



Fast Reactor Fuel Development in Europe

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Foreword

Extended Fast Reactor fuel development in Europe

Focus on Sodium Fast Reactors

Main contributors: France, United Kingdom, Germany, Belgium, Netherlands, EC

Reactors operated in France, United Kingdom, Germany

Past research exclusively on Pu-bearing fuel with pin geometry

Reference was oxide fuel (MOX) + R & D on nitrides, carbides

Existing data base is huge and will not be reported here

This presentation concentrates on new designs, with minor actinides fuels

- EUROPEAN framework on MA fuel research
- Fuel and Cycle Options
- Achievements from the past and present
- Looking towards the Future

Fast Reactor Fuel Research in Europe: performed through

EURATOM Indirect Actions DG RTD

GCFR, GOFAST: GFR

EISO FAR, ESFR: SFR

ELSY, LEAD: LFR (reactor design only)

EUROTRANS: transmutation fuels

FAIRFUELS: cross-cutting fuel research

GETMAT: cross-cutting materials research

Carried out by European consortia

National Organisations

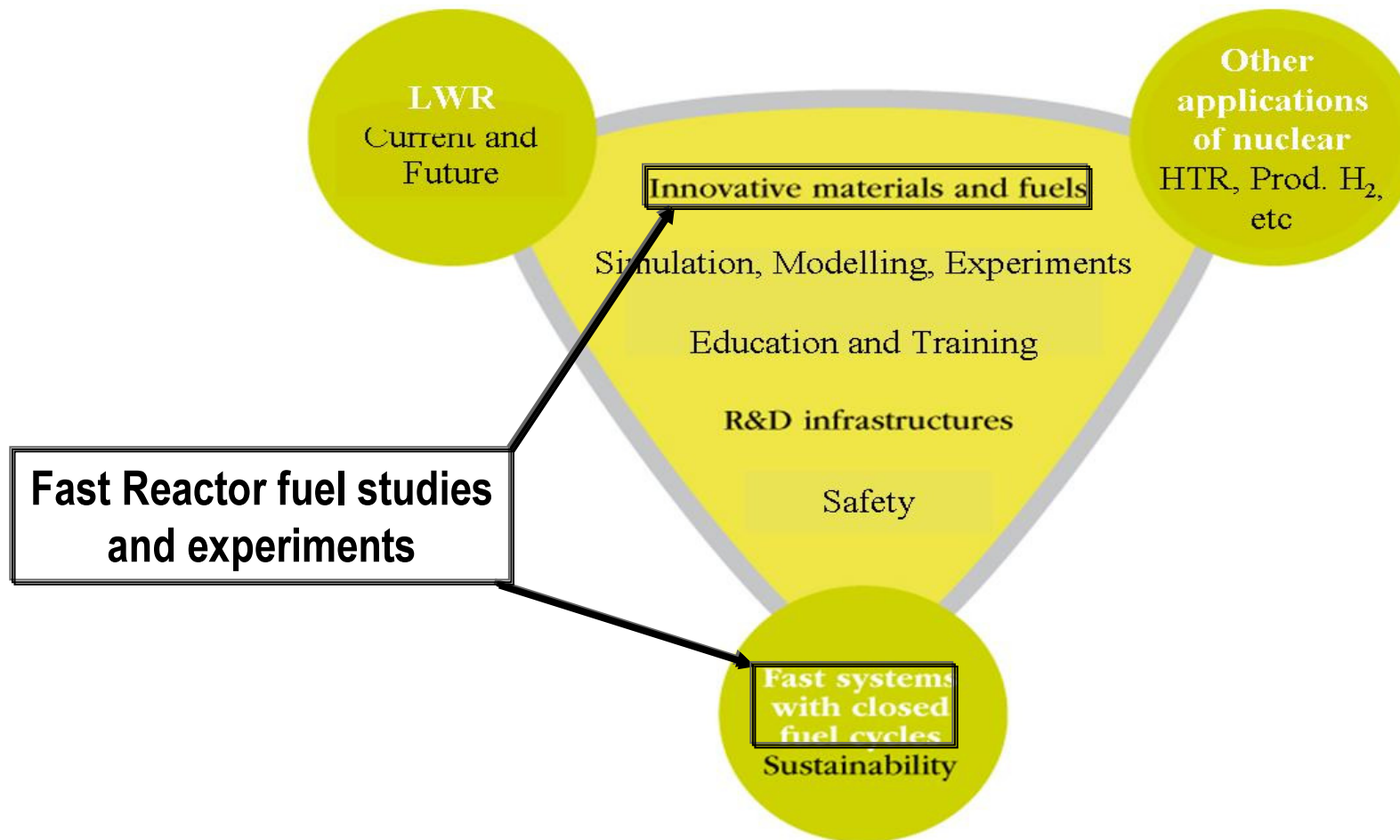
CEA, NRG, PSI, SCK/CEN...

EURATOM Direct Actions DG JRC

Institute for Transuranium Elements (Karlsruhe)

Institute for Energy (Petten)

