

# The Mid-to-Long Term Strategy for the Decommissioning of Fukushima Daiichi NPP

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# Outline

1. Mid-to-Long-Term Roadmap for Decommissioning of Fukushima Daiichi NPP
2. Technological Challenges and R&D Program
3. International Cooperation
4. Next Step Forward

# **1. MID-TO-LONG-TERM ROADMAP FOR DECOMMISSIONING**

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# Mid-to-Long-Term Roadmap and Primary Targets

⇒See P.19-23

“Mid-to-Long-Term Roadmap for Decommissioning of TEPCO’s Fukushima Daiichi ” was decided in December, 2011.

It defines the decommissioning work into three phases, and sets major milestones of on-site work and R&D projects.

**Phase 1** (with in 2 years):

Commence fuel removal from spent fuel pools

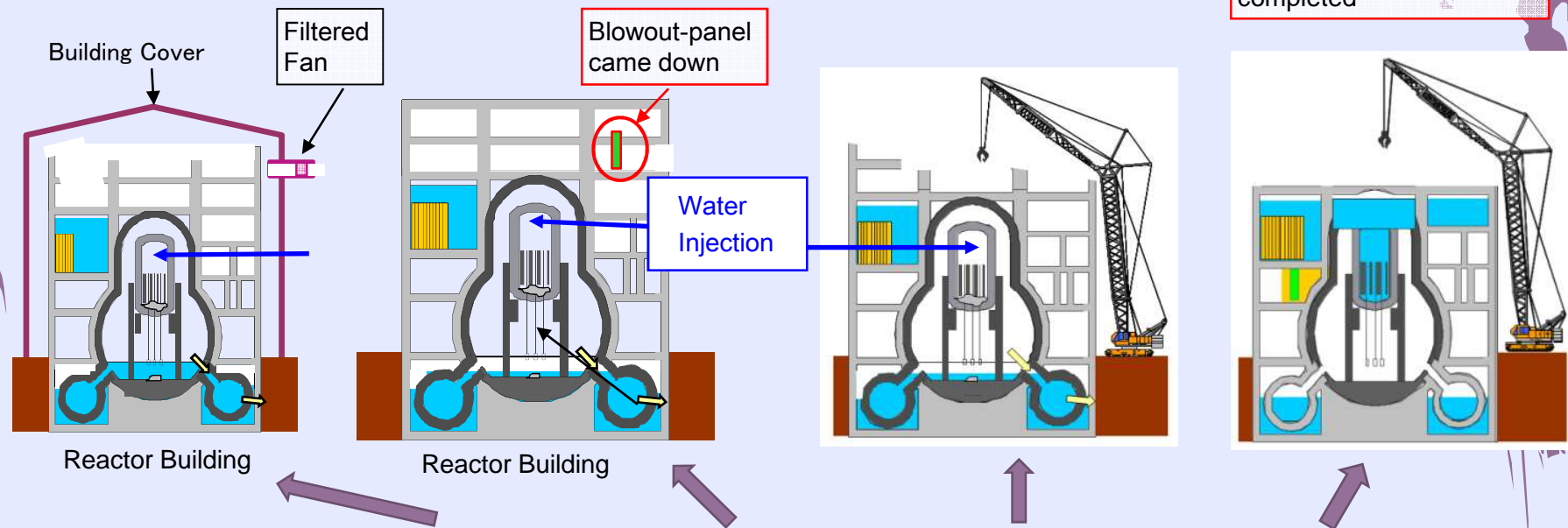
**Phase 2**(with in 10 years):

Commence fuel debris removal from RPVs

**Phase 3**(within 30 to 40 years):

Terminate the decommissioning process

# Current Status of Unit 1 -4 (Jan. 28, 2013)



	Unit #1	Unit #2	Unit #3	Unit #4
Core Melt	Y	Y	Y	N
Hydrogen Explosion	Y	N	Y	Y
RPV Temp. (°C)	18	31	31	NA
PCV Temp. (°C)	20	32	31	NA
PCV Water level (m)	+2.8	+0.6	Unknown	NA
Dose rate O.F.(mSv/h)	53.6	880	500	1.3
# of SPF	392	615	568	1,533
SFP Temp. (°C)	10	12	9	20

# Four short-term challenges

⇒ See P.23-25

Although reactor cores are maintained low temperature, we are now facing at four major challenges;

- Management of accumulated contaminated water
- Reduction of environmental radiation dose
- Improvement of work environment
- Retrieval of spent fuel from spent fuel pool

# Three long-term challenges

⇒ See P.21,22

Ten years (End of Phase 2) seems far future, but many issues and problems exist to be tackled and solved well before hand.

- Preparation for Fuel debris removal
- Treatment and disposal of radioactive waste
- Development of remote control devices

## **2. TECHNOLOGICAL CHALLENGES AND R&D PROGRAM**

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# Principles for implementing R&D

- Address on-site technological needs
- Government involvement and support
- Open and flexible framework in collaboration with international science and engineering communities

# Key Areas of R&D Projects

## ■ Preparation of fuel debris removal

⇒See P.27-31

- Equipment/device development
- Core status assessment and analysis
- Fuel debris characterization and management

## ■ Radioactive waste treatment and disposal ⇒See P.33-39

- Processing and Disposal of Secondary Waste
- Processing and Disposal of Radioactive Waste

## ■ Remote-controlled technologies as a common tool

# **3. INTERNATIONAL COOPERATION**

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# Working with the International Community

## 1) Bilateral dialogue framework with;

- France, Russia, Ukraine, UK, US

## 2) Information Portal for Accident Analysis & Decommissioning

- Opened Dec. 2012.
- This information portal provides an easy access to the technical information.

<https://fdada.info/>



The screenshot shows the homepage of the Information Portal for the Fukushima Daiichi Accident Analysis and Decommissioning Activities. The page features a header with navigation links (Home, Links, Contact Us, Site Policy) and a main title. Below the title are four images showing different views of the Fukushima Daiichi Nuclear Power Station. A paragraph explains the portal's purpose: providing access to technical information on accident analysis and decommissioning activities. The main content area is divided into two columns: 'Accident Analysis' and 'Current Status & Roadmap for Decommissioning'. The 'Accident Analysis' column includes links for Overview of accident, Overview of nuclear power station, Accident progression, Investigation reports, Database for accident analysis, Plant specifications, Event sequences, Measured data, Results of accident analysis, and Related information. The 'Current Status & Roadmap for Decommissioning' column includes links for Overview of roadmap, Reactor cooling, Contaminated water processing, Reduce radioactivity storage and mitigate sea water contamination, Fuel removal from the spent fuel pool, Fuel debris removal plan, Processing and disposal of radioactive waste, and Improvement of site environment for facilitation of work. To the right of these columns is a 'Related websites' section with logos for IAEA, NEA, NEA BSAF, and INEL. At the bottom, there is a 'What's New' section with a table of updates: '10 December 2012: This website has been opened.' and '19 November 2012: Provisional open of this website.' A footer note states: 'When you register your e-mail address, you will receive information on updates. -> Receive mail'.

# Working with the International Community

## 3) Cooperation with IAEA

Japan proposed the followings at the Fukushima Ministerial Conference on Nuclear Safety in Dec. 2012.

