

# Challenges in Developing the Basic Design of the KBS-3 System into a Qualified and Industrially Viable Operation

Johan Andersson

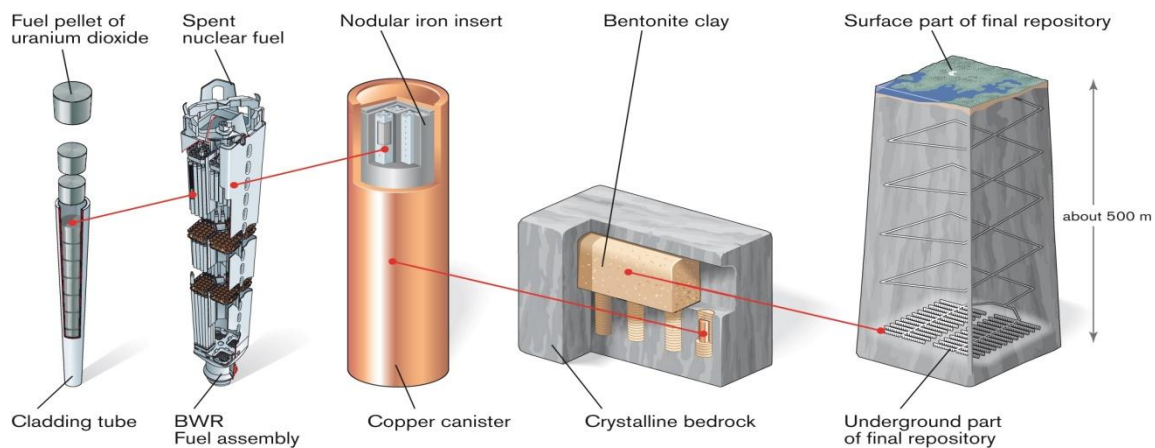
Tiina Jalonen

Presented at  
International Conference on the  
Management of Spent Fuel from Nuclear Power Reactors:  
An Integrated Approach to the Back End of the Fuel Cycle,  
IAEA Headquarters, Vienna, Austria, 15–19 June 2015

