

# Theory to Practice: The Scope, Purpose and Practice of Prefeasibility Studies for Critical Resources in the Era of Sustainable Development

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# U 4G





# The PFS Menu

- 1. Context
- 2. Scope
- 3. Purpose
- 4. Practice

# 1. Context

### Sustainable development

### THE SUSTAINABLE DEVELOPMENT CYCLE

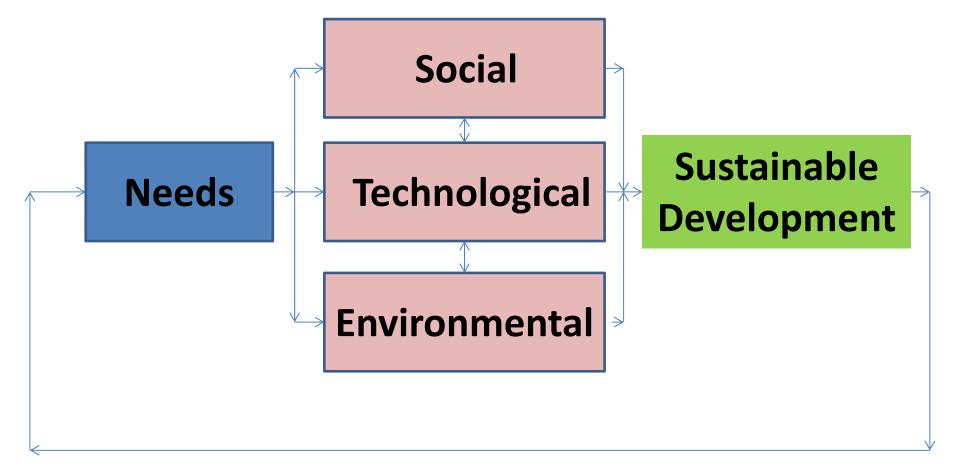
Introduced by Gro Harlem Brundtland<sup>1</sup>, (UNWCED), Our Common Future, Oxford: <u>Oxford University Press</u>, (1987)

"Sustainable development is development that meets the needs of the present without compromising the ability of future generations to meet their own needs. It contains within it two key concepts:

- the concept of *needs*, in particular the essential needs of the world's poor, to which overriding priority should be given; and
- the idea of limitations imposed by the state of technology and social organization on the environment's ability to meet present and future needs."

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# The Cycle of Needs and Limitations



### **URAM 2014**

### THE SUSTAINABLE BUSINESS DEVELOPMENT CYCLE

# Triple Bottom Line (TBL)

- Introduced by John Elkington, 1994 in California Business Review<sup>1</sup>
- Direct response to the Brundtland/ Sustainability agenda becomes an enterprise obligation
- Three variables must all apply to enterprise or organisational performance:
  - Economic/ financial
  - Social
  - Environmental
- Derived from John Nash's Nobel prize-winning cooperative game theory – the win/win<sup>2</sup>

1: ELKINGTON, J., "Towards the sustainable corporation: Win-win-win business strategies for sustainable development", California Management Review 36, **2**, 90-100, (1994).

2. NASH, J., Non-cooperative Games, Annals of Mathematics, 54, 286-295, (1950).



# 2. Scope

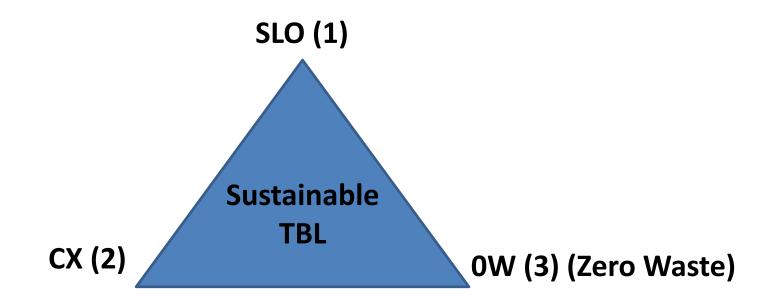
### Aligning core "TBL" Principles with Sustainability Raising the IAEA Dividend





### Scope:

- TBL 1 Social licence to operate (SLO) (social)
- TBL 2 Comprehensive extraction (CX) (techno-economic)
- TBL 3 Zero waste (OW) (environmental)







# Safety and Sustainability

- A strong mutual dependency has been identified between the objectives of HSE and sustainable development goals, such as the sustainable management and use of critical mineral resources.
- A practice cannot be described as sustainable that is not also safe.