- **Hosting IAEA peer review missions**
  - Expert's review for decommissioning program and activities of Fukushima Daiichi NPP.
  
- **Setting up an international advisory group**
  - Sharing information and data from the accident and decommissioning process.
  - Provide advice and guidance on safety approaches and policies regarding decommission to the international community.

# Working with the International Community

## 4) International Collaborative Research

- **Severe Accident Analysis Benchmark Project**  
(NEA / BSAF Project: Phase I –2014, Phase II Planned)
  - Started initial analysis in November 2012 with the participation of 12 institutions from 8 countries
  - Detailed data and boundary conditions are also made available to non-participating organizations through portal site.
  
- **Exploring possibility of international joint research projects such as;**
  - Fuel debris sampling and removal,
    - Processing and disposal of radioactive wastes generated from the nuclear accident.

# Working with the International Community

## 5) Enhancing international business and research partnership

- Government-led R&D projects are seeking expertise from the international community, ensuring openness and transparency.

(Example)

- ATOX Co., Ltd., opened a request for proposal on “Integrated Dose Reduction Planning” from Nov 16th to Dec 15th 2012.
- Six out of thirteen companies were selected as advisors.
  - Areva (France)
  - Babcock International Group (UK)
  - CH2M HILL (US)
  - Onet Technologies (France)
  - Perma-Fix Environmental Services (US)
  - Plejades (Germany)

## **4. NEXT STEPS FORWARD**

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# Next Steps forward

## ■ Commitment of Government

- Support for establishing R&D institution
- Strengthen of JAEA's ability

## ■ Accelerate and revise the Road Map

- Revise Road Map

## ■ Work and walk with international communities

- Share information, elaborate plans and collaborate
- Contribute to enhance the world nuclear safety



Visit of Prime Minister Abe (Dec. 2012)



Visit of METI's Minister Motegi (Jan.2013)

**THANK YOU VERY MUCH FOR  
YOUR ATTENTION**

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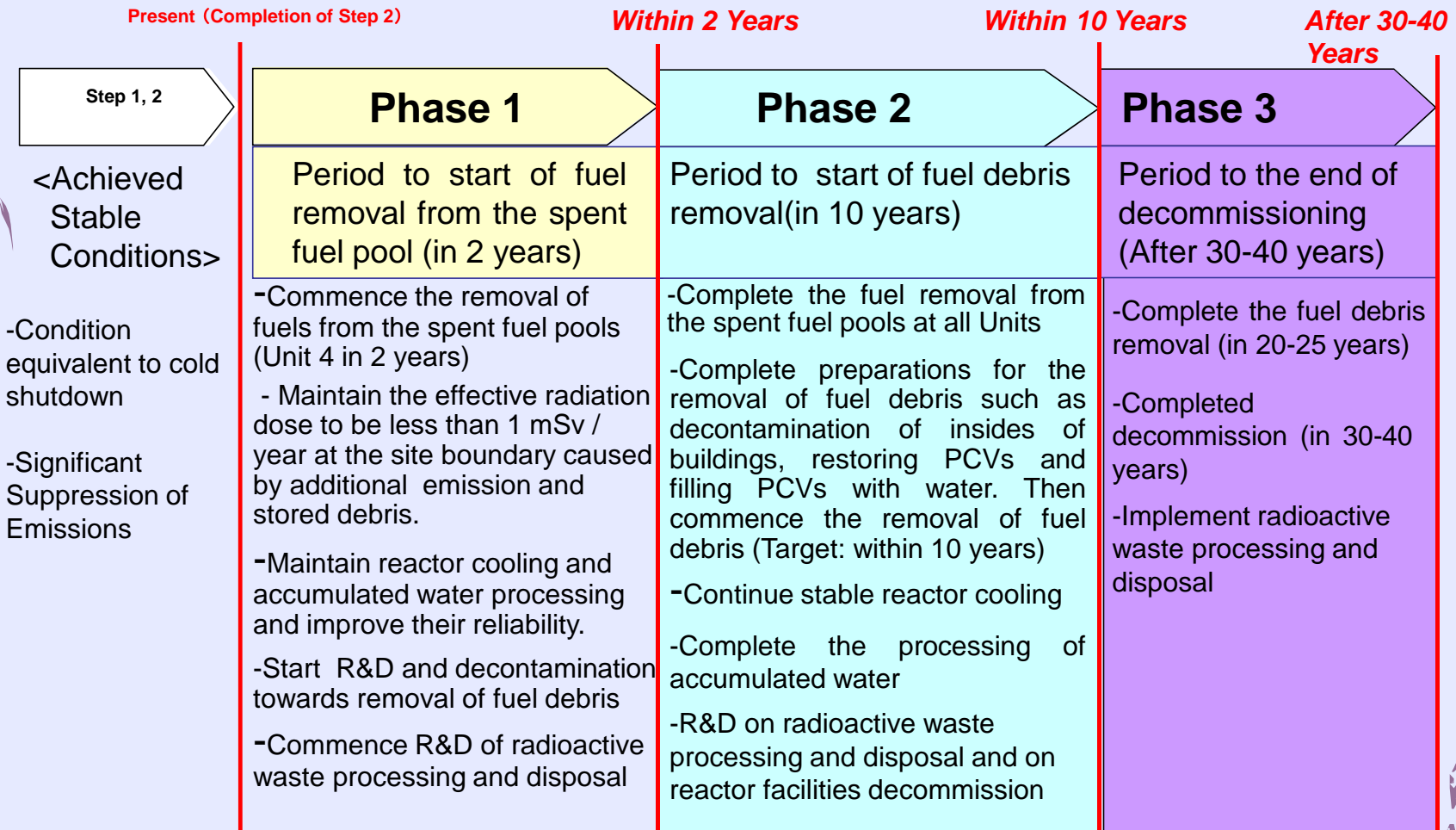
Please visit our website:

[www.meti.go.jp/english/earthquake/nuclear/decommissioning](http://www.meti.go.jp/english/earthquake/nuclear/decommissioning)

# APPENDIX

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# Mid -to-Long Term Road Map Dec.2012 (Reference)



Actions towards systematic staff training and allocation, motivation improvement, and securing of workers' safety will be continuously implemented.

# Government and TEPCO Council on Mid-to-Long Term Response for Decommissioning

## Government and TEPCO Council on Mid-to-Long Term Response for Decommissioning(Dec. 2012)

Co-Chair : Minister for the Restoration from and Prevention of Nuclear Accident, Cabinet Office  
Minister of Economy, Trade and Industry (METI)

Vice-Chair : Parliamentary Secretary of Cabinet Office, Vice Minister of METI, and President of TEPCO

Members : Agency of Natural Resources and Energy(ANRE), TEPCO

Observer : Nuclear Regulatory Agency (NRA)

### Management Board

Co-Chair: Parliamentary Secretary of Cabinet Office  
Vice Minister of METI  
Executive Vice-President of TEPCO

Adviser : Vice Minister of MEXT

Members: METI/ANRE  
TEPCO  
MEXT  
JAEA (Japan Atomic Energy Agency)  
Toshiba  
Hitachi-GE

