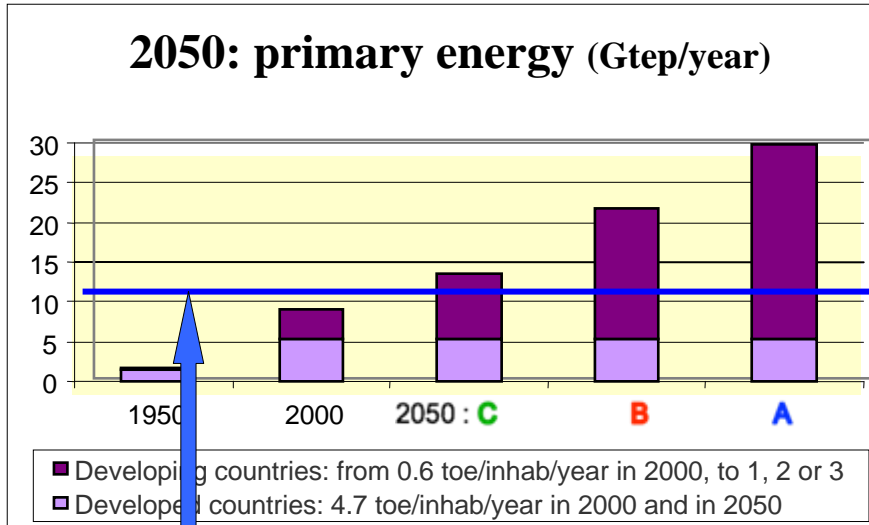

Hydrogen production using water cooled reactors

P. Yvon, P. Carles and F. Le Naour

Summary

- Energy challenges for the 21st century.
- Why hydrogen is necessary!
- French context
- Hydrogen production processes
- Why LWRs have to be major contributors
- Advanced processes using LWRs
- Conclusions

Energy issues – some hard facts



Prevision of the total fossil fuels annual production

How do we manage the predictable shortage of fossil fuels which provide 85% of the present worldwide primary consumption of energy ?

Competition!!!

- A : High growth (technology driven)
- B : Modest growth
- C : Ecologically driven growth



The climate change : Shall we soon see ice free Antarctica due to massive greenhouse gas emission?

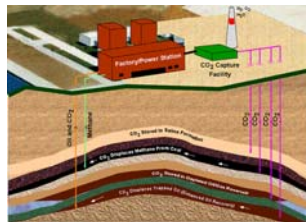
Antartic ice sheet was formed about 35 My ago, as CO2 concentration was reduced below 450 ppm by natural climate changes.

1970: 325 ppm Today: 385 ppm Tomorrow : ?

What do we have to do ?

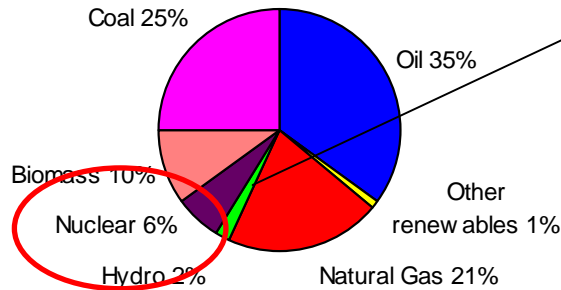


1. We have to save energy and improve the energy efficiency **everywhere for facing the menace of energy shortage.**
2. For facing the CO₂ challenge, it is necessary to phase out the massive use of fossil fuels for electricity production. Substitution of low carbon content sources is mandatory. **This has to be done in the next 30 years through :**
 - An increase of the nuclear share
 - The development of hydroelectricity, solar, wind,... (renewables) uses.
 - The development of CO₂ capture and sequestration when fossil fuels are used
3. For preserving the global economy and safety, it is necessary to anticipate the peak oil by a major change in the transportation model. **This has to begin now.**



This is motivation for an increase use of nuclear energy

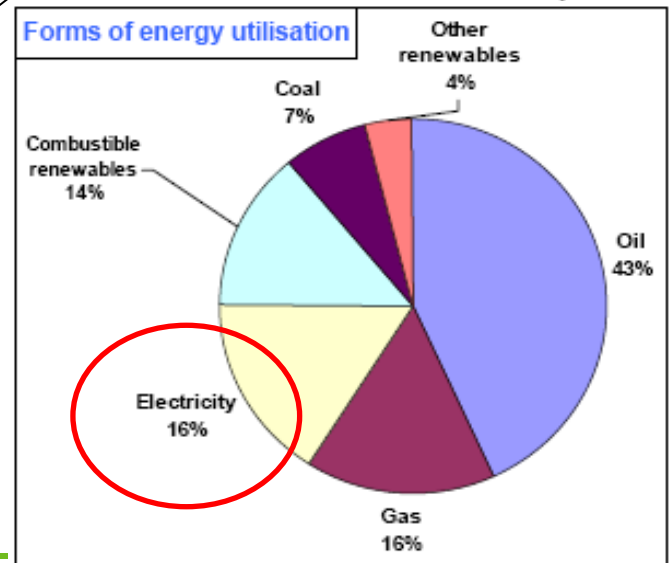
Share of each energy source in the world energy demand



To increase the share of nuclear energy, one option is to work on increasing the share of nuclear in electricity production but most importantly to promote the increased use of electricity and nuclear heat in transport and industry