# 3. Purpose

An equitable, realistic, sustainable equilibrium of benefits for stockholders and stakeholders

### THE SUSTAINABLE DEVELOPMENT CYCLE

# The Cycle of Needs and Limitations → Pathfinding **PFS** Social **Sustainable Needs Technological Development Environmental**

### **URAM 2014**

# Pathways

### = new business models

= new, compelling resource narratives...

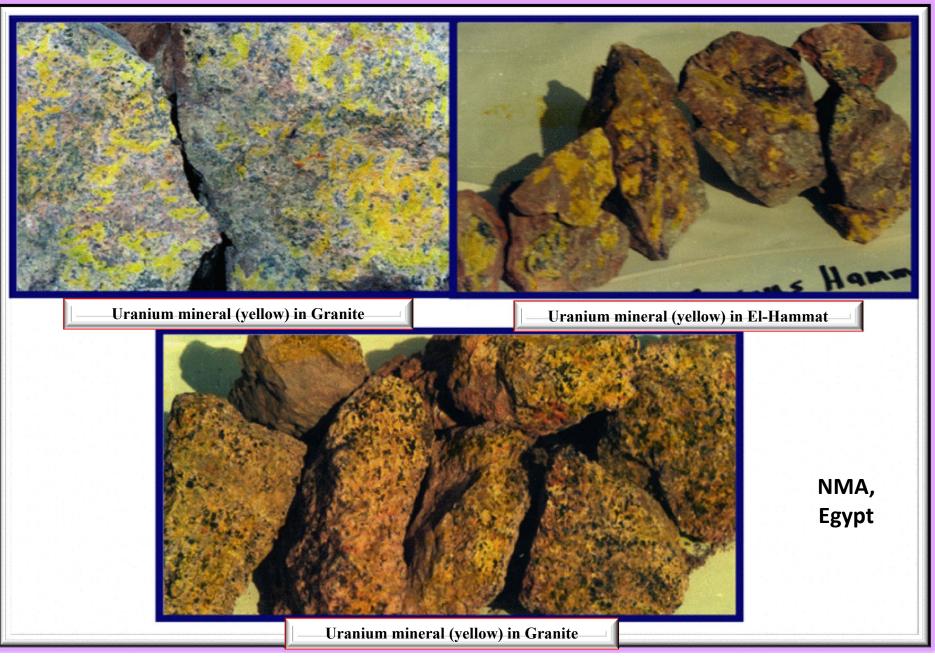
= Future-proofing critical resources ...= Waste as definition of last resort...

# What do we mean by U "mining"?



### URAM 2014

### "Solid" mining



### THE SUSTAINABLE DEVELOPMENT CYCLE

# "Liquid" mining



### URAM 2014

### THE SUSTAINABLE DEVELOPMENT CYCLE

### Yellowcake



### Waste or Resource? EoL or Futureproofing?



### Learning New Competencies: Future-proofing the national mines

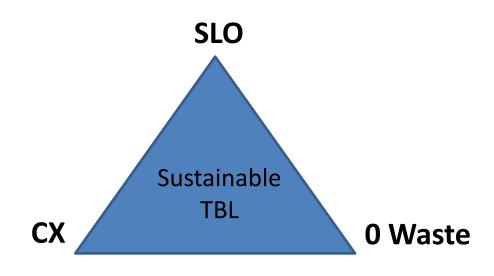
http://www.uxponline.com/resources/file/pdf/meet/uxp2013/UXP\_Newsl etterLisbonUraniumMineRemediationMarch2013.pdf

http://www.iaea.org/OurWork/ST/NE/NEFW/News/2012/repository/2012-11-09-Uranium-Meeting-Lisbon.html