Observer NRA

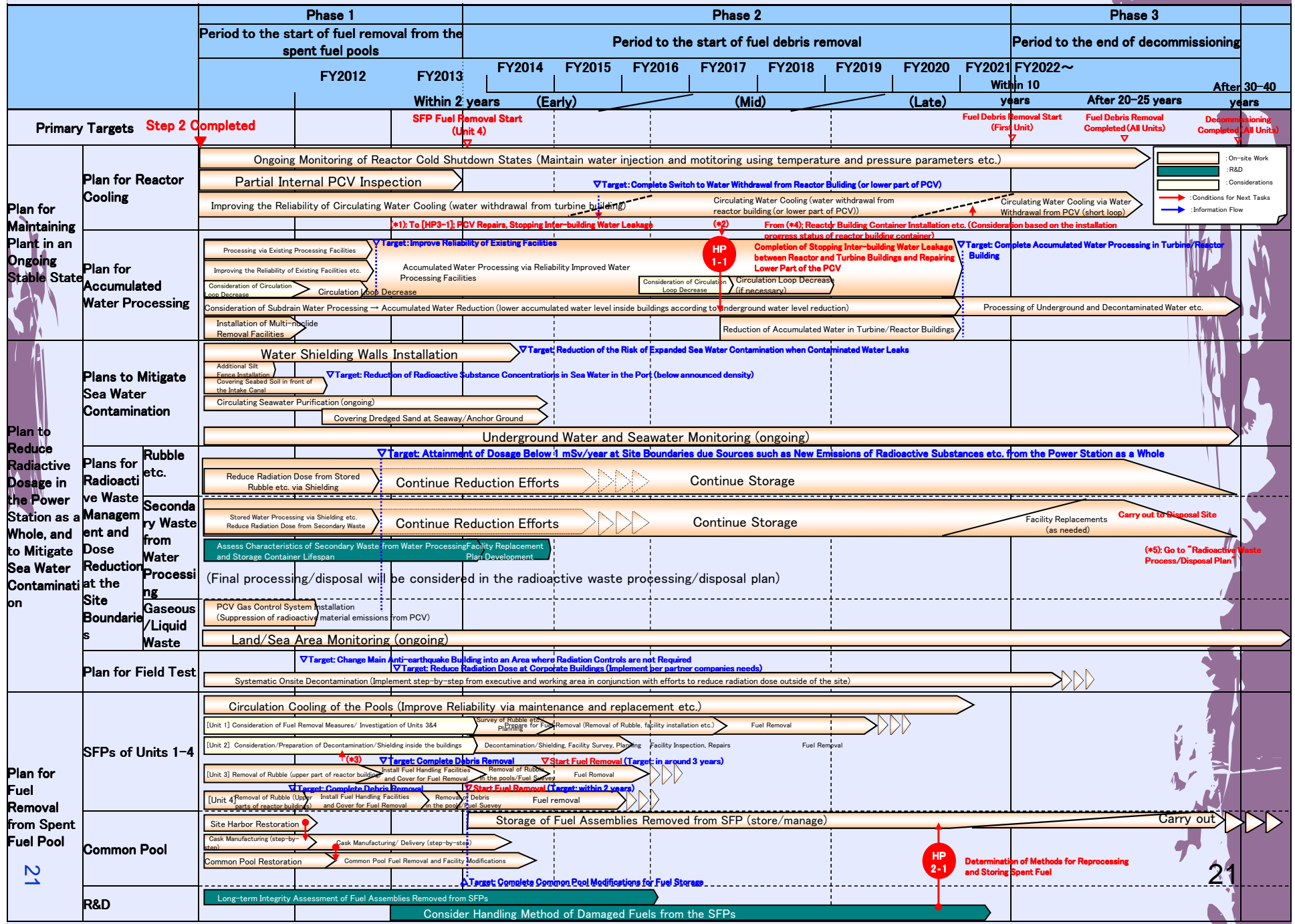
### R&D Management Headquarter

Chair : Vice Minister of METI

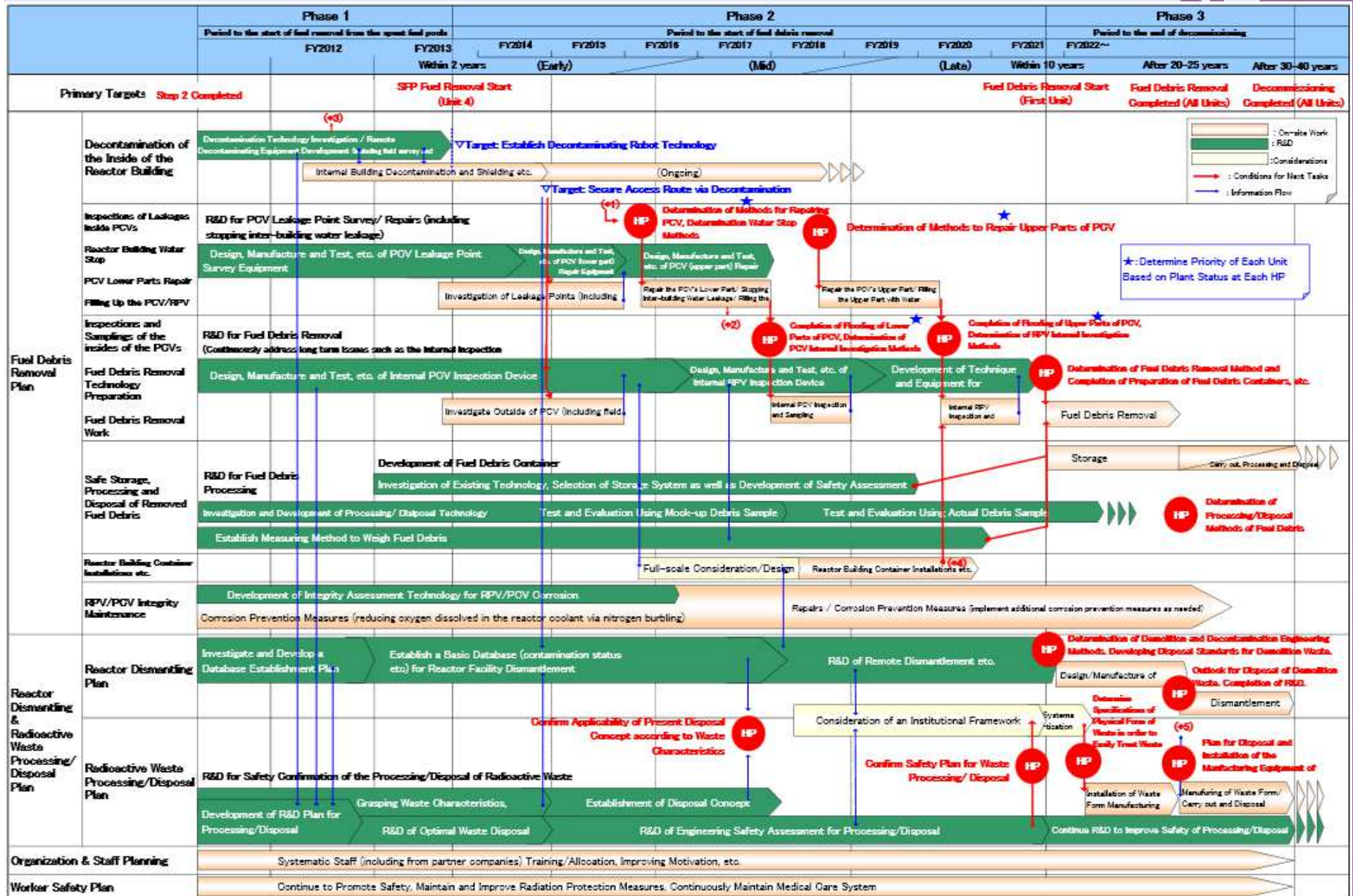
Vice-Chair: Parliamentary Secretary of Cabinet Office  
Vice Minister of MEXT

