum reference material (IAEA-434) after performing the necessary homogeneity and characterization tests [4].

The procedure described in this report was developed as part of this work. Alpha emitters such as <sup>210</sup>Po, <sup>226</sup>Ra, Th and U radioisotopes, are generally measured by alpha spectrometry after radiochemical separation, while <sup>210</sup>Pb being a beta emitter is determined by liquid scintillation counting [5]. The nuclear data of relevant radionuclides and decay chains of the thorium and uranium decay series are given in Table 2 in Appendix II.

The purpose of this work was to develop a sequential separation method combining the extraction chromatography with Sr, TEVA and UTEVA resins, and Ba(Ra)SO<sub>4</sub> coprecipitation for sequential determination of <sup>210</sup>Po, <sup>210</sup>Pb, <sup>226</sup>Ra, Th and U radioisotopes in phosphogypsum. The method validation of the procedure was carried out in terms of trueness, repeatability and reproducibility with the IAEA-434 reference material.

#### 2. SCOPE

The sequential separation method is described for the determination of <sup>210</sup>Po, <sup>210</sup>Pb, <sup>226</sup>Ra, Th and U radioisotopes in phosphogypsum by isotope dilution alpha spectrometry and liquid scintillation counting (LSC).

The mass of the sample required for the radiochemical analysis is typically 0.5 g. The method validation was carried out on the IAEA-434 reference material [4]. The typical chemical recovery and detection limits of relevant radionuclides in the proposed procedure are summarised in the Table 1.

TABLE 1.	TYPICAL	CHEMICAL	RECOVERIES	AND	DETECTION	LIMITS	OF
RELEVANT RADIONUCLIDES IN THE PROPOSED PROCEDURE							

Isotope	Counting method	Source preparation	Typical recovery (%)	Typical detection limit (Bq kg <sup>-1</sup> , as dry mass)
<sup>210</sup> Pb	LSC	precipitation	80-90	24
<sup>210</sup> Po	$\alpha$ -spectrometry	auto-deposition	40-70	1.2
<sup>234</sup> U <sup>238</sup> U	a-spectrometry	electrodeposition	70-80	0.52 0.19
<sup>230</sup> Th <sup>232</sup> Th	α-spectrometry	electrodeposition	70-80	0.18 0.19
<sup>226</sup> Ra	$\alpha$ -spectrometry	electrodeposition	60-80	4.3

## **3. NORMATIVE REFERENCES**

The principles of the normative references which have been applied to this document can be found in the list below.

- ISO 11929:2010. Determination of the characteristic limits (decision threshold, detection limit and limits of the confidence interval) for measurements of ionizing radiation Fundamentals and application;
- ISO 17025:2005. General requirements for the competence of testing and calibration laboratories;
- ISO/TS 21748:2004, Guidance for the use of repeatability, reproducibility and trueness estimates in measurement uncertainty estimation;
- ISO/IEC Guide 98-3:2008. Uncertainty of measurement Part 3: Guide to expression of uncertainty in measurement;
- ISO 7870-1:2007. Control charts Part 1: General guidelines.

#### 4. **RESPONSIBILITIES**

It is the responsibility of the analyst to follow this procedure and to establish appropriate safety and health practices. Compliance with national and/or internal safety rules or chemical and radioactive safety is obligatory. Although the method has been carefully tested each laboratory should perform an individual validation procedure.

## 5. TERMS AND DEFINITIONS, SYMBOLS AND ABBREVIATIONS

In the following, u(x) indicates the uncertainty in quantity x and generally the relevant isotope is indicated as subscript:

 $a^*$ : Decision threshold (Bq kg<sup>-1</sup>).

 $a^{\#}$ : Detection limit (Bq kg<sup>-1</sup>).

 $a_0$ : Activity of the analyte on the sampling date (Bq kg<sup>-1</sup>).

 $a_{std}$ : Activity of the calibration standard (Bq g<sup>-1</sup>).

 $a_s$ : Activity of the analyte on the separation date (Bq kg<sup>-1</sup>).

 $A_T$ : Activity of <sup>225</sup>Ra tracer (Bq).

C: Certified activity of the analyte in the reference material (Bq kg<sup>-1</sup>).

 $C_{Pb-c}$ : Mass fraction of Pb carrier solution.

 $C_{Pb-s}$ : Mass fraction of Pb already present in the sample.

 $C_T$ : Certified activity of tracer on the reference date (Bq g<sup>-1</sup>).

 $f_{A/B}$ : Tailing factor, correction of interfered windows A and B.

 $f_g$ : Mass ratio of atomic mass of Pb to molar mass of PbC<sub>2</sub>O<sub>4</sub>.

 $f_T$ : Correction factor for the decay of the tracer during elapsed time between the reference date of tracer and the beginning of the measurement.

 $f_2$ : Correction factor for decay of the analyte during elapsed time between the separation and the beginning of the measurement.

 $f_3$ : Correction factor for decay of the analyte over the counting time.

 $m_C$ : Mass of the carrier taken (in case of lead, mass of carrier solution) (g).

 $m_f$ : Mass of the filter used (g).

 $m_{f,cal}$ : Mass of the filter used in calibration (g).

 $m_{of}$ : Total mass of PbC<sub>2</sub>O<sub>4</sub> and the filter used (g).

 $m_{of,cal}$ : Total mass of PbC<sub>2</sub>O<sub>4</sub> and the filter used in the calibration (g).

 $m_s$ : Mass of the sample (kg).

 $m_T$ : Mass of the tracer taken (g).

 $m_{T,Pb}$ : Mass of the <sup>210</sup>Pb standard solution added (g).

 $M_{Pb}$ : Atomic mass of Pb (g mol<sup>-1</sup>).

 $M_{Pb-oxalate}$ : Molar mass of PbC<sub>2</sub>O<sub>4</sub> (g mol<sup>-1</sup>).

*n* : Net counts in ROI of analyte (counts).

 $n_T$ : Net counts in ROI of tracer (counts).

 $n_0$ : Blank or background counts in ROI of analyte (counts).

 $n_{0T}$ : Blank or background counts in ROI of tracer (counts).

- $P_{\alpha}$ : Probability of  $\alpha$  decay.
- $P_{\gamma}$ : Probability of  $\gamma$  decay.
- $r_0$ : Blank or background count rate in ROI of analyte (counts s<sup>-1</sup>).
- $r_{0T}$ : Blank or background count rates in ROI of tracer (counts s<sup>-1</sup>).
- $r_{cal}$ : Count rates during the calibration (counts s<sup>-1</sup>).
- $r_n$ : Net count rates in ROI of analyte (counts s<sup>-1</sup>).
- $r_{nT}$ : Net count rates in ROI of tracer (counts s<sup>-1</sup>).
- $r_g$ : Gross count rates in ROI of analyte (counts s<sup>-1</sup>).
- $r_{gT}$ : Gross count rates in ROI of tracer (counts s<sup>-1</sup>).
- $r_{nTmax}$ : Maximum detectable count rate (counts s<sup>-1</sup>).
- $r_{0A}$ ,  $r_{0B}$ : Count rates in windows A and B of the blank spectrum (counts s<sup>-1</sup>).
- $r_{gA}$ ,  $r_{gB}$  and  $u(r_{gA})$ ,  $u(r_{gB})$ : Gross count rates in windows A and B of <sup>210</sup>Pb spectrum (counts s<sup>-1</sup>).
- $r_{nA}$ ,  $r_{nB}$ : Net count rates in windows A and B of <sup>210</sup>Pb spectrum (counts s<sup>-1</sup>).
- *R* : Chemical recovery of the analyte.
- $R_{cal}$ : Chemical recovery of making the calibration source.
- $R_L$ : Reproducibility limit (Bq kg<sup>-1</sup>).
- $r_L$ : Repeatability limit (Bq kg<sup>-1</sup>).
- $S_R$ : Standard deviation of reproducibility (Bq kg<sup>-1</sup>).
- $S_r$ : Standard deviation of repeatability (Bq kg<sup>-1</sup>).
- *t* : Time interval between the sampling date and the measurement date (s).
- $t_0$ : Counting time of the blank or background (s).
- $t_{T,s}$ : Time interval between the reference date of the tracer/standard and the separation date (s).
- $t_1$ : Time interval between the sampling date and the separation date (s).
- $t_2$ : Time interval between the separation date and the start of the measurement (s).
- $t_3$ : Counting time of the sample (s).
- $t_T$ : Counting time of the tracer (s).
- $t_{Ac-225}$ : Time of build up of <sup>225</sup>Ac (s).
- $t_s$ : Time of the separation noted (s).
- $t_m$ : Time of the starting of the measurement (s).
- $t_{em}$ : Time of the end of the measurement (s).

u(0): Uncertainty of non-negative measurand.

 $\overline{X}$ : Mean value of measurement results of the analyte in reference material (Bq kg<sup>-1</sup>).

 $\delta$  : Relative bias of the test result (%).

 $\varepsilon$ : Counting efficiency of the detector.

 $\lambda$ : Decay constant of the isotope (counts s<sup>-1</sup>).

 $\lambda_T$ : Decay constant of the tracer (counts s<sup>-1</sup>).

FWHM : Full width at half maximum.

LSC: Liquid scintillation counting .

NNDC: National Nuclear Data Center, Brookhaven National Laboratory.

ROI: Region of interest.

PSA: Pulse shape analysis.

 $T_{1/2}$ : Half-life of any isotope.

## 6. PRINCIPLE

The sample is digested in a microwave digestion system. <sup>210</sup>Po, <sup>210</sup>Pb, <sup>226</sup>Ra, U and Th radioisotopes are separated from interfering elements with a sequential chemical procedure, using extraction chromatographic resins and Ba(Pb)SO<sub>4</sub> co-precipitation. The most important features of the Sr, TEVA and UTEVA resins are shown on Fig. 3-6 in Appendix III. U and Th are electrodeposited on a polished stainless steel plate. The polonium source is prepared on a silver plate by auto-deposition. The <sup>226</sup>Ra source is prepared by Ba(Ra)SO<sub>4</sub> microcoprecipitation. The <sup>210</sup>Pb source is prepared with Pb-oxalate precipitation. <sup>210</sup>Po, <sup>226</sup>Ra, U and Th radioisotopes are determined by isotope dilution alpha spectrometry, and <sup>210</sup>Pb is determined by liquid scintillation counting. The flow chart of the combined procedure is given in Fig. 7 in Appendix IV.

## 7. EQUIPMENT AND CHEMICALS

## 7.1. EQUIPMENT

- Standard laboratory equipment, fume hood;
- Microwave oven;
- Alpha spectrometer with Si semiconductor detector;
- Vacuum pump;
- Liquid scintillation counting system;
- Auto-deposition system;
- Silver disk: fitted to the auto-deposition cell, diameter is equal or less than the diameter of the detector used for alpha spectrometry;
- Electrodeposition apparatus (Pt wire anode) equipped with DC power supply to provide up to 1 A of regulated current to the electrolytic cell;
- Stainless steel disc: diameter is equal or less than the diameter of the detector used for alpha spectrometry;
- Analytical balances;

- Hot plate with magnetic stirrer;
- Burner;
- Centrifuge, plastic centrifuge tube (minimum 20 mL volume);
- Water bath with temperature controller;
- Filtering set with filter paper for fine precipitate;
- Chromatography columns;
- pH meter or pH papers;
- Teflon beakers with Teflon tops and clips;
- Dispensers: 5-50 mL and 10-100 mL;
- Micropipettes with dispensable tips;
- Timer;
- Liquid scintillation vial: 20 mL, plastic (polyethylene), inner surface coated with Teflon.

