

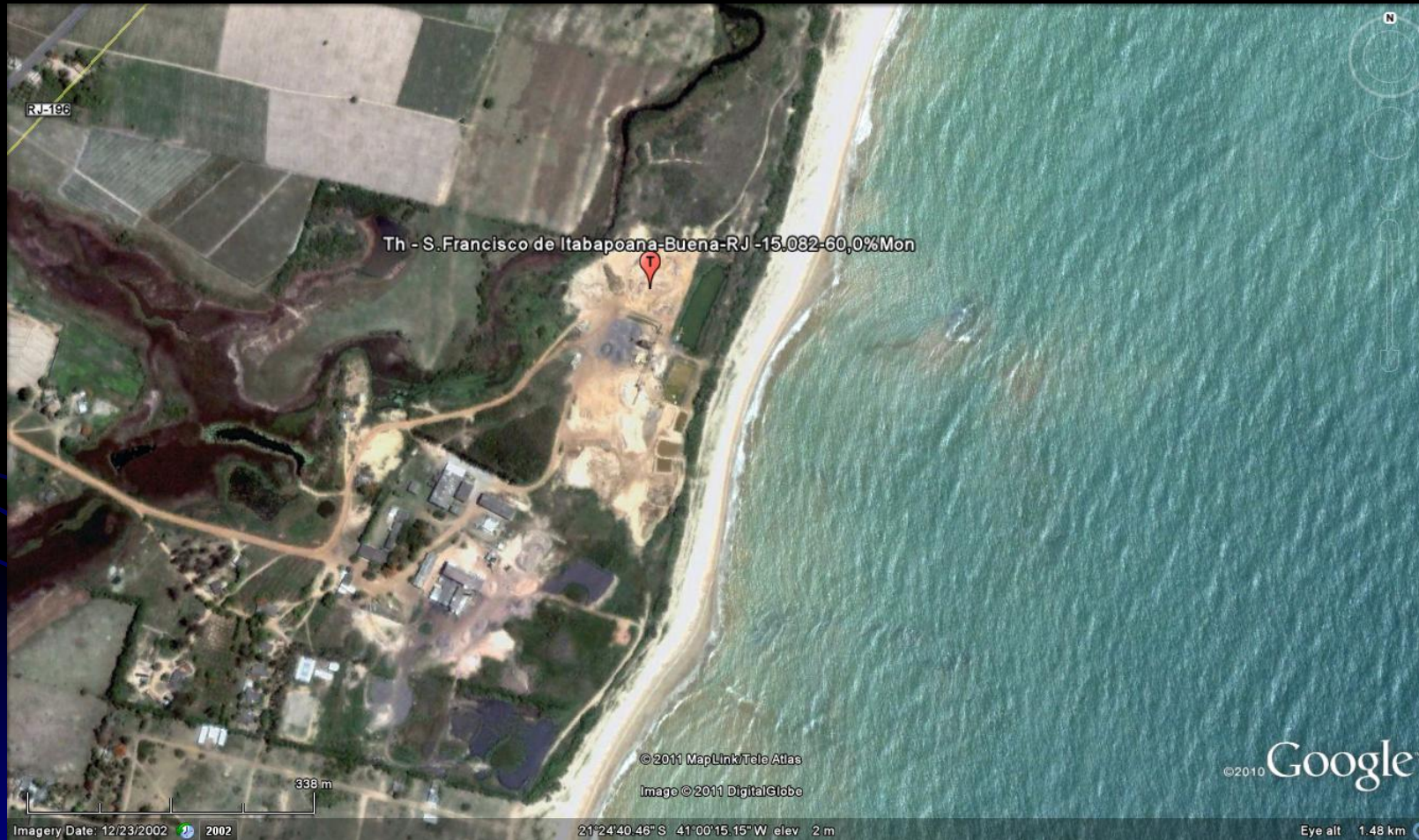
# THORIUM , UNFC (3,3,3) IN BRASIL

URAM - 2014 – VIENNA - IAEA

ROBERTO C. VILLAS-BÔAS

CETEM - Center for Minerals Technology

CYTED – Iberoamerican Programme for Science, Technology & Development



**ALL (3,3,3) and some (2,1,1) Thorium in Brasil LISTED at**

IAEA/INFCIS/ThDEPO

**WORLD THORIUM DEPOSITS AND RESOURCES**

**[HTTPS://INFCIS.IAEA.ORG/TH  
DEPO/DEPOSITDETAILS/299?](https://infcis.iaea.org/thdepo/depositdetails/299?)**

# TO UNDERSTAND BRAZILIAN MINERAL RESOURCES : GENERALITIES

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- **Size** : 8.5 million square km
- **Geographical location** : South America
- **Infrastructure**: roads, education, research
- **Population** : 195 million inhabitants
- **GDP** : US\$ 2,090,314 million
- **GDP – minerals** : US\$ 40 billion
- **Investments in Mining** :US\$ 62 billion(2010-2014)

GDP : source **2010** International Monetary Fund

GDP minerals and investments : source 2011 IBRAM

# BRASIL : MINING POLICIES ( TAXES )

KORES – SEOUL 2011

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source : PwC Global Mining Group , Dec. 2010

- **CORPORATE TAX** : 15% + 10% Social Contribution of 9% based on net profit (worldwide income regime)
- **REMITTANCE TAX** : 0% on dividends; 15% on royalties and technical service; 25% on others ; 25% on services with no transfer of technology;
- **SPECIFIC MINING TAX** : The rate varies according to the type of mineral, from 0.2% to 3% ;
- **FISCAL STABILITY REGIMES AND FISCAL INCENTIVES** : Fiscal Stability Regime: not applicable ; Depreciation: the general rule is straight line basis ; Specific depreciation rules for mining ;
- **TAX LOSS CARRYFORWARD** : No limitations
- **ALSO** : Deduction of interest from equity and Brazilian tax laws allow an interesting tax planning tool in which interest paid to shareholders in the company as a return on invested capital (equity) can be deducted from income tax purposes.

# BRASIL : MINING GENERALITIES

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## MAJOR PLAYER IN

- Niobium (1°)
- Iron Ore (1°)
- Manganese (2°)
- Tantalite (2°)
- Bauxite (2°)
- Graphite (3°)
- Ornamental Stones (4°)

**FORMERLY A MAJOR  
PLAYER IN : THORIUM !  
1885 to 1914 , then second to INDIA**

**The  
Brazilian Review**  
A WEEKLY RECORD OF TRADE AND FINANCE

Vol. 1 — No. 38      RIO DE JANEIRO, TUESDAY, 15th NOVEMBER, 1909      Price . . . 1\$000

**QUAYLE, DAVIDSON & Co.**  
119, RUA DA QUITANDA      CAIXA NO CORREIO, 16  
COMMISSION MERCHANTS & IMPORTERS.  
Receive orders for all description of Merchandise from Europe and the United States of America.  
SPECIAL TERMS FOR:  
**BROOKS LOCOMOTIVES,**  
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Suffolk House 5 Lawrence Pountney Hill  
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SOLE AGENTS IN BRAZIL FOR  
**BEYER PEACOCK AND CO'S LOCOMOTIVES,**  
The Roller Bearings Co's Rolling Friction axle boxes, Tyler & Ellis' continuous Rail crossings, Evans O, Donnel & Co's Patent lock & block for Absorbent & Custom working & Railway signalling apparatus, and other specialties in Railway plant.  
EDISON & SWAN UNITED ELECTRIC LIGHT Co. Ltd.  
COPPER, STEEL & SANITARY MACHINERY and WATER WORKS MATERIAL  
Agency in Rio de Janeiro: — **ED. J. S. LAFAYETTE** — P. O. B. 775. Rua da Quitanda, 102.  
Agency in S. Paulo: — **RICHARD CREAGH** — P. O. B. 48. Rua do Commercio, 29.  
Telegraphic Address, FIELDFARE, S. Paulo

**PHOSPHOROS "CRUZEIRO"**  
MATCHES MADE WITH THE DIAMOND MATCH COMPANY'S (CHICAGO U. S. A.) PATENT MACHINERY  
SOLE VENDORS  
**GUSTAVUS GUDGEON & Co.<sup>ls</sup>**  
AGENCY IN SÃO PAULO | RUA DA CONCEIÇÃO N. 34. | CAIXA NO CORREIO N. 34. | RIO DE JANEIRO.