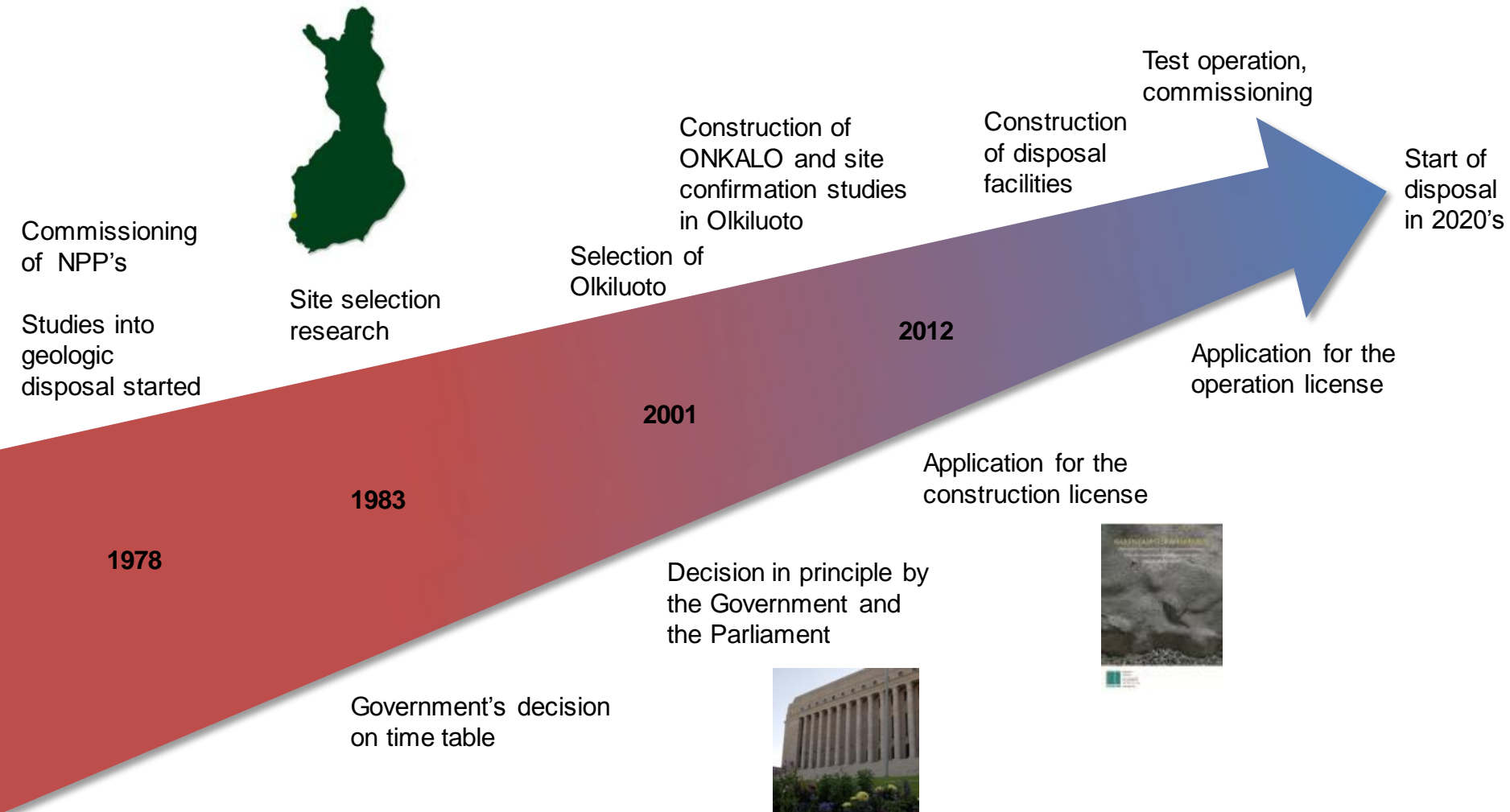


# Introduction

- Programs for final disposal of spent nuclear fuel similar in Sweden and Finland
- Extensive cooperation countries over the years
  - KBS-3 concept in common
- Swedish Nuclear Fuel and Waste Management Co. (SKB)
  - License applications in 2011 for a final repository at Forsmark, Sweden.
  - Currently reviewed
- Posiva, Finland
  - STUK's statement on construction license application just published
- Soon a stage of final design and implementation
  - cooperation will be deepened, aiming when possible for the same technical design.



# Posiva's 40 years' effort



# STUK's review of Posiva's application

- Green light for next step – clear statement of safety!
  - Along with SKB in Sweden, Posiva is a forerunner in arguing that a repository for spent nuclear fuel in crystalline basement rocks will be safe. Both organizations have adopted the same, KBS-3 disposal concept (with much common development work), and both have compiled and presented a post-closure safety case to their national regulatory authorities within a year of each other.
  - Based on our review, STUK concludes that Posiva provides, overall, a clear and credible case that the proposed repository will be safe and will meet our regulatory requirements. The safety case is also in accordance with international best practices.
- Work needed before operational license and some already before construction of deposition tunnels
  - In STUK's opinion there remains a need to develop safety argumentation and methodologies further, and there is also a need to reduce some uncertainties regarding performance of the barriers.
  - No real surprises and most issues to resolve are in our common plans – but a stress on the urgency to resolve
- The repository will remain passively safe after closure without monitoring or supervision of the site