### Core PFS "TBL" Objectives - New Business Models



### The PFS

- De-risked financials/ ROI (protects lender/ investor)
- Stable, equitable, long-term partnerships with stakeholders
- Reduced risk of project-related social conflicts/ conflict-free supply chain/ compliance with EITI objectives
- Positive contribution to / reduced impact on health, culture and heritage
- Equitable balance of economic and environmental interest, eg new, NORM industry specific regulation (U, P, oil and gas, REE etc)

#### **DRAFT: IAEA UxP Pre-Feasibility Study - Table of Contents**

	Divid in milling Car The Feasibility Study Table of Contents	Page
1.	Project – Nature and Objectives	rage
1.1	Project background	
1.2	Project Team	
1.3	Business Case	
1.4	Advisory Committee/ Experts	
1.5	Major Stakeholders	
1.6	Partners	
1.7	High-level Road Map with Major Milestones, Timeline, Life-cycle	
1.8	Sustainable Development Objectives and Dependencies	
2.	Present State Analysis (People, Process, Purpose)	x
2.1	Laboratory and Pilot Studies / Status within the Haldar Project Development Model 2.1.1 Fundamental process chemistry	
	2.1.2 Results and findings from scaled-up experiments	
	2.1.3 Pilot Plant Operations	
	2.1.4 Project Formulation (High Level Summary)	
2.2	Existing Facilities	x
2.2	2.1.1 Buildings and Infrastructure	A
	2.1.2 Technology	
	2.1.3 Consumables	
	2.1.4 Environment	
2.3	Human Resources and Social Infrastructure	
	2.3.1 Capacity Building	
2.4	Mineral Projects	
	2.4.1 UNFC resources	
	2.4.2 CRIRSCO or Equivalent	
	2.4.3 Resource description and CX Opportunities	
	2.4.3.1 Phosphates (a. Economic grade; b. Low-grade)	
	2.4.3.2 Phosphogypsum stacks	
	2.4.3.3 Heavy mineral sands	
	2.4.3.4 Granites	
	2.4.3.5 Other sources [including residues]	
	2.4.4 Critical materials – policies and priorities	
	2.4.5 Waste hierarchy – zero footprint (wastes and emissions)	
2.5	Gap Analysis	
2.6	Change Drivers	
	2.4.1 Economic/ Financial	
	2.4.2 Social	
	2.4.3 Environmental	
2.7	Desired Outcomes/ Triple Bottom Line Returns	
	2.5.1 Economic	
	2.5.2 Social	
	2.5.3 Environmental	
2.8	Sustainable Development and Performance Indicators	
	2.8.1 [Proposed] Sustainable Development Framework	
	2.8.2 Metrics and indicators	
3.	Proposed Future Facilities (Structures) including planning and building regulations	
3.1.	Site Location and Justification [Greenfield or Brownfield]	
3.2.	Operational Context within which Site Works including Physical Infrastructure, Roads, Utilities,	
5.4.	Communications and Regulatory Framework.	
3.3.	Site Master Plan, Location of Buildings, Facilities and Major Structures	
3.4.	Preparation and Development of Additional Facilities (if required)	
3.5.	Engineering Infrastructure and Materials of Construction	
3.6	Permits and Licences	
2.0	Termits and Electrees	22
4.	Architectural and Construction Requirements	

4.1 Mechanisms / Constraints for Defining Calculating Space Requirements

- 4.2 Climate and Related Conditions.....
- 4.3. Geology and Hydrology.....
- 4.4. Special Construction Requirements.....
- 4.5. Architectural and Construction Solutions.....
- 4.6 Seismic Activity/ Risk
- 4.7 Corrosion and Environmental Impact
- 4.8 The Working Environment Heat, Light, Ventilation
- 4.9 Sanitation and Other Services