Members : METI/ANRE  
TEPCO  
MEXT  
AEC (Atomic Energy Commission)  
JAEA, AIST, CRIEPI  
Toshiba  
Hitachi-GE  
and a couple of academic advisors

# Main Schedule of Mid-and-long Term Roadmap towards the Decommissioning of Fukushima Daiichi Nuclear Power



# Main Schedule of Mid-and-long Term Roadmap



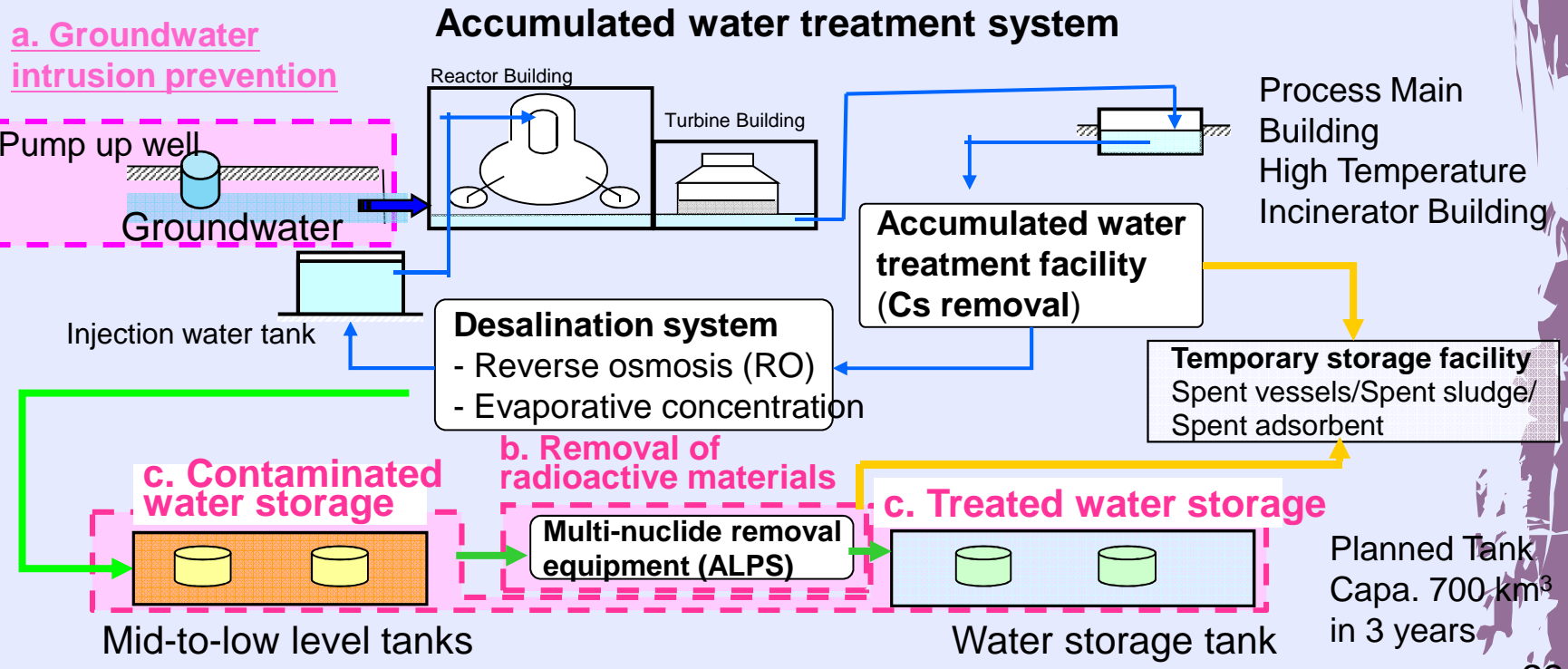
\*This roadmap will be updated in consideration of the on-site situation and the latest research and development results.

HP: Hold Point (Points of Judgement)

# Accumulated water increased by groundwater intrusion

The highly contaminated water accumulated in the building basement is treated to be used for reactor cooling again. And there exists grand water intrusion (400t/day) to basement as well. The contaminated water generated in this process treated and stored in tank.

- a. Prevent groundwater flow into the building → **Develop groundwater bypass**
- b. Remove the radioactive materials in the contaminated water  
→ **Install multi-nuclide removal equipment** (Tritium cannot be removed)
- c. Storage of contaminated water → **Build additional storage tanks in the site**

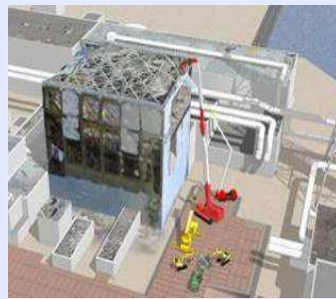




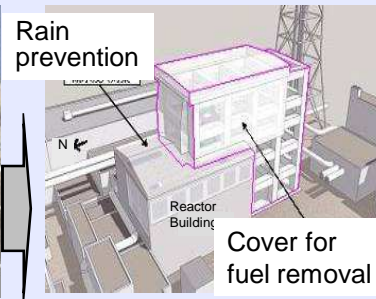
# Plan and progress of fuel removal from the spent fuel pool

- The Circulating Cooling System had started operation. And desalination of the water in Spent Fuel Pool were in operation.
- Confirmed conditions inside the spent fuel pool via an underwater camera, corrosion investigation of removal unused fuel removal.
- Debris removal from the upper part of Units 3-4 Reactor Building is in progress. (to be completed in end of FY 2013 at Unit 3, in Dec, 2012 at Unit 4)
- At Unit 4, cover installation for fuel removal is on going.
- Preparation of Common Pool which stored removal spent fuel and construction of Dry cask temporary storage facility is on going.

