

Safety and Performance in Current NPPs

# Application of Advanced Technology to Improve Plant Performance



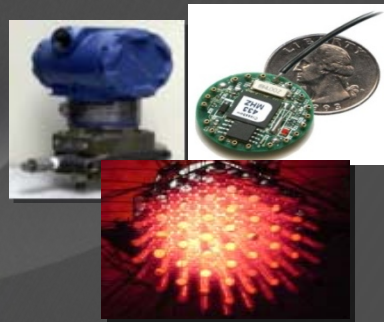
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Presented at:

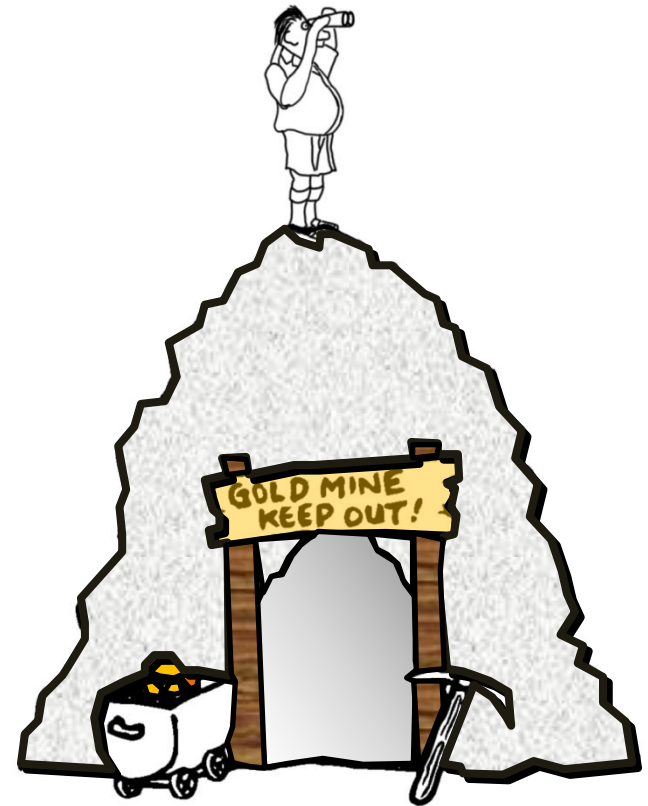
International Conference on  
Opportunities and Challenges  
for Water Cooled Reactors in 21<sup>st</sup> Century  
Vienna International Centre  
International Atomic Energy Agency  
Vienna, Austria



27-30 October 2009

# A Gold Mine is Hidden in Every Nuclear Power Plant

- What is it ?
- Where is it ?
- How to get to it ?



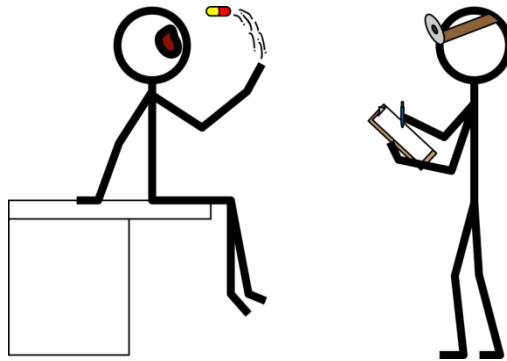
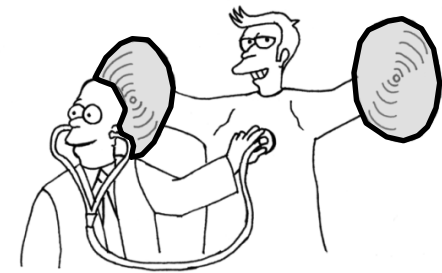
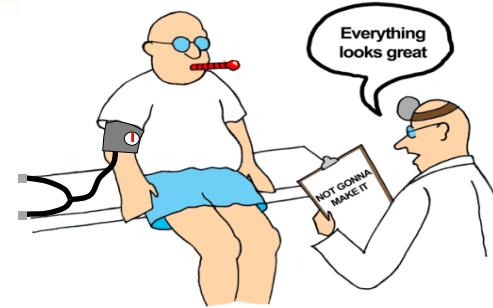
# Opportunities

- Improve safety, reliability, availability, and productivity
- Optimize maintenance, predict when equipment may fail, or if the process has anomalies
- Support aging management, license renewal, long life operation
- Contribute to power uprates, shorter outages, and longer cycles