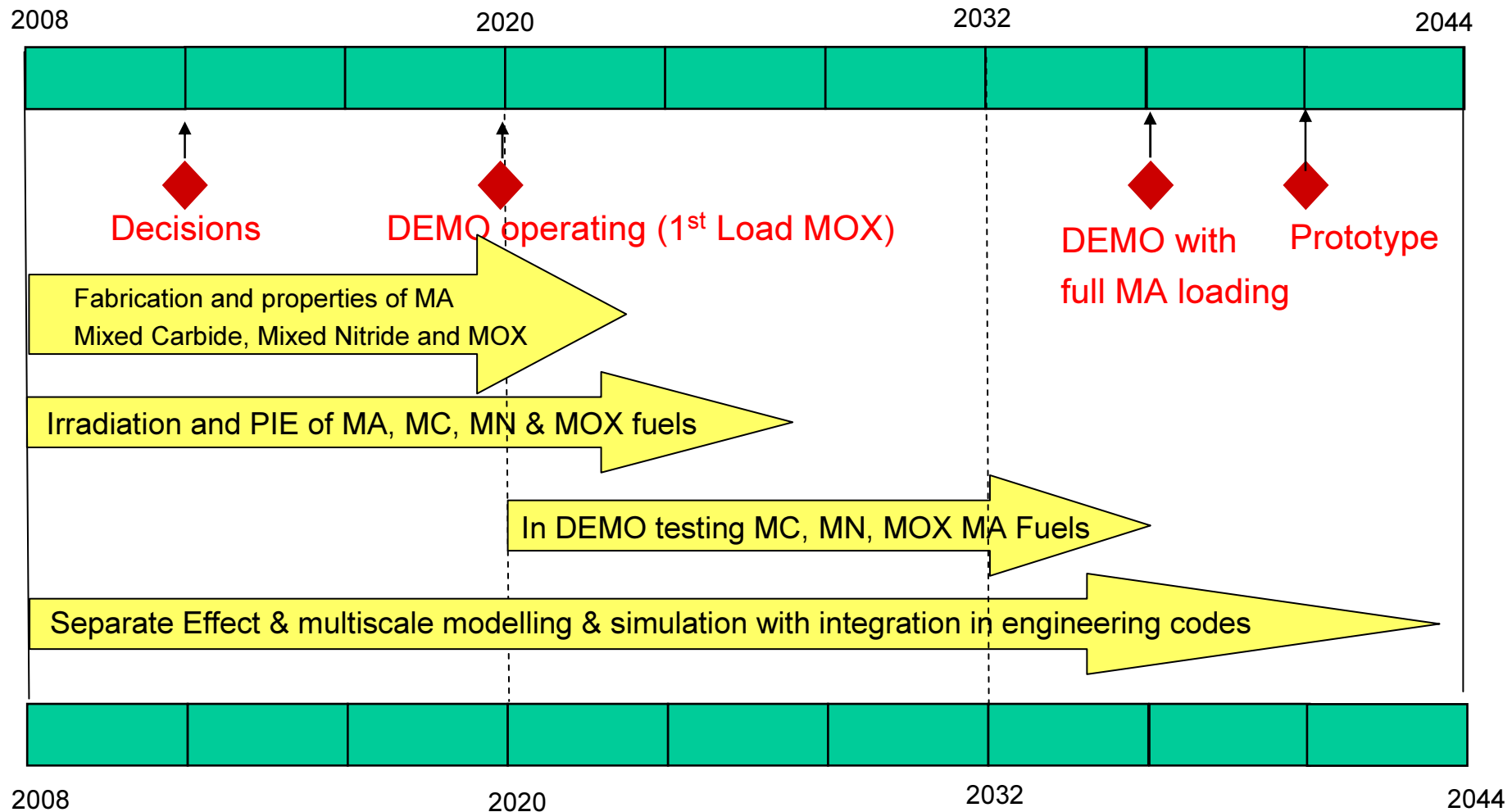
Sustainable Nuclear Energy Technology Platform SNETP



SNETP Strategic Research Agenda SRA

- Fuel for fast reactors have many commonalities
- The SRA has defined 3 pillars for cross cutting fuel R&D:
 - **Properties of Minor Actinide fuels**
 - **Multi-purpose irradiation experiments**
 - **Separate effects and modelling**

Strategic Research Agenda : time frame for fast reactor fuel development



Fuel requirements are based on:

- **Neutronics and core physics**
 - Safe operation, breeding ratio
- **Material properties**
 - Fabrication feasibility
 - Margin to melt (T_f , λ , C_p)
 - Mechanical and chemical properties
 - Interaction with coolant
 - Interaction with cladding (chemical and mechanical)
- **Irradiation Performance**
 - High burnup
 - Swelling behaviour
 - Relocation/vaporisation behaviour
 - Fission Products
 - Reprocessability

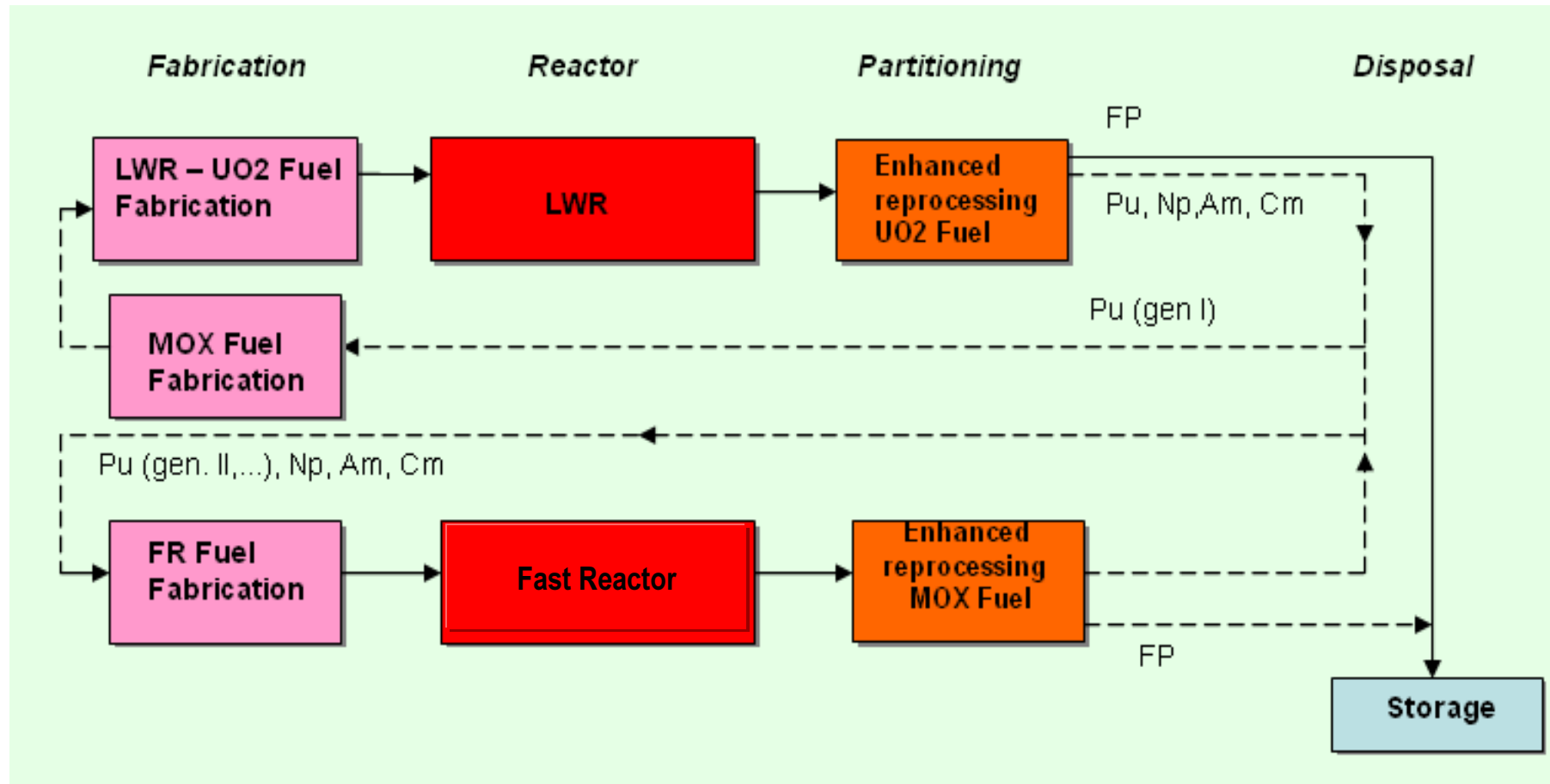
Candidate fuels for Fast Reactors

Fuel properties (U,Pu)