**Goal of Fuel removal from Unit 4 spent fuel pool  
(Start by Nov. 2013, Complete by Dec. 2014)**

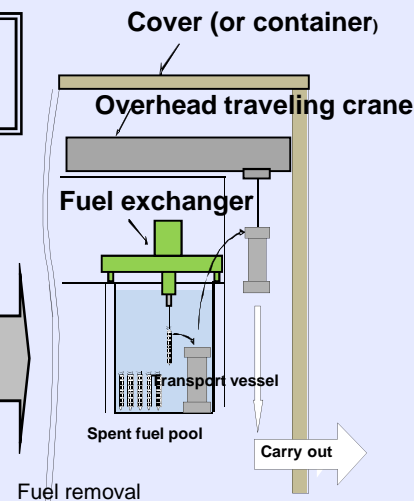


Debris removal from the upper part of the Reactor Building



Cover installation for fuel removal

**Mid 2013**

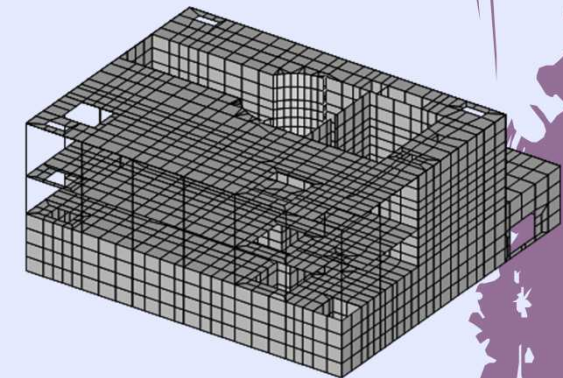
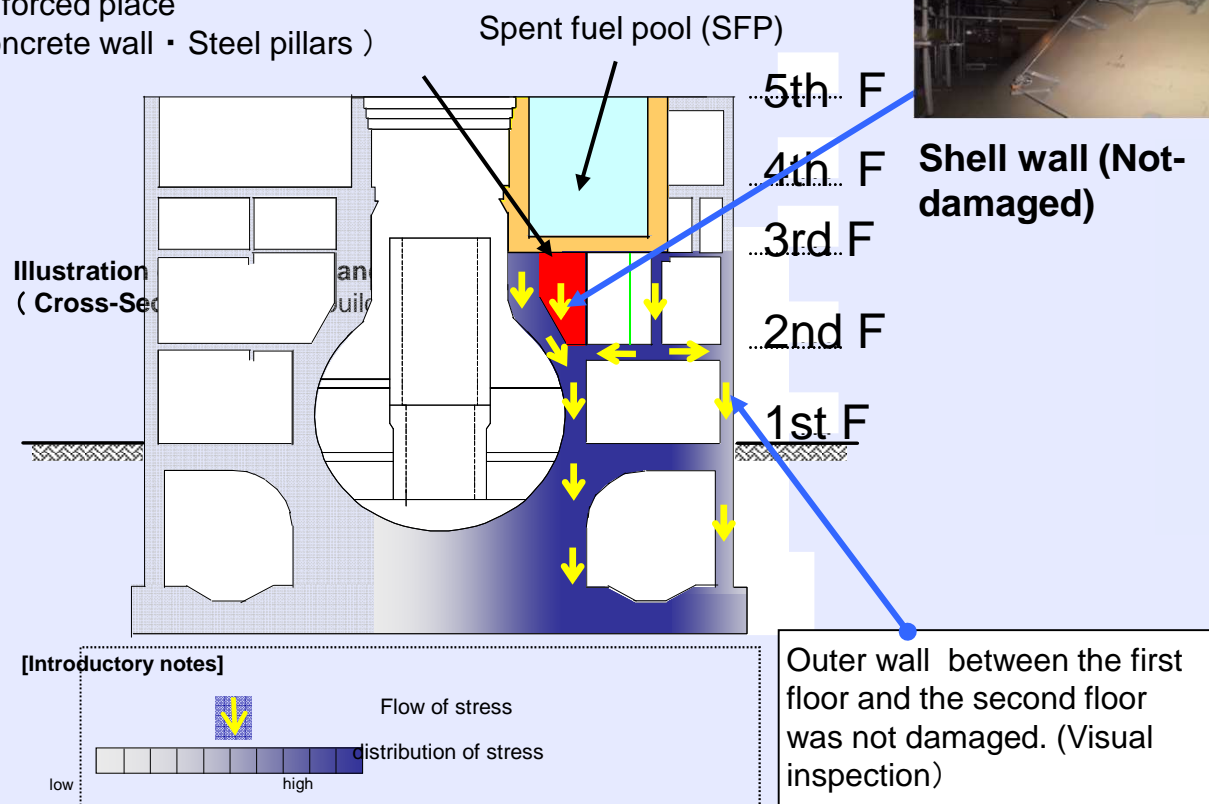


**Nov. 2013**

# Structural integrity of the spent fuel pool and the Reactor Building at Unit 4

- We confirmed that the building, including the spent fuel pool, has a sufficient margin of seismic resistance even if an earthquake equivalent to the Tohoku-Pacific Ocean Earthquake (JMA Seismic Intensity Scale 6+) occurs in the area.
- We installed a support structure at the bottom of the spent fuel pool at the Unit 4. The structural integrity of the spent fuel pool has been confirmed by quarterly checks.(building tilt , no more than 1mm crack width, etc).

Reinforced place  
( Concrete wall · Steel pillars )