# Terminology/Analogy

- Instrumentation
- Visual Inspection
- Acoustic Monitoring

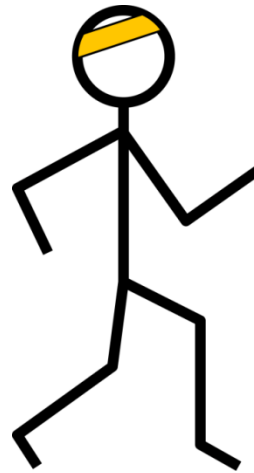


Calibration

# Prognostics



**Feeling Good**



**Normal**



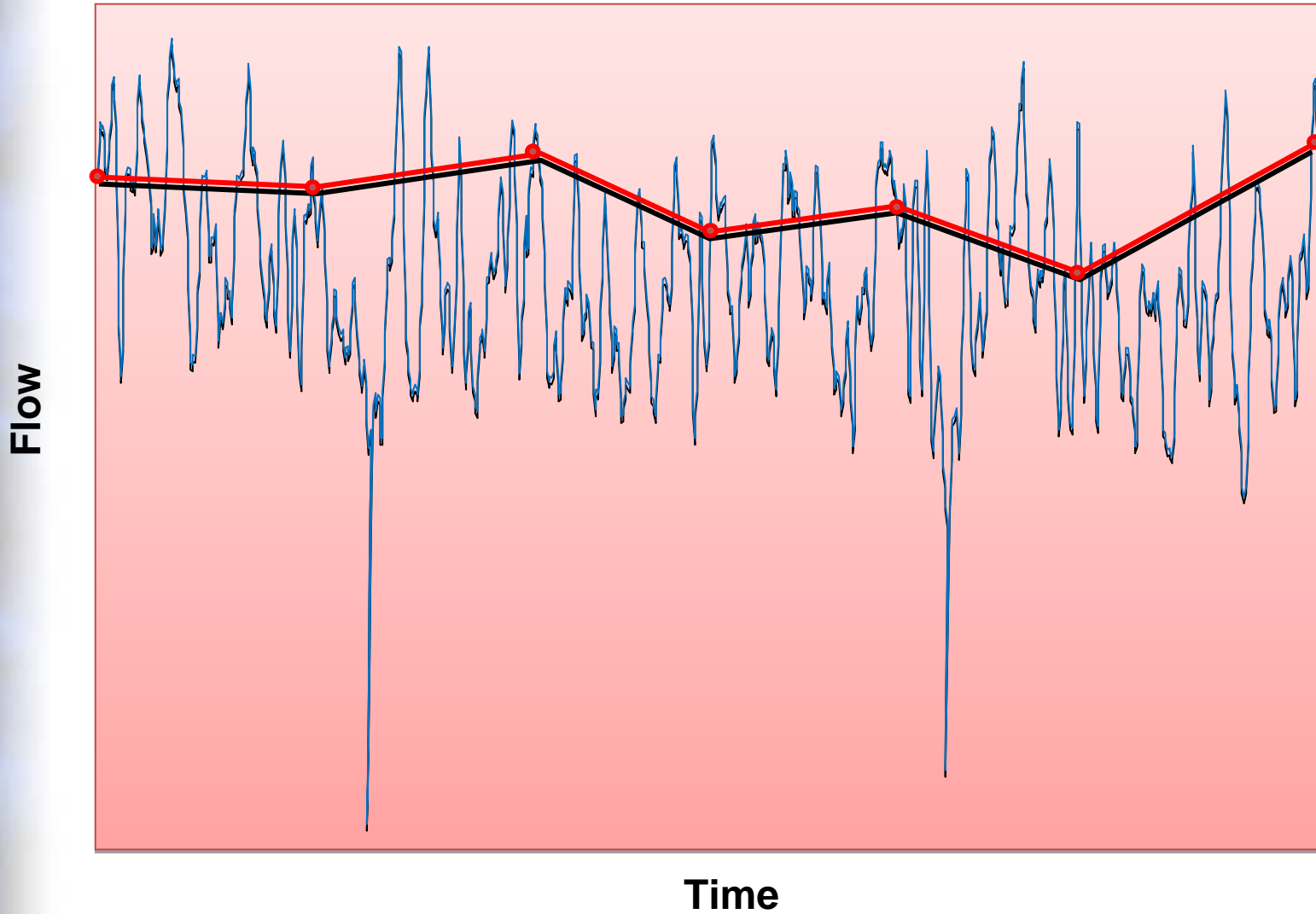
**Back at Work**

# What is the Gold Mine?

# DATA

**Applies to Conventional & Advanced  
LWRs, HWRs, HTGRs, LMFBRs, Gen  