## 7.2. CHEMICALS

- 30 mg mL<sup>-1</sup> Pb<sup>2+</sup> solution (usually as Pb(NO<sub>3</sub>)<sub>2</sub>);
- 0.4 Bq of <sup>209</sup>Po tracer as a certified solution;
- 0.04 Bq of <sup>232</sup>U tracer as a certified solution;
- $0.05 \text{ Bq of}^{225}$ Ra in equilibrium with its parent <sup>229</sup>Th as a certified solution;
- HNO<sub>3</sub> (65%);
- HF (40%);
- H<sub>3</sub>BO<sub>3</sub>;
- HCl (32%);
- Ultra pure water;
- DTPA (diethylenetriaminepentaacetic acid);
- Sr resin (100-150 µm);
- TEVA resin;
- UTEVA resin;
- Fine clean quartz crystals (analytical grade);
- C<sub>6</sub>H<sub>8</sub>O<sub>6</sub> (Ascorbic acid);
- NH<sub>4</sub>SCN (ammonium thiocyanate);
- EDTA (ethylenediaminetetraacetic acid);
- NH<sub>3</sub>(aq) (ammonia);
- (NH<sub>4</sub>)<sub>2</sub>SO<sub>4</sub> (10%) (ammonium sulfate);
- C<sub>2</sub>O<sub>4</sub>H<sub>2</sub>·2H<sub>2</sub>O (oxalic acid);
- Methyl red solution (0.25%);
- Thymol blue solution (0.25%);
- Ba seeding solution [6];
- Sodium sulfate wash solution;
- CH<sub>3</sub>CH<sub>2</sub>OH (ethyl alcohol);
- Filter paper;
- Polypropylene filter (0.1 µm pore size, 25 mm diameter);
- Scintillation cocktail which forms a gel (for example, InstaGel Plus) or suitable for alpha/beta separation.

All the chemical reagents needed to carry out this procedure must be analytical grade. The preparation of specific chemical reagents is given in Appendix V. Information related to tracers and carriers are given in Appendix VI.

#### 8. PROCEDURE

This procedure consists of the sample dissolution, the sequential separation of <sup>210</sup>Po, <sup>210</sup>Pb, Th and U isotopes, and <sup>226</sup>Ra from interfering elements and the source preparation for alpha spectrometry and liquid scintillation counting. The flowchart of this procedure is given in Appendix IV. Precautions to be followed for this procedure are given in Appendix VII.

## 8.1. SAMPLE DISSOLUTION USING MICROWAVE DIGESTION SYSTEM

- (1) Weigh 0.5 g of phosphogypsum into a microwave container.
- (2) Add about 30 mg of Pb<sup>2+</sup> (usually as Pb(NO<sub>3</sub>)<sub>2</sub> solution), about 0.4 Bq of <sup>209</sup>Po and 0.04 Bq of <sup>232</sup>U tracer and 0.05 Bq of <sup>225</sup>Ra in equilibrium with its parent <sup>229</sup>Th.
- (3) Add 15 mL of 65% HNO<sub>3.</sub>
- (4) Consecutively digest the sample in the microwave oven at 120°C for 15 min and at 150°C for 25 min at 1000 W.
- (5) Transfer the sample solution into a plastic centrifuge tube and centrifuge for 10 min.
- (6) Transfer the supernatant into a Teflon beaker. The residue is transferred back into the microwave container with 3 mL of 65% HNO<sub>3</sub> and add 2 mL of 40% HF.
- (7) Digest the residue in the microwave oven using the same conditions as mentioned above.
- (8) Combine the solution with the supernatant from step (6).
- (9) Add 0.1 g of  $H_3BO_3$  and evaporate repeatedly to dryness with three portions of 5 mL of 65% HNO<sub>3</sub> to remove HF.
- (10) Dissolve the residue in 30 mL of 2M HCl.

## 8.2. RADIOCHEMICAL SEPARATION PROCEDURES

#### 8.2.1. Polonium and lead separation

- (1) Prepare the Sr resin column with volume of approximately 8 mL (diameter: 10 mm, length: 100 mm) as follows: soak the resin in ultra pure water for at least 1 hour before use, then fill the column with resin and put a quartz crystal layer of approximately 10 mm on the top avoiding disturbance of the resin. The elution steps should be finished on the same working day.
- (2) Load the sample solution onto the Sr resin column preconditioned in advance with 100 mL of 2M HCl, flow rate 5–6 drop/min, rinse the beaker several times with 1 mL of 2M HCl.
- (3) Wash the column with 100 mL of 2M HCl followed by 25 mL of 6M HNO<sub>3</sub> to remove the non-retained ions.
- (4) Combine the effluent and the washing solution into the same beaker and use it for the analysis of uranium and thorium.
- (5) Strip Po with 60 mL of 6M HNO<sub>3</sub>, flow rate 5–10 drops/min.
- (6) Elute Pb with 60 mL of 6M HCl into the centrifuge tube, flow rate 5–10 drops/min.
- (7) Sr resin columns can be reused several times. Regenerate with 50 mL of ultra pure water, wash it with 10 mL of 0.1M EDTA (pH adjusted to pH 7 with NH<sub>3</sub>(aq)) then wash with 50 mL of ultra pure water, and before use load it with 100 mL of 2M HCl.

## 8.2.2. Thorium separation

- (1) Prepare the TEVA column with a volume of 1.4 mL (diameter: 8 mm, length: 28 mm) as follows: soak the resin in ultra pure water for at least 1 hour before use, then fill the column with resin and put a quartz crystal layer of approximately 3 mm on the top avoiding disturbance of the resin.
- (2) Evaporate the combined effluent and washing solutions from Sr resin column (8.2.1., step (4)).
- (3) Dissolve the residue in 20 mL of 3M HNO<sub>3</sub>
- (4) Load the sample on the TEVA column preconditioned in advance with 20 mL of  $3M \text{ HNO}_{3.}$
- (5) Wash the column with 10 mL of 3M HNO<sub>3</sub>.
- (6) Combine the effluent and the washing solution into the same beaker and use it for analysis of uranium.
- (7) Additionally wash the column with 20 mL of 3M HNO<sub>3</sub>, this fraction is discarded.
- (8) Elute Th with 20 mL of 8M HCl.
- (9) Note the time of the separation of Th for recovery calculation of  $^{226}$ Ra.

## 8.2.3. Uranium separation

- (1) Prepare the UTEVA column with volume 1.4 mL (diameter: 8 mm, length: 28 mm) as follows: soak the resin in ultra pure water for at least 1 hour before use, then fill the column with the resin and put a quartz crystal layer of approximately 3 mm on the top avoiding the disturbance of the resin.
- (2) Load the combined effluent and the washing solution from the TEVA column (8.2.2., step (6)) onto UTEVA column preconditioned in advance with 20 mL of 3M HNO<sub>3.</sub>
- (3) Wash the column with 20 mL of 3M HNO<sub>3</sub>.
- (4) Combine the effluent and the washing solution into the same beaker and use it for Ra analysis.
- (5) Wash the column with 5 mL of 9M HCl and 15 mL of 6M HCl to remove small amounts of Po and Th remained on the column.
- (6) Elute U with 6 mL of ultra pure water.

## 8.2.4. Radium separation

- (1) Combine the effluent (30 mL of 3M HNO<sub>3</sub>) and the washing solution (20 mL of 3M HNO<sub>3</sub>) from the UTEVA column in a 200 mL volume of beaker (8.2.3, step (2) and (3)).
- (2) Add 4 mL of concentrated  $H_2SO_4$  and 20 mL of 20%  $Na_2SO_4$  to the solution.
- (3) Slowly add 5 mL of Pb<sup>2+</sup> carrier (10 mg mL<sup>-1</sup>) to form a Pb(Ra,Ba)SO<sub>4</sub> co-precipitate while stirring for 1–2 minutes.
- (4) Remove the stirrer bar, wash it with a small amount of 0.1M HCl and ultra pure water.
- (5) Allow to sit for 3–4 hours.
- (6) Decant supernatant liquor to a volume as low as possible.
- (7) Transfer the precipitate into a 50 mL conical centrifuge tube using 80% ethanol and centrifuge at 3000 revolutions min<sup>-1</sup> for 10 minutes.
- (8) Wash the precipitate with 20 mL of 80% ethanol and decant the supernatant.
- (9) Wash the sides of the centrifuge tube with 5–10 mL of sodium sulfate wash solution and vortex to mix thoroughly, then add a further 5–10 mL to wash down the walls and then re-centrifuge at 3000 revolutions min<sup>-1</sup> for 10 minutes.

- (10) Pour out the supernatant, then invert the tube and wash the walls with ultra pure water to remove excess acid and sulfate (take care not to disturb the precipitate).
- (11) Add 10 mL of 0.2M DTPA (diethylenetriaminepentaacetic acid) and 1 drop of 0.25% thymol blue. The solution should turn deep blue (if not, add 10M NaOH dropwise until a deep blue color is reached (pH>9)).
- (12) Vortex to dissolve the precipitate.

## 8.3. SOURCE PREPARATION

## 8.3.1. Preparation of <sup>210</sup>Po source

- (1) The Po solution is carefully evaporated to dryness at less than 150°C.
- (2) Dissolve the residue in 10 mL of 0.5M HCl.
- (3) Clean a silver disc with acetone, then with concentrated  $NH_3(aq)$ , then with ultra pure water.
- (4) Place the cleaned silver disc into the deposition cell (Teflon vial), with another disc placed underneath for support. Check if the cell is watertight.
- (5) Add 0.05 g of ascorbic acid into the sample solution to reduce  $Fe^{3+}$  to  $Fe^{2+}$ , check the colour change after mixing one drop of sample solution and one drop of 0.1M NH<sub>4</sub>SCN. Add ascorbic acid until the dark red colour disappears.
- (6) Transfer the solution to the deposition cell.
- (7) Rinse the beaker twice with 2 mL of 0.5M HCl and adjust the pH of the solution in the deposition cell to pH 2 with 6M NaOH.
- (8) Place the deposition cell into a water bath at 90°C for 90 min with mechanical stirring or air bubbling.
- (9) Remove the silver disc, wash with acetone or ultra pure water and dry it at room temperature.

## 8.3.2. Preparation of thorium and uranium sources

- (1) The purified Th or U solution is evaporated to dryness three times with a few mL of 65% HNO<sub>3</sub>, to destroy any existing organic matter.
- (2) Dissolve the residues in 10 mL of 10% (NH<sub>4</sub>)<sub>2</sub>SO<sub>4</sub> solution at pH 2 (The pH of samples being deposited for thorium should be slightly more acidic, pH 1.5–pH 2).
- (3) Transfer the solution into an electrodeposition cell.
- (4) Electrodeposit Th or U onto polished stainless steel discs at 1 A for 90 minutes, respectively.
- (5) At the end of the deposition time, fill the cell with 1.5M NH<sub>4</sub>OH and continue the deposition for 1 min, then turn off the main power of deposition unit and disconnect the cathode.
- (6) Rinse the cell twice with 1% NH<sub>4</sub>OH, then three times with ultra pure water.
- (7) Disassemble the cell, rinse the disc with ultra pure water and dry it.

## 8.3.3. Preparation of <sup>226</sup>Ra source

The <sup>226</sup>Ra source is prepared using BaSO<sub>4</sub> micro co-precipitation.

- (1) Rapidly add 4 mL of a mixed solution of 5 parts of 20% Na<sub>2</sub>SO<sub>4</sub> with 1 part of acetic acid to the solution from 8.2.4, step (12).
- (2) Add 0.4 mL of Ba seeding solution as soon as possible.
- (3) Adjust the pH to 4.8 with diluted  $H_2SO_4$  as indicated by the colour change to a bright red.

- (4) Allow to sit for at least 30 minutes.
- (5) Filter the colloidal suspension of Ba(Ra)SO<sub>4</sub> through a pre-wetted with 80% ethanol 0.1 μm pore size polypropylene filter.
- (6) Rinse the centrifuge tube walls with 4–5 mL of sodium sulfate wash solution and filter.
- (7) Rinse the sides of the filter holder with 15–20 drops of 80% ethanol.
- (8) Allow the filter to dry and place it into a 47 mm Petri dish. The time is recorded, which is considered as the time of <sup>225</sup>Ra/<sup>225</sup>Ac separation or start of <sup>225</sup>Ac ingrowth.