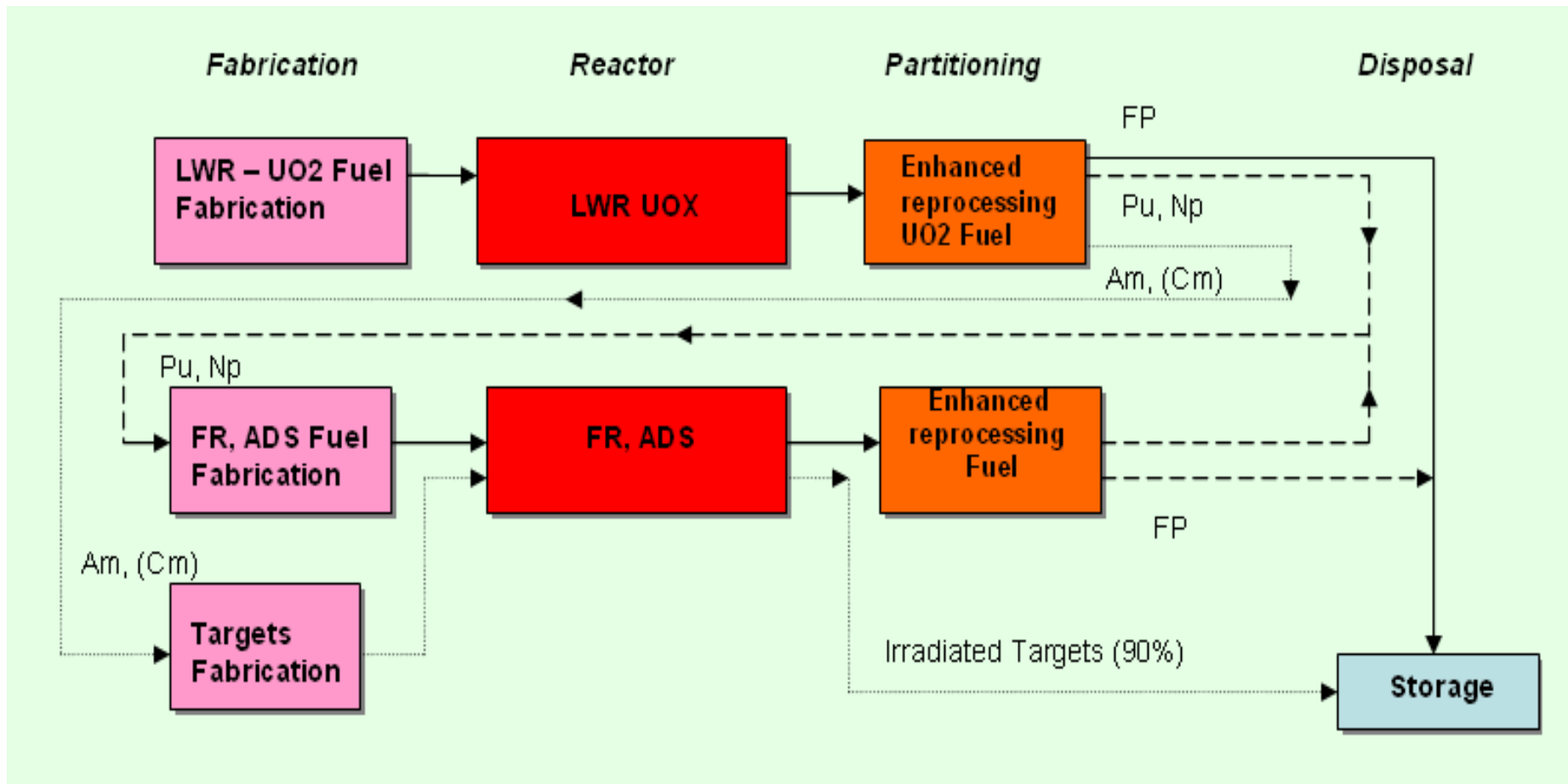
	<u>Metal</u>	<u>Oxide</u>	<u>Nitride</u>	<u>Carbide</u>
Heavy metal density (g.cm ⁻³)	14.1	9.3	13.1	12.4
Melting point (K)	1350	3000	3035	2575
λ (W.m ⁻¹ K ⁻¹)	16	2.3	26	20
T centreline (K)	1050	2350	1000	1000

Note: metal fuels with minor actinides are also considered, within international collaboration (FUTURIX, METAPHIX irradiations)

Homogeneous recycling with MA content < 3% in MOX (or MC, MN)



Heterogeneous recycling (MA loaded in „targets“, the matrix being UO₂ or U-free oxide, or metal)