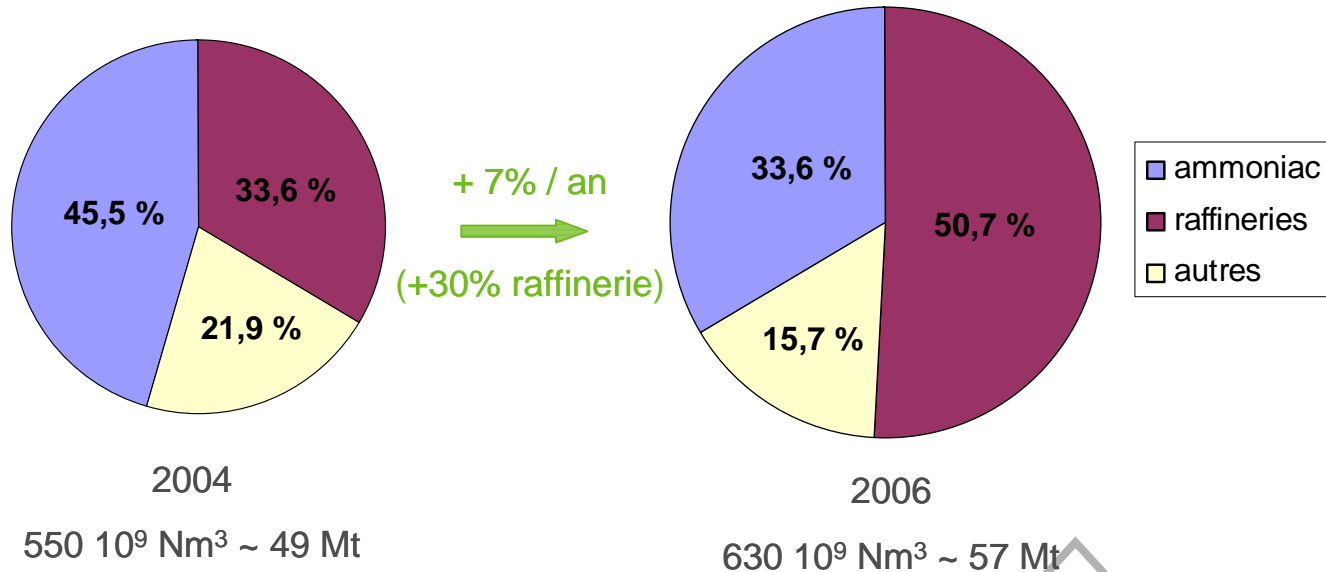


An immediate application is hydrogen production



The hydrogen market is growing fast !

H₂, is presently a highly valuable chemical reactant



- Increasing need of H₂ to refine heavier petroleum
- Higher purity standards for gasoline

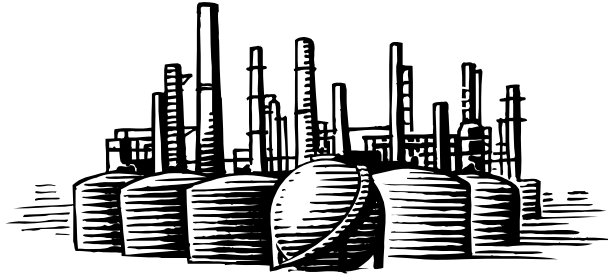


**Large
increase in
H₂ demand**

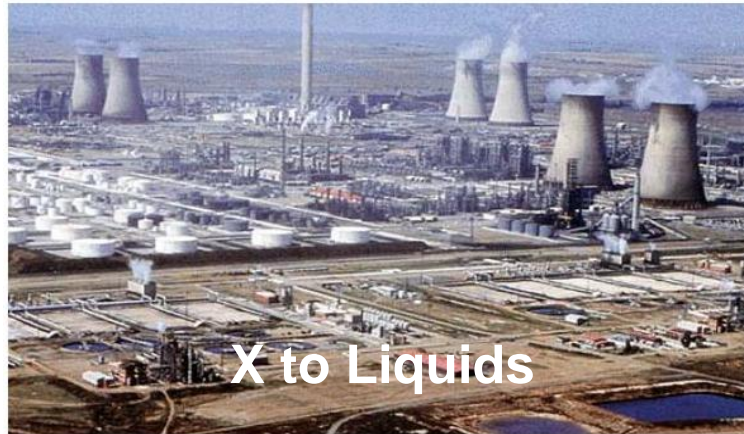
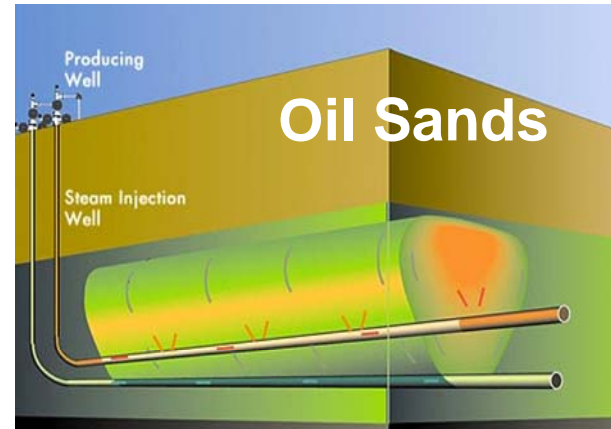
$$57 \text{ Mt/an} = 258 \text{ GW}_{\text{HHV H}_2}$$