IV, and even Research Reactors**

# What Does It Look Like?

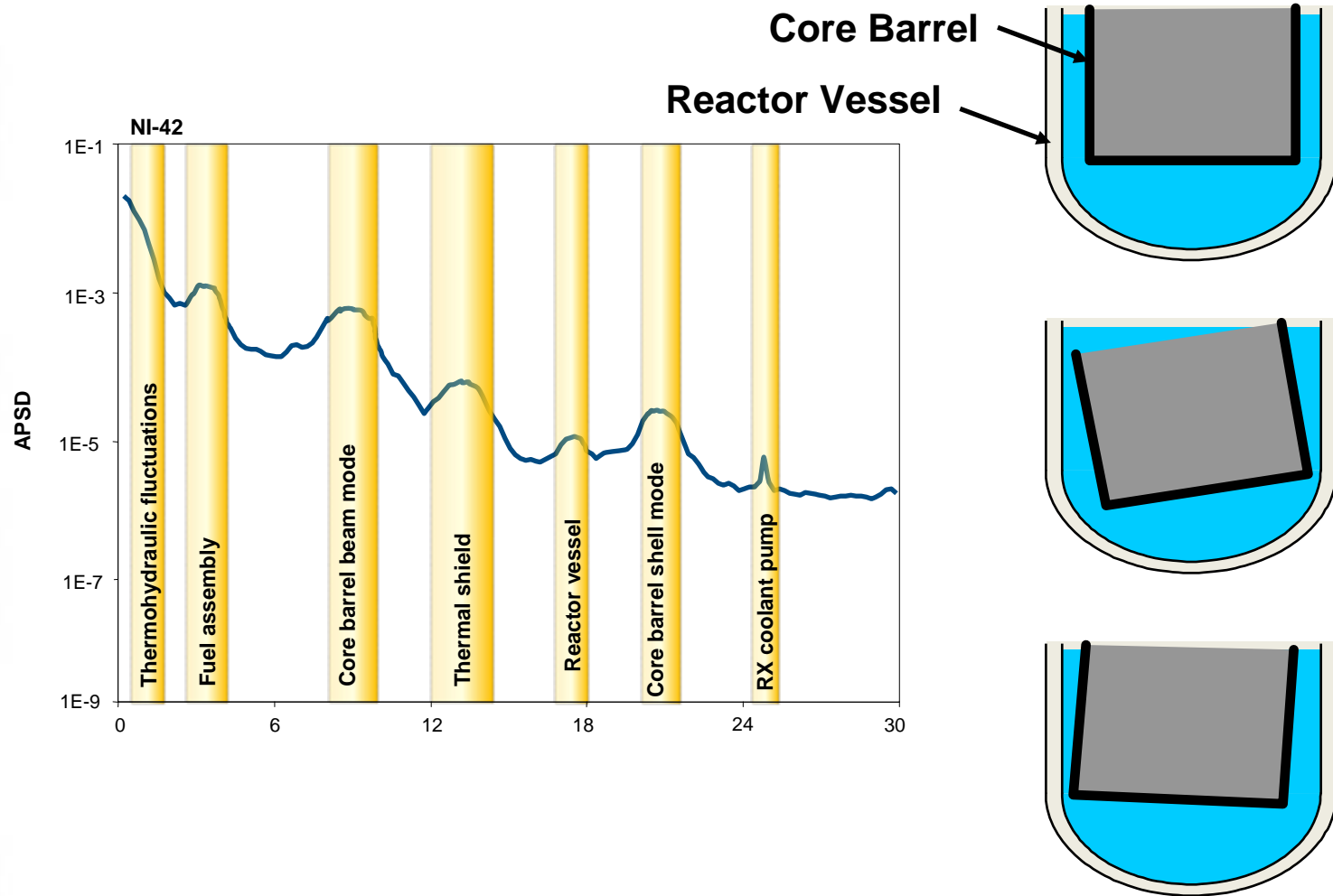


# What Can We Do With It?

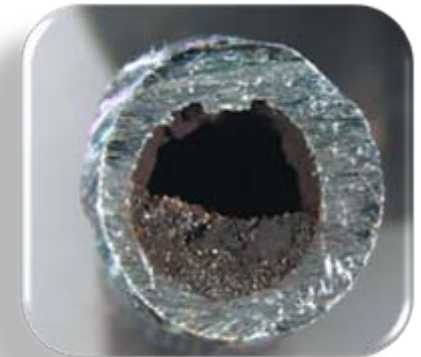
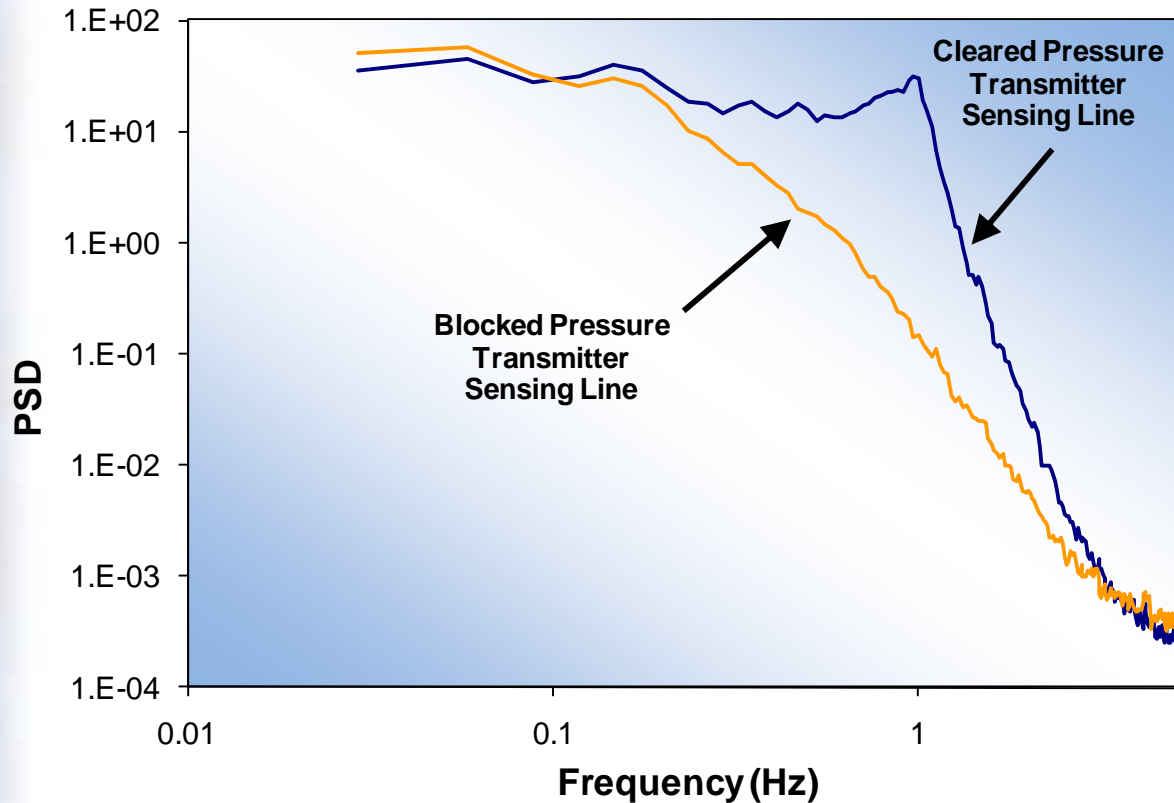
- Measure vibration of reactor internals
- Identify blockages, voids, and leaks
- Detect venturi fouling
- Verify the calibration and response time of I&C systems
- Develop passive fluid flow measurement system
- Monitor for degradation of neutron instrumentation systems
- Determine core stability margin
- Identify temperature coefficient of reactivity
- Detect water chemistry changes and valve problems



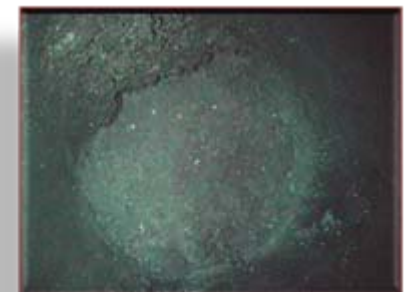
# Reactor Internal Vibration Measurement by Neutron Noise Analysis