SUPERFACT: FUEL CYCLE CLOSURE DEMONSTRATION CEA-JRC

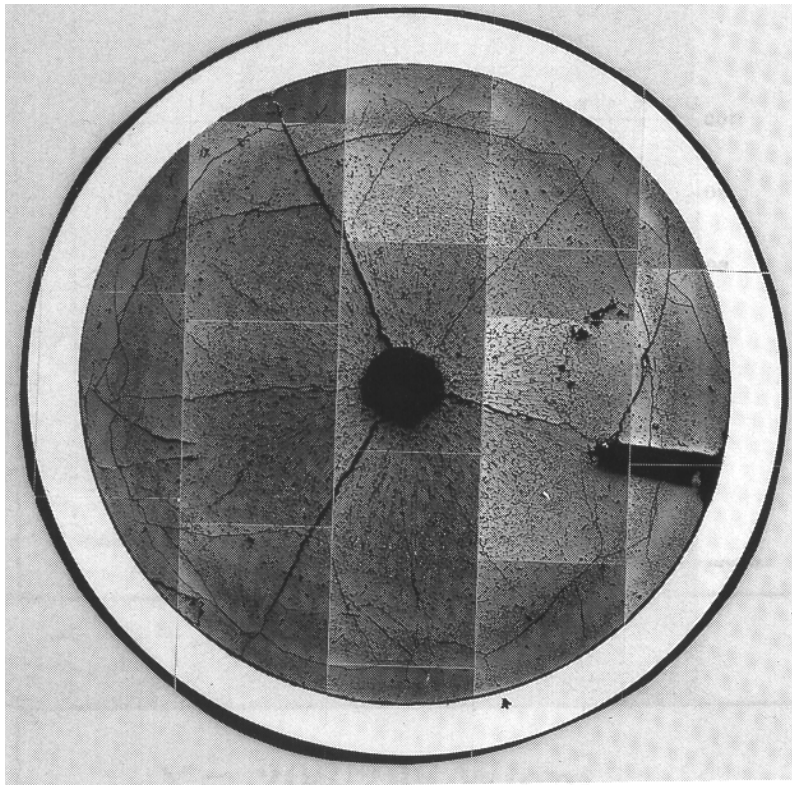


SUPERFACT

Fuel -Materials	$(U_{0.74}Pu_{0.24}Np_{0.02})O_2$
	$(U_{0.74}Pu_{0.24}Am_{0.02})O_2$
	$(U_{0.55}Np_{0.45})O_2$
	$(U_{0.6}Am_{0.2}Np_{0.2})O_2$

- Produced by Sol-Gel Process
- Irradiated in Phenix (4 Cycles)
- Linear power: 174/273 Wcm⁻¹
- Burn up: 4.5 at%

SUPERFACT – A milestone (yet unequalled) irradiation test (CEA/ITU)

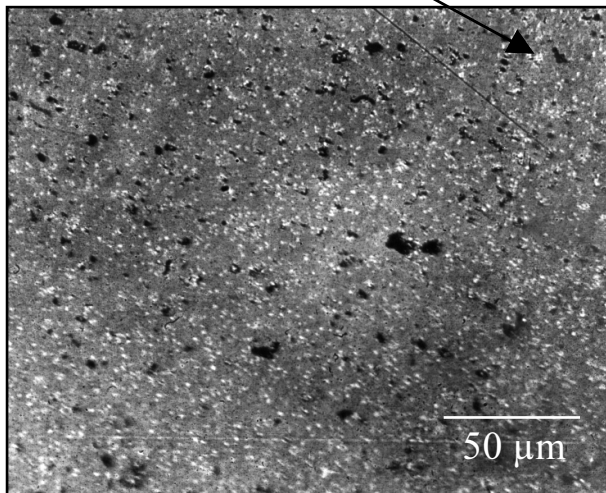


Typical observations for
 $(U_{0.74}Pu_{0.24}Am_{00.2})O_2$ fuel:

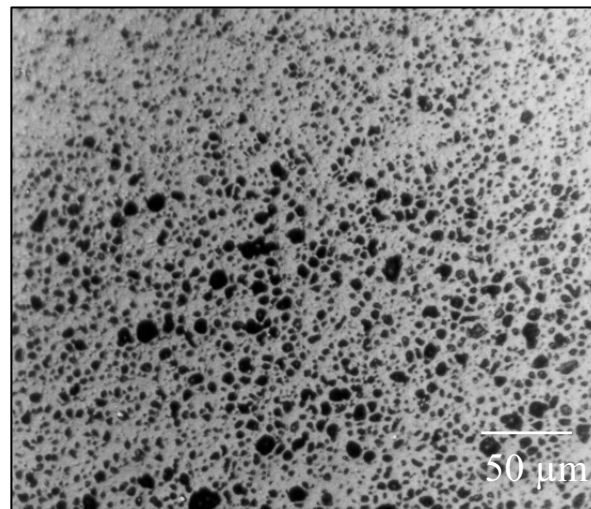
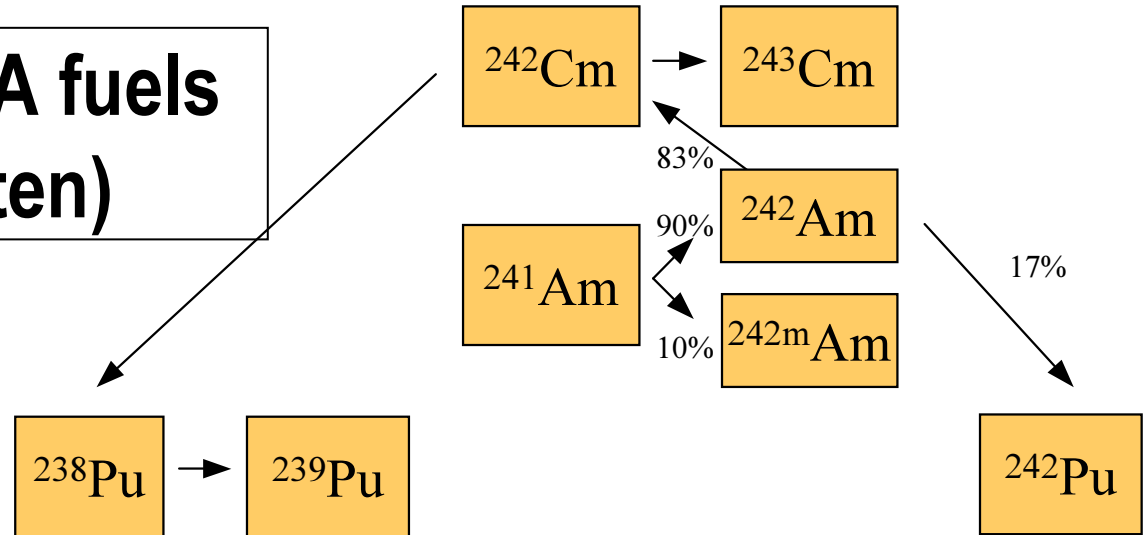
- **Restructuring very similar to that of standard MOX fuel**
- **Pore migration results in central hole formation**
- **U and Pu showed little radial distribution change**
- **He production increased**

HELIUM is an issue in MA fuels EFTTRA T4 (HFR Petten)