Short and midterm new needs

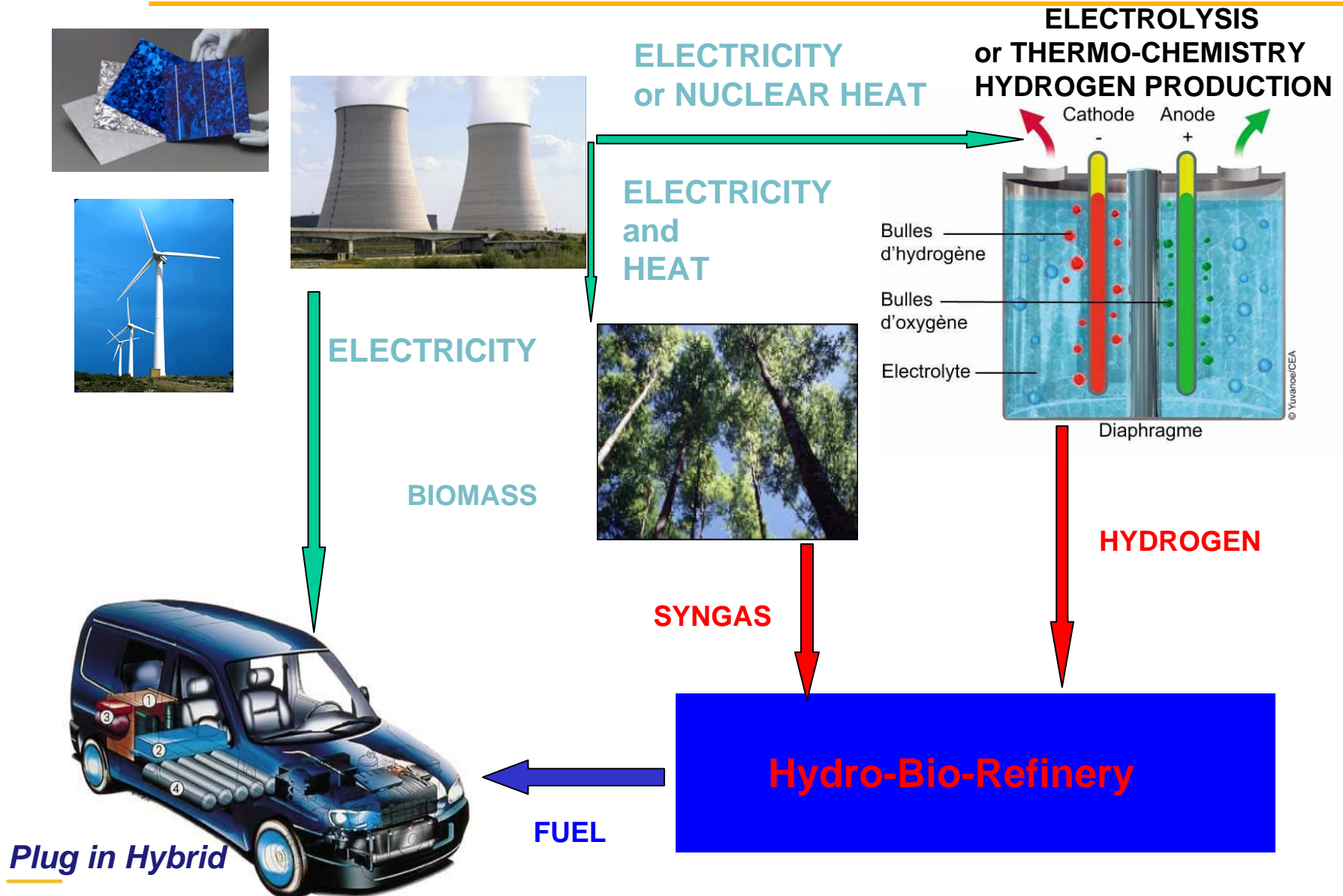
Chemical Production



Process Heat & H₂



Electricity and synthetic fuel economy



French context



58 PWR

Nuclear >80% electricity produced

Electricity production has to be regulated via nuclear reactors

→ Expensive investments not used to their fullest

Interest to use H₂ production to regulate the electricity production (also ENR) – need for a flexible H₂ process



How to regulate the nuclear energy production

2 possibilities

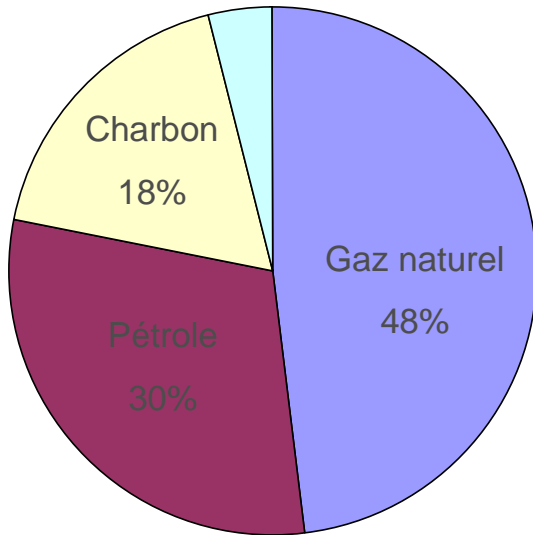
- During off peak hours, production of hydrogen which is transformed immediately to methanol or synthetic fuel using the carbon feedstock available (C, CO₂, biomass, waste,...)

- During off peak hours, production of hydrogen which is stored and then subsequently used in fuel cells to produce electricity and help meet the demand during peak hours.

For France, it could mean the equivalent of a few EPRs for France if all NPP run at full power during their availability time

Hydrogen production today - not sustainable

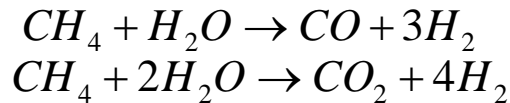
Eau : 4%



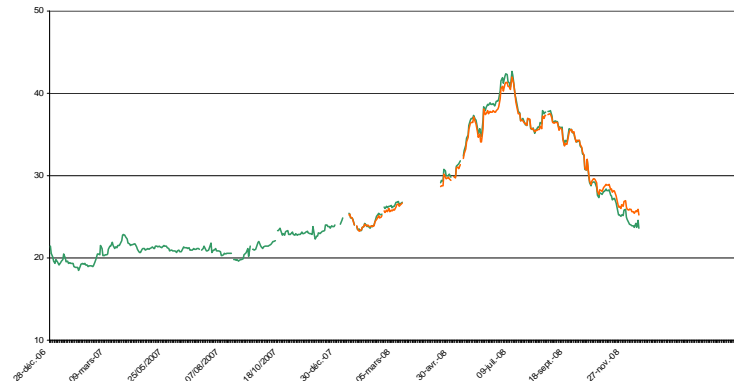
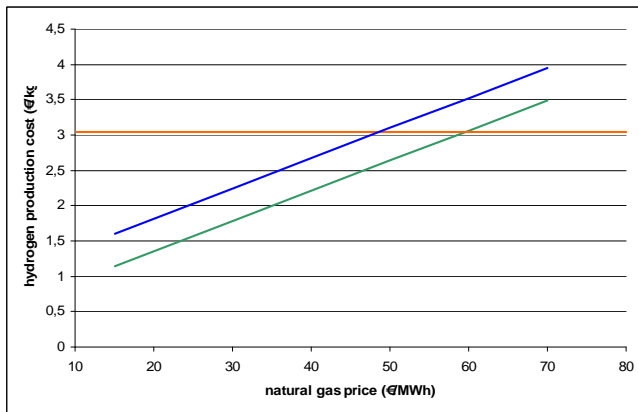
~ 95 % centralized production
 ~ 95 % fossil resources
 < 10% of the produced hydrogen on the market



Source: Air Liquide, SMR: Steam Methane Reformer



World production :
 57 Mt/year ou $630 \cdot 10^9 \text{ Nm}^3/\text{year}$

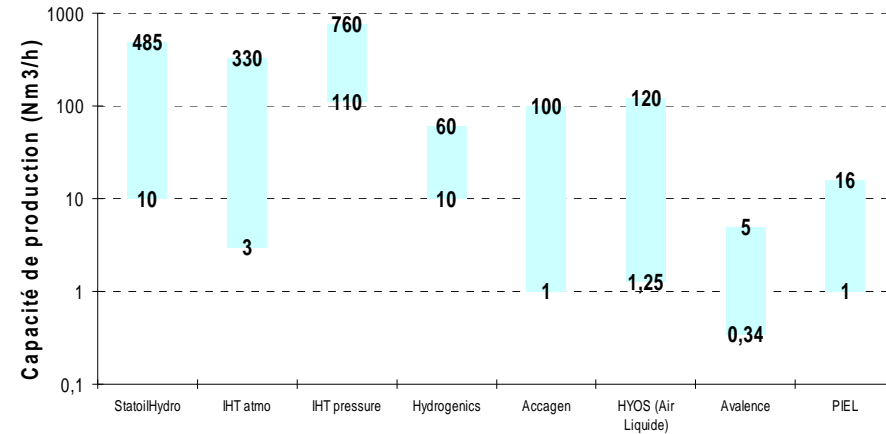


Need for CO₂ free process using abundant feedstock (H₂O)

Reference process: alkaline electrolysis

A mature technology

- Limited maximum capacity
 $760 \text{ Nm}^3/\text{h} = 9,4 \text{ mol/s} = 1,6 \text{ t/j}$
- Electric consumption
 $4,3 \text{ kWh/Nm}^3 = 347 \text{ kJ}_e/\text{mol}$ at $1,8 \text{ V}$
→ The largest electrolyser : $3,4 \text{ MW}_e$
with a large active surface : 950 m^2
(current density : 2000 A/m^2)
- Attractive features
 - Lifetime > 30 ans
 - Hydrogen purity > 99.8%
 - Hydrogen is produced at 30 bars
 - CO_2 free if produced with CO_2 free electricity
 - Easy coupling