#### 5. Health, Safety and Environment

5.1 All hazards approach (biological, chemical, physical, radiological)/ risk and exposure pathways

- 5.2 Culture of safety [ISO 18000] and associated training and oversight
- 5.3 Environmental Impact Assessment
  - 5.3.1 Environmental Safety Case
  - 5.3.2 Environmental Management Plan
  - 5.3.3 Permits and Licences
- 5.4 Standard Operating Procedures
- 5.5 Lead and Lag Indicators
- 5.6 PPE
- 5.7 Fire prevention and emergency procedures
- 5.8 Noise and Vibration Protection
- 5.9 Safety Stakeholders
- 5.10 Inspections and Audits

#### 6. Emissions, residues and Wastes

- 6.1 The Waste Hierarchy / Zero Emissions and Discharges Characterisation of waste streams and emissions Application of Waste Hierarchy across Project Life-cycle......
- 6.2 Prevention
- 6.3 Minimisation
- 6.4 Reuse
- 6.5 Recycling
- 6.6 Disposal/Discharge
- 6.7 Added value options
- 6.8 Permits and Licences

#### 7. Utilities, Roads, Engineering Support, Infrastructure .....

- 7.1. Electric Power Supply,
  - 7.1.1 Power Generation Equipment,
  - 7.1.2 Electric Lighting,
  - 7.1.3 Controls Systems
  - 7.1.4 Communications
  - 7.1.5 Alarms, Signaling.....

7.2. Water Supply and Sewage.....

- 7.3 Roads and Transportation
- 7.4. Engineering Dependencies.....

#### 8. Technical Specifications.....

- 8.1. General Information, including Process and Equipment Selection Criteria
  - 8.1.1 Production Capacity and Operating Assumptions
  - 8.1.2 Licences, patents, uses of third party intellectual property.....
- 8.2. Raw Materials/ Feedstocks.....
- 8.3 Energy
- 8.4. Reagents/ Solvents.
- 8.5. Consumables / Coefficients......
  8.6. Process Description and Flowsheet......
- 8.7 Layout Block Diagrams.....
- 8.8 6 line Equipment List
- 8.9 Human Resources including detailed Job Descriptions.....

8.10	Process controls
8.11	Maintenance and upkeep
8.12	End of Life (EOL) Plan
9.	Market Analysis
9.1	Supply Analysis (including key assumptions)
	9.1.1 Domestic
	9.1.2 International
9.2	Demand Analysis (including key assumptions)
	9.2.2 Domestic
	- Volume
	- Price
	9.2.2 International
	- Volume
	- Price
9.3	Competitors/ Market Resilience
9.4	Market Risks
9.5	Supply chain / raw materials and other inputs
9.6	Transport and distribution
9.7	Taxes
10.	Financial Assessment and Investment Requirements
10.1	Analysis of Financial Standing of Project Initiator, its Capacity to Implement Project including
	Strategic [Business] Plan
10.2	Capital Costs (CAPEX) (Mapped to Length of Expected Loan/ Investment)
	10.2.1 Reasonable/ Realistic Case

10.2.2 Pessimistic C

#### ase

- 10.3 Operating Costs (OPEX) (Mapped to Length of Expected Loan/ Investment)
   10.3.1 Reasonable/ Realistic Case
   10.3.2 Pessimistic Case
- 10.4 Working Capital and Cash Flow
- 10.5 Internal Rate of Return/ Return on Investment
- 10.6 Permits and Licences
- 10.7 Off-take agreements, Contracts,
- 10.8 Bonds and Special Provisions
- 10.9 Life-cycle Analysis

#### 11. Costs of Construction including Timelines/ Drawdown Requirements/ Contingencies

#### 12. Cross-cutting Issues and Requirements

#### 13. **Regulatory and Licensing Requirements**

14.	Project Risks
14.1.	Operational and Technical
	Environmental
14.3.	Financial and Economic
14.4	Social
14.5	Political and Regulatory