10 w/o Am in Spinel

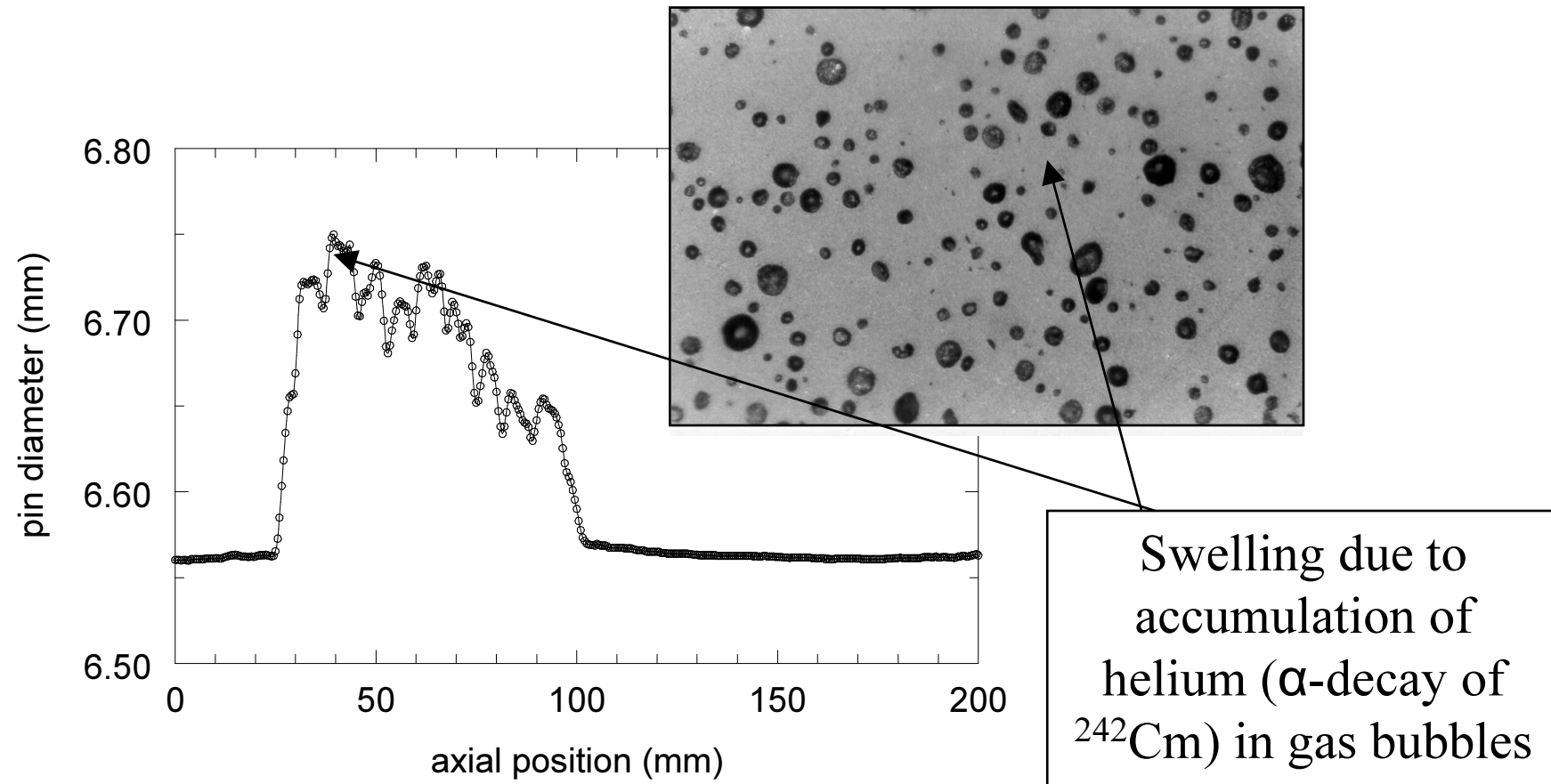


Before irradiation



After irradiation

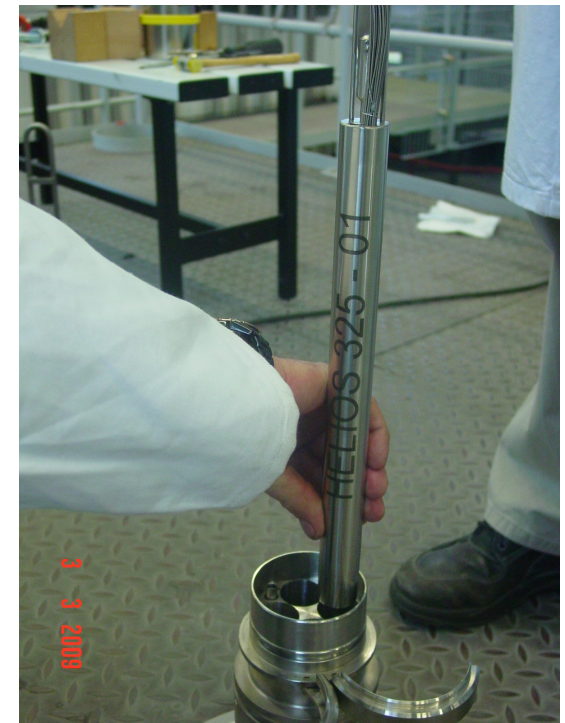
EFTTRA T4: 10 w/o Am in spinel: effect of He accumulation in the pellets



Konings et al. (2000), J. Nucl. Mat. 282:159

EFTTRA collaboration CEA-JRC-NRG: past and current irradiation programmes (Inert Matrix Fuels)