Pressure electrolyzer (Lurgi System) for hydrogen production, capacity $760 \text{ Nm}^3/\text{h H}_2$

Source : IHT

Process adapted to intermittent production

Most of the cost is the energy consumption

Can be up and running in 10 mn

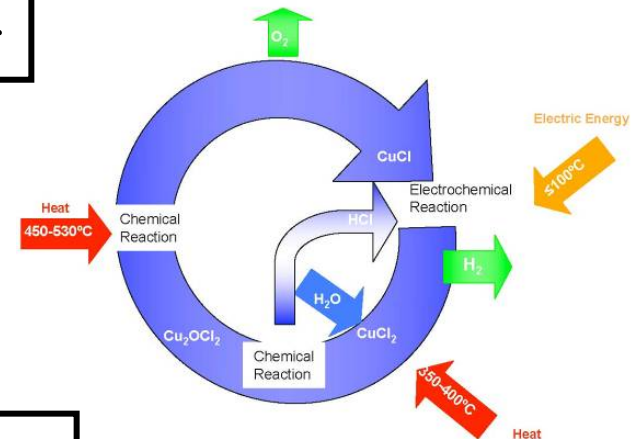
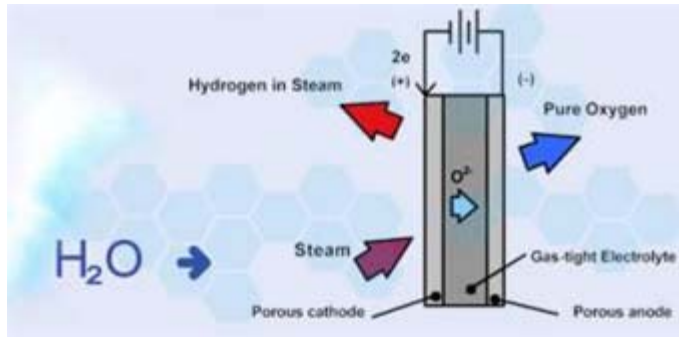
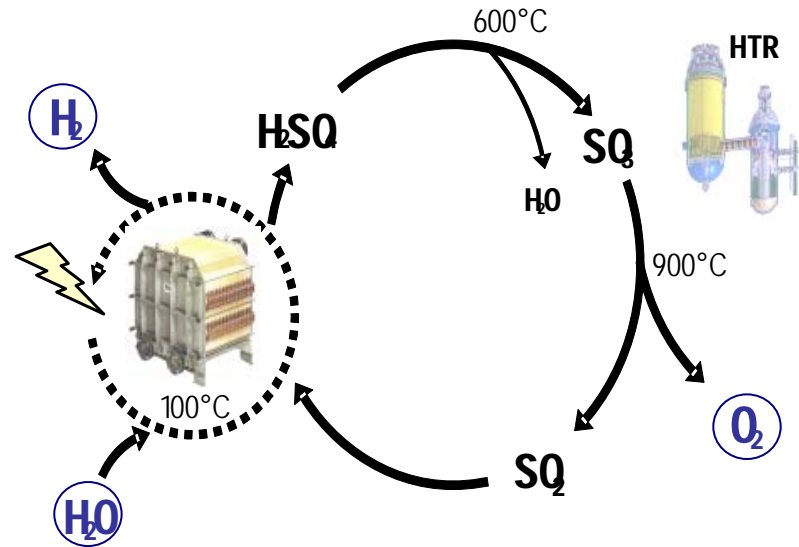
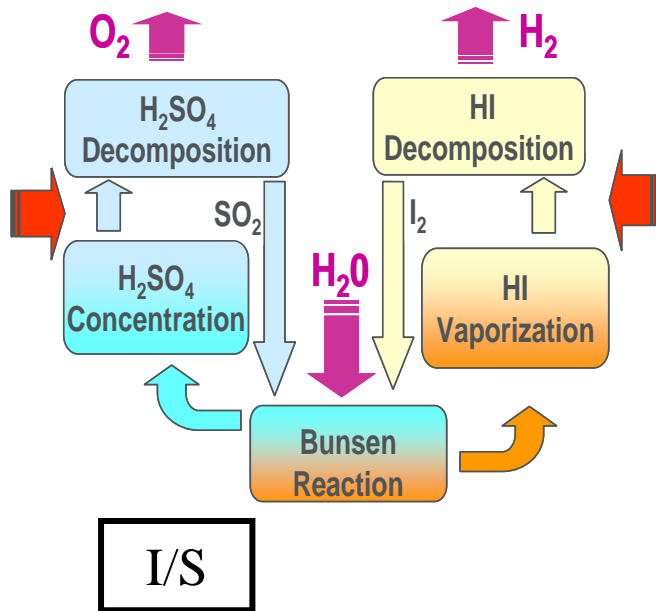
But if alkaline electrolysis were to replace the current production processes we would need 309 GWe – so off peak hour production will not fill all the needs

- A few drawbacks
 - A production cost higher than the production cost from fossil resources 2,6 €/kg for electricity **only** (on the basis of 54 €/MWh_e – HT price for the industrial electricity in France, 01/01/2007)
 - A low overall efficiency due to the low efficiency of power conversion



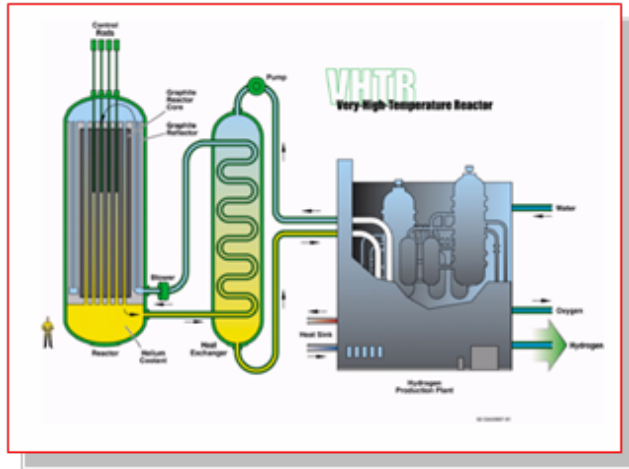
Incentive to develop more efficient processes