# NORM-industry specific regulation

- Equitable balance of environmental, occupational and economic interests...
- Evidence-based
- Graded approach

### 4. Practice

# Into the world of co- and byproduct U

### THE SUSTAINABLE DEVELOPMENT CYCLE

## Have Your Yellowcake and Eat It?





### PHOSPHATE ROCK – THE WET PROCESS

AleffGroup

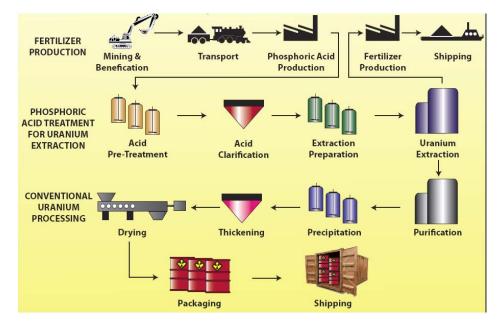


### THE SUSTAINABLE DEVELOPMENT CYCLE

# Comprehensive extraction

- Disturb the ground once: extract maximum benefits
- All the useful materials should be extracted from the ore
- Mine/ by-products "future proofed" (closed system, successive life-cycles)
- By-products and residues (re)used
- Waste streams minimised/ legacy costs greatly reduced

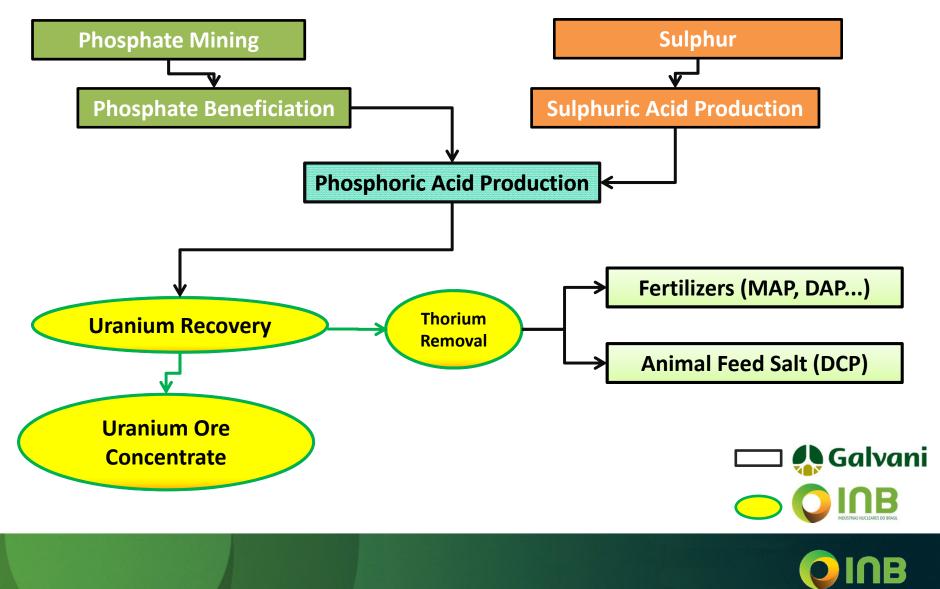
eg U, REE extraction from phosphates, base-metal ores etc