The source preparation must be completed on the same day.

## **8.3.4.** Preparation of <sup>210</sup>Pb source

- (1) Evaporate the Pb solution, which was obtained from 8.2.1. step (6), and re-evaporate three times with 5 mL portions of 65% HNO<sub>3.</sub>
- (2) Dissolve the residue in 10 mL of 1M HNO<sub>3.</sub>
- (3) Add 40 mg of oxalic acid to the solution and adjust to pH 2–3 with 25% NH<sub>4</sub>OH to prepare a Pb-oxalate precipitate.
- (4) Let the solution cool down and filtrate the precipitate on a filter paper, wash the filter 3 times with 1 mL of ultra pure water and 2 mL of 80% ethanol.
- (5) Dry the precipitate  $(40-50^{\circ}C)$  and cool down in a desiccator.
- (6) Weigh the dried precipitate and calculate the chemical recovery using the gravimetric method.
- (7) Quantitatively transfer the precipitate into a liquid scintillation vial together with the filter, and add 1 mL of 6M HNO<sub>3</sub> into the vial to dissolve the precipitate.
- (8) Mix the solution with 15 mL of scintillation cocktail.

## 8.4. MEASUREMENT

#### 8.4.1. Alpha spectrometry

- (1) Introduce the source into the vacuum chamber and pump until a vacuum of about 0.5 Pa  $(5 \times 10^{-3} \text{ mbar})$  is obtained. Then switch on the bias voltage button of the detector.
- (2) Record the file name, sample information and measurement date in each detector log book, and start the measurement. A typical measuring time is about 1 day when using a 450 mm<sup>2</sup> area detector.
- (3) Integrate the counts in the peaks corresponding to the alpha emitting tracers and analytes respectively. The alpha spectra should be similar to the spectra illustrated in Appendix VIII. The FWHM of alpha peaks should be in the range of 30–60 keV.
- (4) Spectrum analysis: Integrate the channel counts in a region of interest (ROI) which has the width of about 4 × FWHM (about 3 × FWHM to the left and 1 × FWHM to the right when FWHM is about 30–60 keV). Integrate the channel counts in the same regions of interest (ROI) in the sample spectrum and in the blank spectrum then subtract them from the sample spectrum to give the net area of peaks for further calculation.

Performing a reliable measurement knowing the background of the chamber and detector is essential, moreover it is important to prepare a separate reagent blank. Therefore the set of measurement always has to involve above the samples a background and a reagent blank. If the quality of the determination has to be proved, a reference material also should be part of the preparation series.

Typical alpha spectra, obtained after radiochemical separation, of the Po, Ra, Th and U radioisotopes are shown on Fig. 8-11 in Appendix VIII. The interferences between some of the radioisotopes without radiochemical separation is illustrated on Fig. 12 (overlapping Po and U radioisotopes) and on Fig. 13 (overlapping Th and U radioisotopes) in Appendix VIII.

## 8.4.2. Liquid scintillation counting for <sup>210</sup>Pb determination

8.4.2.1. Source preparation for determination of counting efficiency of <sup>210</sup>Pb

- (1) Take 10 mL of 2M HCl solution into a 50 mL beaker.
- (2) Add the  $^{210}$ Pb standard solution (10–15 Bq) and 30 mg of Pb $^{2+}$  carrier to the solution.
- (3) Load the solution onto a Sr resin column (3 g of Sr resin, 100–150  $\mu$ m), which has been preconditioned in advance with 100 mL of 2M HCl.
- (4) Wash the column with 80 mL of 2M HCl. Combine the washing solution with the effluent to get a pure <sup>210</sup>Bi fraction.
- (5) Rinse the column with 20 mL of 2M HCl. This last portion of 20 mL of 2M HCl is discarded to avoid overlapping between the <sup>210</sup>Bi and <sup>210</sup>Po portions.
- (6) Wash the column with 25 mL of 6M HNO<sub>3</sub>.
- (7) Elute Po with 60 mL of 6M  $HNO_3$ .
- (8) Elute Pb with 60 mL of 6M HCl.
- (9) Evaporate the Bi, Po and Pb fractions to dryness.
- (10) Dissolve each portion of <sup>210</sup>Bi and <sup>210</sup>Po in 1 mL of 6M HNO<sub>3</sub>, and then transfer each of them into 20 mL polyethylene vials coated with PTFE (polytetrafluoroethylene).
- (11) Mix each of the solutions with 14 mL of scintillation cocktail.
- (12) Evaporate Pb fraction three times with 2 mL of 65% HNO<sub>3</sub>.
- (13) Dissolve the residue in 20 mL of  $1M HNO_3$ .
- (14) Add 0.4 g of oxalic acid while warming and stirring.
- (15) Adjust the pH to 3–5 with NH<sub>4</sub>OH to form a Pb-oxalate precipitate.
- (16) Filter the precipitate through a pre-weighed filter paper (diameter of 24 mm).
- (17) Wash the precipitate three times with 1 mL of ultra pure water, then with 2 mL of 80% ethanol.
- (18) Dry the precipitate in an oven at  $40-50^{\circ}$ C.
- (19) Cool and weigh the precipitate to determine the chemical recovery of Pb.
- (20) Carefully transfer the Pb-oxalate precipitate into a 20 mL liquid scintillation vial together with the filter.
- (21) Add 1 mL of 6M HNO<sub>3</sub> to the vial to dissolve the precipitate.
- (22) Mix with 14 mL of scintillation cocktail.
- (23) Set up windows for <sup>210</sup>Pb and <sup>210</sup>Bi and count the three vials (for <sup>210</sup>Pb, <sup>210</sup>Bi and <sup>210</sup>Po) in a liquid scintillation counter until the counting statistic uncertainty is less than 1%.

## 8.4.2.2. Optimum window setting for <sup>210</sup>Pb

The activity concentration of <sup>210</sup>Pb is determined by LSC adjusted to the low energy mode and low bias with double energetic window method [7]. For the successful determination of this radionuclide two counting windows should be optimized, because of the overlapping of the beta spectra of <sup>210</sup>Pb and <sup>210</sup>Bi. The result of the optimization of counting region is shown on Fig. 14 in Appendix IX, where a typical liquid scintillation counting spectrum is presented. In this example the lower limit for the <sup>210</sup>Pb energy (window A) is set at channel 115 to avoid the counts caused by chemiluminescence in the cocktail, while the upper limit is set at channel 320, where the <sup>210</sup>Pb peak ends. The lower limit for the <sup>210</sup>Bi energy region (window B) is set at channel 320, and the upper limit is set at channel 410 to avoid interference from the <sup>210</sup>Po peak.

The efficiency of liquid scintillation for beta particles depends on the energy of the beta decay. For most beta particles with a maximum beta energy above 100 keV, efficiency is high, more than 90%. For lower energy beta particles, the efficiency is usually less, and the real value depends on the degree of quenching in the sample.

To determine the efficiency, a known activity of <sup>210</sup>Pb in equilibrium with its daughters has to be measured several times (it is practical to choose more than 10 times of counting for getting a good estimate of the uncertainty in the efficiency).

#### 9. EXPRESSION OF RESULTS

#### 9.1. CALCULATION OF ACTIVITIES OF RELEVANT RADIONUCLIDES

## 9.1.1. Calculation of the activity of <sup>210</sup>Pb

9.1.1.1. Calculation of the counting efficiency of <sup>210</sup>Pb

The counting efficiency ( $\epsilon$ ) of <sup>210</sup>Pb can be calculated using equations (1) and (2).

$$\varepsilon = \frac{Z}{R_{cal} \cdot a_{std, Pb-210} \cdot m_{T, Pb-210} \cdot e^{-\lambda_{Pb-210} \cdot t_{Ts}}}$$
(1)

$$Z = r_{nA} - r_{nB} \cdot f_{A/B} \tag{2}$$

where:

$$r_{nA} = r_{gA} - r_{0A}, \qquad r_{nB} = r_{gB} - r_{0B},$$

 $f_{A/B}$ : Tailing factor (See 9.1.1.2.)  $R_{cal}$ : Chemical recovery of making the calibration source (see equation (4))

#### 9.1.1.2. Calculation of the tailing factor

The <sup>210</sup>Pb energy region (window A) is interfered with counts from ingrown <sup>210</sup>Bi. The interference is compensated for by using the ratio of counts in window A to those in window B in a pure <sup>210</sup>Bi spectrum: the so-called "tailing factor":  $f_{A/B}$ . The tailing factor is independent of the activity level of <sup>210</sup>Bi in the sample, but is dependent on the quenching level of the sample. The quenching levels of the calibrant, the sample and the reagent blank are necessary to keep constant within ±2% relative standard deviation. The tailing factor can be calculated by the following formula:

$$f_{A/B} = \frac{r_{nA,std,Bi-210}}{r_{nB,std,Bi-210}}$$
(3)

where:  $r_{nA,std, Bi-210} = r_{gA,std, Bi-210} - r_{0A}$ ,  $r_{nB,std, Bi-210} = r_{gB,std, Bi-210} - r_{0B}$ 12 The chemical recovery of Pb in the calibration source preparation process is determined gravimetrically using equation (4).

$$R_{cal} = \frac{f_g \cdot (m_{of, cal} - m_{f, cal})}{C_{pb-c} \cdot m_c}$$

$$\tag{4}$$

When the amount of Pb in the sample is not negligible compared with that in the Pb carrier, the sample Pb content should be allowed for in calculation of the chemical recovery of Pb.

The chemical recovery of Pb in the sample can be calculated using equations (5) and (6).

$$R = \frac{f_g \cdot (m_{of} - m_f)}{(C_{Pb - c} \cdot m_c + C_{Pb - s} \cdot m_s)}$$
(5)

Mass ratio  $(f_g)$  of atomic mass of Pb to molar mass of Pb-oxalate:

$$f_g = \frac{M_{Pb}}{M_{Pb-oxalate}}$$
(6)

## 9.1.1.4. Calculation of the activity of <sup>210</sup>Pb

The activity of <sup>210</sup>Pb on the separation date can be calculated from the LSC measurement, using the following equations:

$$a_{Pb-210,s} = \frac{Z \cdot f_{2-Pb} \cdot f_{3-Pb}}{m_{s} \cdot \varepsilon \cdot R}$$
(7)

$$f_{2-Pb} = e^{-\lambda_{Pb-210} \cdot t_2} \tag{8}$$

$$f_{3-Pb} = \frac{\lambda_{Pb-210} \cdot t_3}{1 - e^{\lambda_{Pb-210} \cdot t_3}}$$
(9)

However, if the time interval  $(t_2)$  between the separation of <sup>210</sup>Pb and the beginning of the measurement and the counting time of the sample  $(t_3)$  are much smaller than the half-life of <sup>210</sup>Pb (22.2 y),  $f_{2-Pb}$ ,  $f_{3-Pb}$ ,  $u(f_{2-Pb})$  and  $u(f_{3-Pb})$  are negligible.

## 9.1.2. Calculation of the activity of <sup>210</sup>Po

The activity of  $^{210}$ Po on the separation date is calculated according to the procedure detailed in IAEA/AQ/12 [8].