Advanced processes : replace part of e⁻ by Q

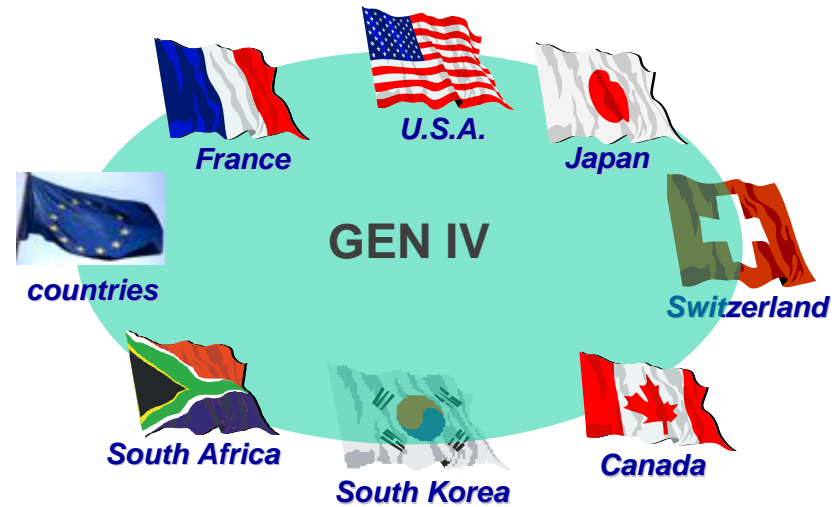


Nuclear heat source

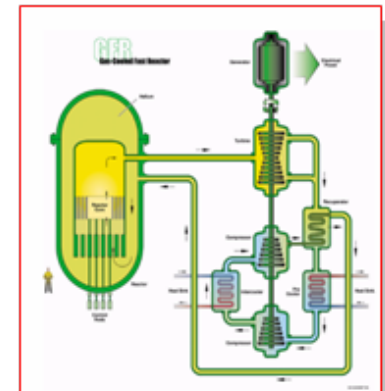
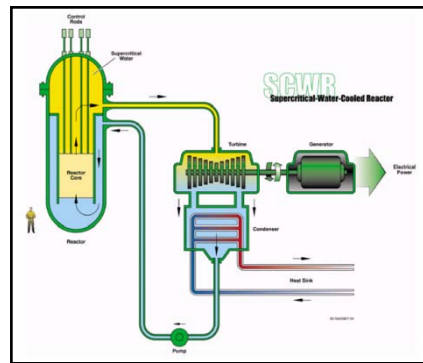
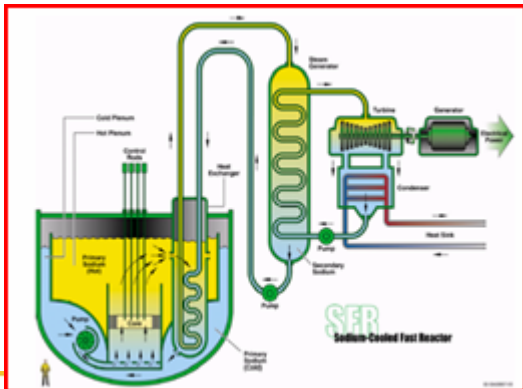
Because of its high outlet temperatures, VHTR is the natural candidate for coupling to a hydrogen production process



2008
+
China



However other GEN IV systems can also be considered such as SFR, SCWR, GFR



Deployment in the near term

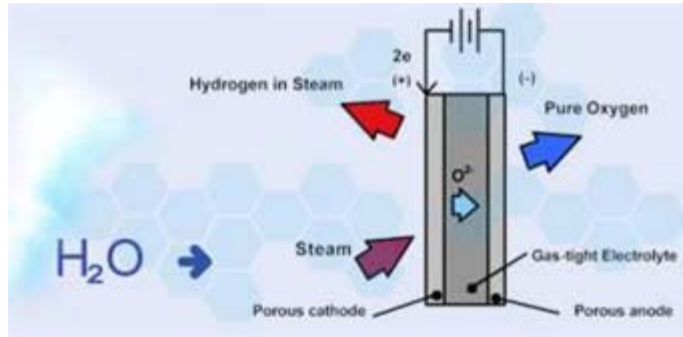
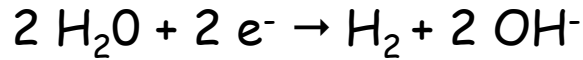
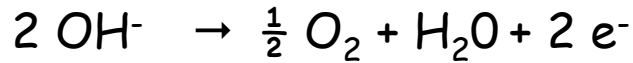
All these advanced processes are still in the development stages : in all cases, lab scale experiments are producing at best a few hundred grams of hydrogen/hour

All the GEN IV systems are also in the development stages and even for the more mature systems (SFR and HTR), industrial deployment is not expected before 2030

Also there has been no significant experience of coupling nuclear reactors to industrial processes

Coupling the advanced processes to the GEN IV systems can be the solution of the future but to address the current needs, **we have to rely on the existing industrial reactors, at first with proven processes and later with more advanced processes**

High Temperature Steam Electrolysis (HTSE)



$$\Delta H_{dissociation} = W_e + T\Delta S_{dissociation}$$

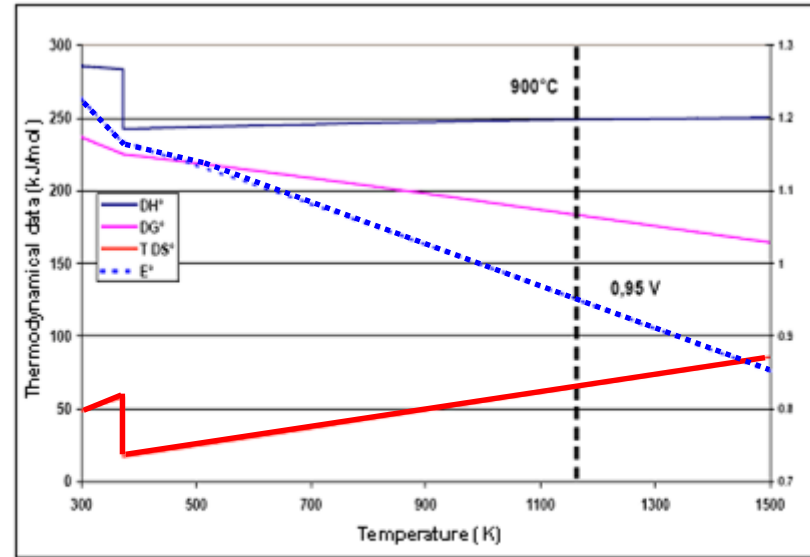


Figure 1: Variation of water electrolysis thermodynamic properties versus temperature

- HTSE is a way to decrease H_2 cost by using heat instead of electricity
- Efficiency of electrolyser increases with the temperature (improve thermodynamic conditions and improve kinetics)
- Gases can be heated from heat recuperation
- Energy required for:

Water vaporization (low temperature)