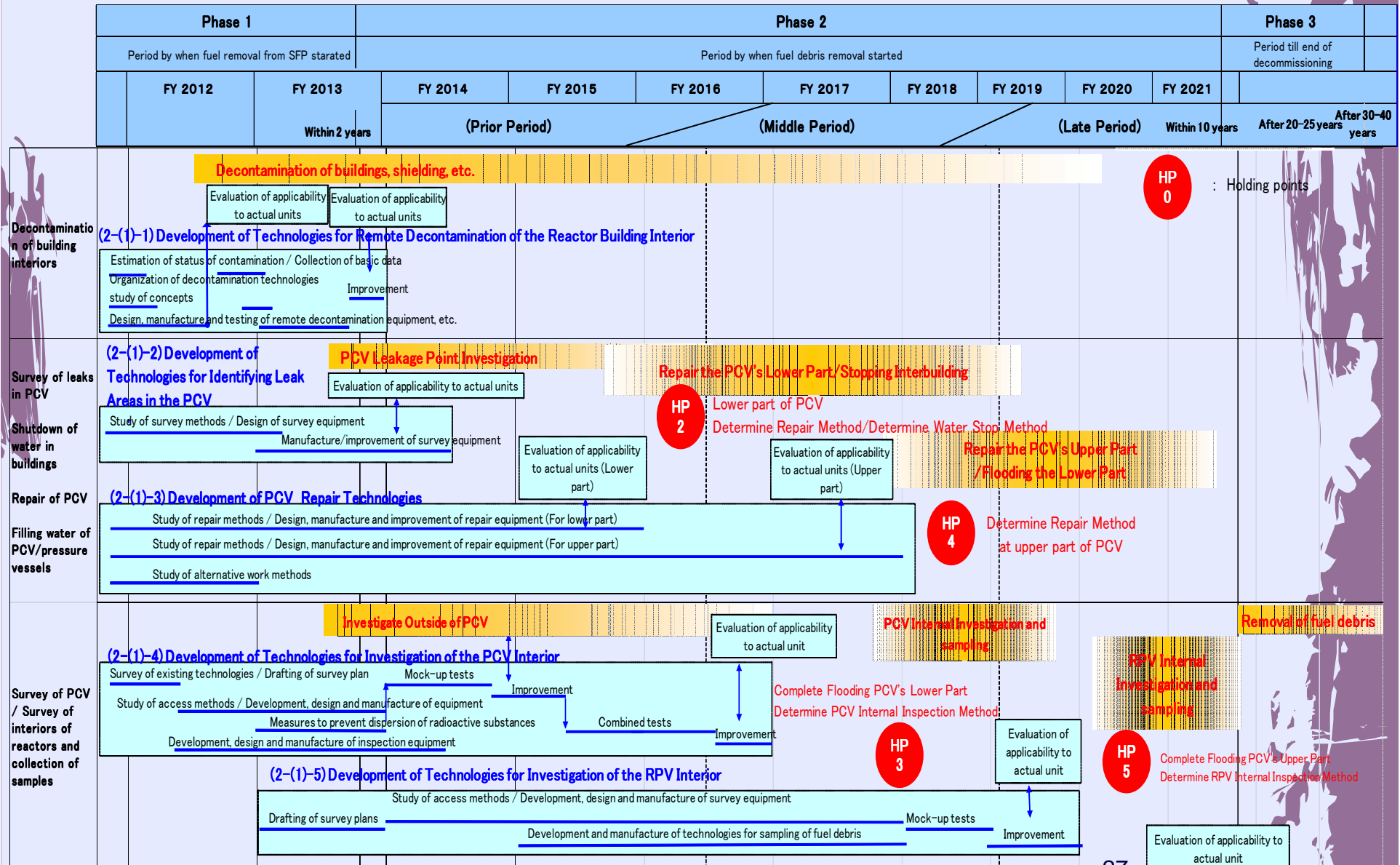


Seismic analysis model

# **TECHNOLOGICAL CHALLENGES FOR FUEL DEBRIS REMOVAL**

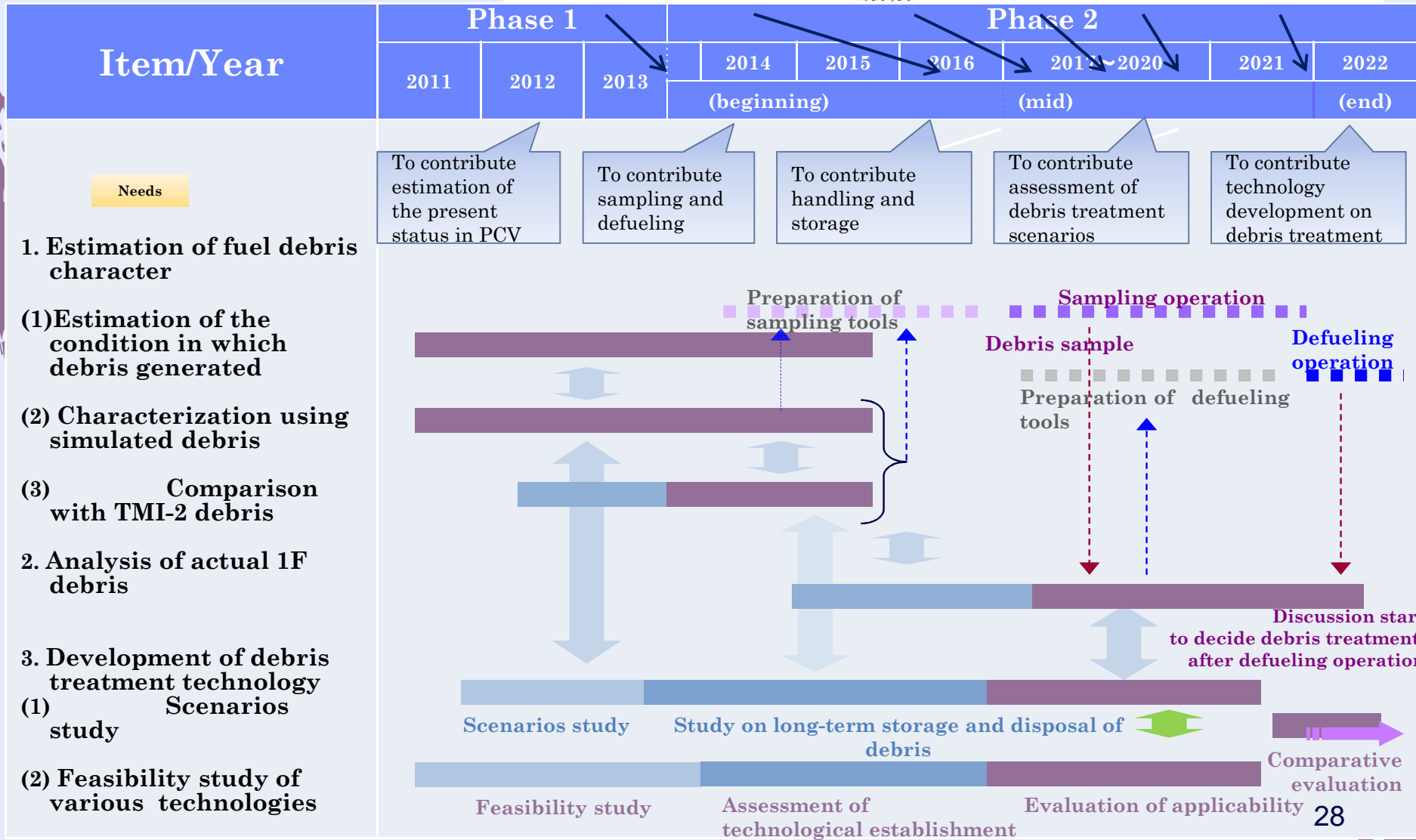
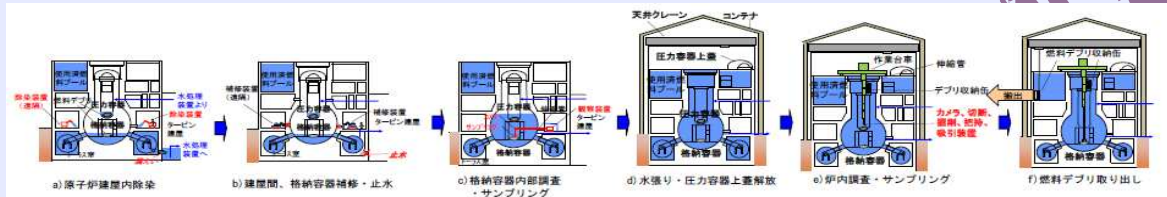
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# R&D Roadmap (Fuel Debris Removal)



# R&D Schedule and On-site Needs

- Debris characterization and treatment study -



# Challenges for fuel removal :

## 1) Development of Remote Equipment and Devices

### ■ Short-term

- ✓ Monitoring devices for the R/B under high dose environment
  - Remote-controlled UAVs, etc.
- ✓ Sensing devices for water surface in the S/C and PCV to identify location of leaks
- ✓ Remote-controlled robots running in the water to repair leaks
  - Identify self location in the water
  - Automatic treatment of long-length communication cable
  - Sensor for the shape and water-flow

### ■ Mid-term

- ✓ PCV repair devices and defueling equipment

# Challenges for fuel removal:

## 2) Accident analysis for evaluating the core status

### ■ Short-term

- ✓ Accident progression analysis and benchmark study, by using existing and improved integral severe accident codes (cf. TMI-2 experience of OECD/NEA joint research)
- ✓ Database/information portal to make accident data readily available to the international community.
- ✓ Assessment on the validity of severe accident codes and leading greater confidence in the code predictive capabilities

### ■ Mid-term

- ✓ Further analysis applying various models and methodologies
- ✓ Collection of physical data during sampling and defueling

## Challenges for fuel removal:

### 3) Characterization and Sampling of Fuel Debris

- Short-term

- ✓ Simulated fuel debris for evaluating its characterization
- ✓ Creating and updating database by making use of the experience of the TMI-2 debris study
- ✓ Management and storage of fuel debris, and development of a new accountancy method

- Mid-term

- ✓ Sampling and analyzing actual fuel debris
- ✓ Deployment of defueling equipment, devices, and storage.