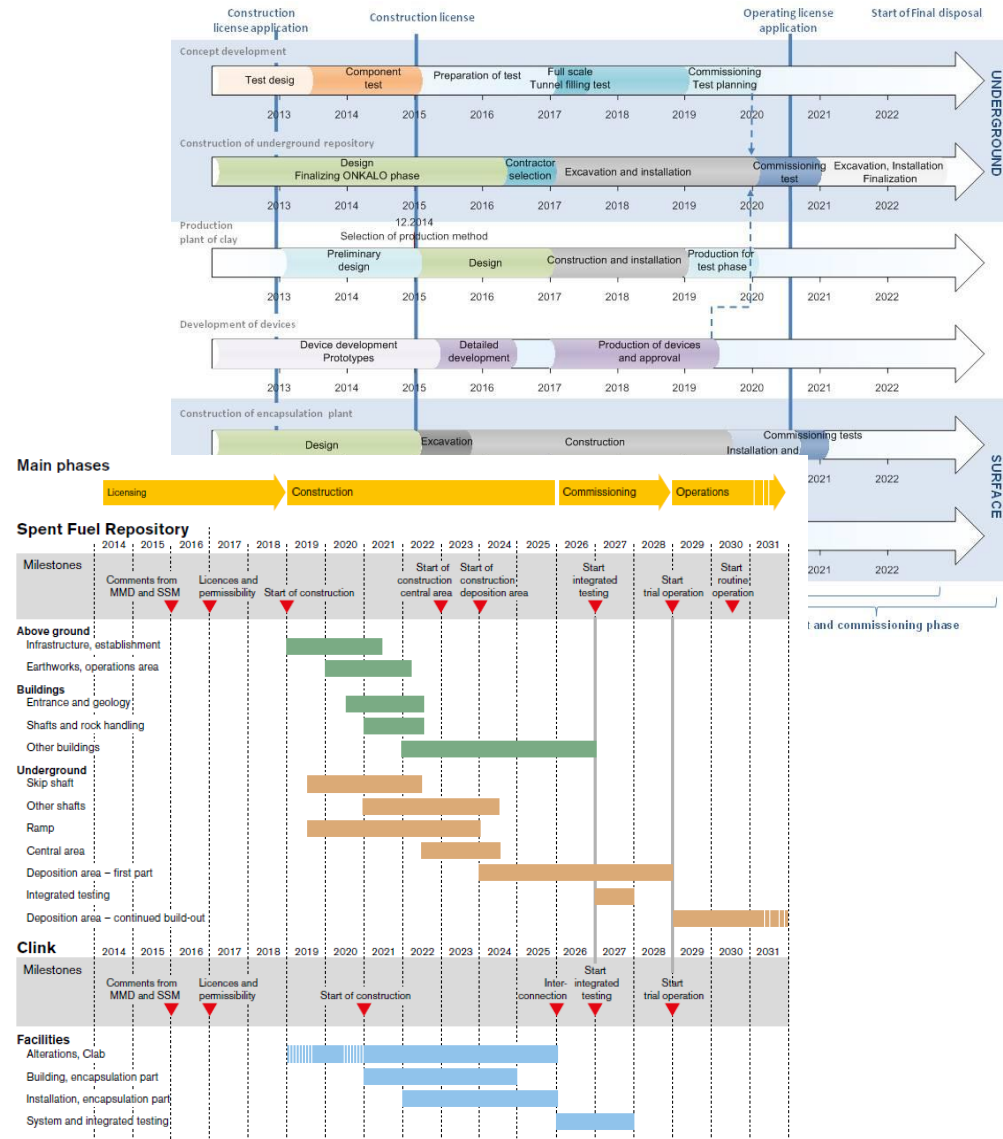
# Posiva/SKB common vision: "Operating optimized repositories and other facilities in 2030"

- Technical designs as well as the design basis and requirements shall be similar
  - Harmonize requirements
  - Canister design, welding and testing.
  - Development of manufacturing technology and design of production system.
  - Bentonite materials supply and production chain.
  - Buffer and backfill design, Deposition tunnel plug, (Installation techniques).
  - Detailed investigations and tunnel production
  - Research on long term safety and foundation of the ongoing technology development.
- Quality objectives
  - The joint work and documentation shall enable both parties to get the licenses needed
- Timely objectives
  - Detailed design targeted to be finished by 2018.
  - Joint optimized facilities - 2030.
- Efficiency in costs and resources
- Potential to expand cooperation to design, construction and operation of facilities ongoing.