Electrolyser itself



HTSE can be coupled to an LWR

HTSE – From materials & components to stacks to plants

Components

Materials, Processes & Behavior

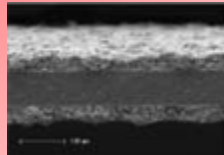


Seals - leak management



Interconnects - coatings

- Corrosion of materials
- High temperature sealing
- Management of connection



Ceramic Cells

- Innovative materials
- New processes to enhance the cells' area

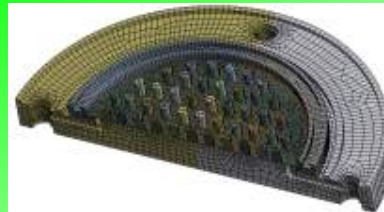
Stacks

Integration, Tests & Modeling



Stack development

- Specific benches and procedures



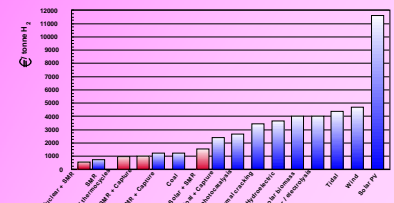
Modelling

- Multi physics Design tool

H2 Prod. Plant System & Techno-economy



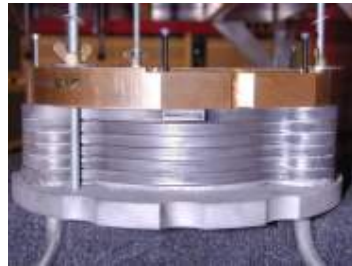
€/kg



HTSE – 5 different designs in progress at CEA

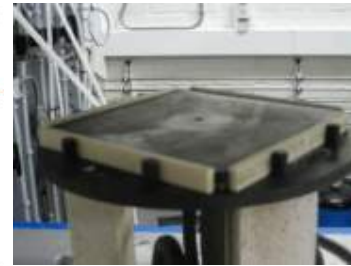
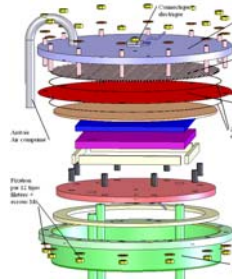
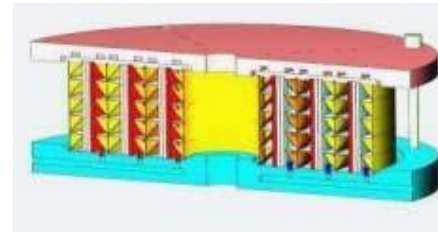
Derived SOFC design

- Robust design
- Feasibility demonstrated on 6 cells stack
- 20 cells test planed at the begin of 2009



Original coaxial design

- Flexible design (no stress on cells)
- Feasibility in progress
- High power possibility (cell - 600 cm²)

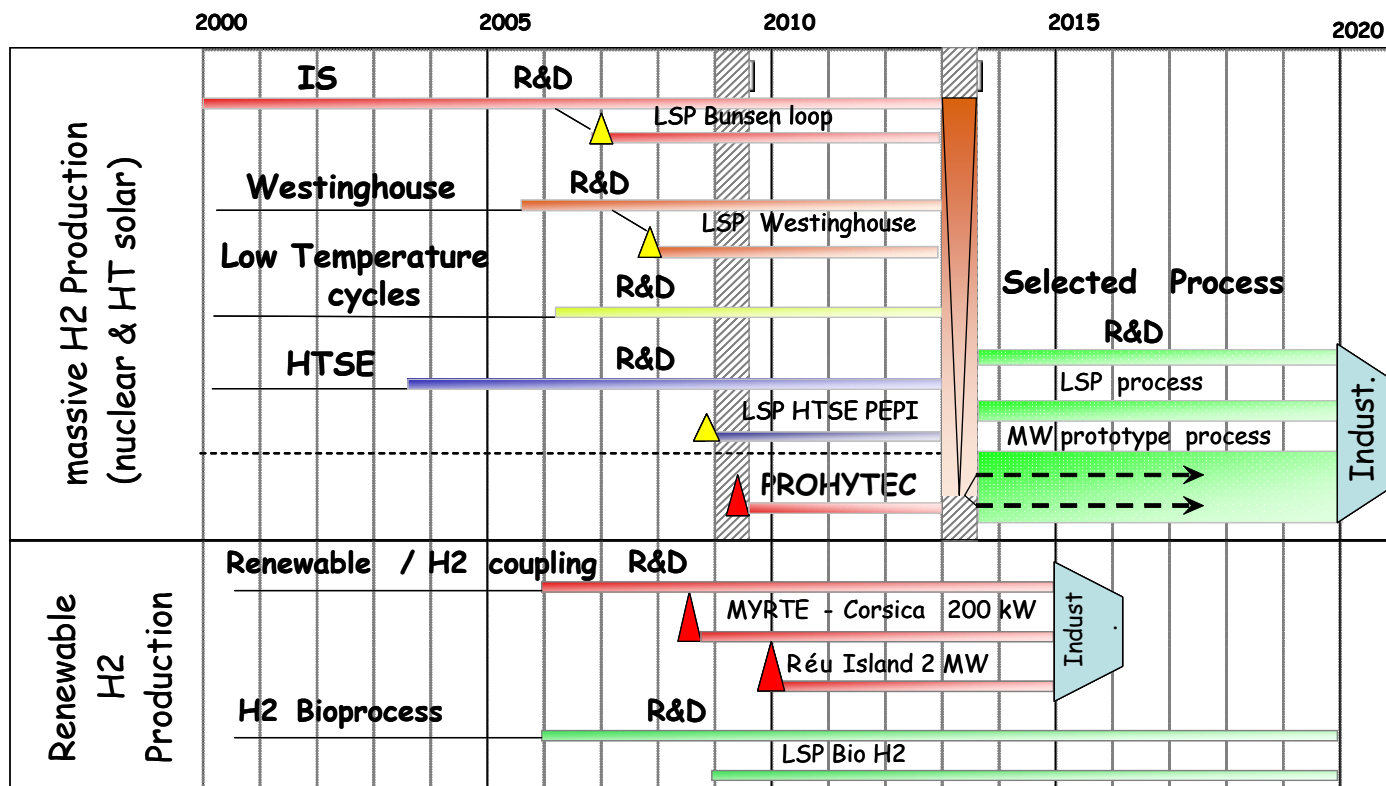


Very compact design

- Design very compact (possibility of 2MW/m³ power)
- Feasibility demonstrated (reliability on 3 tests)
- 20 cell test planned during this year

The hydrogen production strategy at CEA

CEA is engaged in an ambitious program covering all of the hydrogen technologies (production, storage, distribution, safety, codes & standards, fuel cells,...) - A major milestone mid 2009 was the down selection to one advanced process : HTSE



Conclusions

Oil peak and GHG emissions drive the need for **clean** hydrogen production

There is a large established market for H₂

For the near term, hydrogen will likely be used as an intermediate to produce synthetic fuels from carbon source (C, CO₂, biomass, waste,...)