# **TECHNOLOGICAL CHALLENGES FOR RADIOACTIVE WASTE PROCESSING AND DISPOSAL**

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# R&D related to processing and disposal of radioactive waste

		Phase 1			Phase 2							Phase 3				
		Period by when fuel removal from SFP started			Period by when fuel debris removal started							Period till end of decommissioning				
		FY 2012	FY 2013	FY 2014	FY 2015	FY 2016	FY 2017	FY 2018	FY 2019	FY 2020	FY 2021					
			Within 2 years	(Prior Period)			(Middle Period)			(Late Period)		Within 10 years	After 20-25 years	After 30-40 years		
Main event		▼ Step2 Completion	SFP Fuel Removal Start (Unit 4) ▼						Fuel Debris Removal Start (First unit) ▼		Fuel Debris Removal Completed (All units) ▼	Decommissioning Completed (All units) ▼				
(3) R&D related to processing and disposal of radioactive waste	Management of radioactive waste	Storage and management of radioactive waste										Implementation of measures for long-term stable storage				
		(3-1) Development of Technologies for the Processing and Disposal of Secondary Waste produced by the Processing of Contaminated Water												Installation of Waste Form Manufacturing and Delivery Manufacture of Waste Form/ Delivery and disposal HP 11 Plan for Disposal and Installation of the Manufacturing Equipment of the Waste Form HP 10 Confirm Safety Plan for Waste Processing/Disposal		
		Survey of characteristics of secondary waste														
		Study of measures for long-term storage														
		Study of technologies for manufacture of waste blocks						Verification of applicability of existing concepts of disposal / Identification of problems								
Processing and disposal of radioactive waste	(3-2) Development of Technologies for the Processing and Disposal of Radioactive Waste												HP 8	Confirm Applicability of Present Disposal Concept in Accordance with Waste Characteristics	HP 9	Confirm Safety Plan for Waste Processing/Disposal
	Survey of characteristics of rubble, etc.						Study of properties (Dependent on period of occurrence of specific waste product) / Development of technologies for manufacture of waste blocks									
	Verification of applicability of existing concepts of disposal / Identification of problems (Rubble, etc.)						Verification of applicability of existing concepts of disposal / Identification of problems (Waste from disassembly, etc.)									
	Solution of problems of existing technologies						Solution of problems of existing technologies									
Formulation of concepts of processing and disposal for waste to which existing technologies cannot be applied / Development of technologies																

# R&D Issues for Radioactive Waste Processing and Disposal

## 1. Properties Investigation and Characterization

- Properties differ from conventional waste, such as rubble, sludge, and decontaminated waste liquid (nuclide composition, chloride content, etc.)
- Basic information needs to be assessed for the development of each technologies

### Examples of differences with conventional waste

- Main nuclides: Co-60, C-14, etc.
  - Fukushima Daiichi: Cs-137, Sr-90, etc.
- Sodium concentration is 5 times that of the TMI case due to 50-90% contamination by seawater
  - Lower Cesium absorption performance, increased waste generation
- Presence of sludge and other materials of unknown chemical composition
  - Need to identify these materials through analysis



Sludge sample  
(made by JAEA)



Zeolite sample

### Outputs

- Radioactive concentration of each type of nuclide
- Component content
- Physicochemical characteristics, etc.

The installation of a hot lab near 1F must also be considered, as large volumes of high-dose, untransportable samples are expected to be generated accompanying decontamination and fuel debris removal.

# R&D Issues for Radioactive Waste Processing and Disposal

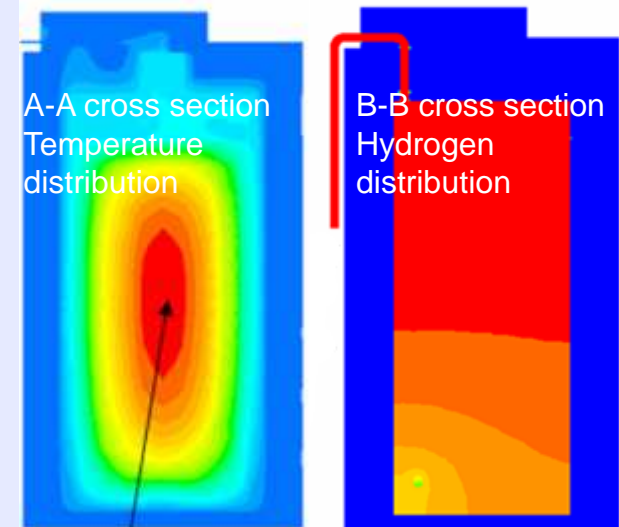
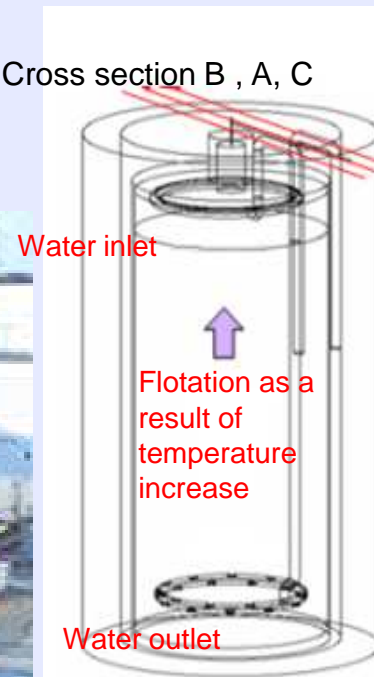
## 2. Long-term storage technologies

- Impact of chloride (corrosion) and high radioactivity (heat, hydrogen, surface radiation)
- Duration of storage: how long should it be?
- Is treatment necessary before storage?

Facility for secondary waste storage after water treatment (example)



Cross section B, A, C



Temperature of zeolite layer  
Approx. 170°C max.

Evaluation of temperature and hydrogen distribution in a KURION absorption vessel (by JAEA)

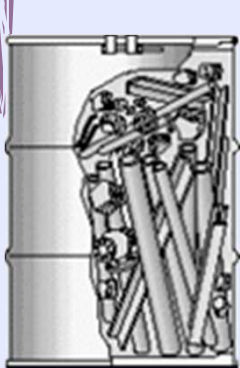
Output: Long-term storage method for each type of waste

# R&D Issues for Radioactive Waste Processing and Disposal

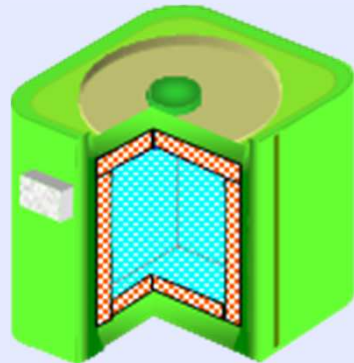
## 3. Processing technologies

- Can technologies used for existing processing technologies be applied?