**HIME and Co.**  
General Merchants, Metal Importers and Manufacturers of  
Bar, Angle, Horse-shoe Iron and Box Irons, Wire Nails, Lead Piping, Mule and Horse Shoes, Bolts, Nuts, Rivets,  
and Brooms and Brushes, of all kinds.  
UNDERTAKES CASTINGS OF EVERY DESCRIPTION  
AGENTS FOR KNIGHT, BEVAN AND STURGES' CEMENT.  
CENTRAL OFFICE: — 32, Rua Theophilo Ottoni, 32



# Analysis of Prado Beach Sands (1887)

Analysis of the Prado Sands shows them to contain the following metals in different combinations:

Thorium . . . . .	1.5% to 3.5%
Yttrium . . . . .	1.0% to 3.0%
Cerium . . . . .	62.0% to 70.0%
Aluminium . . . . .	3.0%
Iron . . . . .	2.5%
Lithanium . . . . .	2.5%

The Monazite comprising the Prado Sands is a phosphate of cerium, lithanium and didyium with 2 to 20% of oxide of thorium, and are derived from the decomposition of the country gneiss. Their market value is said to be 7 francs per 1,000 grammes of thorium contained. A good deal of discussion has been going on in regard to the proprietary rights to these valuable deposits. It appears that Mr. Gordon acquired by purchase what is

## Selected Brazilian main mining areas and HDI SUSTAINABILITY

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Human Development Indicator

**BRAZIL** overall:  
0.748 (Firjan)

**Eastern Europe and Central Asia** overall:  
0.771

**WORLD** overall ;  
0.624

- Municipality = M
- State = S
- Numbers = HDI – M

### CENTRAL BRAZIL

- Itabira - MG Fe (S= 0.766 M= 0.798)
- Araxá - MG Nb (S=0.766 M=0.799)
- Nova Lima - MG Au (S= 0.766 M=0.821)
- Catalão - GO P<sub>2</sub>O<sub>5</sub> (S= 0.773 M=0.818)

### THE AMAZON

- Parauapebas - PA Fe(S= 0.720 M=0.740)
- Barcarena - PA Al<sub>2</sub>O<sub>3</sub> (S=0.720 M= 0.769)
- P.Figueiredo - AM Sn (S=0.713 M=0.742)

# Types of thorium UNFC (3,3,3) in Brasil

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- Placer, shoreline
- Placer, alluvial
- Carbonatite with residual enrichment ( Barreiro,Catalao)
- Carbonatite (Salitre,MG)
- Pitinga granites ( AM )
- Alkalic Igneous



# What we are talking about ?

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## Rare Metals

Beryllium

Cesium

Gallium

Germanium

Hafnium

Indium

Lithium

Niobium

Rubidium

Tantalum

Thorium

Tin

Zirconium

**BRASIL: important reserves and production**

**BRASIL : good possibilities**

**BRASIL : important resources**

## Rare Earths Elements

Dysprosium

Erbium

Europium

Gadolinium

Holmium

Lanthanum

Lutetium

Neodymium

Praseodymium

Promethium

Samarium

Scandium

Terbium

Thulium

Ytterbium

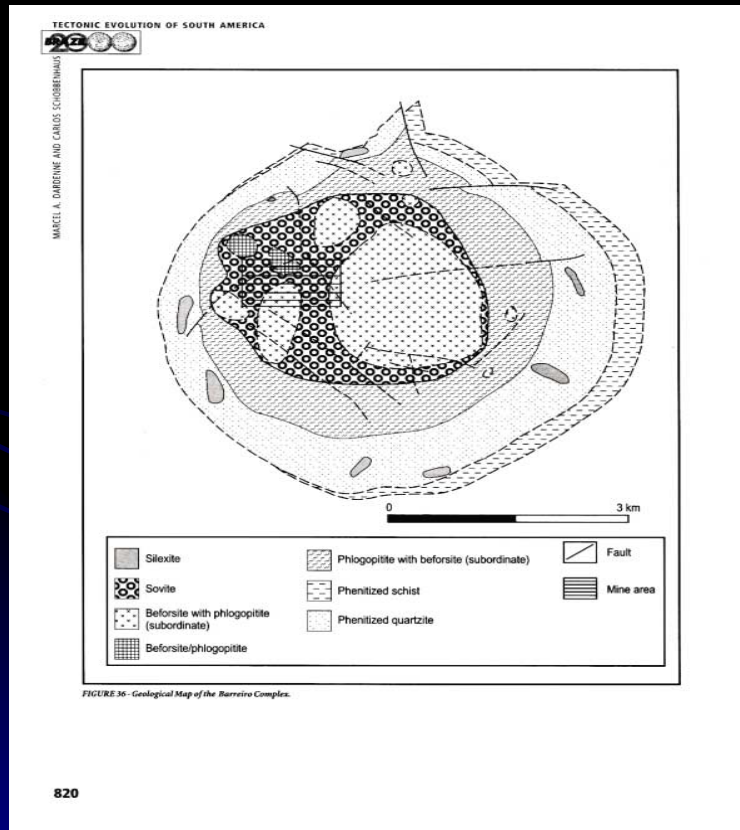
Yttrium

# Brasil's Rare Metals

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**Nb : largest world producer**  
**Barreiro Alkaline Complex**



## Niobium

### PRODUCTS

- STANDARD FERRONIObIUM
- HIGH PURITY FERRONIObIUM
- NICKEL NIOBIUM
- HIGH PURITY NIOBIUM OXIDE
- OPTICAL GRADE NIOBIUM OXIDE

### NIOBIUM METAL

- - COMMERCIAL GRADE
- - REACTOR GRADE

### NIOBIUM 1% zr

- - COMMERCIAL GRADE
- - REACTOR GRADE

**HDI ( Araxá ) = 0,7799**

# Brasil's Rare Metals

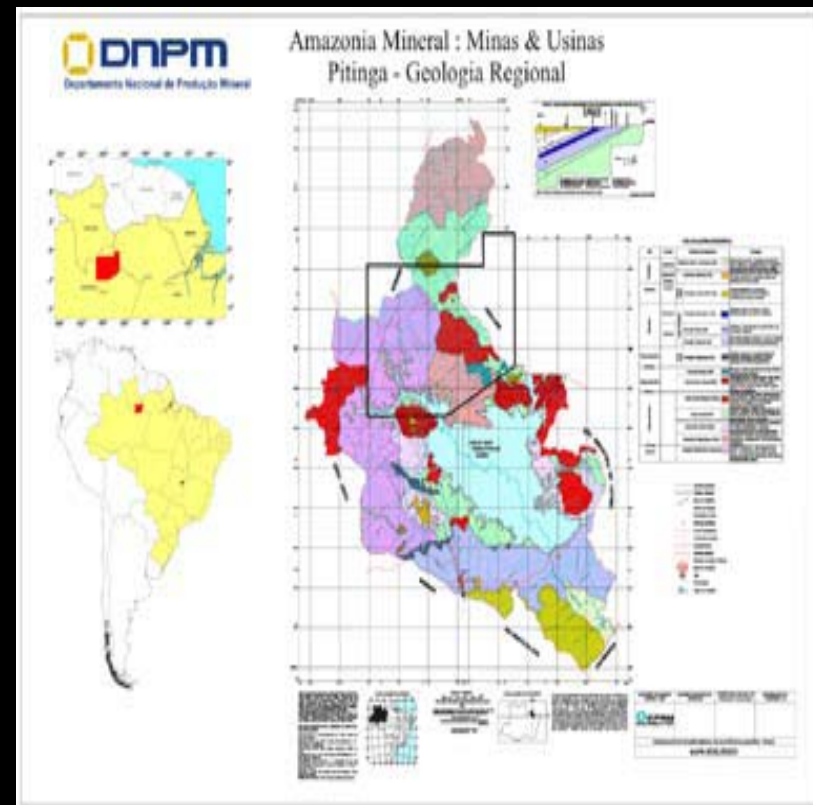
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Sn – Pitinga Mine – AM