#### U, REE extraction from phosphates

### NORM 7 Beijing

### EXAMPLE: SANTA QUITERIA, BRAZIL, U AND P PROJECT FLOWCHART



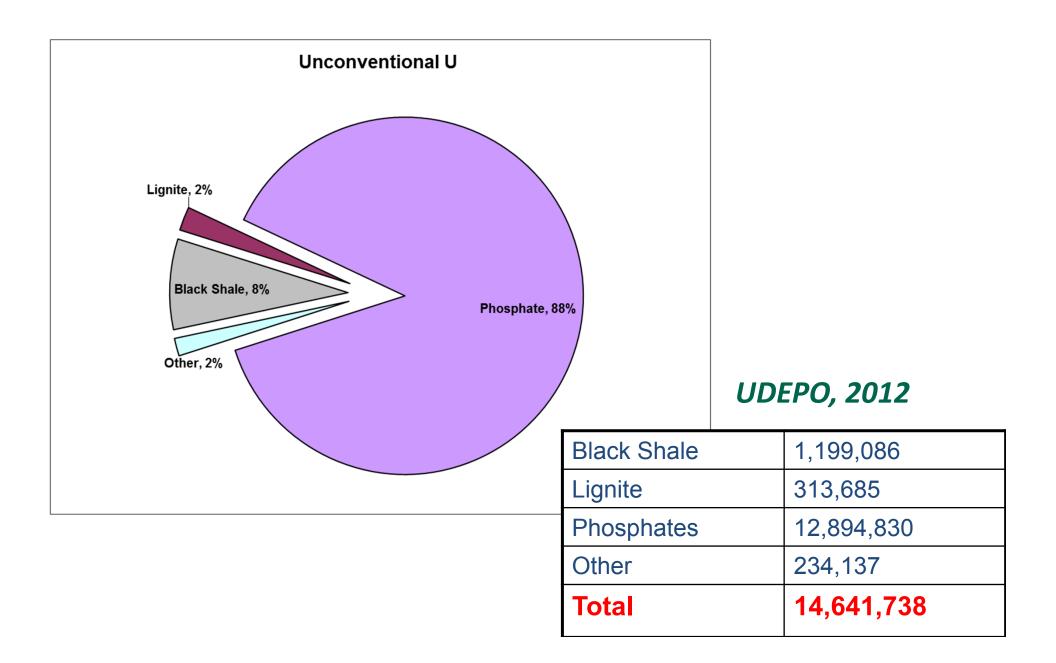




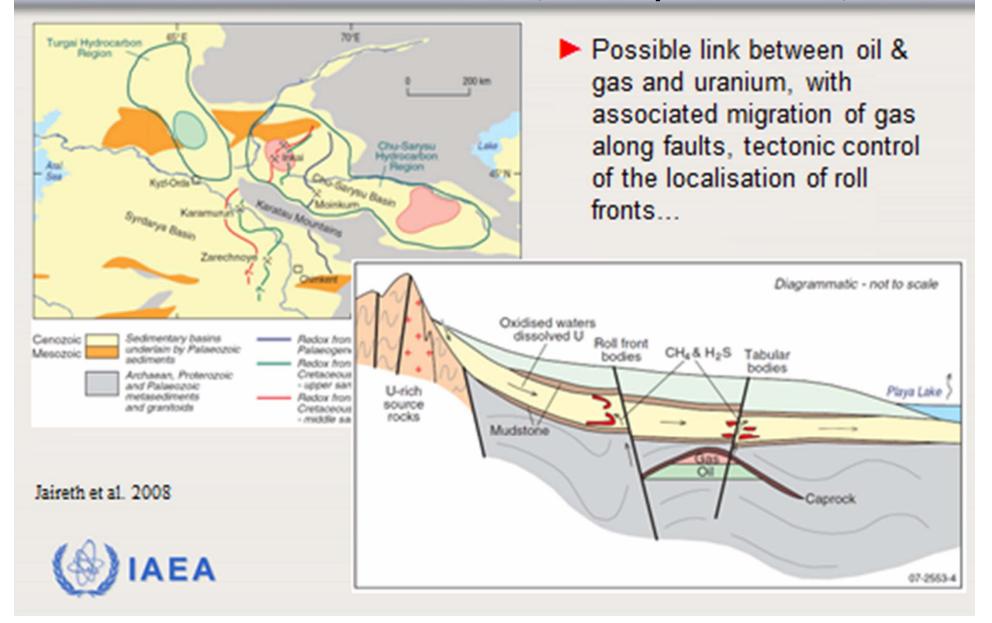
### Definitional Uncertainty – "conventional" and "unconventional" resources

- the distinction between conventional and unconventional is harder and harder to defend ... As defined in the Red Book text attached conventional U may include sources of U as a by-product if the quantity is "important" or "significant"
- in the light of conventional mining activities often having very low grades (and hence are now being taken out of production) the distinction based on undefined "importance" does not really hold at either a quantitative level or a taxonomic level
- Reported at UNECE/ UNFC meeting April 2014 that the US SEC is now discouraging use of the distinction.