Hydrogen economy and the use of hydrogen as a energetic vector can happen but is a longer term goal

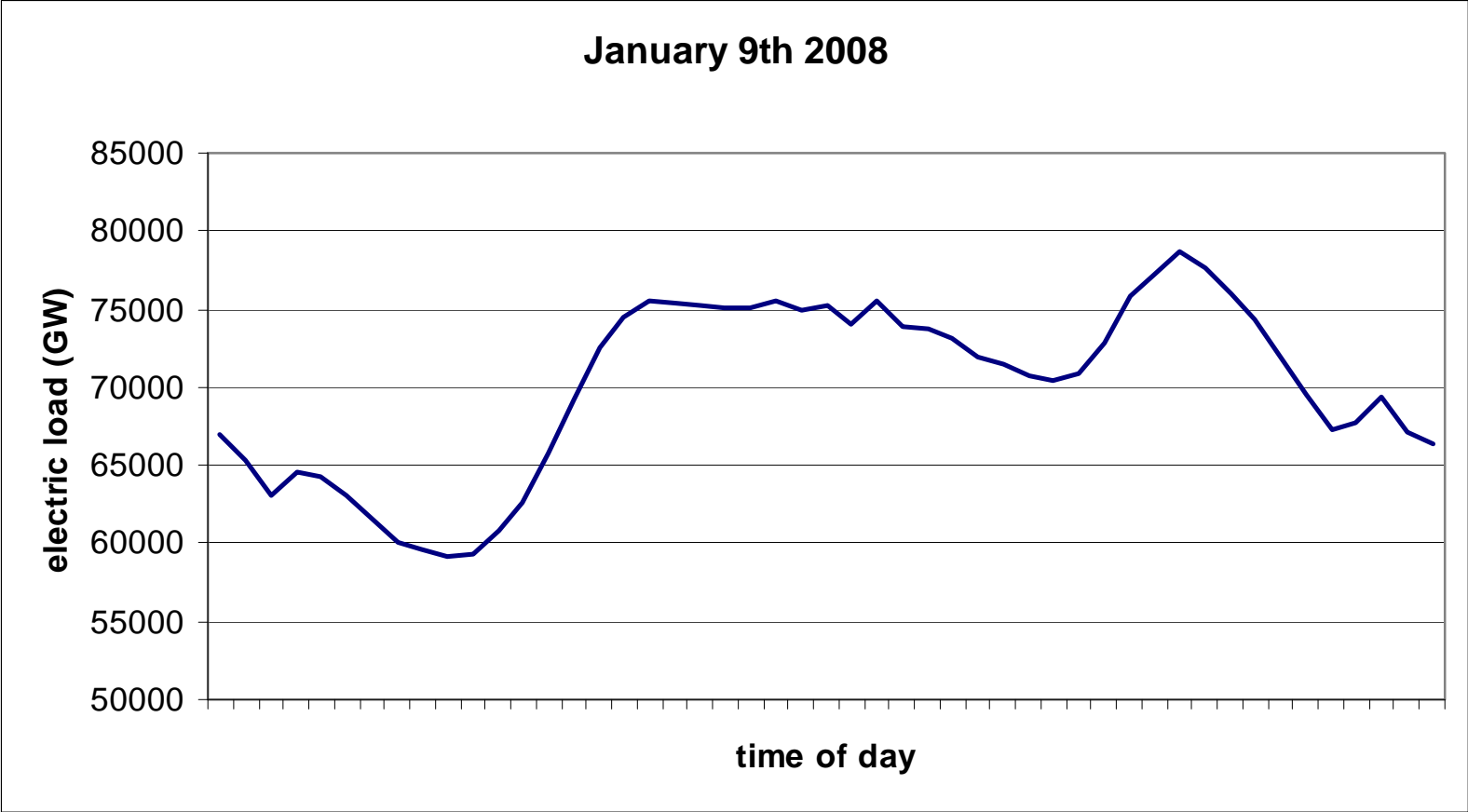
Hydrogen production can be used to regulate the electricity production and to make full use of intermittent energy sources

Advanced processes are being developed – most of them require reactors also being developed. This could be an answer in the long term, but we have to act now and therefore use the industrial reactors of today.

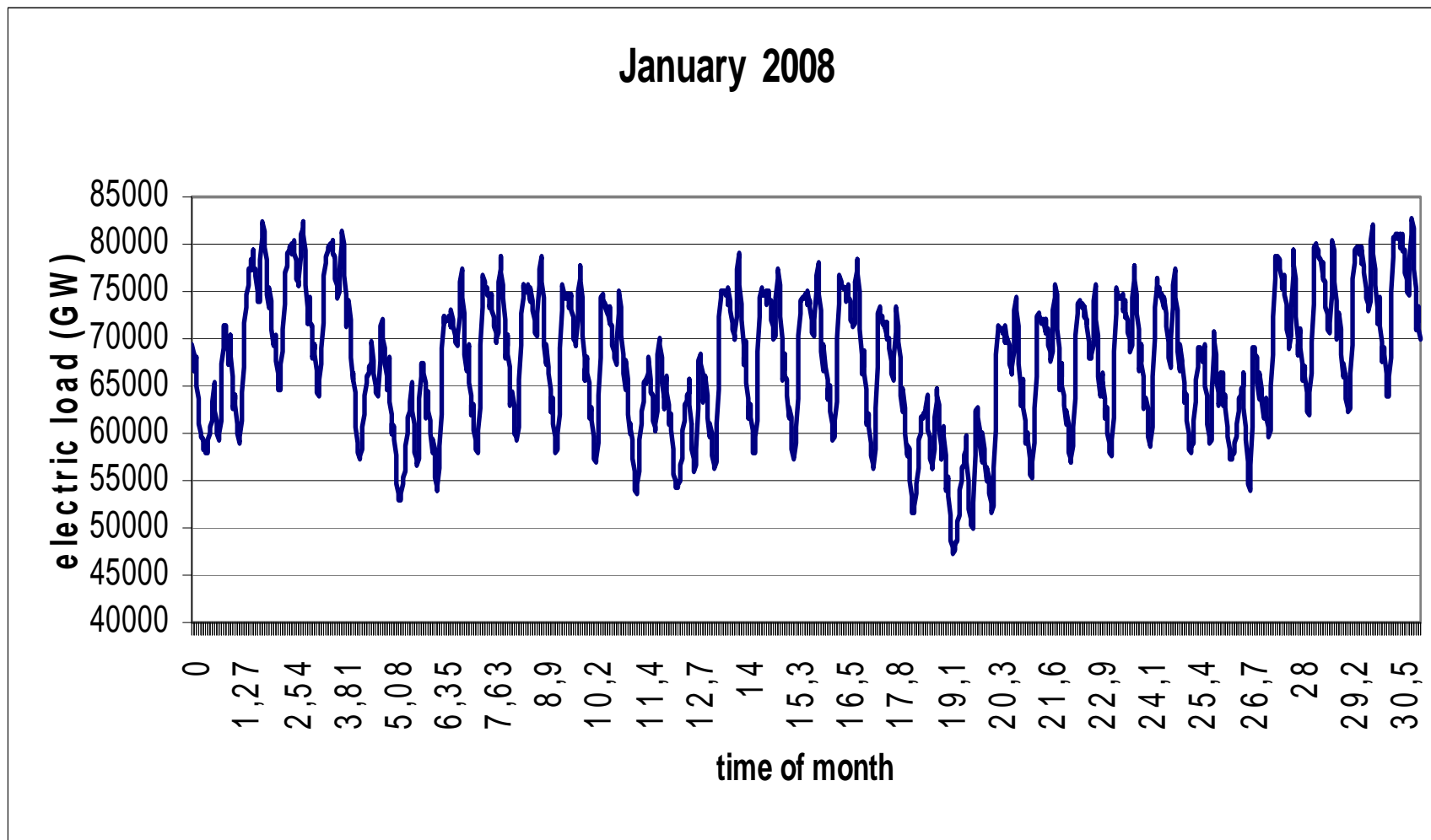
Low temperature electrolysis is a mature and clean (if electricity is CO₂ free) process which can be used immediately. Other electrolysis advanced processes could provide alternative solutions in the next 10 years.