Sn: 4th world's reserves (9.4%)

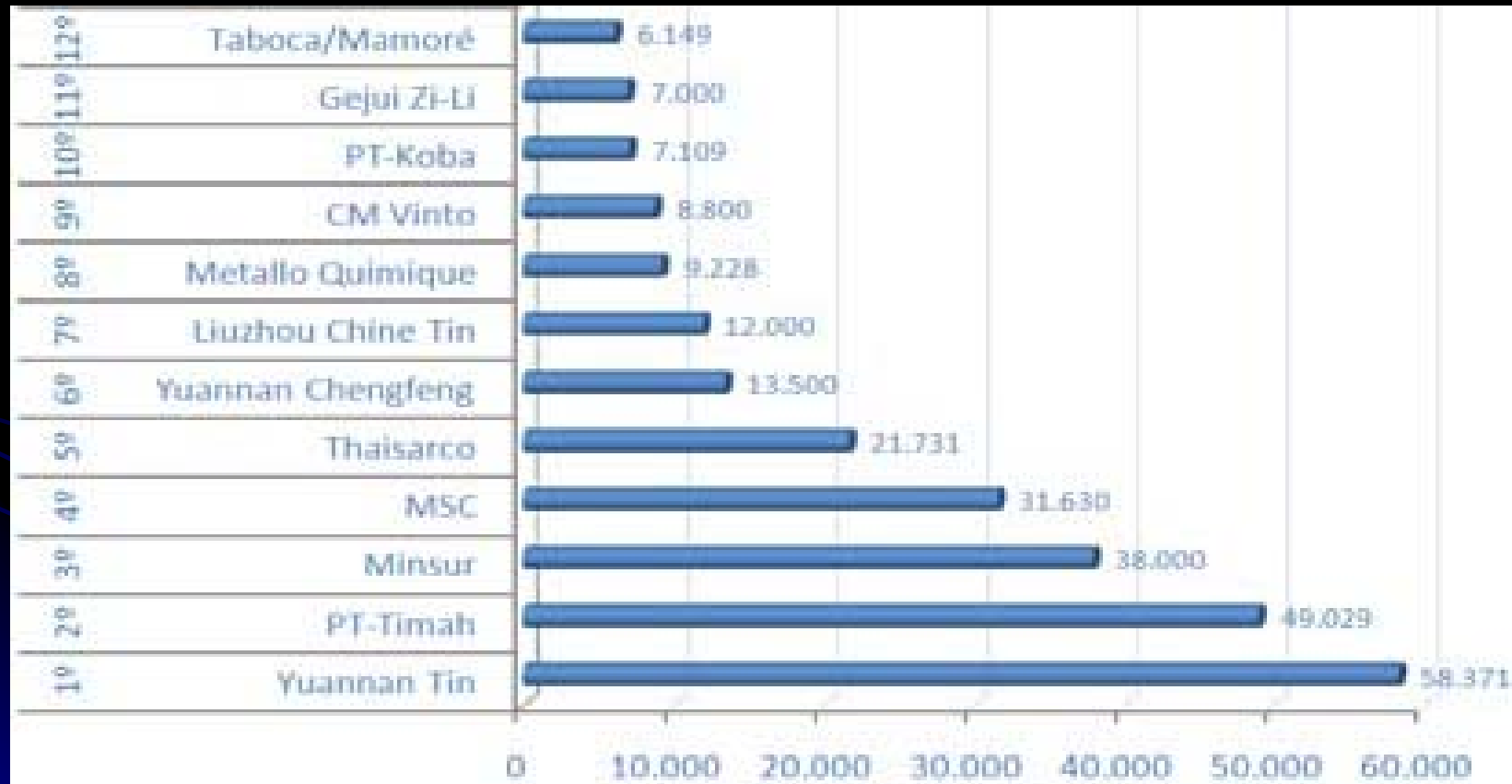
HDI = 0,6166



# Brasil's Rare Metals ranking of world's metallic Sn plants

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# Brasil's Rare Metals ranking of world's metallic Ta plants

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## TANTALUM (2008)

### Reserves (103t Ta<sub>2</sub>O<sub>5</sub>) WP (%)

<b>Brasil</b>	<b>79.200</b>	<b>40,98</b>
Austrália	69.000	35,70
Egipt	14.014	7,25
China	8.370	4,33
Tailând	7.700	3,98
Nigéria	7.000	3,62
Moçambique	6.032	3,12
Canadá	5.000	2,59
Congo RD	1.500	0,78
Ruanda	1.500	0,78
<b>WORLD</b>	<b>193.284</b>	<b>100,00</b>

## Ta<sub>2</sub>O<sub>5</sub>

**Mina Pitinga** ( Sn, Ta, Nb, Pb) 150-200.000

lbs/ano Mineração Taboca S.A. (Grupo  
MINSUR - Peru) Município de Presidente  
Figueiredo – AM **HDI = 0,6166**

**Mina Mibra** (Ta, Nb, Sn) 100 t/ano

Cia. Estanho Minas Brasil - MIBRA (Metallurg  
Group) Município de São João Del Rey –  
MG **HDI= 0,6902**

**Mina Cacheirinha** (Sn, Nb-Ta) nd ... COOGER -  
Coop. Garimpeiros do Estado de Rondônia  
Município de Itapuã d'Oeste – RO **0,5427**

**Mina Massangana** (Nb-Ta) nd METALMIG  
Município de Ariquemes – RO **0,6625**

# What about Rare – Earths ?

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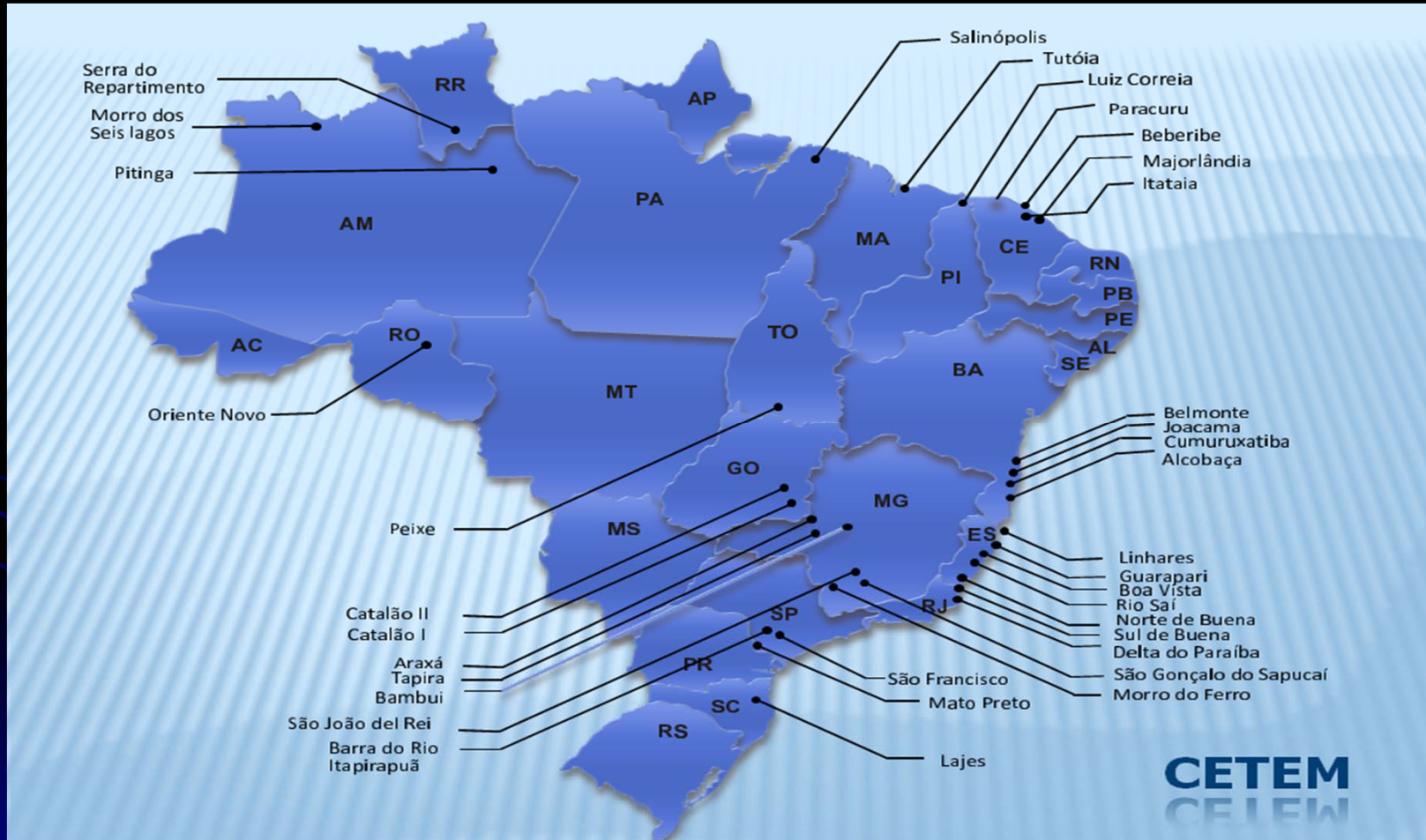
- Because rare earth elements are often associated with the radioactive elements uranium and thorium, many rare earth deposits are discovered during exploration for these elements.
- Most production of rare earth elements is from the processing of monazite and bastnäsité, the REO compounds recovered by S-X.