# Joint work plan (JWP)

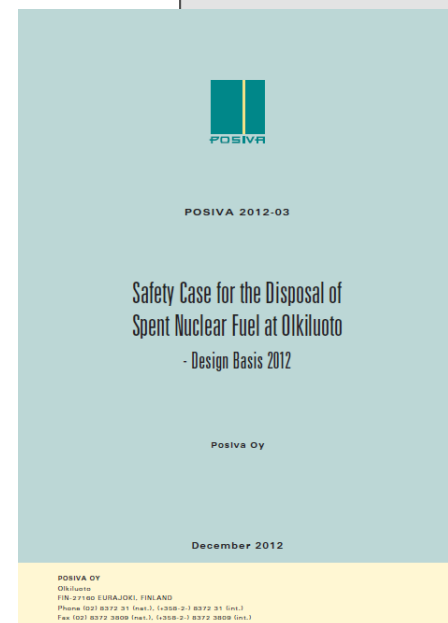
- Detailed technical design in time for the detailed design of the planned facilities
  - i.e. the encapsulation plant, the facility for buffer and backfill bentonite component production and the underground repository
- Aims for a common holistic view
  - identifies the various development efforts needed in relation to the program plan for the spent nuclear fuel program with regard to time and resources.
- The joint work agreed in the JWP will be implemented through Joint Projects





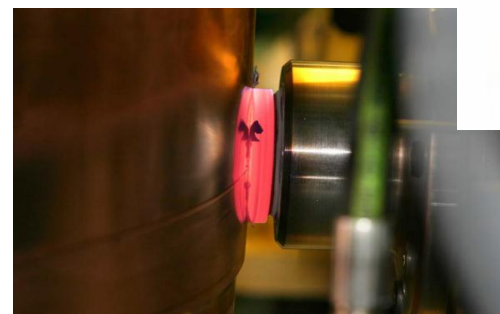
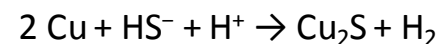
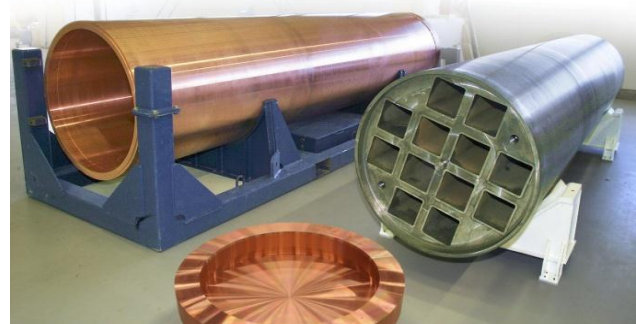
# Design Requirements

- Design requirements (design premises)
  - Requirements which the KBS-3 facilities with their barriers must satisfy in order to ensure safety both during operation and after closure
- Harmonize the requirements ongoing since August 2013
  - Based on experience from the ongoing technology development work and the safety assessments
  - Cross-check between requirements for operation and post-closure safety
  - requirements that are practically achievable and verifiable for all considered barriers.
  - Strive for requirements that entail simple, robust and effective solutions.
- Common report (“KUPP/VAHA”) planned end June 2015
  - Need to consider implications of STUK comments on safety functions



# Canister

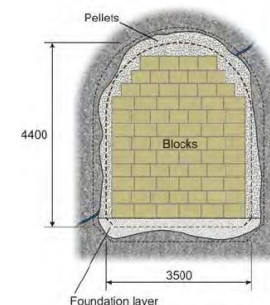
- Overall aim to settle the detailed design and its fulfilment of all requirements
- Ongoing (or soon to be started) joint projects
  - Welding technology FSW
  - Design analysis
  - Sulphide project (corrosion aspects)
- Still discussed cooperation
  - Copper corrosion
  - Testing (NDT)
  - Insert manufacturing
  - Production system