### Examples of waste package

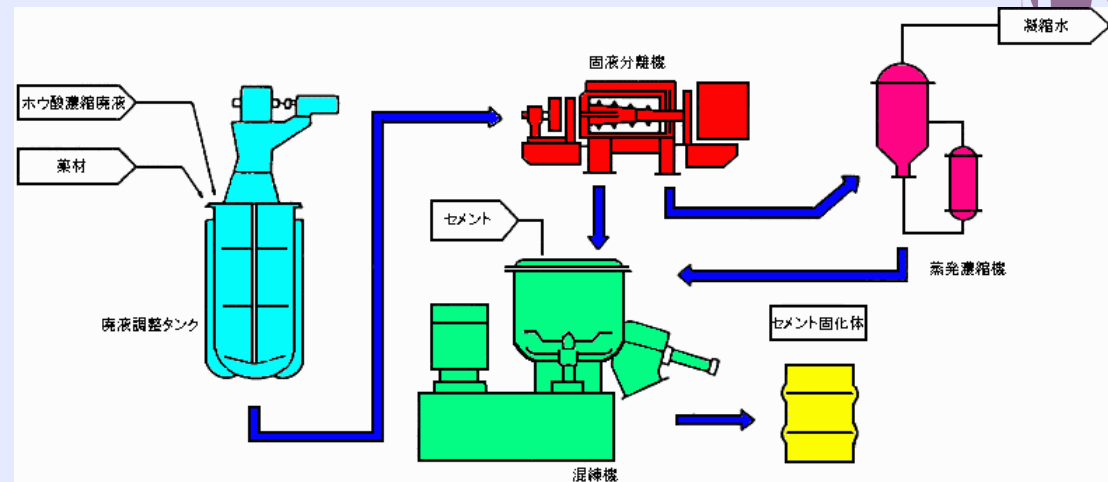


Drums



Square vessels

### Examples of solidification



Basic flow in a cementing facility

### Outputs

- Treatment methods for storage
- Methods for production of waste packages
- Performance of waste packages

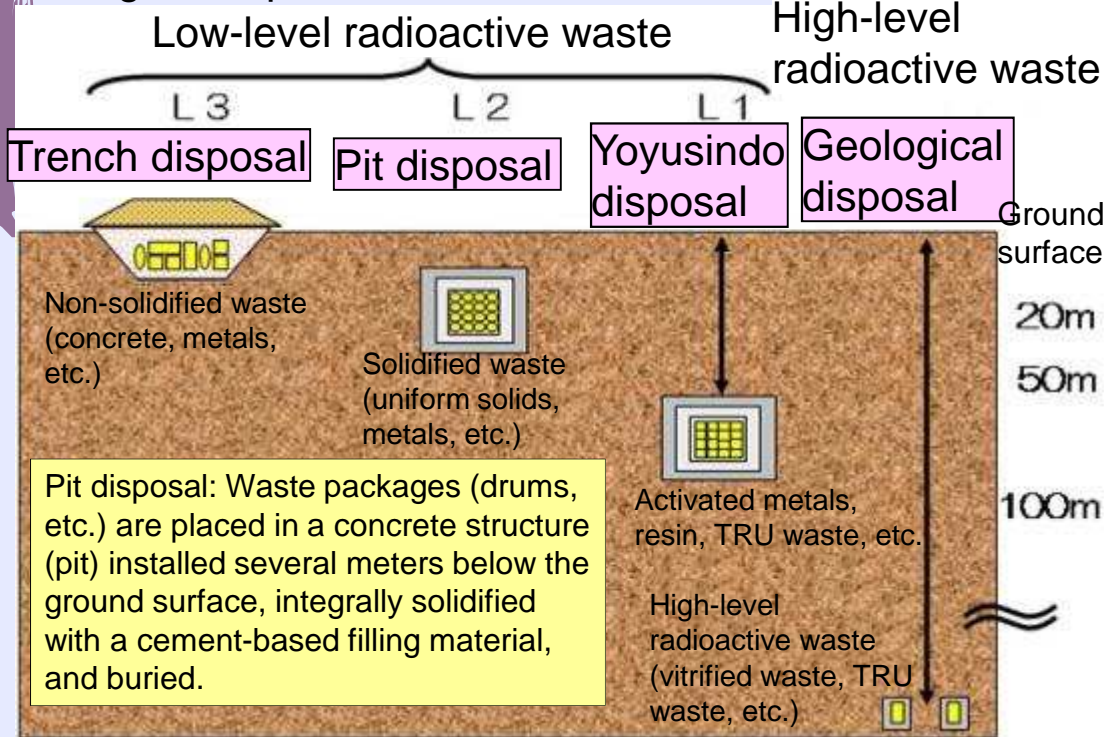
Source: Japan Atomic Industrial Forum Inc. (ed.), *Radioactive Waste Management: Technical Development and Plans in Japan*, July 1997, p.81.

# R&D Issues for Radioactive Waste Processing and Disposal

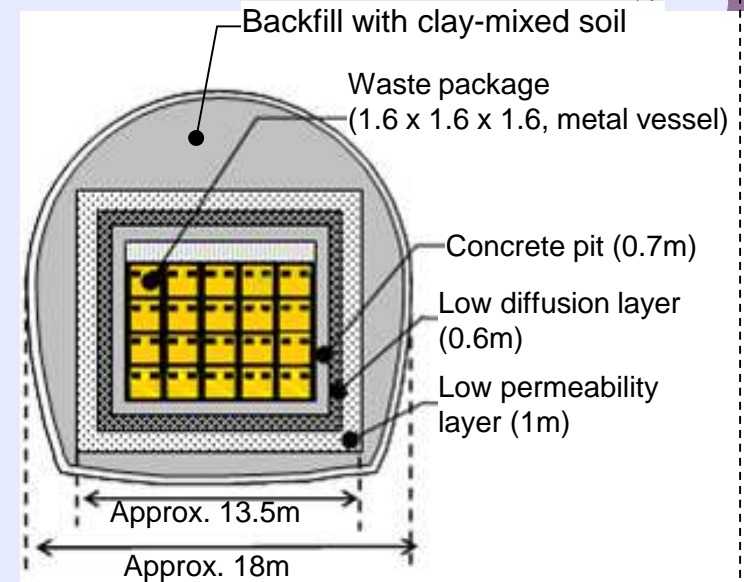
## 4. Disposal technologies

- Fundamental new technologies on the existing disposal concept
- Extract and address issues related to safety evaluation and find a solution

### Existing concept



### Example of an engineered barrier (Yoyusindo disposal)



Output: Waste disposal methods (required burial depth, construction of an engineered barrier<sup>37</sup>, etc.)

# Challenges for Radioactive Waste Treatment

## ■ Short-term

- ✓ Development of analysis techniques and methods for the characterization of accident-origin solid waste
  - Pre-treatment of solid radioactive waste
  - Simplified and standard methodologies
  - Regulatory and institutional framework
- ✓ Management and processing secondary waste storage after water treatment

## ■ Mid-term

- ✓ Exploring possibility for building a research center for international collaborative research program
- ✓ Researchers/experts exchanges with international community

# Challenges for Improving the Work Environment

## ■ Short-term

### ✓ Technologies and systems to reduce the doses of workers

- Dose reduction management, including shielding
- Improving materials for workers' suits

### ✓ Studying methodologies for increasing human performance

- Advancing human health and performance innovations for severely challenging environments
- Designing a better work environment

## ■ Mid-term

### ✓ Address human resource needs for the mid-to-long term