# Rare – Earths in Brazil

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source : Lapido & Santos , CETEM, 2011

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# What about Rare – Earths ?

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## IMPORTER ?

- Brazilian RE reported reserves (DNPM/MME )  
44,000 t measured and indicated
- Reported domestic production in 2005 and 2006 = 958 t/y
- World's participation in 2006 = 0,8%
- THEN : CHINA !

## A BIT OF...HISTORY

- In 1942 it was introduced the chemical processing of monazites to extract rare earths in Brazil in the ORQUIMA S.A. plant located in São Paulo City
- Monazite sands were mined and beneficiated at the SUPRA / SULBA plant in Buena, up to 1960
- NORM wastes bearing mesothorium ( $^{228}\text{Ra}$ ) started to be generated in Brazil ever since (PASCHOA, 1993).

## However, just in CATALÃO , Goiás, Central Brazil

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Type Ore	Main Mineralogy	Reserves (a) (ton)	REO (%)
Carbonatite	Magnetite, dolomite, monazite, stroncianite, pyrite, other minors (b)	15.903.072	6,64
Saprolitic or Laterite	Quartz, apatite, magnetite, almenite, hematite, ghoetite, monazite, other minors	54.504.757	8,39
Altered / silicate (c)	Quartz, monazite, hematite, barite, cerianite, apatite, other minors	8.254.383	10,5
Cut off: 5% REO		78.664.212	
TOTAL (a)		119.723.180	

(a) Measured + indicates + inferred

(b) Criptocristaline mainly

(c) Results from weathering of carbonatite ore

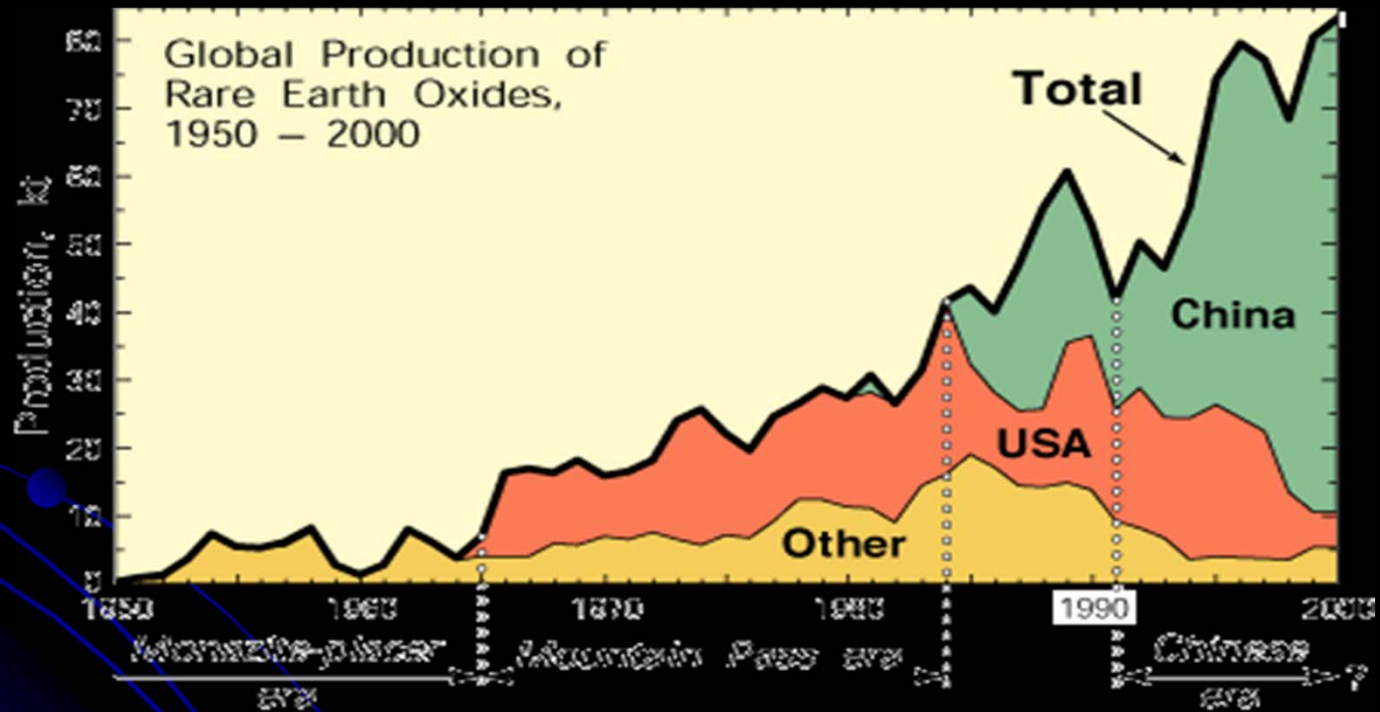
Source: Ribeiro, 2008; Newmann, 1999

# But, then CHINA !

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source : USGS



# What about Thorium and Rare – Earths processing ?

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## The Buena Mine : as a case study

- The Buena monazite mine is located in the municipality of São Francisco de Itabapoana, (  $21^{\circ} 24' 36''$  S and  $41^{\circ} 00' 18''$  W), northern part of the State of Rio de Janeiro, and it is well served by several interstate roads. According to the AMB – 2004, the Brazilian Mineral Yearbook, in Buena alone there are **1.292.282 metric tons of ROM** monazite ore.
- Typical composition might be as follows:

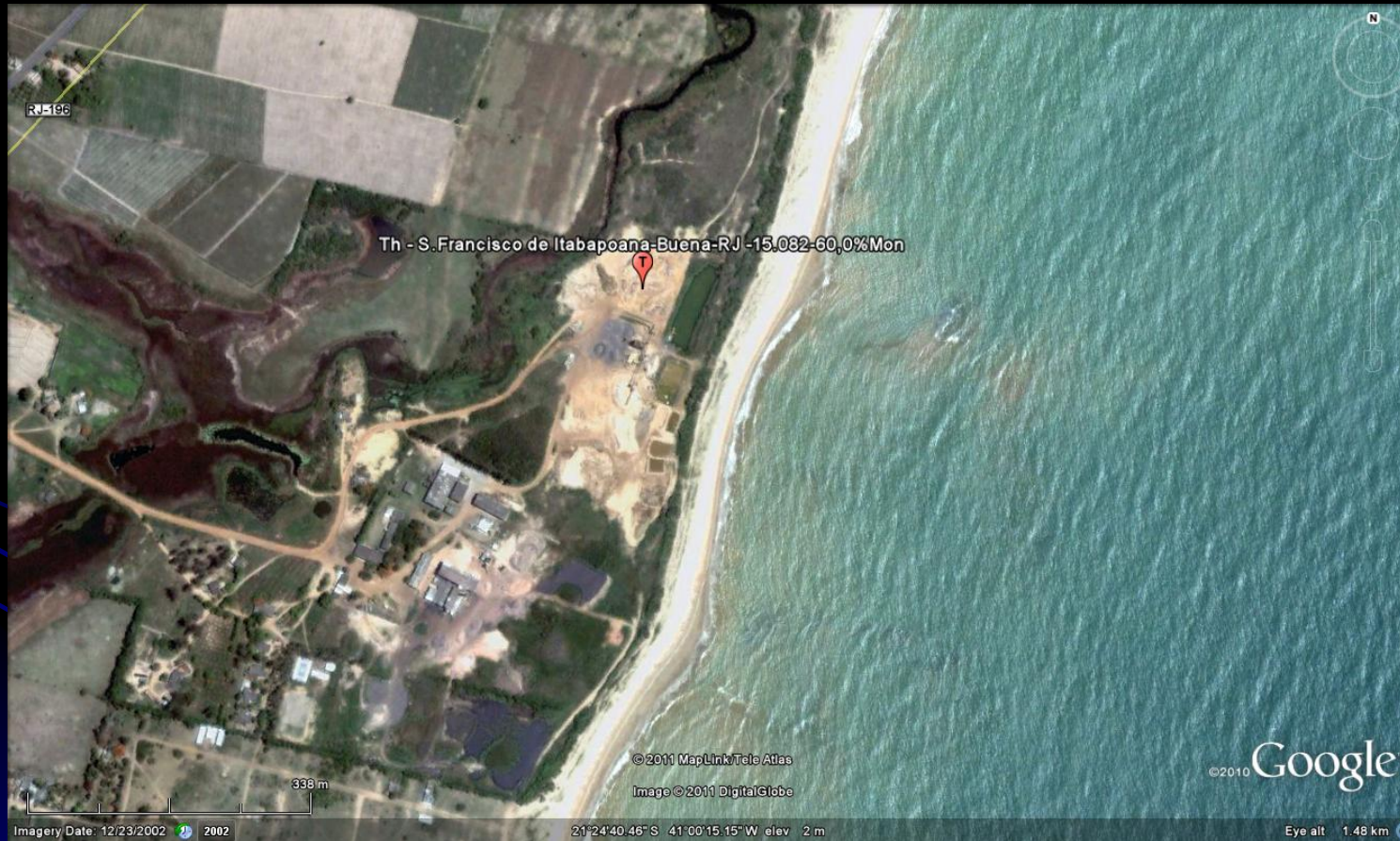
Oxide	%
ThO <sub>2</sub>	6.5
U <sub>3</sub> O <sub>8</sub>	0.17
(RE) <sub>2</sub> O <sub>3</sub>	59.2 (includes Ce <sub>2</sub> O <sub>3</sub> )
Ce <sub>2</sub> O <sub>3</sub>	26.8
P <sub>2</sub> O <sub>5</sub>	26.0
Fe <sub>2</sub> O <sub>3</sub>	0.51
TiO <sub>2</sub>	1.75
SiO <sub>2</sub>	2.2

# The Buena Mine : as a case study **HDI = 0,6995**

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21 ° 24'36" S 41°00'18"W

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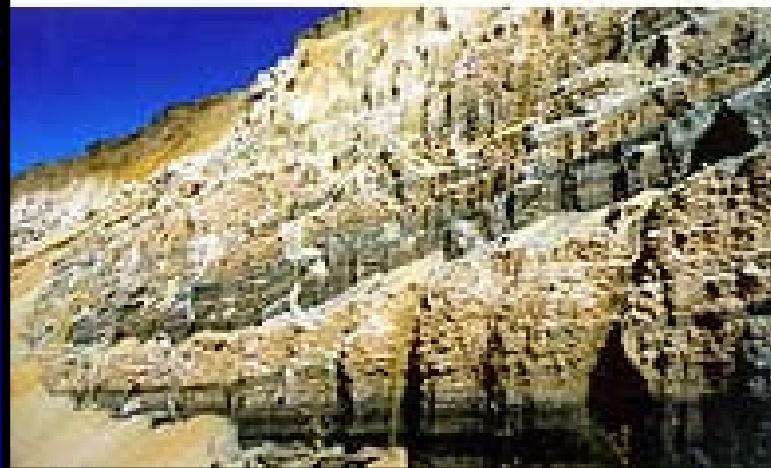




# The Buena Mine : as a case study

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- INB – Industrias Nucleares Brasileiras –, state monopoly created in 1988 ,in 1994 ,succeeding NUCLEMON, 1976, that succeeded NUCLEBRAS,1974,that succeeded CBTN,1972, that succeeded CNEN,1960, all state monopoly, that succeeded ORQUIMA,1940,private company,.
- It holds the prospection, exploration, mining, industrialization and commercialization rights of the monazite sands derived from the paleoshore deposits in the region.
- **The mine has been in standstill since the Chinese boom on rare earths.**

# The Buena Mine : as a case study

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Mining in Buena is conducted in a very simple, logical and rational way:

1. soil rich in organic matter is removed and stored for reclaiming purposes ;
2. overburden is then shoveled of ;
3. shoveling continues and extracts the monazite rich ore mineral;
4. trucks transport it to the physical beneficiation plant nearby located;
5. concentrates and wastes are produced;
6. reclaiming of the mined area is performed;

A two step **physical beneficiation process** is then performed:

1. Humphrey's spirals concentrate the "heavy minerals" part of the "monazite sands", consisting of monazite, ilmenite, zirconite and rutile. Waste product from this operation, paleo sea shore sand, is returned for the concomitant reclaiming operations.
2. the concentrates from step one are subjected to electromagnetic, electrostatic and further gravimetric operations to produce cleaner concentrates.
3. The overall ore recovery is of 85%.
4. As mentioned, reclaiming is performed concomitantly, transporting the wasted materials from the concentrations steps, one and two, to the mining trenches and covering up with the separated and stored upper soil from operation 1.