# Sensing Line Blockages Can Be Dangerous

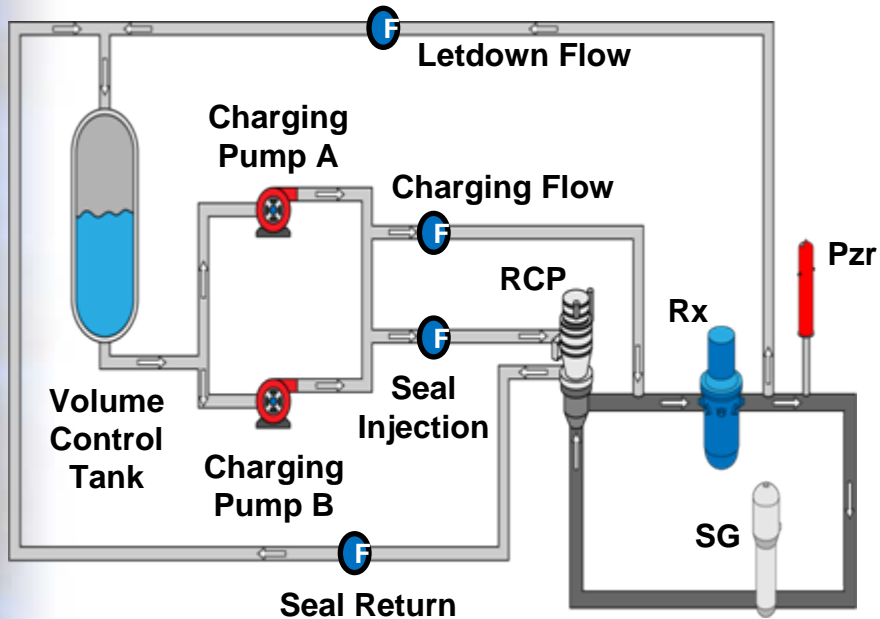


Partially Blocked

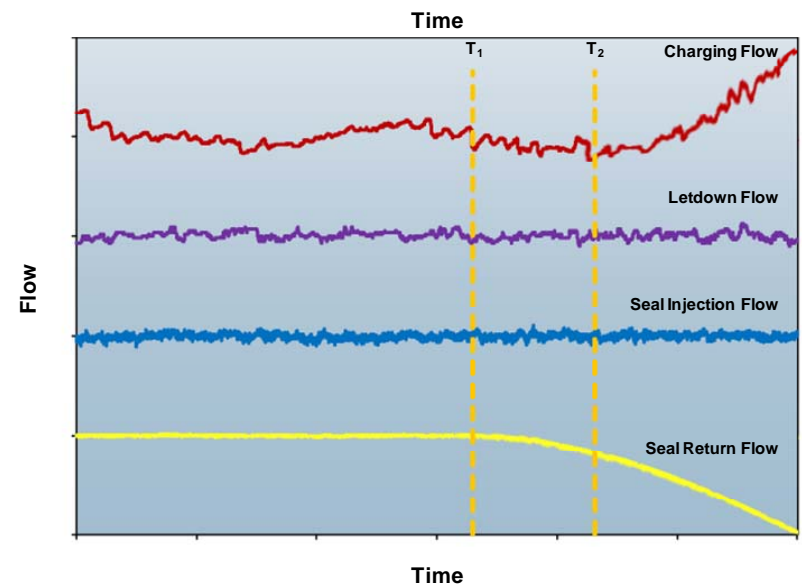
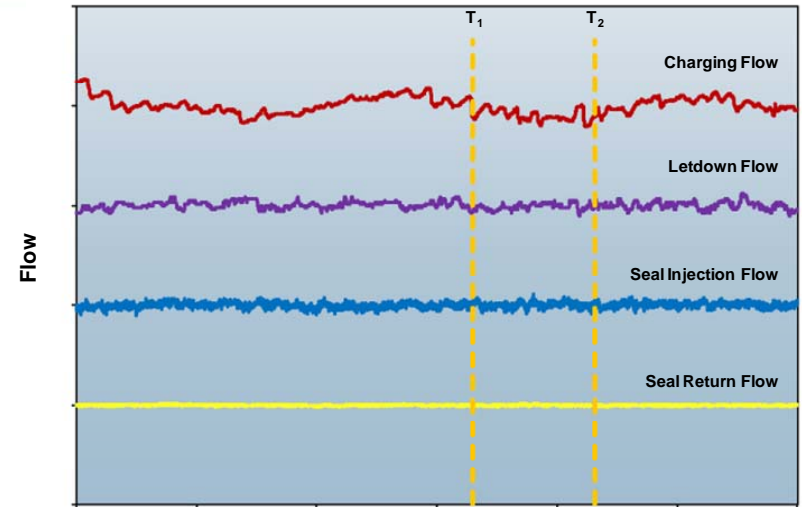