#### 9.1.3. Calculation of the activities of the U and Th radioisotopes

The ratio of the net counts of the tracer and analyte peak is used to calculate the activity of the analyte in the sample on the date of chemical separation, taking into account the activity of the tracer solution, the masses of the sample and the tracer used. The activity of the analyte  $(a_s, Bq\cdot kg^{-1}, dry mass)$  at the separation time is calculated by the following formula:

$$a_s = \frac{C_T \cdot r_n}{m_s \cdot r_{nT}} \cdot m_T \cdot f_T = \frac{C_T \cdot m_T \cdot f_T}{m_s} \cdot \frac{r_g - r_0}{r_{gT} - r_{0T}}$$
(10)

The decay of the tracer between its reference date (from the certificate) and counting is taken into correction by  $f_T$  as follows:

$$f_T = e^{-\lambda_T \cdot t_{T,s}} \tag{11}$$

The activity of analyte in the sample should be calculated back to the date of sample collection:

$$a_0 = a \cdot e^{-\lambda \cdot t} \tag{12}$$

The detector efficiency is not needed in isotope dilution alpha spectrometry for calculation of the activity of the analyte, but is needed for calculation of the chemical recovery. It is determined from the activity of the tracer added and the net counts in the corresponding peak as follows:

$$R = \frac{r_{nT}}{C_T \cdot m_T \cdot \varepsilon} \cdot e^{-\lambda_T \cdot t_{T,s}}$$
(13)

The detector efficiency is determined by the calibration source prepared in a similar way as the analytes and using the same measurement conditions. For analytes, which are co-precipitated, the calibration source also should be co-precipitated using the same conditions including filter diameter. For analytes, which are electrodeposited, the calibration source should also be prepared by electrodeposition. Efficiency determinations are typically performed and regularly checked in the frame of the analytical quality control. The efficiency can be calculated according to the following equation:

$$\varepsilon = \frac{r_{n,cal}}{A_{cal}} \tag{14}$$

Where:  $r_{n, cal}$ : net count rate of calibration source in respective ROI  $A_{cal}$ : certified activity of the calibration source

## 9.1.4. Calculation of the activity of <sup>226</sup>Ra

## 9.1.4.1. Calculation of the chemical recovery of Ra

The chemical recovery is determined by using the peak of <sup>217</sup>At at 7066.9 keV ( $P_{\alpha}$ : 0.99932) [9]. The ingrowth of <sup>225</sup>Ac ( $T_{1/2}$ : 10.0 d), the daughter of <sup>225</sup>Ra, is directly associated with the short lived progenies <sup>221</sup>Fr ( $T_{1/2}$ : 4.8 min), <sup>217</sup>At ( $T_{1/2}$ : 32.3 ms) and <sup>213</sup>Po ( $T_{1/2}$ : 3.7 µs). When the daughters are in equilibrium with <sup>225</sup>Ra, the <sup>217</sup>At peak shows no overlap with descendants of natural isotopes of radium in the alpha spectrum (<sup>225</sup>Ac interferes with <sup>224</sup>Ra, <sup>221</sup>Fr interferes with <sup>220</sup>Rn). From the initial tracer activity,  $A_T$  (added <sup>229</sup>Th/<sup>225</sup>Ra), the maximum detectable count rate,  $r_{nTmax}$ , is calculated by taking into account the decay of unsupported <sup>225</sup>Ra after its separation from Th ( $t_{sTh-229}$ ), as well as the build-up of <sup>225</sup>Ac ( $t_{sRa-225}$ ) in the following equation:

$$r_{nT\max} = \varepsilon \cdot A_T \cdot e^{-\lambda_{Ra-225} \cdot (t_{sRa-225} - t_{sTh-229})} \cdot \frac{\lambda_{Ac-225}}{\lambda_{Ac-225} - \lambda_{Ra-225}}$$
(15)

The chemical recovery R is calculated as ratio of the measured count rate  $r_{nT}$  and theoretical value  $r_{nTmax}$ :

$$R = \frac{r_{nT}}{r_{nT \max}}$$
(16)

## 9.1.4.2. Calculation of activity of <sup>226</sup>Ra

While  $A_T$  is the activity of the <sup>225</sup>Ra tracer after the separation from <sup>229</sup>Th, its activity at the beginning of the build-up of <sup>225</sup>Ac is yielded as follows:

$$A_{Ra-225} = A_T \cdot e^{-\lambda_{Ra-225} \cdot (t_{Ac-225} - t_s)}$$
(17)

The activity of <sup>225</sup>Ac at any time is given by:

$$A_{Ac-225} = \frac{\lambda_{Ac-225} \cdot A_{Ra-225} \cdot \left(e^{-\lambda_{Ra-225} \cdot (t-t_{Ac-225})} - e^{-\lambda_{Ac-225} \cdot (t-t_{Ac-225})}\right)}{\lambda_{Ac-225} - \lambda_{Ra-225}}$$
(18)

Integrating over the counting period with  $t_m$  as the start and  $t_{em}$  as the end of the measurement results into the activity of <sup>225</sup>Ac at t<sub>em</sub>:

$$A_{Ac-225}(t_{m},t_{em}) = A_{Ra-225} \cdot \frac{\lambda_{Ac-225}}{(\lambda_{Ac-225} - \lambda_{Ra-225}) \cdot (t_{em} - t_{m})} \cdot \left\{ \frac{1}{\lambda_{Ra-225}} \cdot \left( e^{-\lambda_{Ra-225} \cdot (t_{m} - t_{Ac-225})} - e^{-\lambda_{Ra-225} \cdot (t_{em} - t_{Ac-225})} \right) - \frac{1}{\lambda_{Ac-225}} \cdot \left( e^{-\lambda_{Ac-225} \cdot (t_{m} - t_{Ac-225})} - e^{-\lambda_{Ac-225} \cdot (t_{em} - t_{Ac-225})} \right) \right\}$$
(19)

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Finally the activity concentration of <sup>226</sup>Ra is the following:

$$A_{Ra-226} = A_{Ac-225}(t_{m,}t_{em}) \cdot \frac{r_{Ra-226}}{r_{At-217}}$$
(20)

where:

$$r_{Ra-226} = \frac{n_{Ra-226}}{t_{em} - t_m} - \frac{n_{Ra-226,0}}{t_0}$$
 and  $r_{At-217} = \frac{n_{At-217}}{t_{em} - t_m} - \frac{n_{At-217,0}}{t_0}$ 

## 9.2. EXPRESSION OF COMBINED UNCERTAINTIES OF RELEVANT RADIONUCLIDES

According to the Guide to Expression of Uncertainty in Measurement [10–12], the method for calculating standard uncertainty and combined uncertainty for the relevant radioisotopes is described in detail in Appendix X. An example is calculated for each relevant radionuclide in Appendix XI. The detailed study about the usual contributors of uncertainty in the nuclear analytical techniques could be found in the IAEA-TECDOC-1401 [11].

#### 9.3. DECISION THRESHOLD

In accordance with ISO 11929:2010, the decision threshold gives a decision on whether or not the physical effect quantified by the measurand is present.

The decision threshold,  $a^*$ , is the non-negative measurand quantifying the physical effect of interest. If the result, a, is below the decision threshold, the result can not be attributed to the physical effect, nevertheless it can not be concluded that it is absent. If the physical effect is really absent, the probability of taking the wrong decision, that the effect is present, is equal to the specified probability of  $\alpha$  (the error of first kind, often chosen 0.05 and moreover  $\alpha = \beta$ , where  $\beta$  is the error of second kind; then  $k_{l-\alpha} = k_{l-\beta} = 1.65$ ). Any of the determined primary measurement result is only significant for the true value of the measurand to differ from zero, if it is larger than the decision threshold given here:

$$a^{*}=k_{1-\alpha}\cdot u(0),$$

where u(0) is the uncertainty associated to the non-negative measurand, uncertainty of decision threshold itself (with other words: it can be estimated as uncertainty associated to slightly higher values than background or reagent blank depending on the procedure) and can be quantified here as:

$$u(0) = \frac{1}{m_s \cdot \varepsilon \cdot R} \cdot \sqrt{\frac{n_0}{t_3 \cdot t_0} + \frac{n_0}{t_0^2}}$$
(21)

The decision threshold of the isotopes in the applied procedure is given in Table 12 in Appendix XII.

#### 9.4. DETECTION LIMIT

In accordance with ISO 11929:2010, the detection limit indicates the smallest true value of the measurand, which can be still detected with the applied procedure; this gives a decision on whether or not the measurement procedure satisfies the requirements and is therefore suitable for the intended measurement purpose. In order to find out whether a procedure is suitable for the purpose, the detection limit is compared with the specified guideline value of the measurand.

The detection limit,  $a^{\#}$ , is the smallest true value of the measurand, for which the probability of the wrong assumption that the physical effect is absent does not exceed the probability  $\beta$  (error of the second kind). The detection limit is obtained as the smallest solution of the following equation:

$$a^{\#} = a^{*} + k_{l-\beta'}(a^{\#})$$
, where  $a^{\#} \ge a^{*}$  (22)

Equation (22) is an implicit equation which can be calculated by iteration. As a starting approximation  $a_1=3 \cdot a^*$  can be chosen; in most cases the iteration converges and the linear interpolation with approximation of  $a^{\#}=(k_{1-\alpha}+k_{1-\beta})\cdot u(a)$  leads to the approximation:

$$a^{\#} = q + \sqrt{q^2 + (k_{1-\beta}^2 - k_{1-\alpha}^2) \cdot u^2(0)}$$
(23)

with 
$$q = k_{1-a} \cdot u(0) + \frac{1}{2} \cdot \left\{ \frac{k_{1-\beta}^2}{a_1} \cdot \left[ u^2(a_1) - u^2(0) \right] \right\}$$
 (24)

If  $\alpha = \beta$ , than  $k_{1-\alpha} = k_{1-\beta} = k$ ,  $a^{\#} = 2 \cdot q$  follows:

$$a^{\#} = 2k \cdot u(0) + \frac{k^2}{a_1} \cdot \left[ u^2(a_1) - u^2(0) \right]$$
(25)

Where,  $\alpha$  is the probability of the error of first kind; the probability of rejecting a hypothesis if it is true, and  $\beta$  is the probability of the error of second kind; the probability of accepting an hypothesis if it is false.

The detection limit of the isotopes in the applied procedure is given in Table 12 in Appendix XII.

The difference between using the decision threshold and using the detection limit is that the measured values are to be compared with the decision threshold, whereas the detection limit is to be compared with the guideline value (guideline value corresponds to scientific, legal or other requirements for which the measuring procedure intended to assess).

#### **10. VALIDATION OF THE PROCEDURE**

The validation of the procedure was carried out using the IAEA Reference Material: IAEA-434 Phosphogypsum [4, 12]. The results of the validation procedure were evaluated in terms of relative bias, repeatability and reproducibility. The control charts showing the results for the individual radionuclides with their associated uncertainties are presented in Fig. 16-22 in Appendix XIII. The analysis of variance using ANOVA for the relevant radionuclides is given in Table 13 in Appendix XIII.

The validation results of the procedure and the method performance parameters (trueness, precision, repeatability and reproducibility) are shown in Table 14 in Appendix XIV for the relevant radioisotopes.

#### **10.1. TRUENESS OF THE METHOD**

The relative bias of the method is calculated by the following formula:

$$\delta(\%) = \frac{\overline{X} - C}{C} \times 100 \tag{26}$$

#### **10.2. PRECISION OF THE METHOD**

The precision index (PI(%)) is calculated according to the following formula:

$$PI(\%) = \sqrt{\frac{u(C)^2}{C^2} + \frac{u(\overline{X})^2}{\overline{X}^2}} \times 100$$
(27)

#### 10.3. REPEATABILITY

The repeatability limit is estimated by analyzing five subsamples from the same bottle of the IAEA-434 reference material for the relevant radionuclides in repeatability conditions: instrument, analyst, shortest time, etc. The repeatability limit is calculated by the following formula:

 $r_L = 2.8S_r \tag{28}$ 

#### 10.4. REPRODUCIBILITY

The reproducibility limit is also estimated by analyzing the IAEA-434 reference material from ten duplicates. Samples were taken from ten randomly selected packing unit, with at least one parameter being changed in the analytical system (analyst, analysis date, instrument, etc.). The reproducibility limit is calculated by the following formula:

$$R_L = 2.8S_R \tag{29}$$

## **10.5. OUTLIER TEST**

The presence of individual values that appear to be inconsistent with all other laboratories or values may cause some problems during the final evaluation of data. According to ISO 5725-2, an outlier test should be performed before the calculation of repeatability and reproducibility. The analysis includes a systematic application of a statistical test of outliers, a great variety are available, which could be used for the purposes of this part of ISO/IEC 17025. Usually the graphical consistency technique or the numerical outlier test is applied. Cochran's test of variabilities should be applied first, and then any necessary action should be taken. Grubb's test is primarily a test of in between laboratory variability.