# The Buena Mine : as a case study S-X semi-commercial plant 1992/1993

La,Ce,E,Pr,Nd,Sm,Eu,Gd,Tb,Dy,Ho,Er,Yb,Y

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VISTA EXTERNA DA UDES



VISTA INTERNA DA UDES

# The Buena Mine : as a case study

## Radioactive wastes : MESOTHORIUM

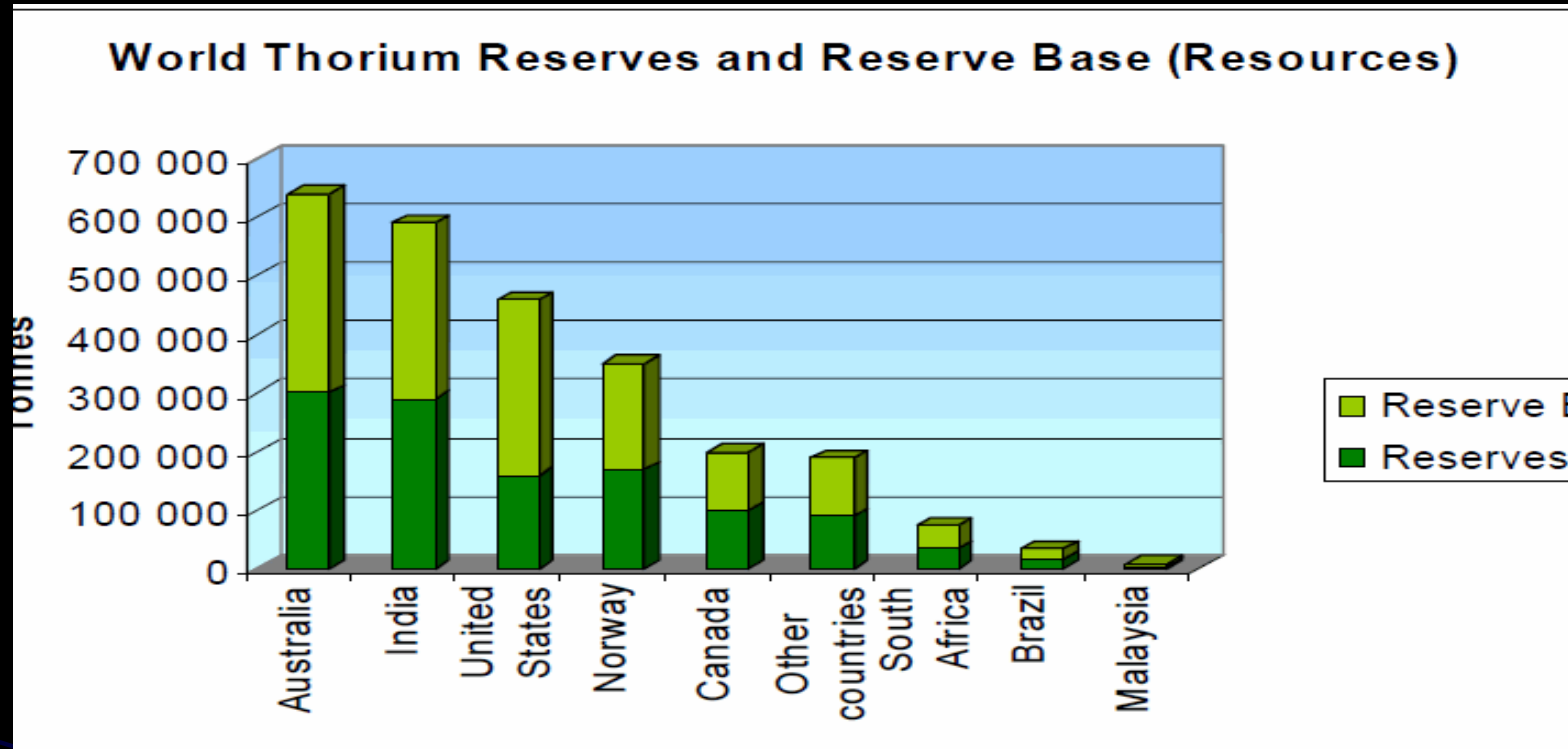
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RADIONUCLIDE	Activity	Concen	tration	(kBq/kg)	
	EAC	Oil	Mon	Pyr	Apatite
Ra-226	10	30	0.06 - 6.7	0.2-100	3
Ra-228	10	30	0.3-33	0.5-300	3

**Exempt activity concentrations (EAC) for radionuclides and AC in selected NORM wastes in Brazil. After PASCHOA , 1994.**

As it is well known, the potential risks of radioactive mining wastes in which natural long lived decay products are mobilized in the case of monazite mining are 20 to 50 orders of magnitude **smaller than in uranium mining**.



*Figure 2.14: The World Thorium Reserves and Reserve Base (Resources).*

*(Source: US Geological Survey, Mineral Commodity Summaries, 2007)*

## World Th RESOURCES

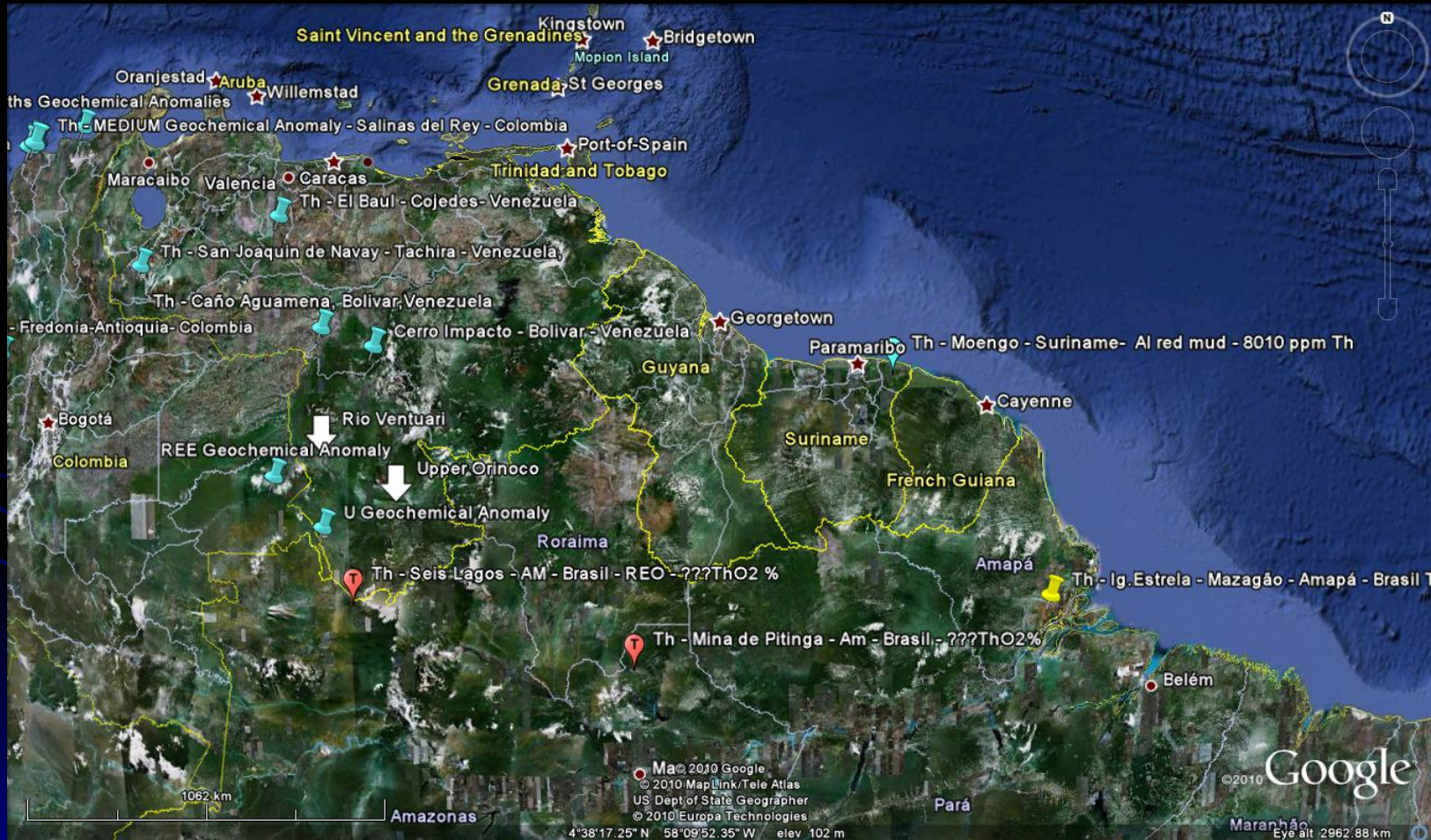
### RESERVES OR RESOURCES ?