Completely Blocked

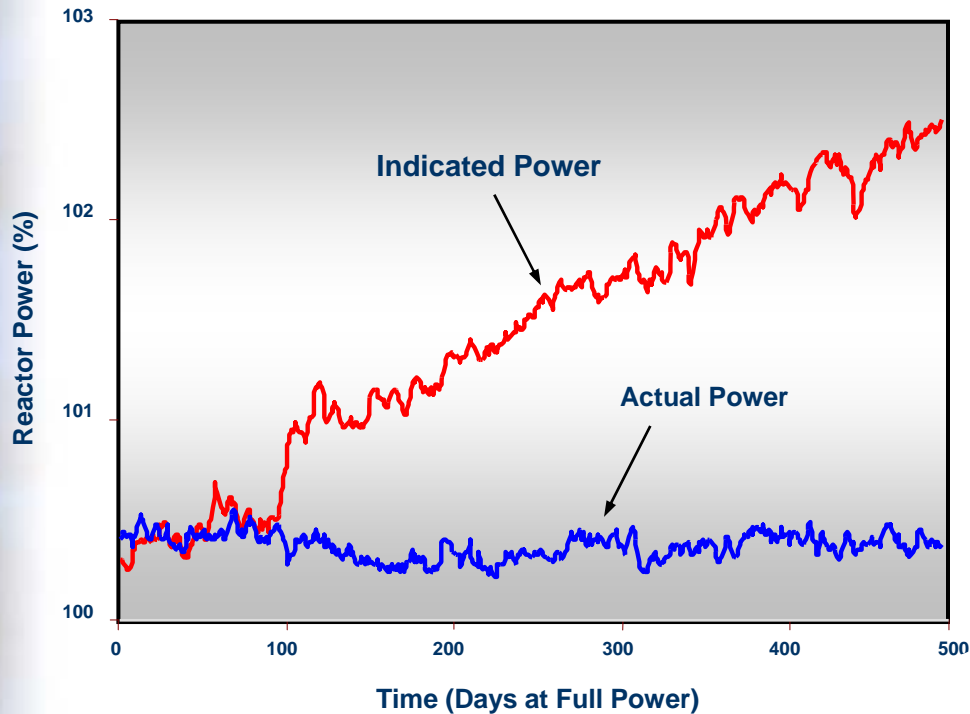
# Detect RCP Leak



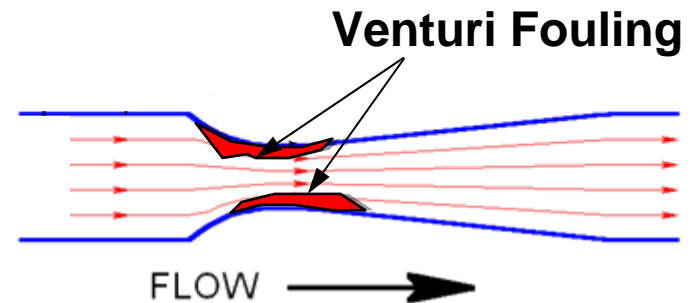
**Chemical and Volume Control System (CVCS)**



# Venturi Fouling is Detectable and Quantifiable



Venturi Fouling Can Waste More than 2% of the Reactor Power



# Challenges

- Sufficient data is not always available from existing sensors
- Process sensors do not always have high fidelity
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- Advanced sensors and techniques are not yet widely available for in-situ or on-line monitoring of material degradation (vessel, cables, etc.)
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# What Is The Lesson?

- Sample Data Fast (e.g. 1000 Hz) and store it
- Add wireless sensors
- Build these technologies in NPPs of today and tomorrow
- Work on sensors and technology for material degradation monitoring
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- **Compliance**
- **Non Compliance**