## 10.6. ACCEPTANCE CRITERIA

The method can be accepted if

$$PI(\%) < 25\%$$

$$\left| \delta \right| < R_L \tag{30}$$

According to these criteria the method performs well.

## **11. TEST REPORT**

The test report shall conform to ISO/IEC 17025 requirements and shall contain the following information:

- A title (test report, calibration report, reference material production, etc.);
- The name and address of the laboratory, and location where any part of the test or calibration or production of reference material was carried out;
- Unique identification of the report on each page with numbering of pages;
- Analysis request code;
- Reference to the measurement method used;
- Sampling date (if available);
- Sample description;
- Sample code or identification number;
- Date of the separation of analyte;
- Applied tracers with their reference dates and activity values with the code of their certificate;
- The results with units of measurement and associated uncertainty value expressed in the same unit as the result;
- Date to which the test result has been corrected (corrected to the sampling date or separation time: dd-mm-yyyy);
- Responsible person.

#### **12. CONCLUSION**

A procedure was developed and tested for the sequential determination of <sup>210</sup>Po, <sup>210</sup>Pb, Th and U radioisotopes, and <sup>226</sup>Ra in phosphogypsum using liquid scintillation counting and alpha spectrometry. The radionuclides are radiochemically separated using sequential extraction chromatographies and co-precipitation operations.

According to the repeatability and reproducibility tests, the measurement process is considered to perform adequately.

The method is recommended for the analysis of technically enhanced radionuclides in phosphogypsum, a by-product derived from the wet process production of phosphoric acid.

## **APPENDIX I**

## U AND TH DECAY SERIES



FIG. 1. Decay chain of  $^{238}U$ . [5]



FIG. 2. Decay chain of <sup>232</sup>Th. [5]

## **APPENDIX II**

## NUCLEAR DATA OF RELEVANT RADIONUCLIDES AND DECAY CHAINS OF U AND TH SERIES

Radionuclide	de Half-life Disinte mo		E (MeV)*	Probability (%)		
<sup>225</sup> Ac	10.0(1) d	α	5.580 5(14)	0.95(4)		
		α	5.599 3(14)	0.114(7)		
		α	5.609 0(14)	1.09(5)		
		α	5.637 3(14)	4.16(23)		
		α	5.682 2(14)	1.31(4)		
		α	5.686 4(14)	0.021(14)		
		α	5.723 1(14)	2.03(23)		
		α	5.730 5(14)	1.6(3)		
		α	5.731 6(14)	1.24(10)		
		α	5.731 9(17)	9.0(5)		
		α	5.797 7(14)	6.2(9)		
		α	5.793 1(21)	18.9(20)		
		α	5.804 2(14)	0.3		
		α	5.829 6(14)	52.4(24)		
<sup>217</sup> At	32.3(4) x 10 <sup>-3</sup> s	α	6.484 7(16)	0.016 7(8)		
		α	6.813 8(16)	0.038 4(15)		
		α	7.066 9(16)	99.932(3)		
<sup>133</sup> Ba	10.540(6) y	γ	0.053 162 2(6)	2.14(3)		
		γ	0.079 614 2(12)	2.65(5)		
		γ	0.080 997 9(11)	32.9(3)		
		γ	0.276 398 9(12)	7.16(5)		
		γ	0.302 850 8(5)	18.34(13)		
		γ	0.356 012 9(7)	62.05(19)		
		γ	0.383 848 5(12)	8.94(6)		
<sup>210</sup> Bi	5.012(5) d	β	1.162 1(8)	99.999 86(2)		
<sup>212</sup> Bi	60.54(6) min	β	0.633(2)	1.90(4)		
		β	0.741(2)	1.45(29)		
		β	1.527(2)	4.58(21)		
		β	2.254(2)	55.23(21)		
		α	6.050 92(4)	25.1(1)		
		α	6.090 02(4)	9.7(1)		
<sup>221</sup> Fr	4.79(2) min	α	6.126 3(15)	15.1(2)		
		α	6.243(2)	1.34(7)		
		α	6.341 0(13)	82.8(2)		

## TABLE 2. NUCLEAR DATA OF RELEVANT RADIONUCLIDES [13]

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Radionuclide	Half-life	Disintegration modes	E (MeV)*	Probability (%)
<sup>210</sup> Pb	22.23(12) y	β	0.017 0(5)	80.2(13)
		β	0.063 5(5)	19.8(13)
		γ	0.046 539(1)	4.252(40)
<sup>208</sup> Po**	2.898(2) y	α	5.114 9(14)	99.995 8(4)
		α	4.220(15)	2.4(7)x10 <sup>-4</sup>
<sup>209</sup> Po	115(13) y	α	4.885(2)	19.8(32)
		α	4.883(2)	79.2(32)
		α	4.622(5)	0.548(7)
<sup>210</sup> Po	138.376 3(17) d	α	5.304 33(7)	99.998 76
		α	4.516 66(9)	0.001 24(4)
<sup>213</sup> Po	3.70(5) x 10 <sup>-6</sup> s	α	8.375 9(25)	99.995 0(5)
<sup>216</sup> Po	0.150(5) s	α	6.778 6(5)	99.998 1(3)
		α	5.988 6(10)	0.001 9(3)
<sup>218</sup> Po	3.094(6) min	α	6.002 35(9)	99.976 9(32)
<sup>223</sup> Ra**	11.43(5) d	α	5.747 0(4)	9.00(20)
		α	5.716 23(29)	51.6(13)
		α	5.606 73(30)	25.2(5)
		α	5.539 80(90)	9.00(20)
<sup>224</sup> Ra	3.627(7) d	α	5.448 81(16)	5.26(7)
		α	5.685 50(15)	94.72(7)
		γ	0.240 986(6)	4.12(4)
<sup>225</sup> Ra	14.82(19)d	β	0.316(5)	68.8(20)
		β	0.356(5)	31.2(20)
		γ	0.040 09(5)	30.0(7)
<sup>226</sup> Ra	1 600(7) y	α	4.601(1)	5.95(4)
		α	4.784 34(25)	94.038(40)
<sup>228</sup> Ra	5.75(4) y	β	0.0127(7)	30(10)
		β	0.0256(7)	8.7(9)
		β	0.0391(7)	49(10)
		β	0.0395(7)	12(10)
<sup>220</sup> Rn	55.8(3) s	α	5.748 46(14)	0.118(15)
		α	6.288 22(10)	99.882(15)
<sup>222</sup> Rn	3.823 2(8) d	α	5.489 48(30)	99.92(1)
<sup>228</sup> Th	698.60(23) d	α	5.176 89(23)	0.20(2)
		α	5.211 08(22)	0.38(3)
		α	5.340 38(22)	26.2(2)
		α	5.423 28(22)	73.2(2)

TABLE 2. NUCLEAR DATA OF RELEVANT RADIONUCLIDES [13	3] (Cont.)	)
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Radionuclide	lide Half-life Disintegration modes		E (MeV)*	Probability (%)		
<sup>229</sup> Th**	7 340(160) y	α	5.053(2)	6.60(10)		
		α	4.978 5(12)	3.17(4)		
		α	4.967 5(12)	5.97(6)		
		α	4.901 0(12)	10.20(8)		
		α	4.845 3(12)	56.20(20)		
		α	4.814 6(12)	9.30(8)		
<sup>230</sup> Th**	7.538(30) x 10 <sup>4</sup> y	α	4.687 0(15)	76.3(3)		
		α	4.620 5(15)	23.4(10)		
<sup>232</sup> Th	14.02(6) x 10 <sup>9</sup> y	α	3.810 0(14)	0.068(20)		
		α	3.948 5(14)	21.0(13)		
		α	4.011 2(14)	78.9(13)		
<sup>234</sup> Th	24.10(3) d	β	0.105(10)	6.5(7)		
		β	0.106(10)	14.1(12)		
		β	0.198(10)	77.8(15)		
		γ	0.063 30(2)	3.75(8)		
<sup>232</sup> U	70.6(11) y	α	5.263 48(9)	30.6(6)		
		α	5.320 24(9)	69.1(6)		
<sup>233</sup> U**	1.592(2) x 10 <sup>5</sup> y	α	4.824 2(12)	84.3(6)		
		α	4.783 5(12)	13.2		
<sup>234</sup> U	2.455(6) x 10 <sup>5</sup> y	α	4.603 5(7)	0.210(2)		
		α	4.722 4(7)	28.42(2)		
		α	4.774 6(7)	71.37(2)		
<sup>235</sup> U	704(1) x 10 <sup>6</sup> y	α	4.322(4)	3.33(6)		
		α	4.397 8(13)	57.19(20)		
		α	4.414 9(5)	3.01(16)		
		α	4.502 4(7)	1.28(5)		
		α	4.556 0(4)	3.79(6)		
		α	4.596 4(13)	4.74(6)		
<sup>236</sup> U	2.343(6) x 10 <sup>7</sup> y	α	4.445(5)	26.1(40)		
		α	4.494(3)	73.8(40)		
<sup>238</sup> U	4.468(5) x 10 <sup>9</sup> y	α	4.038(5)	0.13(3)		
		α	4.151(5)	22.33(50)		
		α	4.198(3)	77.54(50)		

TABLE 2. NUCLEAR DATA OF RELEVANT RADIONUCLIDES [13	](	Cont.	)
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\*  $E_{\text{max}}$  for beta emitting radioisotopes.

\*\* Data were taken from [14]

#### **APPENDIX III**

## PROPERTIES OF RESINS

#### Sr Resin:



FIG. 3. Capacity factor of Sr resin in nitric acid (www.eichrom.com) [15].



FIG. 4. Capacity factor of Sr resin in nitric acid (www.eichrom.com) [16].

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FIG. 5. Capacity factor of TEVA resin in nitric acid and hydrochloric acid (www.eichrom.com) [17].



FIG. 6. Capacity factor of UTEVA resin in nitric acid and hydrochloric acid (www.eichrom.com) [18].

#### **APPENDIX IV**

# FLOW CHART FOR SEQUENTIAL SEPARATION OF 210PO, 210PB, TH AND U RADIOISOTOPES, AND 226RA IN PHOSPHOGYPSUM



FIG. 7. Flow chart for sequential separation of <sup>210</sup>Po, <sup>210</sup>Pb, Th and U radioisotopes, and <sup>226</sup>Ra in phosphogypsum

# **APPENDIX V**

## PREPARATION OF SPECIFIC CHEMICALS

- Ba seeding solution [6]: Weigh between 0.012 g and 0.016 g of BaCl<sub>2</sub>·2H<sub>2</sub>O into a tall 150 mL quartz beaker. Add approximately 0.4 mL of ultra pure water to completely dissolve the BaCl<sub>2</sub>·2H<sub>2</sub>O. In a fume hood add 10 mL of a 70% sodium hydrogen sulfate solution, and 2 drops of 72% HClO<sub>4</sub>. Evaporate the solution on a hot plate or a burner at high heat with continuous swirling until most of the excess sulfuric acid has been expelled and a pyrosulfate fusion is obtained. Cool the beaker while rolling the melt around the sides so that the cake is deposited on the sides as uniformly as possible to facilitate rapid dissolution. Cool the beaker and contents to room temperature in a desiccating chamber. Add a solution of 50 mL of 20% Na<sub>2</sub>SO<sub>4</sub> to the beaker. Swirl continuously until the cake is completely dissolved. Place it in an ultrasonic bath for 10 minutes before each use. If a build up of particulate matter occurs, then make a fresh solution.
- Sodium sulfate wash solution: Dissolve 100 g of anhydrous  $Na_2SO_4$  in 2 L of 0.5%  $H_2SO_4$ . Filter through a 0.45  $\mu$ m pore size membrane filter.