# Brazil, Venezuela, Colombia, Guiana's

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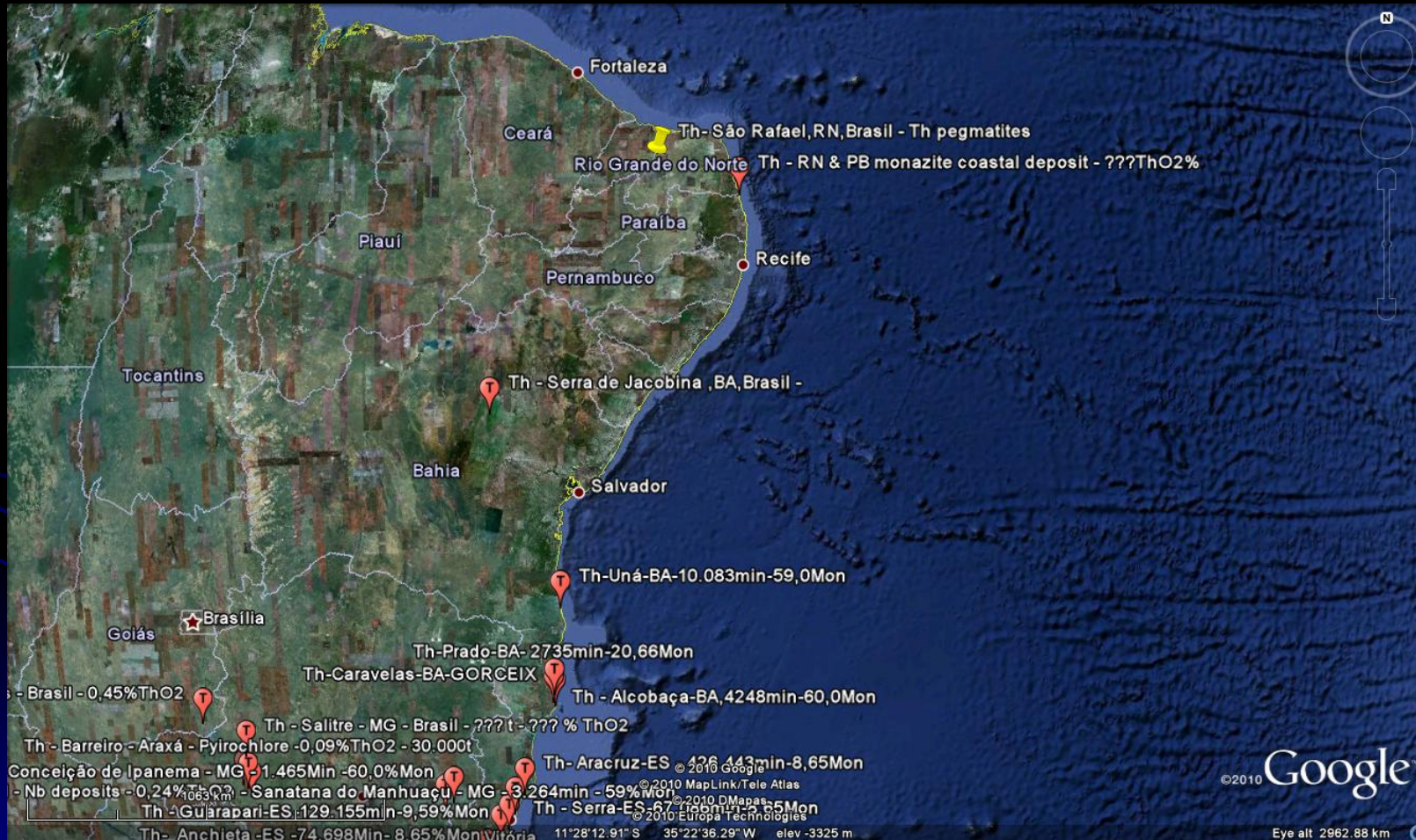




# Brazil, NE coast & interior

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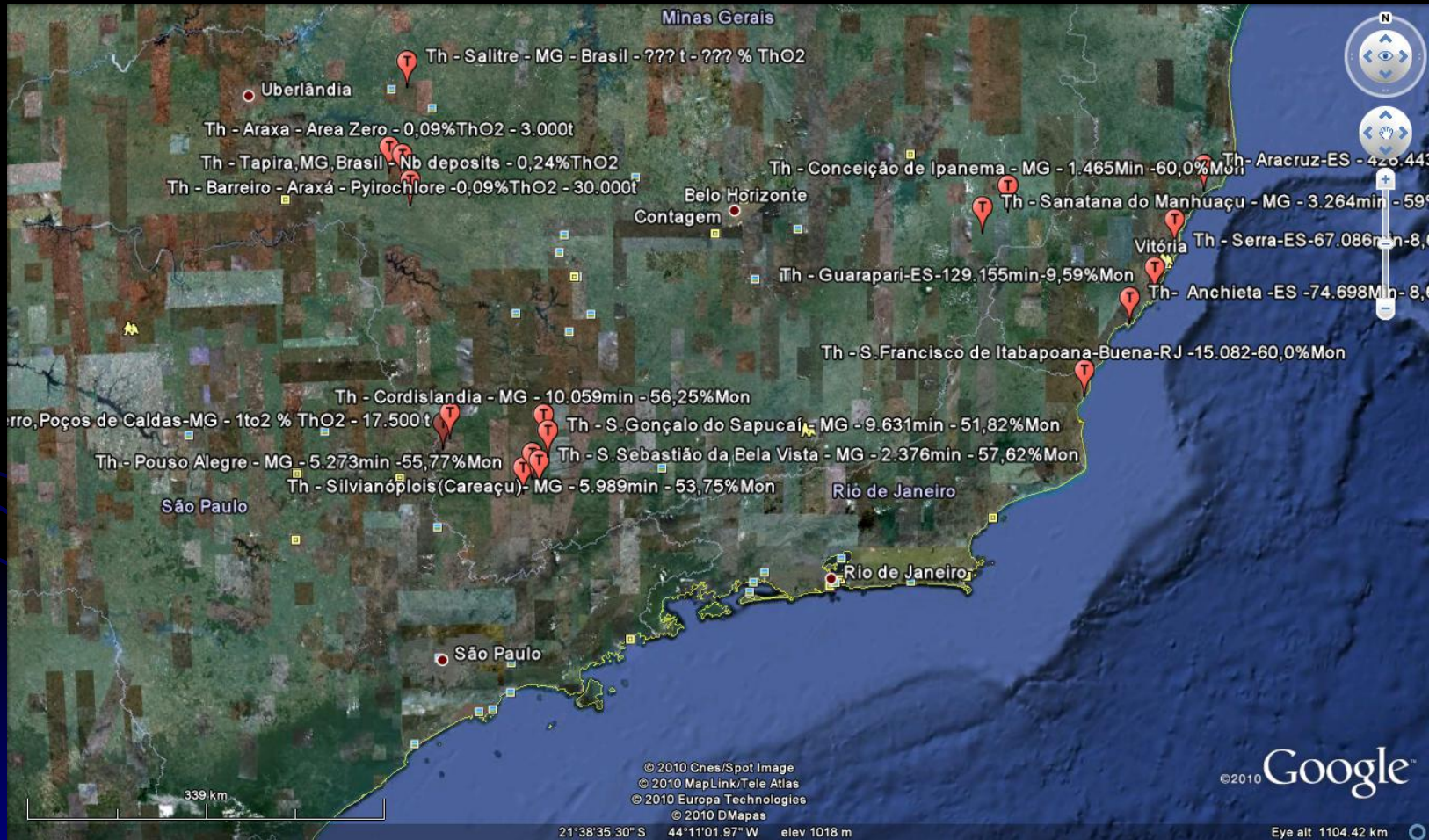