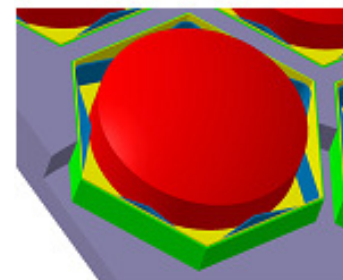
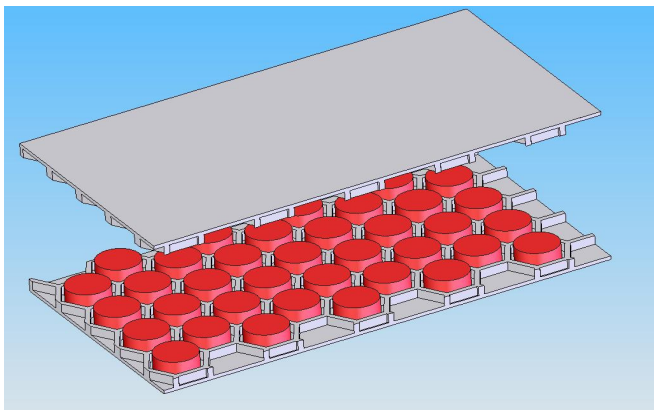
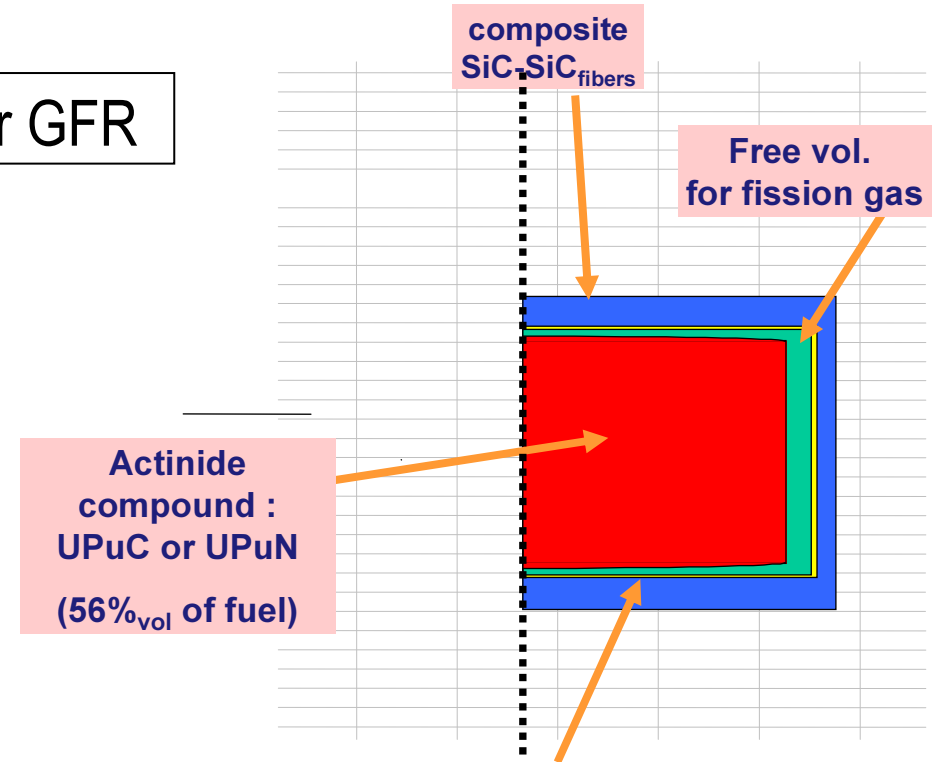
CER	(Zr,Y,Am)O ₂	Phenix	CAMIX	Irradiated
	(Zr,Y,Am)O ₂	HFR Petten	HELIOS 2	In pile
	(Zr,Y,Pu,Am)O ₂	HFR Petten	HELIOS 3	In pile
CERCER	MgAl ₂ O ₄ – AmAlO ₃	HFR Petten	EFTTRA T4	PIE complete
	MgO –AmO ₂	Phenix	ECRIX- E	PIE ongoing
	MgO –AmO ₂	Phenix	ECRIX- H	Irradiated
	MgO - (Zr,Y,Am)O ₂	Phenix	COCHIX	Irradiated
	MgO – (Pu,Am)O ₂	Phenix	FUTURIX 7	Irradiated
	MgO – (Pu,Am)O ₂	Phenix	FUTURIX 8	Irradiated
	MgO – Zr ₂ Am ₂ O ₇	HFR Petten	HELIOS 1	In pile
CERMET	Mo – (Pu,Am)O ₂	Phenix	FUTURIX 5	Irradiated
	Mo – (Zr,Y,Pu,Am)O ₂	Phenix	FUTURIX 6	Irradiated
	Mo – (Pu,Am)O ₂	HFR Petten	HELIOS	In pile
	Mo – (Zr,Y,Pu,Am)O ₂	HFR Petten	HELIOS	In pile



HELIOS 01

Non Standard Geometries: Plate fuel for GFR

Axial gap closed at BOL for good heat transfer
Radial gap closed at EOL



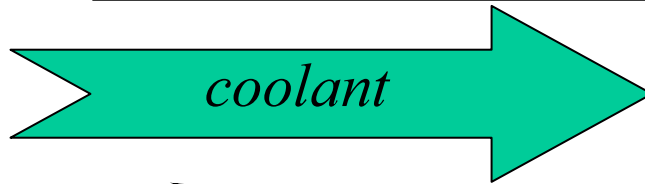
diffusion barrier
 refractory metal : We, Mo, Cr,...

CEA Patent

Plate fuel Behaviour

Plate : thermal behaviour at BOL (hottest cell)

Large ΔT in the clad



$\Delta t_{\text{clad}} = 158 \text{ K}$

$\Delta t_{\text{gap}} = 58 \text{ K}$

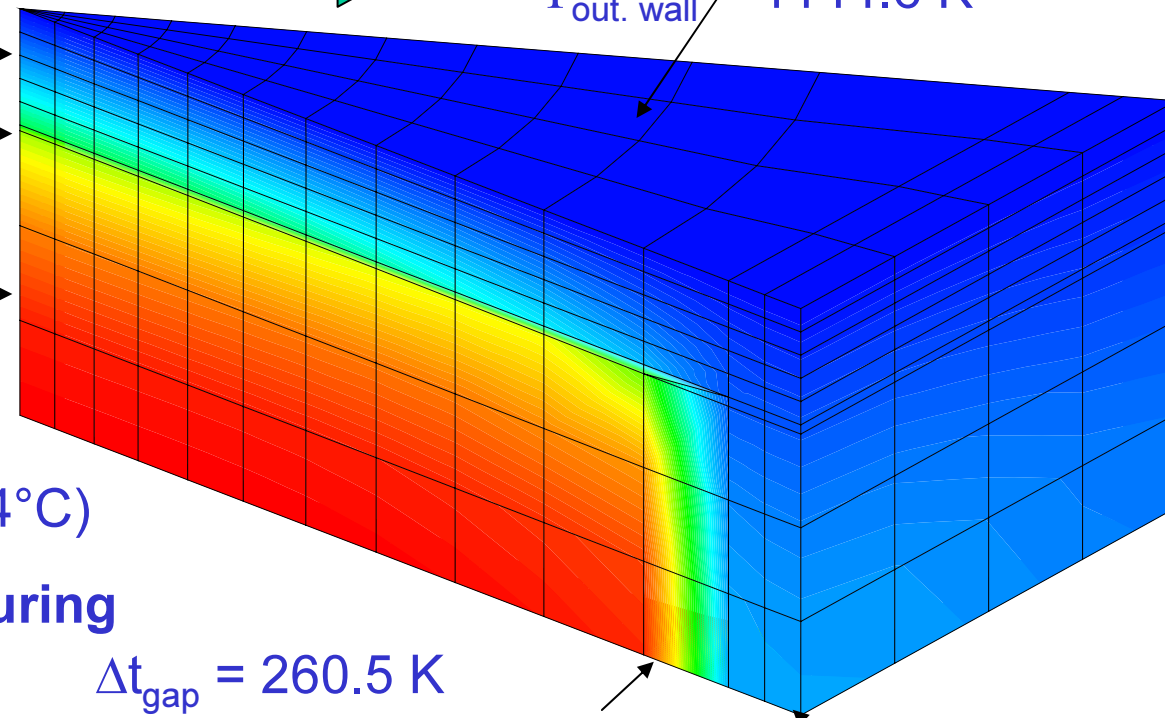
$\Delta t_{\text{fuel}} = 146 \text{ K}$