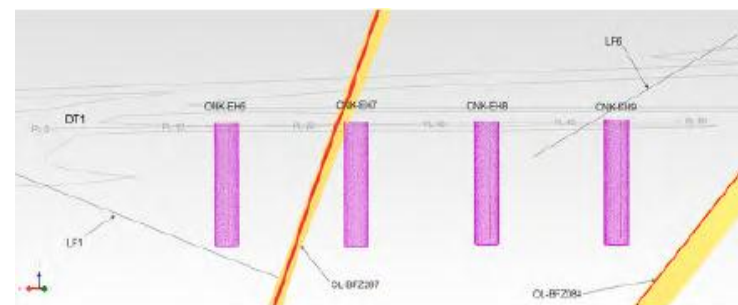
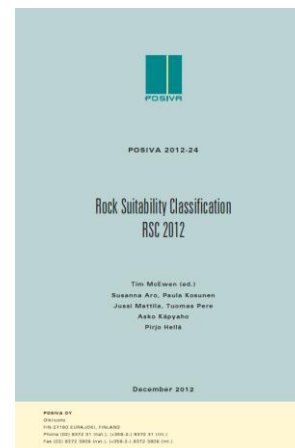
# Buffer and backfill

- Overall aim to settle the detailed design and its fulfilment of all requirements
- Ongoing (or soon to be started) joint projects
  - Requirement specifications for the bentonite materials
  - Pressing technology
  - Deposition tunnel plugs
  - Handling of water
  - Sulphide project (corrosion aspects)
  - Updated BBC design project
  - Common clay advisory group
- Still discussed cooperation
  - Additional R&D on clay issues
  - Production system and quality control



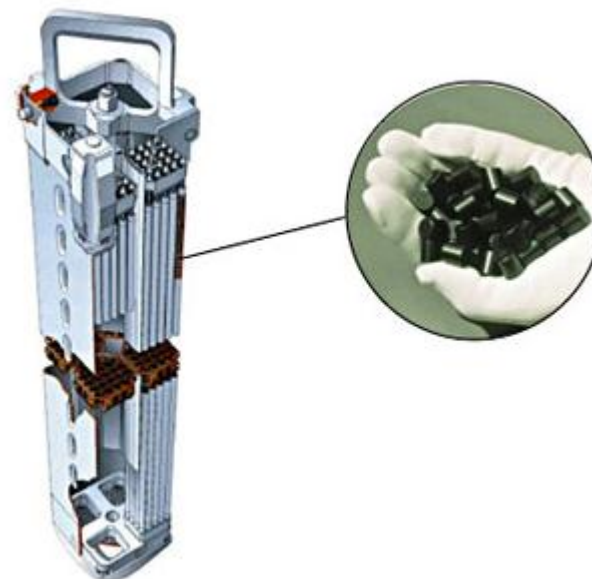
# Deposition areas

- Ongoing (or soon to be started) joint projects
  - Earthquake assessment
  - Developing acceptance criteria for deposition holes based on geological and hydrogeological data
  
- Still discussed cooperation
  - DFN-modelling
  - EDZ assessment
  - Rock and underground construction advisory group



# Spent fuel

- Joint fuel cooperation
  - A joint advisory group established.
- Areas discussed
  - Long-term criticality – joint activity proposed with joint meetings and perhaps joint reports
  - Cr- and Al-doped fuel dissolution experiments
  - Safeguards issues
  - Fuel measurements – Spire project
  - Data bases



# Full scale testing and monitoring

- Ongoing (or soon to be started) joint projects
  - A few full scale buffer tests
  - Plug tests (DOMPLU/POPLU)
  - Joint planning of FISST
  - KBS-3H multipurpose test
  - Plans for monitoring the EBS (part of EU project Modern 2020)
- Still discussed cooperation
  - What tests to conduct and to what extent they should be mutual
  - Cooperation on technical equipment





# Conclusions

- License applications for a final repository for spent nuclear fuel at Forsmark, Sweden, and at Olkiluoto, Finland
  - a technically feasible reference design and site-adapted layouts presented
  - shown to comply with the regulatory acceptance criteria in the respective countries.
  - Clear statement from the Finnish authority (STUK). Statement from Swedish authority (SSM) pending
- Detailed designs adapted to an industrialized process designed to fulfilling specific requirements on quality, cost and efficiency remain to be developed.
  - Implementation cooperation will be deepened, aiming when possible for the same technical design.
  - Plans for these common developments are now being made jointly by the two companies.