## **APPENDIX VI**

# TRACERS AND CARRIER

## **Tracer for Polonium determination:**

The two tracers commonly used for <sup>210</sup>Po determination are <sup>208</sup>Po and <sup>209</sup>Po. <sup>209</sup>Po has a clear advantage over <sup>208</sup>Po in energy separation from the <sup>210</sup>Po peak and is the preferred tracer, if available. It should also be noted that <sup>208</sup>Po solutions normally contain traces of <sup>209</sup>Po.

## **Tracer for Thorium determination:**

Naturally occurring thorium can be determined by the following tracers: <sup>228</sup>Th and <sup>229</sup>Th. Both of them have short lived daughters, which emit alpha particles, but as the energies of all their daughters are higher than 5.68 MeV, thus no spectral interference occurs from ingrowth of daughters of either <sup>228</sup>Th or <sup>229</sup>Th. The <sup>228</sup>Th daughter of <sup>232</sup>U can be used as a tracer for the determination of <sup>230</sup>Th and <sup>232</sup>Th. In this case, the natural <sup>228</sup>Th content in phosphogypsum should be measured or estimated separately to allow for this [4].

# **Tracer for Uranium determination:**

Naturally occurring uranium can be determined by the following tracers:  $^{232}$ U,  $^{233}$ U or  $^{236}$ U. Among them  $^{232}$ U (containing  $^{228}$ Th daughter in known ratio, close to 1) is applied most frequently. The amount of  $^{232}$ U tracer to be added to the sample should be carefully calculated, because this is the highest-energy uranium peak in the uranium spectrum and hence its tailing might affect other peaks in low energy region if the added concentration is too high.

# **Tracer for Radium determination:**

In the case of <sup>226</sup>Ra analysis several tracers such as <sup>133</sup>Ba, <sup>223</sup>Ra, <sup>224</sup>Ra, <sup>225</sup>Ra might be applied. <sup>133</sup>Ba is the most commonly used tracer for the determination of <sup>226</sup>Ra, since it can be measured by gamma-ray spectrometry. A disadvantage of this tracer is that, although its chemical behavior is very similar to that of Ra, their chemical behavior is not identical as they are different elements. An alternative is <sup>225</sup>Ra (daughter of <sup>229</sup>Th), which does not exist in nature, and its decay does not produce radon, which might escape from the source. <sup>225</sup>Ra is both a beta and gamma emitter, with a gamma line at 40.09 keV (P<sub>γ</sub>: 0.300), which is well measurable with an n-type HPGe detector with carbon-epoxi or Be window. Alternatively, its descendants <sup>225</sup>Ac, <sup>221</sup>Fr, <sup>217</sup>At are alpha emitters and the determination of chemical recovery is possible via <sup>217</sup>At at 7.066 7 MeV (P<sub>α</sub>: 0.999 32) using ingrowth decay equations [4].

## **Carrier:**

If there is no suitable radioactive tracer available, the chemical recovery can be checked by using an inactive carrier, namely a stable isotope of the same element. In the present case, 30 mg of Pb<sup>2+</sup> carrier is used as Pb(NO<sub>3</sub>)<sub>2</sub> solution for checking the chemical recovery of <sup>210</sup>Pb determination gravimetrically.

# **APPENDIX VII**

# PRECAUTIONS

- Do not ash the sample if <sup>210</sup>Po determination is required, gentle drying is allowed, but not higher than 80°C.
- During the handling of the ion exchange chromatography columns, always keep several mm of liquid above the surface of resin, do not allow it to become dry during the separation steps.
- Labeling of the different fractions is essential to avoid mixing solutions, this includes the different load solutions and chemicals.
- The complete separation of Po from U is important, because <sup>210</sup>Po ( $E_{\alpha}$ : 5.263 MeV) can interfere with the alpha peak of <sup>232</sup>U ( $E_{\alpha}$ : 5.320 MeV) and its activity is much higher than that of U in phosphogypsum. In addition <sup>209</sup>Po ( $E_{\alpha}$ : 4.866 MeV) can interfere with the alpha peak of <sup>234</sup>U ( $E_{\alpha}$ : 4.766 MeV).
- The complete separation of Th from U is also important, because several peaks in the spectra overlap.
- Applying <sup>225</sup>Ra as a yield tracer for the determination of <sup>226</sup>Ra in the radiochemical procedure needs to include steps to guarantee the complete separation of the parent/progeny couples, <sup>229</sup> Th/<sup>225</sup>Ra and <sup>225</sup>Ra/<sup>225</sup>Ac.

### **APPENDIX VIII**

### TYPICAL ALPHA SPECTRA OF ANALYTES



FIG. 8. Alpha spectrum of Po isotopes.



FIG. 9. Alpha spectrum of Th isotopes in phosphogypsum (with progenies),  $^{228}$ Th is resulted from the  $^{232}$ U tracer spiked in the sample.



FIG. 10. Alpha spectrum of U isotopes.



FIG. 11. Alpha spectrum of <sup>226</sup>Ra and its progenies (spiked with <sup>225</sup>Ra).



FIG. 12. Overlapping alpha spectra of U and Po isotopes.



FIG. 13. Overlapping alpha spectra of U and Th (with progenies) isotopes.

## **APPENDIX IX**

### TYPICAL LIQUID SCINTILLATION SPECTRA



FIG. 14. Typical liquid scintillation spectra of beta emitting <sup>210</sup>Pb and <sup>210</sup>Bi and alpha emitting <sup>210</sup>Po (calibration sources) a) <sup>210</sup>Pb, <sup>210</sup>Bi and <sup>210</sup>Po spectra, b) pure <sup>210</sup>Bi spectrum.

## **APPENDIX X**

# CALCULATIONS OF STANDARD UNCERTAINTY AND COMBINED UNCERTAINTY

# Uncertainty of the <sup>210</sup>Pb result

Uncertainty of counting efficiency of <sup>210</sup>Pb [19]

$$u(\varepsilon) = \sqrt{\left(\frac{\varepsilon}{Z}\right)^2 \cdot u(Z)^2 + (\varepsilon \cdot t_b)^2 \cdot u(\lambda_{Pb-210})^2 + \left(-\frac{\varepsilon}{a_{Pb-210,std}}\right)^2 \cdot u(a_{Pb-210,std})^2 + \left(-\frac{\varepsilon}{R_{cal}}\right)^2 \cdot u(R_{cal})^2 + \left(-\frac{\varepsilon}{m_{T,Pb}}\right)^2 \cdot u(m_{T,Pb})^2}$$
(31)

$$u(Z) = \sqrt{u(r_{nA})^{2} + (-f_{A/B})^{2} \cdot u(r_{nB})^{2} + (-r_{nB})^{2} \cdot u(f_{A/B})^{2}}$$
(32)

$$u(r_{nA}) = \sqrt{u(r_{gA})^2 + u(r_{0A})^2}$$
(33)

$$u(r_{nB}) = \sqrt{u(r_{gB})^2 + u(r_{0B})^2}$$
(34)

# Uncertainty of the tailing factor, $f_{A/B}$

The uncertainty of the tailing factor,  $f_{A/B}$ , is calculated according to the following equations:

$$u(f_{A/B}) = f_{A/B} \cdot \sqrt{\left(\frac{u(r_{nA, cal, Bi-210})}{r_{nA, cal, Bi-210}}\right)^2 + \left(\frac{u(r_{nB, cal, Bi-210})}{r_{nB, cal, Bi-210}}\right)^2}$$
(35)

$$u(r_{nA, cal, Bi-210}) = \sqrt{u(r_{gA, cal, Bi-210})^2 + u(r_{0A})^2}$$
(36)

$$u(r_{nB, calBi-210}) = \sqrt{u(r_{gB, calBi-210})^2 + u(r_{0B})^2}$$
(37)

The uncertainty of counting efficiency for <sup>210</sup>Pb can be calculated using equation (38).

$$u(\varepsilon) = \sqrt{\left(\frac{\varepsilon}{Z}\right)^{2} \cdot u(Z)^{2} + (\varepsilon \cdot t_{b})^{2} \cdot u(\lambda_{Pb-210})^{2} + \left(-\frac{\varepsilon}{a_{Pb-210,std}}\right)^{2} \cdot u(a_{Pb-210,std})^{2} + \left(-\frac{\varepsilon}{R_{cal}}\right)^{2} \cdot u(R_{cal})^{2} + \left(-\frac{\varepsilon}{m_{T,Pb}}\right)^{2} \cdot u(m_{T,Pb})^{2}}$$
(38)

$$u(Z) = \sqrt{u(r_{nA})^2 + (-f_{A/B})^2 \cdot u(r_{nB})^2 + (-r_{nB})^2 \cdot u(f_{A/B})^2}$$
(39)

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$$u(r_{nA}) = \sqrt{u(r_{gA})^2 + u(r_{0A})^2}$$
(40)

$$u(r_{nB}) = \sqrt{u(r_{gB})^2 + u(r_{0B})^2}$$
(41)

## Uncertainty of chemical recovery of Pb

Uncertainty of chemical recoveries of Pb in the calibration source:

$$u \left(\mathbf{R}_{cal}\right) = \left\{ \left(\frac{R_{cal}}{f_{g}}\right)^{2} \cdot u(f_{g})^{2} + \left(\frac{R_{cal}}{(m_{of,cal} - m_{f,cal})}\right)^{2} \cdot u(m_{of,cal})^{2} + \left(-\frac{R_{cal}}{(m_{of,cal} - m_{f,cal})}\right)^{2} \cdot u(m_{f,cal})^{2} + \left(-\frac{R_{cal} \cdot m_{f,cal}}{(m_{of,cal} - m_{f,cal})}\right)^{2} \cdot u(m_{f,cal})^{2} + \left(-\frac{R_{cal} \cdot C_{Pb-c}}{(C_{Pb-c} \cdot m_{c})}\right)^{2} \cdot u(m_{c})^{2} \right\}^{\frac{1}{2}}$$

$$(42)$$

The uncertainty of the chemical recovery of Pb in the sample can be calculated according to:

$$u(\mathbf{R}) = \left\{ \left(\frac{R}{f_{g}}\right)^{2} \cdot u(f_{g})^{2} + \left(\frac{R}{(m_{of} - m_{f})}\right)^{2} \cdot u(m_{of})^{2} + \left(-\frac{R}{(m_{of} - m_{f})}\right)^{2} \cdot u(m_{f})^{2} + \left(-\frac{R \cdot C_{Pb-c}}{(C_{Pb-c} \cdot m_{c} + C_{Pb-s} \cdot m_{s})}\right)^{2} \cdot u(C_{Pb-c})^{2} + \left(-\frac{R \cdot C_{Pb-c}}{(C_{Pb-c} \cdot m_{c} + C_{Pb-s} \cdot m_{s})}\right)^{2} \cdot u(m_{c})^{2} + \left(-\frac{R \cdot M_{s}}{(C_{Pb-c} \cdot m_{c} + C_{Pb-s} \cdot m_{s})}\right)^{2} \cdot u(m_{s})^{2} \right\}^{\frac{1}{2}}$$

$$(43)$$

# Uncertainty of mass ratio

The uncertainty of the mass ratio  $(f_g)$  of atomic mass of Pb to molar mass of Pb-oxalate is calculated using the equations below:

$$u(f_g) = f_g \cdot \sqrt{\left(\frac{u_{M_{Pb}}}{M_{Pb}}\right)^2 + \left(\frac{u_{M_{Pb-oxalate}}}{M_{Pb-oxalate}}\right)^2}$$
(44)

The uncertainty of the molar mass of lead oxalate  $u(M_{Pb-oxalate})$  can be derived by combining standard uncertainties in atomic masses of its constituents as shown in Table 3.