$T_{\text{max fuel}} = 1507 \text{ K (1234}^\circ\text{C)}$

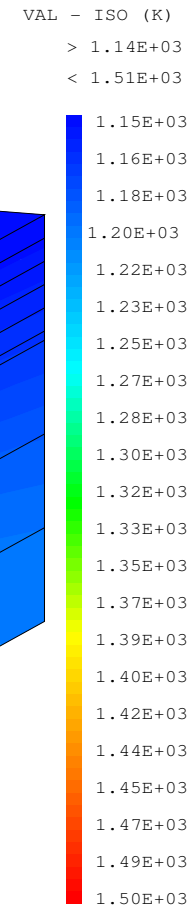
Remains constant during irradiation

$\Delta t_{\text{gap}} = 260.5 \text{ K}$

$T_{\text{out. wall}} = 1144.6 \text{ K}$



$T_{\text{max}} = 1224 \text{ K}$



SNETP - Strategic Research Agenda

3 Pillars for cross cutting fuel R&D:

1. **Properties of MA fuel**
2. **Multi-purpose Irradiation experiments**
3. **Separate effects and Modelling**

1. Properties of MA bearing Fuels

GACID (F,US,J): GIF Project

In Europe:

FP7 SFR project “ESFR” (CEA, JRC, NRG)

- Homogeneous MA recycle

 - Fabrication of (U,Pu, Am)C

 - (U,Pu, Am)N

 - Vaporisation behaviour

- Heterogeneous recycle

 - Fabrication of (U,Am)O_{2-x}

 - Vaporisation behaviour, Melting point, Thermal conductivity

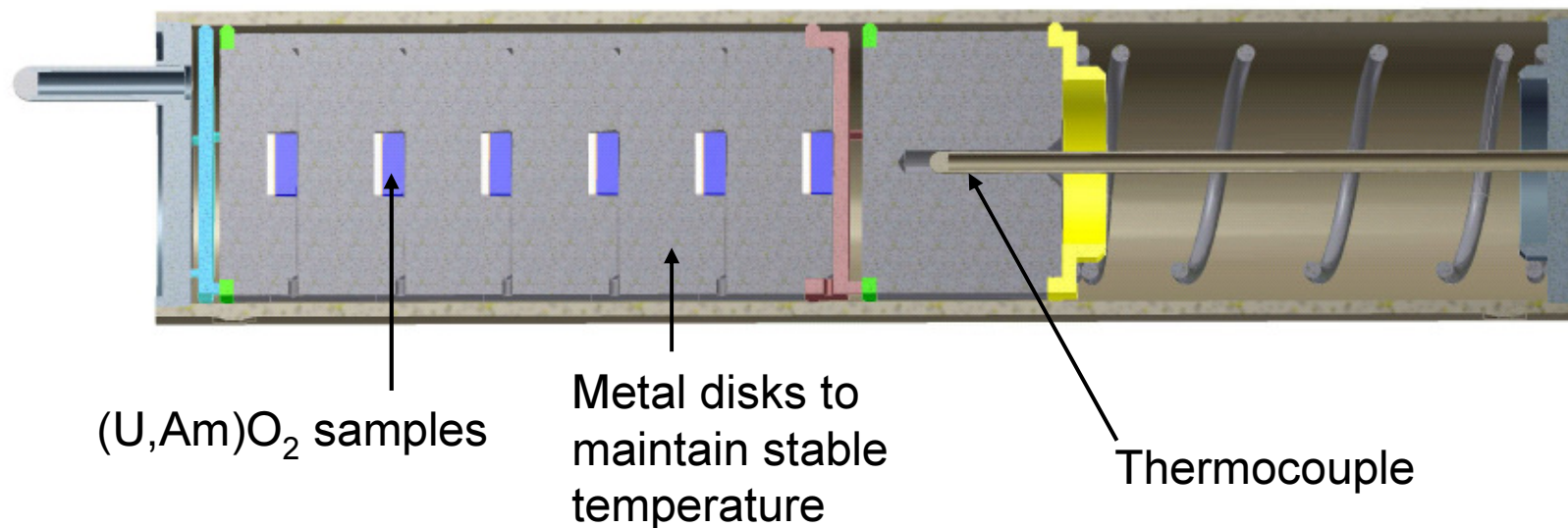
2. Multipurpose Irradiation Experiments starting 2010-2011

FP7 Project FAIRFUELS-MARIOS (CEA/JRC/NRG)

Behaviour of He in $(U,Am)O_{2-x}$ (Heterogeneous recycle)

Samples as disks

Irradiation in HFR Petten



2. Multipurpose irradiation experiments starting 2010-2011

FP7 Project FAIRFUELS-SPHERE (JRC/NRG)

Comparison of (U,Pu,Am)O₂ irradiation behaviour (Homogeneous recycle)