### THE SUSTAINABLE DEVELOPMENT NARRATIVE



### Kazakhstan – energy basin with U and hydrocarbons Slide, courtesy Hari Tulsidas, IAEA

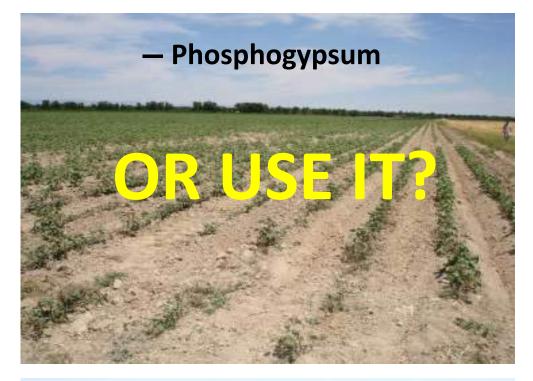


# What do I mean by waste?

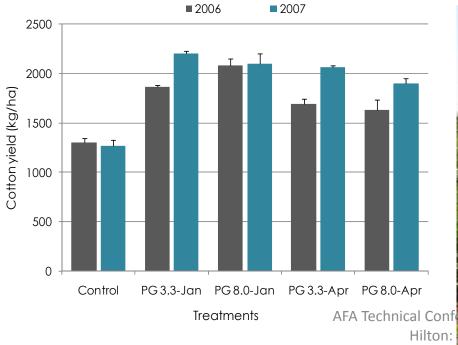




### Kazakhstan Cotton Growth and Yield (up to 200-300% increase over 3 years, (ICARDA))

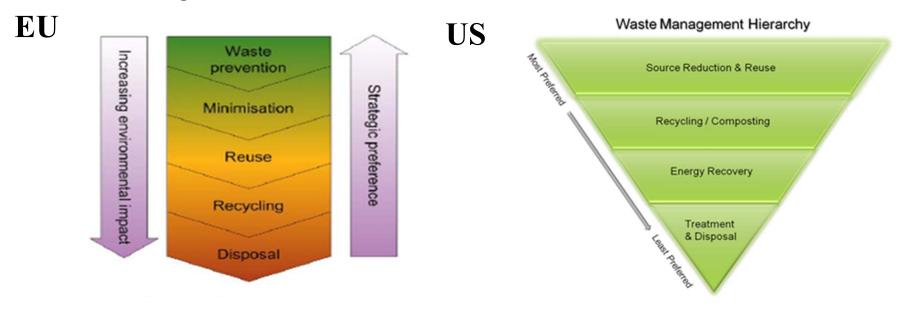


+ Phosphogypsum





- Projects for managing any waste in isolation from the processes that generate them are running against the policy objectives of the waste hierarchy (e.g., EU Waste Framework Directive, 1975; US Non-Hazardous Waste Management Hierarchy)
  - disposal as the last, and least desirable of the management options
  - projects showing signs of "not performing well when undertaken purely as waste management tasks"