BACK UP

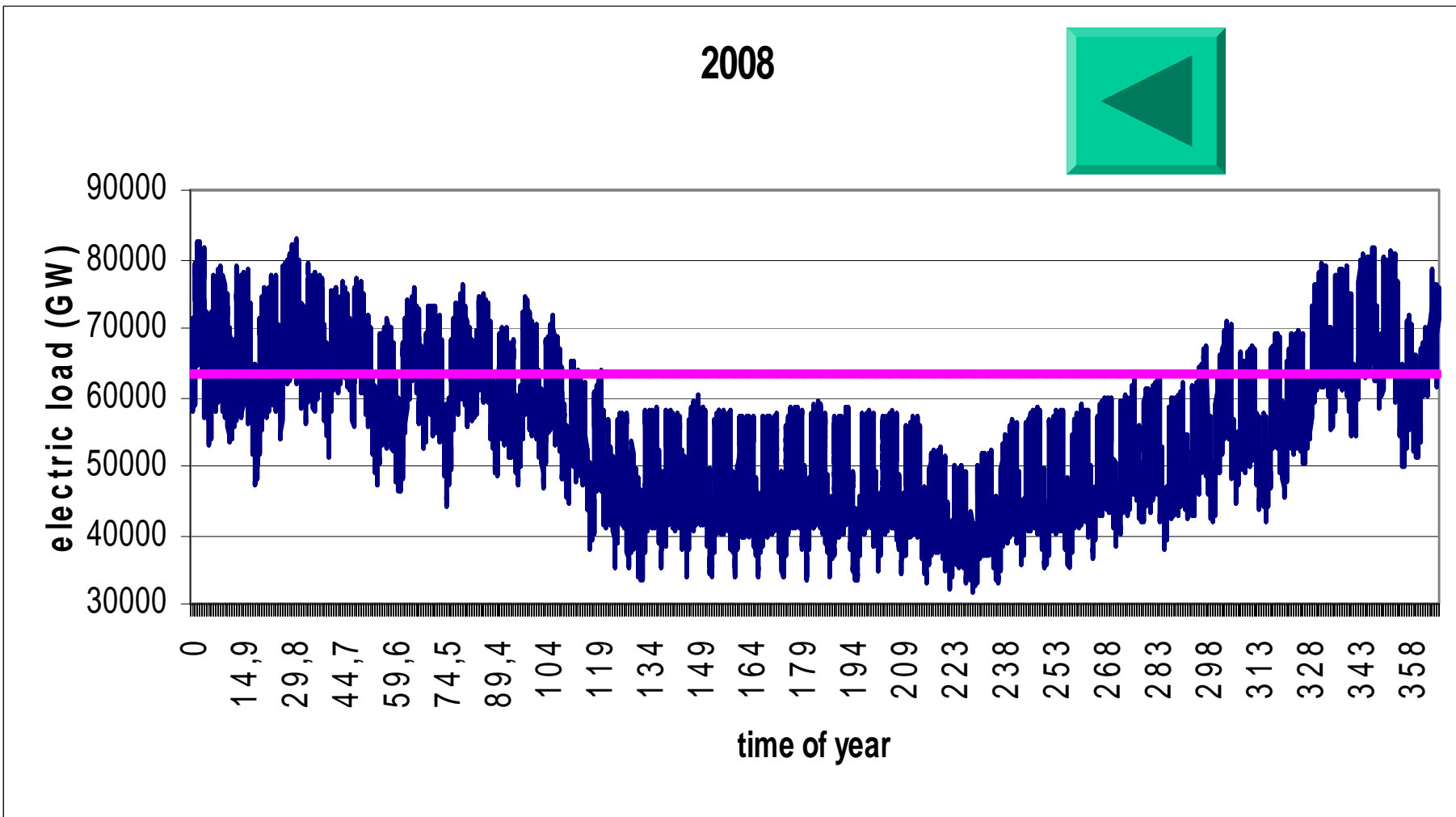
Daily variation



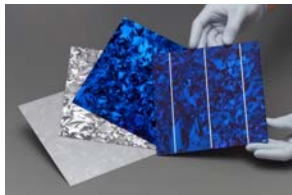
Monthly variation



Yearly variation



Initial idea : Hydrogen Economy

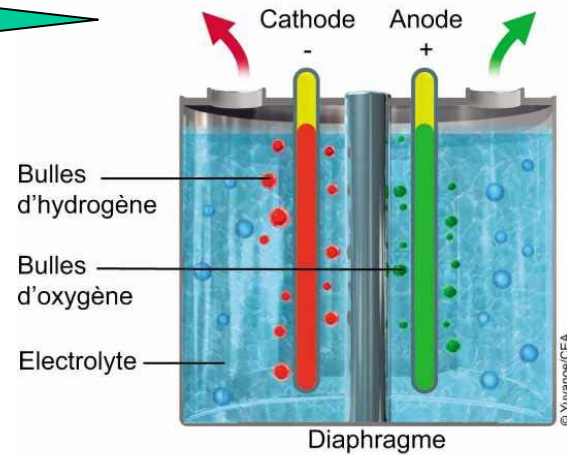


ELECTRICITY
or NUCLEAR HEAT



BIOMASS

ELECTROLYSIS
or THERMO-CHEMISTRY
HYDROGEN PRODUCTION



Fuel cell
and
hydrogen

$\text{CO} + \text{H}_2$

PURE HYDROGEN

H_2