TABLE 3. STANDARD UNCERTAINTIES OF ATOMIC WEIGHT AND THE GRAVIMETRIC FACTOR  $\mathbf{f}_g$ 

Element	Atomic weight (g·mol <sup>-1</sup> )	Quoted uncertainty (g·mol <sup>-1</sup> )	Conversion factor	Standard uncertainty (g·mol <sup>-1</sup> )	Mass ratio of atomic mass of Pb to molar mass of Pb-oxalate	Uncertainty of atomic mass of Pb to molar mass of Pb-oxalate
Pb	207.2152	0.00015	$\sqrt{3}$	0.000087	0.7019	0.000002
С	12.0107	0.0008	$\sqrt{3}$	0.00046		
0	15.9994	0.0003	$\sqrt{3}$	0.00017		

# Combined uncertainty of activity of <sup>210</sup>Pb

The combined uncertainty of the <sup>210</sup>Pb activity is calculated using equation (45).

$$u_{c}(a_{p_{b-1}}) = \left\{ \left( \frac{a_{p_{b-210,s}}}{Z} \right)^{2} \cdot u(r_{nA})^{2} + \left( -f_{A/B} \cdot \frac{a_{p_{b-210,s}}}{Z} \right)^{2} \cdot u(r_{nB})^{2} + \left( -r_{nB} \cdot \frac{a_{p_{b-210,s}}}{Z} \right)^{2} \cdot u(f_{A/B})^{2} + \left( -\frac{a_{p_{b-210,s}}}{m_{d}} \right)^{2} \cdot u(m_{s})^{2} + \left( -\frac{a_{p_{b-210,s}}}{R} \right)^{2} \cdot u(R)^{2} + \left( \frac{a_{p_{b-210,s}}}{f_{2-p_{b}}} \right)^{2} \cdot u(f_{2-p_{b}})^{2} + \left( \frac{a_{p_{b-210,s}}}{f_{3-p_{b}}} \right)^{2} \cdot u(f_{3-p_{b}})^{2} \right\}^{\frac{1}{2}}$$

$$(45)$$

$$u(f_{2-Pb}) = f_{2-Pb} \cdot t_2 \cdot u(\lambda_{Pb-210})$$
(46)

$$u(f_{3-Pb}) = f_{3-Pb} \cdot \left\{ 1 - \lambda_{Pb-210} \cdot t_{3} \cdot \frac{e^{-\lambda_{Pb-210} \cdot t_{3}}}{1 - e^{-\lambda_{Pb-210} \cdot t_{3}}} \right\} \cdot \frac{u(\lambda_{Pb-210})}{\lambda_{Pb-210}}$$
(47)

However, if the time interval  $(t_2)$  between the separation of <sup>210</sup>Pb and the beginning of the measurement and the counting time of the sample  $(t_3)$  are much smaller than the half-life of <sup>210</sup>Pb,  $f_{2-Pb}$ ,  $f_{3-Pb}$ ,  $u(f_{2-Pb})$  and  $u(f_{3-Pb})$  are negligible. The uncertainties associated to components mentioned above can be calculated as follows:

$$u(r_n) = \sqrt{\frac{r_g}{t_{3-Po}} + \frac{r_0}{t_0}}$$
(48)

$$u(r_{nt}) = \sqrt{\frac{r_{gt}}{t_{3-Po}} + \frac{r_{0t}}{t_0}}$$
(49)

$$u\left(a_{P_{0}-210,s}\right) = \left\{ \left(\frac{a_{P_{0}-210,s}}{A_{T}}\right)^{2} \cdot u(A_{T})^{2} + \left(\frac{a_{P_{0}-210,s}}{r_{n}}\right)^{2} \cdot u(r_{n})^{2} + \left(-\frac{a_{P_{0}-210,s}}{r_{nt}}\right)^{2} \cdot u(r_{nt})^{2} + \left(-\frac{a_{P_{0}-210,s}}{r_{nt}}\right)^{2} \cdot u(r_{nt})^{2} + \left(\frac{a_{P_{0}-210,s}}{m_{T}}\right)^{2} \cdot u(m_{T})^{2} + \left(\frac{a_{P_{0}-210,s}}{f_{2}-P_{0}}\right)^{2} \cdot u(f_{2}-P_{0})^{2} + \left(\frac{a_{P_{0}-210,s}}{f_{T}}\right)^{2} \cdot u(f_{T})^{2} + \left(\frac{a_{P_{0}-210,s}}{f_{3}-P_{0}}\right)^{2} \cdot u(f_{3}-P_{0})^{2} + \left(\frac{a_{P_{0}-210,s}}{r_{T}}\right)^{2} + \left(\frac{a_{P_{0}-210,s}}{r_{T}}\right)^{2} \cdot u(f_{3}-P_{0})^{2} + \left(\frac{a_{P_{0}-210,s}}{r_{T}}\right)^{2} + \left(\frac{a_{P_{0}-210,s}}{r_{T}}\right)^{2} + \left(\frac{a_{P_{0}-210,s}}{r_{T}}\right)^{2} + \left(\frac{a_{P_{0}-210,s}}{r_{T}}\right)^{2} + \left(\frac{a_{P_{0}-210,s}}{r_{T}}\right)^{2$$

$$u(f_t) = f_T \cdot t_T \cdot u(\lambda_T)$$
(51)

$$u(f_{2-P_0}) = f_{2-P_0} \cdot t_{2-P_0} \cdot u(\lambda_{P_0-210})$$
(52)

$$u(f_{3-Po}) = f_{3-Po} \cdot \left\{ 1 - \lambda_{Po-210} \cdot t_3 \frac{e^{-\lambda_{Po-210} \cdot t_3}}{1 - e^{-\lambda_{Po-210} \cdot t_3}} \right\} \cdot \frac{u(\lambda_{Po-210})}{\lambda_{Po-210}}$$
(53)

# Combined uncertainty of activity of <sup>210</sup>Po

The uncertainty of the activity of  $^{210}$ Po on the separation date is calculated according to IAEA/AQ/12 procedure [8].

#### Uncertainty of other alpha emitting isotopes

The same formulas are used to calculate the combined uncertainties of the activity of alpha emitting analytes at the separation time and the sampling date as well as the chemical recovery and counting efficiency. These formulas have to be applied in the spreadsheet approach for calculating the combined uncertainties, knowing the standard uncertainty of each component.

#### Spreadsheet approach

For quantifying the uncertainties the spreadsheet technique [20] was used, which could be summarised as follows and showed in Fig. 15.

- Calculate function, y, using parameter  $x_j$ :  $y=f(x_1, x_2, \dots, x_n)$  (54)
- Recalculate the same function n times, increasing  $x_j$  to  $x_j+dx_j$  ( $dx_j$ , standard deviation) and keeping the remaining parameters constant:

$$y = f(x_1, x_2, \dots, x_j + dx_j, \dots, x_n)$$
(55)

• The uncertainty on the function, dy, is the square root of the sum of squares :

$$dy = \sqrt{\sum_{1}^{n} (y - y_{j})^{2}}$$
(56)

• The individual variance contribution,  $f_j$ , is:

$$f_{j} = \frac{(y - y_{j})^{2}}{\sum_{1}^{n} (y - y_{j})^{2}}$$
(57)

RSD	1s	value		X1	X <sub>2</sub>		×i	 Xn
$dx_1/x_1$	dx <sub>1</sub>	<b>X</b> <sub>1</sub>	variable-1	$x_1 + dx_1$	X <sub>1</sub>		X1	 <b>X</b> <sub>1</sub>
$dx_2/x_2$	$dx_2$	X2	variable-2	X <sub>2</sub>	$x_2 + dx_2$	•••	X <sub>2</sub>	 X <sub>2</sub>
	22							 
dxj/xj	dxj	×j	variable-j	Xj	×j		x <sub>i</sub> +dx <sub>i</sub>	 ×j
$dx_n/x_n$	dxn	Xn	variable-n	Xn	Xn		Xn	 $x_n + dx_n$
			4	8				
dy/dx	dy	у	function	<b>y</b> <sub>1</sub>	<b>y</b> <sub>2</sub>		Уj	 Уn
			contribution	f <sub>1</sub>	f <sub>2</sub>		fj	 fn
			where y yi dy	$f = f(x_1, x_2)$ = $f(x_1, x_2)$ = sqrt (s	,,x <sub>j</sub> ,,x ,,x <sub>j</sub> +dx <sub>j</sub> , sum ((y <sub>j</sub> -y)	n) ,x <sub>n</sub> ) )^2) )		
			dy fi	$= (y_{j}-y)^{*}$	2 / sum ((yj-y)	yj-y)^2	2)	

FIG. 15. Spreadsheet approach for quantifying the uncertainty of the measurement.

# **APPENDIX XI**

# QUANTIFYING UNCERTAINTY FOR THE RELEVANT RADIONUCLIDES

Symbol, unit	Value of variable	Uncertainty	Conversion factor to standard uncertainty	Standard uncertainty	Contribution to combined uncertainty (%)
m, g	0.5089	0.0073	$\sqrt{3}$	0.0042	0.10
$r_{gt}, s^{-1}$	0.197	0.075	1	0.075	36.1
$r_{0t}, s^{-1}$	0.000017	0.000034	1	0.000034	0.000014
$r_{g}, s^{-1}$	0.081	0.029	1	0.029	63.52
$r_0, s^{-1}$	0.000034	0.000033	1	0.000033	0.00008
a <sub>t</sub> , Bq	0.829	0.019	1	0.019	0.252
$\lambda_t, d^{-1}$	0.000019	0.000013	1	0.000013	negligible*
$\lambda_{Po}, d^{-1}$	0.005	7.2 x 10 <sup>-9</sup>	1	7.2x10 <sup>-9</sup>	negligible*
$\mathbf{f}_{t}$	0.98214	0.00043	1	0.00043	0.000091
f <sub>2-Po</sub>	1.005	7.3 x 10 <sup>-9</sup>	1	7.3x10 <sup>-9</sup>	negligible*
f <sub>3-Po</sub>	1.0055	1.8 x 10 <sup>-8</sup>	1	1.8 x10 <sup>-8</sup>	negligible*
a <sub>Po</sub> , Bq·kg <sup>-1</sup>	672	94			

# TABLE 4. AN EXAMPLE OF QUANTIFYING UNCERTAINTIES OF $^{\rm 210} Po$ RESULT

contribution is less than  $1 \ge 10^{-5}$ %

Symbol, unit	Value of variable	Uncertainty	Conversion factor to standard uncertainty	Standard uncertainty	Contribution to combined uncertainty (%)
m <sub>vial</sub> , g	14.93635	0.0001	$\sqrt{3}$	0.00017	0.0048
m <sub>vial+carr.sol</sub> , g	16.03654	0.0001	$\sqrt{3}$	0.00017	0.0048
$c_{Pb}, g g^{-1}$	0.02742	0.000021	1	0.000021	0.11
m <sub>vial</sub> , g	16.03672	0.00010	$\sqrt{3}$	0.00017	0.0048
m <sub>vial+std</sub> , g	17.1326	0.00010	$\sqrt{3}$	0.00017	0.0048
a <sub>std</sub> , Bq	12.45	0.189	1	0.189	80.5
fgravimetry	0.70185	0.00041	1	0.00041	0.066
m <sub>filter</sub> , g	0.03654	0.00010	$\sqrt{3}$	0.00017	4.2
m <sub>filter+Pb-precipitate</sub> , g	0.07377	0.00010	$\sqrt{3}$	0.00017	4.1
$r_{\rm A},  {\rm s}^{-1}$	7.362	0.041	1	0.041	7.6
$r_{A0}, s^{-1}$	0.0295	0.003	1	0.0027	0.035
$r_{\rm B},  {\rm s}^{-1}$	0.4160	0.011	1	0.011	0.60
$r_{\rm B0},  {\rm s}^{-1}$	0.0117	0.002	1	0.0022	0.024
$f_{A/B}$	1.049	0.023	1	0.023	0.40
t <sub>1/2 Pb</sub> , d	8145.08	73.05	1	73.1	2.3
t <sub>meas-ref</sub> , d	4 532	-			
3	0.8597	0.0153			