# Waste Hierarchy

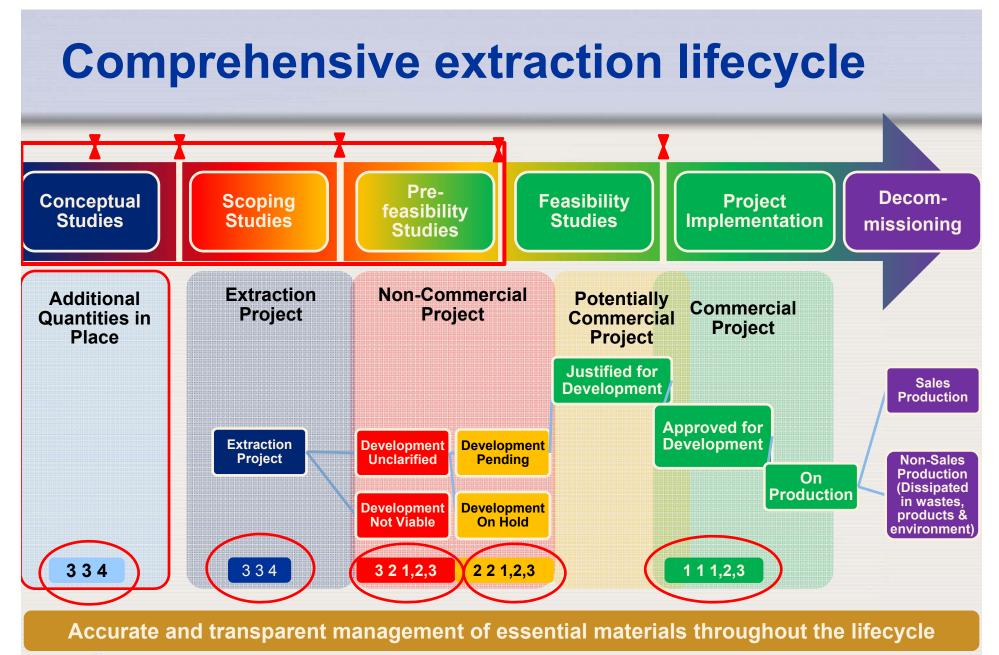
- progressive / step-wise transformation of waste to resource, with a hierarchy of waste itself premised as
  - i. prevention (or transformation to resource),
  - ii. minimisation,
  - iii. reuse;
  - iv, recycling,
  - v. disposal.





### **Resource data**

- Reliability
- Transparency
- Currency
- Degree of criticality









# A New U?

- Uranium has lived in a world apart since its sudden promotion to prime asset in the military sphere. It has struggled since 1945 to tell its elemental story as a source of clean, reliable energy and has let itself down in the past with poor mining practices (Rum Jungle) and inept management of nuclear power facilities. It has often chosen isolation over engagement.
- But there is a new, much older story to tell, and that story is now coming out, led from the major emerging economies, the "BRICS" not from the developed world.
- URAM 2014 might just be looked back on as the day that page in uranium's history was turned, turned by, or perhaps on behalf of, those to whom energy security, access and affordability is a compelling, life-defining need.

### **SAFETY + SUSTAINABLE PRACTICES = SOCIAL LICENCE**

- Safety a "social/ organizational" concept
- Sustainability critically dependent on TBL "techno-economic feasibility" (how to do things affordably well)
- Resulting in assurance of "the environment's ability to meet present and future needs"

*Outcome = "Social Licence"* 

= The New Sustainable Equilibrium between Stockholders and Stakeholders



# SECURE THE "FEW"

- Food security
- Energy security
- Water security





# **U4G**

Smart mine Green U Fuel security Clean, safe, affordable energy Social capital MRP DASHBOARD: MILESTONE-DRIVEN, INTEGRATED SOCIAL LICENCE AND CAPACITY-BUILDING Feedback/Lessons Learned Project Delivery **Yellowcake** Mine Handback Construction Mining/ **Special Mining** to URT Start Milling Shipment Closuro Licence **PFS in Practice – the UPSAT** Regulatory **Oversight Contribution to the Mkuju** Capacity Building **River Project** Milestone-specific Competencies **TBL KPIS IAEA** Dividend Economic - Jobs etc Social - Social capital etc Environmental 1 2 3 4 5 - Ag, tourism etc

Map milestones and competencies into an activity matrix

# Thank you!

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