# Brasil, SE coast & interior

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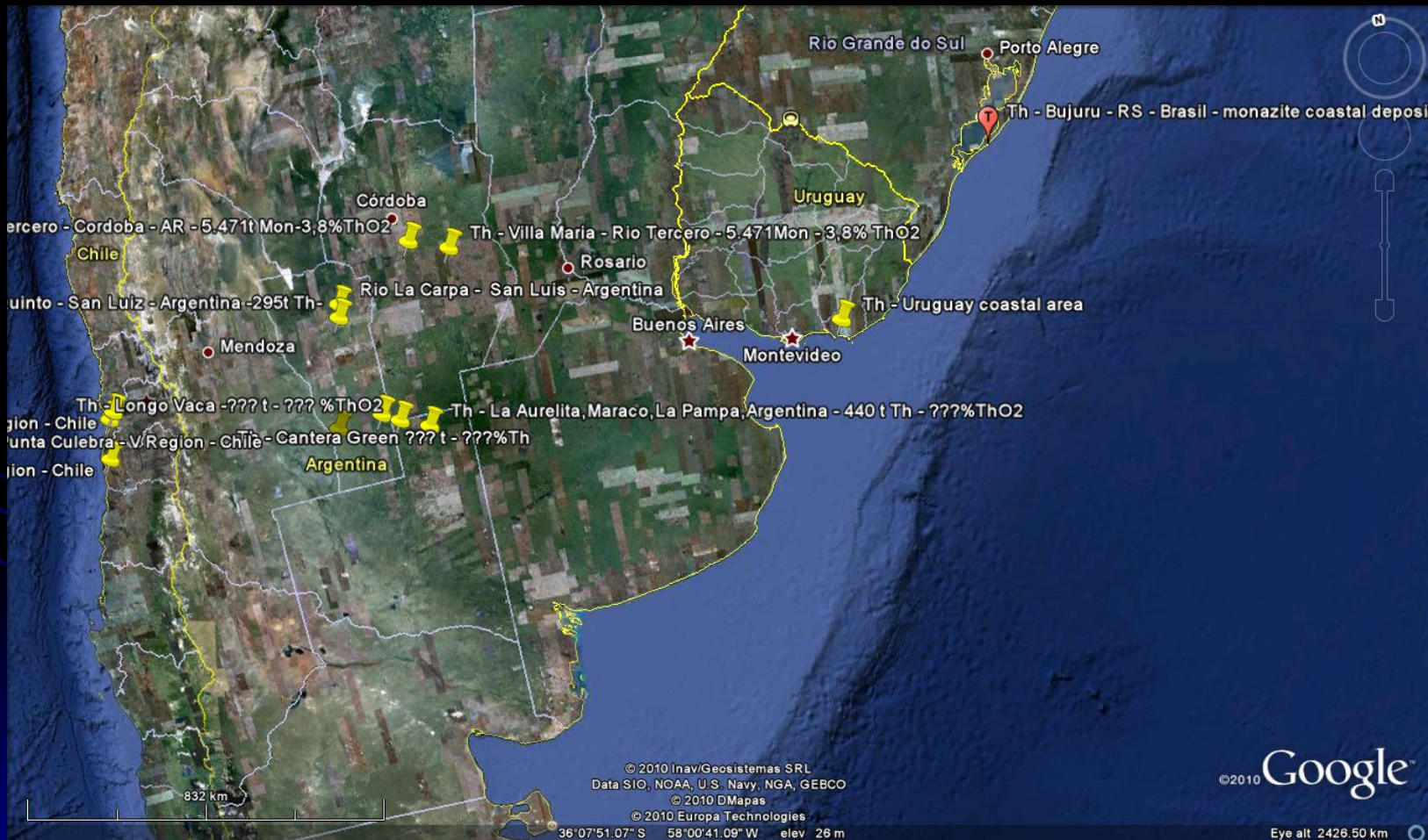




# Brazil (S), Uruguay, Argentina & Chile

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# Brazil's rare earths occurrences and deposits, other than monazite

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## CARBONATITE

**Barra do Itapirapua** : 24 - 41'S / 49 - 13'W ; 6% REE in hematite mine. REE probably from hydrothermal solutions. **0,6204**

**Itanhaem** : 24 0 08'S / 46-48'W ; REE found in biotite tinguaitite dikes.. **0,7517**

**Mato Preto** : 24-45S / 49-12W ; F mine closed in 1999.

**Salitre I and II** : 19-02S / 46-47W ; High REE. **0,6394**

## CARBONATITE WITH RESIDUAL ENRICHMENT

**Angico dos Dias** : Bahia

**Anitápolis** : 27-48S / 49-05W ; P producer; REE occurrence **0,6499**

**Araxa (Barreiro)** : 19-38S / 46-56W ; 450 Mt Nb ore @ 2.5% Nb<sub>2</sub>O<sub>5</sub>, 4.4% REO + 0.8 Mt

- laterite ore @ 13.5% REO, 2% Nb<sub>2</sub>O<sub>5</sub>, 0.05% U<sub>3</sub>O<sub>8</sub> (1984); 0.546 Mt @ 10- 11% REO (1982); 462 Mt @ 0.033% REO . Nb-P producer; REE-Ba occurrence ; Weathered carbonatite with 3 separate deposits. Barreiro Complex is circular and about 4.5 km in diameter. World's largest Nb mine and deposit . **0,7799**

**Caiapo** : 16-00S / 51-45W ; Anomalous Sr, Ba, REE in the lateritic cover .

# Brazil's rare earths occurrences and deposits, other than monazite

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## CARBONATITE WITH RESIDUAL ENRICHMENT

**Catalão I** : 18-15S / 47-47W ; Nb-P producer; minor by producer of REE (Ce); Ti **0,8301**

**Catalão II** : 18-02S / 47-52W ; Nb resource ; REE phosphates **0,8301**

**Maicuru** : 00-28S / 54-13W; laterite contains 17% REE .

**Maraconai** : 00-32S / 53-24W ;

**Matum (Marum, Mutum)** : 01-53S / 57-25W ; Most of intrusion lies in Guyana.

**Morro Dos Seis Lagos(São Gabriel da Cachoeira)** : 00-38N / 66-24W ; 0.13 Mt REE;  
1.50% REO in laterite cover . 3 carbonatitic alkaline pipes that form laterite-covered hills. Laterites average 230 m in depth. **3 bill.t ore 2.8% Nb<sub>2</sub>O<sub>5</sub>** **0,4526**

**Serra Negra** : 18-55S / 46-50W ; 200 Mt @ 27.7% Ti<sub>2</sub>– Ti concentrates contain 3%REE;  
Hi LREE/HREE ratio. **0,6855**

**Tapira** : 19-54S / 46-52W ; 150 Mt @ 0.03% REO; 166 @ 0.03% REO ; phosphate mine.  
**0,6834**

# Brazil's rare earths occurrences and deposits, other than monazite

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## ALKALIC IGNEOUS

**Arenopolis (Areianopolis) :**

**0,5933**

16-22S / 51-32W ; Rare earths concentrated in dikes within the syenite.

**Jacupiranga :**

24-42S / 48-08W ; P-Lime producer; REE, Ni Occurrence .

**0,6594**

**Mutum :**

01-53N / 57-25W ;

**0,6375**

**Poços de Caldas (Morro do Ferro):**

**0,8045**

21-55S / 46-34W ; >1.0 Mt @ 4% REO, 1%

ThO<sub>2</sub>; 1.5 Mt bas or 0.050 t REO (1990); 6 Mt @ 3% REO. Past producer U,Zr, Bauxite.

Eudialyte contents range from 0 to 11% in the relatively small host bodies. Was once one of world's biggest baddeleyite deposits, but now nearly depleted. Weathered magnetite stockwork in alkaline rocks.

**Sucunduri :** 8-32S / 59-28W ;

# Brazil's rare earths occurrences and deposits, other than monazite

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## OTHER IGNEOUS-AFFILIATED (INCLUDING PEGMATITES AND VEINS)

**Pitinga** : 00-45S / 60-07W ; Potential byproduct . Greisenization of biotite granite produced primary mineralization. Also weathered zone with assoc. placers **0,6166**

## PLACER, Shoreline and Alluvial

already mentioned monazites

## OTHER - Uranium Deposits

**Carajas (Igarape Bahia)** : 7 to 8 degrees S and 49 to 51 W ; Archean "Olympic Dam type" deposit ; Cu-Fe-Au-U-REE

# WHY Th REACTORS ?

GO TO :

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Government of India : “Thorium as a Safe and Clean Energy Source”.

Thorium Fight @ ThEC13