TABLE 5. AN EXAMPLE OF QUANTIFYING UNCERTAINTIES OF EFFICIENCY OF  $^{210}\mathrm{Pb}$ 

# TABLE 6. AN EXAMPLE OF QUANTIFYING UNCERTAINTIES OF <sup>210</sup>Pb RESULT

Symbol, unit	Value of variable	Uncertainty	Conversion factor to standard uncertainty	Standard uncertainty	Contribution to combined uncertainty (%)
m <sub>s</sub> , g	0.5089	0.0073	$\sqrt{3}$	0.0042	0.3
$r_{gA}, s^{-1}$	0.283	0.035	1	0.035	88.3
$r_{0A}, s^{-1}$	0.0117	0.0022	1	0.0022	0.3
$r_{gB}, s^{-1}$	0.031	0.009	1	0.009	5.8
$r_{0B}, s^{-1}$	0.0056	0.0023	1	0.0023	0.4
Z, s <sup>-1</sup>	0.2451	0.0327	1	0.0327	-
$f_{A\!/B}$	1.0153	0.0129	1	0.0129	0.01
3	0.8597	0.0153	1	0.0153	1.3
R	0.8588	0.0253	1	0.0772	3.5
a <sub>Pb</sub> , Bq·kg <sup>-1</sup>	652	12			

Symbol, unit	Value of variable	Uncertainty	Conversion factor to standard uncertainty	Standard uncertainty	Contribution to combined uncertainty (%)
m <sub>s</sub> , g	0.5089	0.0073	$\sqrt{3}$	0.0042	0.03
$r_{gt}, s^{-1}$	0.02178	0.00801	1	0.008	36.9
$r_{0t}, s^{-1}$	0.000030	0.000022	1	0.000022	0.0005
$r_{g}, s^{-1}$	0.01615	0.00590	1	0.006	62.8
$r_0, s^{-1}$	0.000016	0.000022	1	0.000022	0.0001
a <sub>t</sub> , Bq	0.08835	0.00210	1	0.00201	0.29
$a_{U-234}, Bq \cdot kg^{-1}$	129	3			

TABLE 7. AN EXAMPLE OF QUANTIFYING UNCERTAINTIES OF  $^{\rm 234}U$  RESULT

TABLE 8. AN EXAMPLE OF QUANTIFYING UNCERTAINTIES OF  $^{238}\mathrm{U}$  RESULT

Symbol, unit	Value of variable	Uncertainty	Conversion factor to standard uncertainty	Standard uncertainty	Contribution to combined uncertainty (%)
m <sub>s</sub> , g	0.5089	0.0073	$\sqrt{3}$	0.0042	0.03
$r_{gt}$ , s <sup>-1</sup>	0.02178	0.00801	1	0.008	35.3
$r_{0t}, s^{-1}$	0.000030	0.000022	1	0.000022	0.0005
$r_{g}, s^{-1}$	0.01561	0.00567	1	0.006	64.4
$r_0, s^{-1}$	0.000009	0.000008	1	0.000008	0.0001
a <sub>t</sub> , Bq	0.08835	0.00210	1	0.0021	0.28
$a_{U-238}$ , $Bq \cdot kg^{-1}$	124	3			

Symbol, unit	Value of variable	Uncertainty	Conversion factor to standard uncertainty	Standard uncertainty	Contribution to combined uncertainty (%)
m <sub>s</sub> , g	0.5089	0.0073	$\sqrt{3}$	0.0042	0.05
$r_{gt}$ , s <sup>-1</sup>	0.02263	0.00644	1	0.006	38.7
$r_{0t}, s^{-1}$	0.000077	0.000063	1	0.000063	0.0061
r <sub>g</sub> , s <sup>-1</sup>	0.02838	0.00790	1	0.008	60.8
$r_0, s^{-1}$	0.000012	0.000010	1	0.000010	0.0001
a <sub>t</sub> , Bq	0.09003	0.00230	1	0.002303	0.51
$a_{Th-230}$ , $Bq \cdot kg^{-1}$	223	9			

TABLE 9. AN EXAMPLE OF QUANTIFYING UNCERTAINTIES OF  $^{230}\mathrm{Th}$  RESULT

# TABLE 10. AN EXAMPLE OF QUANTIFYING UNCERTAINTIES OF <sup>232</sup>Th RESULT

Symbol, unit	Value of variable	Uncertainty	Conversion factor to standard uncertainty	Standard uncertainty	Contribution to combined uncertainty (%)
m <sub>s</sub> , g	0.5089	0.0073	$\sqrt{3}$	0.0042	0.04
$r_{gt}$ , s <sup>-1</sup>	0.02263	0.00644	1	0.006	26.5
$r_{0t}$ , s <sup>-1</sup>	0.000077	0.000063	1	0.000063	0.0042
r <sub>g</sub> , s <sup>-1</sup>	0.00028	0.00010	1	0.0001	72.7
$r_0, s^{-1}$	0.000011	0.000008	1	0.000008	0.48
a <sub>t</sub> , Bq	0.09003	0.00230	1	0.0023	0.35
$a_{Th-232}$ , $Bq \cdot kg^{-1}$	2.1	0.09			

Symbol, unit	Value of variable	Uncertainty	Conversion factor to standard uncertainty	Standard uncertainty	Contribution to combined uncertainty (%)
m <sub>s</sub> , g	0.5089	0.0073	$\sqrt{3}$	0.0042	0.03
$r_{gt}$ , s <sup>-1</sup>	0.04310	0.02505	1	0.02505	60.3
$r_{0t}, s^{-1}$	0.000111	0.000128	1	0.000128	0.004
r <sub>g</sub> , s <sup>-1</sup>	0.06332	0.01878	1	0.01878	39.3
$r_0, s^{-1}$	0.000070015	0.000070013	1	0.000070013	0.0005
a <sub>t Ra-225</sub> , Bq	0.77950	0.02253	1	0.02253	0.4
$\lambda_{Ac225}, d^{-1}$	0.069315	0.000624	1	0.000624	0.00002
$\lambda_{Ra225}, d^{-1}$	0.046520	0.000693	1	0.000693	0.08
$t_1$ - $t_0$ , d	33.7				
$a_{Ra-226}$ , $Bq \cdot kg^{-1}$	766	39			

TABLE 11. AN EXAMPLE OF QUANTIFYING UNCERTAINTIES OF <sup>226</sup>Ra RESULT

# **APPENDIX XII**

# DECISION THRESHOLD AND DETECTION LIMIT

Symbol, unit	<sup>210</sup> Pb	<sup>210</sup> Po	<sup>234</sup> U	<sup>238</sup> U	<sup>230</sup> Th	<sup>232</sup> Th	<sup>226</sup> Ra
k	1.65	1.65	1.65	1.65	1.65	1.65	1.65
m, kg	0.0005	0.0005	0.0005	0.0005	0.0005	0.0005	0.0005
3	0.86	0.31	0.26	0.26	0.35	0.35	0.25
R	0.86	0.73	0.94	0.94	0.68	0.68	0.61
n <sub>0</sub>	52	16	4	4	6	6	28
T <sub>g</sub> , s	36000	98899	343024	343024	277345	277345	124984
t <sub>0</sub> , s	35542	548190	512901	512901	559286	559286	446755
a*, Bq·kg <sup>-1</sup>	1.3	0.36	0.09	0.09	0.12	0.12	0.68
$a_1$ , $Bq \cdot kg^{-1}$	3.8	1.1	0.28	028	0.36	0.36	2.05
$u^{2}(0),$ $Bq^{2}\cdot kg^{-2}$	2.9	0.15	0.0084	0.0084	0.0065	0.0047	0.78
$u^2(a_1), Bq^2 \cdot kg^{-2}$	23	0.41	0.059	0.025	0.028	0.052	2.04
a <sup>#</sup> , Bq·kg <sup>-1</sup>	24	1.2	0.52	0.19	0.18	0.19	4.3

TABLE 12. TYPICAL DECISION THRESHOLD AND DETECTION LIMIT FOR RELEVANT ISOTOPES

### **APPENDIX XIII**

# CONTROL CHARTS OF THE INDIVIDUAL RADIONUCLIDES RESULTS WITH ASSOCIATED UNCERTAINTIES AND ANALYSIS OF VARIANCE



FIG. 16. <sup>210</sup>Pb results with associated uncertainties.



FIG. 17. <sup>210</sup>Po results with associated uncertainties.



FIG. 18. <sup>238</sup>U results with associated uncertainties.



FIG. 19. <sup>234</sup>U results with associated uncertainties.



FIG. 20. <sup>230</sup> Th results with associated uncertainties.



FIG. 21. <sup>232</sup> Th results with associated uncertainties.



FIG. 22. <sup>226</sup>Ra results with associated uncertainties.

Nuclide	$\mathrm{SS}_{\mathrm{wb}}$	$SS_{bb}$	$\mathrm{MS}_{\mathrm{wb}}$	$MS_{bb}$	S <sub>wb</sub> (as CV%)	S <sub>bb</sub> (as CV%)
<sup>210</sup> Po	12462	15179	312	1687	2.71	2.54
<sup>210</sup> Pb	8385	19754	210	2195	2.20	3.02
<sup>238</sup> U	314	386	7.85	42.9	2.27	2.15
<sup>230</sup> Th	2176	1598	54.4	178	3.34	2.25
<sup>226</sup> Ra	412	686	137	85.8	1.21	0.54

TABLE 13. ANALYSIS OF VARIANCE (ANOVA) FOR <sup>210</sup>Po, <sup>210</sup>Pb, <sup>238</sup>U, <sup>230</sup>Th AND<sup>226</sup>Ra IN PHOSPHOGYPSUM

SS<sub>wb</sub>: sum of squares within bottles

SS<sub>bb</sub>: sum of squares between bottles

MSwb: mean of squares within bottles

 $MS_{bb}$ : mean of squares between bottles

 $S_{\mbox{\scriptsize wb}}$  : standard deviation as percent of covalent variance within bottles

S<sub>bb</sub>: standard deviation as percent of covalent variance between bottles

# **APPENDIX XIV**

# VALIDATION RESULTS OF THE PROCEDURE AND PERFORMANCE PARAMETERS

Parameters	<sup>210</sup> Po	<sup>210</sup> Pb	<sup>234</sup> U	<sup>238</sup> U	<sup>230</sup> Th	<sup>226</sup> Ra
C, Bq kg <sup>-1</sup>	680	680	120	120	211	780
$\overline{X}$ , Bq kg <sup>-1</sup>	653	659	127	123	221	793
u(C), Bq kg <sup>-1</sup>	58	58	9	11	9	62
$u(\overline{x})$ , Bq kg <sup>-1</sup>	23	22	5	5	10	35
δ(%)	-4.0	-3.1	5.8	2.5	4.7	1.7
r <sub>L</sub> , Bq kg <sup>-1</sup>	10.6	10.2	4.8	4.7	6.2	49.8
R <sub>L</sub> , Bq kg <sup>-1</sup>	23.7	45.4	5.9	5.3	8.9	70.7
PI(%)	9.2	9.2	8.5	10.0	6.2	9.1

TABLE 14. VALIDATION RESULTS OF THE PROCEDURE AND PERFORMANCE PARAMETERS
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INTERNATIONAL ATOMIC ENERGY AGENCY VIENNA ISSN 2074–7659