Samples as Pellets
SPHERE PAC
Irradiation in HFR

3. Separate Effects and Modelling

FP7 Project F-Bridge

Multi partner project encompassing

Material fabrication

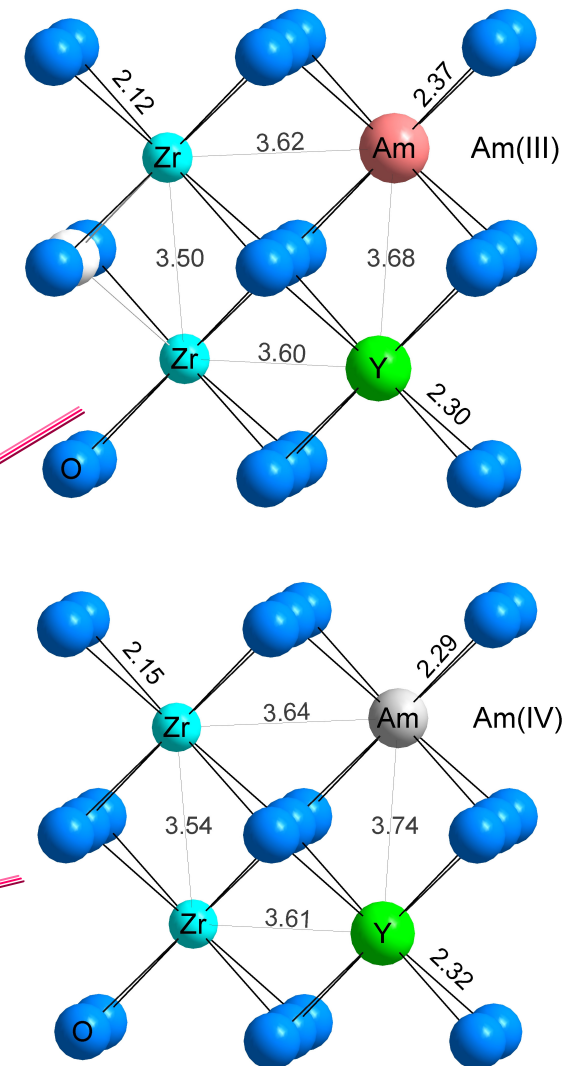
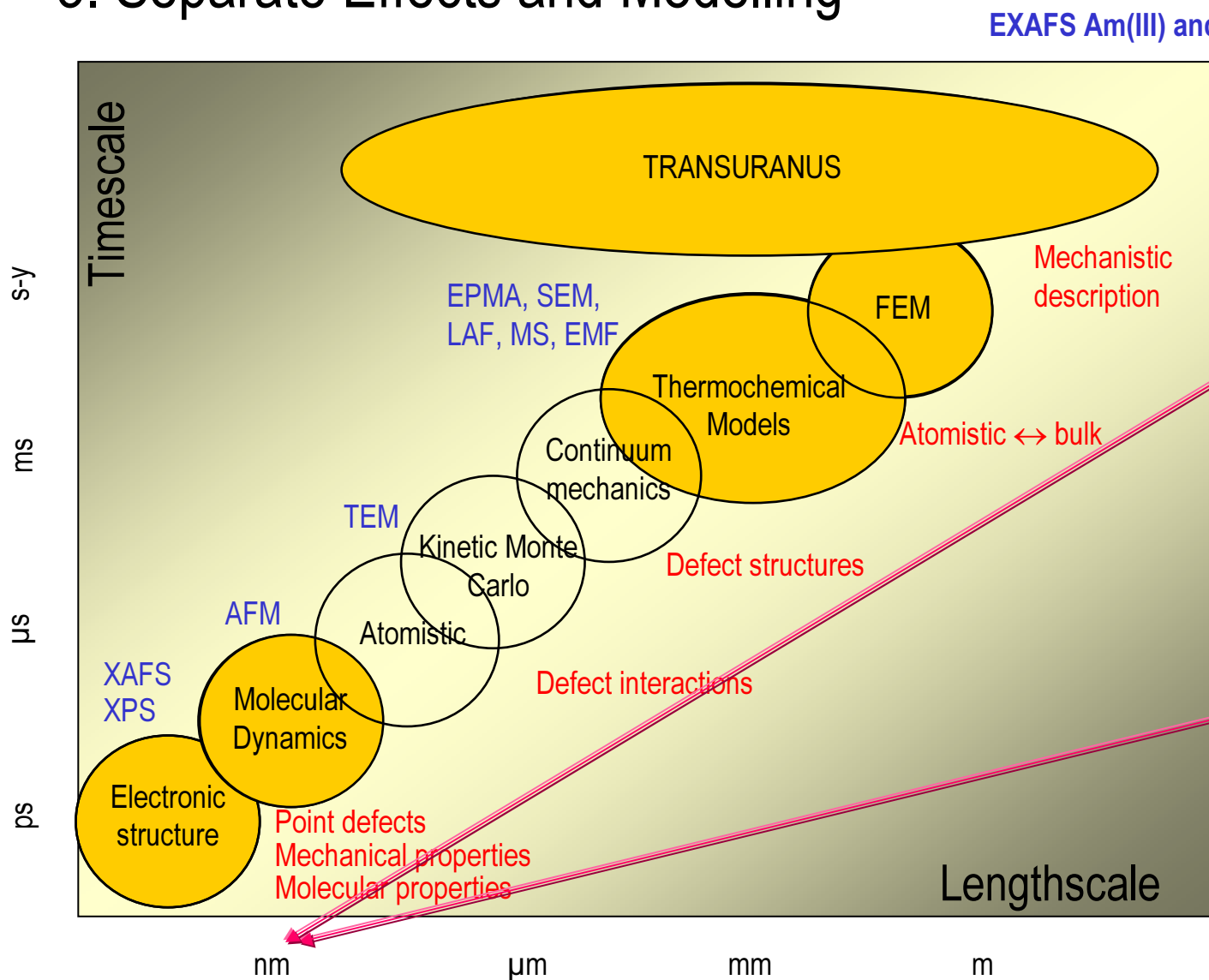
Thermophysical, thermochemical and thermomechanical properties

Multi scale modelling

(nm,ps) → (m, y)

Science-driven fundamentals into engineering

3. Separate Effects and Modelling



- **SNETP SRA provides a target for cross-cutting FR fuel research**
 - **Properties of MA fuel**
 - **Multi-purpose Irradiation experiments**
 - **Separate effects and Modelling (ab initio to engineering scale)**
- **In the recent past, research concentrated on U-free fuels**
- **Today, priority to fertile fuels in homogeneous or heterogeneous modes**
 - **Oxides, nitrides carbides (metals in collaboration)**
- **Cladding materials (T91, ODS, SiC)**
- **Long Lead Times**
 - **Licensing, transient testing...**
 - **Need a determined campaign from now**